

**JScript** - the programming language for cab printing sytems.

The usage of all described functions in this manual requires firmware version 5.33 or higher.

This is a generic manual which describes the commands for different printer models, which means that it may contain descriptions or explanations of features which are not available on every printer model. Please refer to the product brochure about the availability of some special features.

#### cab Programming Manual

valid for following printers:

SQUIX -Series TM MACH 4S TM EOS 2 TM EOS 5 TM Hermes Q -Series TM PX Q -Series TM

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### Introduction

### IMPORTANT: We highly recommend to read the introduction first!!

- The described commands and sequences are tested and approved with original cab printers. cab Produkttechnik can not guarantee that all functions are available on OEM products.
- All sample labels are created with a 300 dpi printer ( SQUIX )
- All measurements are in millimeters for the usage in international markets. Label positions have to be recalculated if the printer is set to "country = USA", if no measurement command is transmitted.
- Some described functions are only available if your printer contains the current firmware. We recommend to download and install the **current firmware** release from our website at:

#### http://www.cab.de

Alternative it is possible to perform a firmware update by using the printers webinterface.

• We tried our best to write an easy understandable programmer's manual which should contain every possible function of cab printers.

Multiple different methods have been used to make sure that every shown example works properly and a few proof reads have been done to avoid any error in this manual.

Nevertheless - we would appreciate your comments, where more explanation is required and where we have to do things better. Every comment is welcome and will influence our future work.

And if you find any error,- then please let us know. Thank you for your help!

#### Nomenclature, Syntax of the commands

- All commands are accepted when the line end identifier is transmitted, with the exception of ESC commands, they are processed as soon as the required character is received.
- Carriage returns are not displayed in the headlines and not in the example files of this manual, to keep a better overview. Carriage Returns (ASCII 13, HEX 0D) are only shown in the syntax description in italic letters (*CR*).

You may use either *CR* (carriage return), *LF* (line feed) or *CR/LF* (carriage return/ line feed) (See also the ASCII table in the APPENDIX of this manual)

- It is not required to use special characters to create a label format. Data can be keyed in with a simple text editor.
- For a better overview it is allowed to add spaces or tabs within a command line. Numeric parameters accept additional zeros.
- Separators for the parameters are either semicolons or commas.

## **Usage of this manual**

 The commands are sorted in different sections. In each section we further sorted the commands in alphabetical order. We used following structure:

- 1. ESC commands
- 2. Commands which start with lower case letters
- 3. Commands which start with uppercase letters
- 4. Special content fields sorted by:
  - a: Time functions
  - b: Date functions
  - c: Mathematical functions
  - d: Special Functions
  - e: RFID Functions
- 5. Description of the cab DataBase connector
- 6. Description of the abc Basic compiler
- 7. Appendix A shows a few charts and tables
- 8. Appendix B contains some tips and tricks shown on special samples
- 9. Appendix C shows the Unicode character list of the internal TrueType fonts.
- Special Notes and infos are shown in italic characters where the "finger" points to them.
- The examples are mostly reduced to the minimum requirements to print a label, to keep it as simple as possible.
- Not all commands are available for all printer types. This depends on if the described function needs additional equipment such as the RFID functions which are not available in every machine. Please refer to the further documentation of your printer.
- In all cases when it was possible we printed an example label, which helps to explain the function of each command.
- All examples have been tested and the printouts have been scanned. The original files
  have been copied into the sample text to make sure to keep the amount of mistakes on a
  minimum. Nevertheless please inform us whenever you find anything wrong. We will
  correct that in the next release of this manual.

#### **Print Positions:**

The Home position or "Zero point" of a label is shown on the picture below .The "Headline" appears first, as it is usual on all laser printers etc. Most users prefer to get the printed label "foot first" out of the printer. This can easily be done when the "O R" command is added to the shown examples. We did not add this command in the samples to keep a better overview. You may add this whenever it is required. "O R" rotates the orientation of the label by 180 degrees. The most shown examples which do not contain the "O R" command have been rotated for a better view in this manual.



Home position when the "O R" command had been used.

Initial Home position

feed direction (paper path) Home position when the "O R" command had been used.

Initial Home position

## **Overview**

The programming language JScript (that has nothing to do with Java script) of the cab Printers is based almost completely on ASCII characters.

Together with the selectability of different codepages it is possible to connect to nearly each computer system.

The printers accept additionally all types of line end identifiers (CR, LF, CR/LF), so that the descriptions of labels can be created with the most simple text editors, such as "Notepad" or "Wordpad" - saved as plain text files. We recommend the download of the open source editor "notepad++" which is available free of charge in the internet. Just google for it. It is perfect for printer programming and comes with a FTP plugin to connect directly to the printer.

#### **Instruction types**

cab printers are using basically three types of instructions

- · ESC instructions,
- · Instructions with lowercase letters and
- · Instructions with uppercase letters.

#### 1. ESC instructions

are responsible for status queries, control functions, memory management etc. and are usually executed immediately, i.e. even if a printing job runs. They are not absolutely required to print labels, but they offer additional features and possibilities

#### **Example:**

**ESC?** - Request for free memory.

ESC c - Cancel Job

ESC p0 - Ends printer pause state
ESC s - Printer status request

#### 2. Immediate Commands

Instructions with lowercase letters are used for adjustments and settings which must not have something to do with the actual printjob.

These are for example requests of fonts or graphics which have been previously downloaded to the printer.

#### Example:

a - Activate the ASCII dump mode

**c** - Immediate cut

f - Formfeed

t - Performs a test print

#### 3. Label Format Commands

Instructions with uppercase letters are used to describe the label itself.

This has a fix structure, beginning with the start command, the description of the label size and description of each object in the label.

At the end of the label the printer expects the amount of labels.

#### **Example:**

J - Job start

S - Set label size

H - Heat, speed, and printing method

O - Set print options

T - Text field definition

B - Barcode field definition

**G** - Graphic field definition

I - Image field definition

A - Amount of labels

The printers use additionally to that 3 command types following special commands for special text formatting, calculations, comparisons etc.:

Special content fields cab database connector commands abc - a-series basic compiler commands

#### 4. Special Content Fields

are used within Label Format commands.

They consist of instructions in squared brackets, [], which offers various data insertion and data manipulation functions.

#### **Example:**

[DATE] - Print date[/:op1,op2] - Divide[>: op1,op2] - Greater than

A huge amount of more complex and powerful commands are explained later in this manual in the "Special Content fields" section.

cab database connector command and "abc" - commands (additional Basic programming language) will not be explained here. Please refer to the special sections in this manual.

On the next pages you will find a short label sample which shall help you to become familiar with the cab printer programming language "JSCRIPT". We recommend that you try to create this label first, before you start with your own projects. Furthermore we recommend to connect the printer in your network, then ist is possible to connect the printer directly by FTP. Details about the FTP connection

There are multiple possibilities to transmit the data to your printer. It depends first of all on the used interface. Wie will describe 2 Possibilities:

1. Connecting a printer to a network interface and 2. Connecting to USB

Printer can be connected to an existing network or directly on your PC.

#### 1. Network connection

In our case we **connect the printer directly with our PC** using a standard network cable. (must not be a cross over cable, but both will work).

Then we set an IP address in the printer's setup menu. Go to "SETUP" --> Interfaces --> Ethernet Select DHCP "off" and set a fixed IP address - in the next menu. Deails are described in the Configuration manual.

Here are the printer settings as an example:

**Example:** Set the IP address to 192.168.0.22

The Network mask is in this case 255.255.255.000

Now set a fixed IP address on your PC:

**Example:** 192.168.0.30

Network mask 255.255.255.0 is usually set automatically by the most

operating systems.

The settings may appear different on different operatings systems (Linux, MacOS or depending on the Windows version), but basically you need to switch off DHCP and select IPV4.

There are a lot of descriptions available in the internet, a detailed description would exceed the content of this manual.

If these settings are done you can connect the printer with a network cable to your printer. After that we are ready to go - Now we can transmit labels data via FTP (e.g. Filezilla) or Notepad++ with the NPP FTP plugin.

#### **FTP Printer Management**

The File Transfer Protocol (FTP) allows to manage and transfer files on the network via the Ethernet interface or Wi-Fi adapter. An FTP program (FTP client) is required which supports the "binary" transfer mode to manage the printer. The printer functions as an FTP server.

FTP printer management is comprised of four functions:

- Direct printing via copying JScript or ZPL files.
- Management of the memory media installed in the label printer
- IFFS management
- Firmware update.

#### **FTP Login**

To establish an FTP connection, the client must be logged on to the server. The login type depends on the client. The following information must be specified in any case, however:

- IP address of the label printer
- User name and password

Access to the printer management functions depends on the user name (Login and Passwords are case sensitive):

Function	User name	Default password
FTP printing, loading PPP vouchers	ftpprint	print
FTP access to storage devices	ftpcard	card
FTP firmware update	ftpadmin	admin

Default passwords



The passwords can be changed in the "Setup" - "Security" - settings in the printer For security reasons it is recommended to change the passwords.

After logging on the FTP server is accessible in a manner similar to a Windows folder.

#### **FTP Printing**

Label files in cab JScript format or in ZPL format can be printed directly via FTP connection: Establish a FTP connection with the user name ftpprint and the defined password (Default: print) An empty folder of the FTP server will be shown.

Copy a label file in JScript or ZPL format to the folder of the FTP server.

Printing of the label file is started immediately. The corresponding file is deleted once the print job is complete.

#### **FTP Access to Storage Devices**

FTP connection allows to manage data of a storage device:

Establish a FTP connection with the user name ftpcard and the defined password (Default: card). The content of the storage device will be shown. The files are separated into several subfolders. Manage the files as necessary. When copying files to the folder, take cae that these will be copied into the associated folder - labels must be copied to the "labels" folder, pictures and graphics into the "images" folder and so on.

# Simple programming lesson

#### Target:

Learn how easy it is to teach your printer to do what you want.

Understand the language structure of JScript by testing the following sample.

Get the feeling what might go wrong if the syntax is not correct.

Modify this sample with other items of this manual.

#### Create your first label:

- 1. Connect your printer to the PC, select "Country United Kingdom" on the printer's control panel. The handling is explained in the configuration manual (the language changes to "English" and the measurements to "millimeters" - as the label is designed in millimeters)
- 2. Start your preferred plain texteditor (we used Wordpad for this example) or better: Search in the Internet for Notepad++, which is a great programming editor and free of charge.
- 3. Key in following data and don't forget to press the ENTER key on your keyboard after the "A 1" in the last line is keyed in.

#### **Example:**

```
m m
H 100
S 11;0,0,68,70,100
T 10,10,0,5,pt20;sample
B 10,20,0,EAN-13,SC2;401234512345
G 8,4,0;R:30,9,0.3,0.3
A 1
```

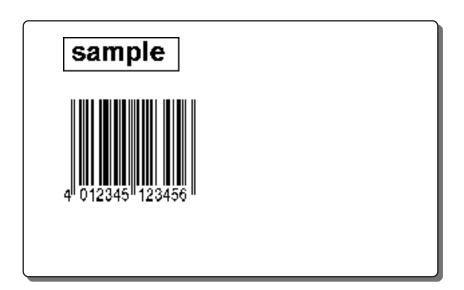
#### **Explanation of this example**

(Details about each command are described in the respective sections of this manual)

```
Set measurement to millimeters
                                    Jobstart
                                    Heat (Speed) setting (100mm/sec)
H 100
S 11;0,0,68,70,100
                                    Size of the Label (68 x100mm, gap 2mm)
                                    Orientation Rotated by 180°
                                    Text line- font: Swiss bold, 20 pt
T 10,10,0,5,pt20;sample
B 10,20,0,EAN-13,SC2;401234512345 Barcode EAN 13, size SC 2
G 8,3.5,0;R:30,9,0.3,0.3
                                    Graphic, Rectangle 30x9mm, 0.3mm
                                    Amount of labels (in this sample 1)
A 1
```

4. Save that file now with the name "sample1.txt" in your root directory of Harddrive C: Make sure that the label is saved as palin text (.txt) and not as rich text format (.RTF Then we need to select the printer connection.

- **5.** Start your Windows explorer and key in your FTP connection. Please note that the printer must be protected by a PIN. Follow the instructions of the configuration manual.
- **6.** Copy the created file to the ftp-folder "execute" and the printer should print your label if your program code is correct.



... and if it does not work as expected? - Then following points might be the reason:

#### 1. The printer receives no data:

- **a:** The wrong interface or wrong transmission speed is selected on your printer.
  - Check the interface settings in the setup menu of the printer
- **b:** Your interface is blocked by another application.
- c: The cable might be defect- check the connecting cable

#### 2. Printer receives data but shows "ribbon out"

- a: No ribbon in the printer
- b: Ribbon is not fixed on the ribbon unwinder

#### 3. Printer receives data but shows "Syntax error" in its display

**a:** Transmitted data is wrong - this might be a missing comma or a accidentially set semicolon instead of a comma or any other wrong data. Spaces after a command may cause a protocol error, too! The wrong programming line is shown on the ASCII dump printout.

#### 2. Data transmission via USB

Possibility number two: Printer is connected by USB using MS Windows.

USB has the "bad" behaviour (with all its benefits) that a driver needs to be installed which does normally not allow to transmit native data to the printer which is required, if direct programming should be used. But also here are some possibilities to transmit direct programmed code to the printer.

One possibility is to install the driver first. - Afterwords do following:

- 1. Rename the attached printer with a short name, i.e. CABSQUIX or something like that.
- 2. Share that printer in your network.

Now the commandline mode can be used to copy the JScript files directly to the printer:

**Example:** copy /b file.txt \\PC194\CABSQUIX

copy/b tells your PC that the data transmission is binary file.txt is the file which contains our JScript data PC194 is the name of your PC CABSQUIX is the renamed printer

This possibility is far away from the features which are available if networking is used, but it shows that standard settings without extra tools are enough to transmit data to your printer.

Furthermore there are some tools available in the web, which do the same job, but we have no recommendation, as we prefer the network connection.

# **Command Overview**

The following pages are showing lists of all available JScript printer commands Details are explained later in this manual.

## **ESC Commands**

**ESCESC** Replaces ESC in binary data

ESC!ESC! Hard reset

**ESC.** Start and Stop value for binary data

**ESC:** Start description of binary data

**ESC<** Back feed of the material behind the photocell

ESC? Request for free memory
ESCa Request for abc-status

**ESCb** Trigger peripheral button action

**ESCc** cancel current printjob

**ESCend-of-data** End description of binary data

**ESCf** formfeed (Equal to pressing "form feed" on the navigator pad)

**ESCg** Print start command

ESCi Send value from the INF-memory

ESCj Request for the latest printed job

ESCI Request of synchronisation Info

**ESCo** Change the Codepage

ESCp0 End printer 's pause mode

ESCp1 Set printer into pause mode

ESCr Verifier -read last scan result

**ESCs** Printer status query

ESCt total cancel of all jobs
ESCxin Set I/O Input-Signals
ESCxout Get I/O Output-Signals
ESCz Extended status request

## **Immediate Commands**

All Immediate commands are processed when a line end identifier is sent (CR, LF or CR/LF)

<abc> start of "abc" (a-Series basic compiler) </abc> end of "abc" (a-Series basic compiler) ; comment Comment line set printer in aSCII dump mode С Direct cut d t;name.... download graphic or font data erase data et;name.... form feed job-ID I name Set locale (country) m unit Set measuring unit **p** status pause printer query bitmap font q b;name q d;name query dBase file on memory card query format file on memory card qe;name query free memory q f q i;name query image availability query label file on memory card q I;name query memory type q m query peripheral types q p query ribbon diameter q r query scaleable font availability q s;name query time and date q t

reset to default values

set date/time

**s** n

# **Immediate Commands**

All Immediate Commands are processed when a line end identifier is sent (CR, LF or CR/LF)

t[x] Run printer self-test

v Request firmware version

**x d**;uo Set peripheral (**x**) bits **d**irectly

**x e**;uo Set peripheral (**x**) error value

## **Label Format Commands**

Label format commands are processed when a line end identifier is sent (CR, LF or CR/LF)

A [NO] n Amount of labels (end job/print)

**B** [:name;] x, y, r, type,size,text Barcode field definition

C cnt[,disp1[,disp2]] Set Cutter parameters

C e Set Cutter to end-of-job

**D** x,y Global Object Offset (Distance to margins)

**E** DBF;name Defines a DBF (database) file

**E** LOG;name Defines a LOG file

**E** RFID;... Define Files (Extension RFID)

**E** TMP;name Defines TMP (temporary) serial file

E SQL;[IP of cabDatabaseconnector]:portnr Sets IP adress for SQL database access

**F** number;name Font number

**G** [:name;] x, y, r; type:options, . . . Graphic field definition

**H** speed[,h][,t][,r][,b] Heat, speed, and printing method

Job start

M c Memory card: content request

**M** d type;name Memory card: delete file from card

M f;name Memory card: format card

**M** I type;[path]name Memory card: load file from card

M r Memory card: repeat last label

M s type;name Memory card: store data on card

**M** u type;[path]name uploads data to the host

**O** [Ax=y][,B][,Cx][,D][,E][,F][,Hx][,J][,M].... Set print Options

P [disp] Set Peel-off mode

R name; value Replace field contents

**S** [type:]yo,xo,length,dy,wide. . . Set label Size

# **Label Format Commands**

Label format commands are processed when a line end identifier is sent (CR, LF or CR/LF)

T [:name;] x,y,r, font,size . . ;data Text field definition

**X** y[;uo] Synchronous setting of peripheral (eXternal) signal

## **Special Content Fields**

#### **Time Functions**

[H12] Print Hour in 12-hour form (1-12)

[H24] Print Hour in 24-hour form (0-23)

[H012] Print H0ur in 12-hour form (01-12) - always 2 digits
[H024] Print H0ur in 24-hour form (00-23) - always 2 digits

[ISOTIME] Prints the Time in ISO standard format

[MIN] Print MINutes (00-59)
[SEC] Print SEConds (00-59)

[TIME] Print current TIME in the format of the preset country

[XM] am / pm indicator

#### **Date Functions**

[DATE...] Print current DATE in the format of the preset country

[DAY...] Print numeric DAY of the month (1-31)

[DAY02...] Print numeric 2-digit DAY of the month (01-31)

[DOFY...] Print numeric Day OF Year(001-366)

[ISODATE...] Print ISO date

[ISOORDINAL...] Print ISO ordinal

[ODATE...] Print DATE with Offset \*

[wday...] Print complete weekday name (0 = sunday) \*

[WDAY...] Print numeric WeekDAY(0-6)\*

[wday2...] Print weekday name, 2 - digits shortened \*

[wday3...] Print weekday name, 3 - digits shortened\*

[ISOWDAY...] Print numeric WeekDAY (1-7)

[WEEK...] Print numeric WEEK (1-53)

.....(. •••)

[WEEK02...] Print numeric WEEK with 2 - digits (01-53)

[OWEEK:+WW] Print WEEK with Offset (1-53)

# **Special Content Fields**

## **Date Functions (continued)**

[mon...] Print 3-character month name (i.e. jan)\*

[month...] Print complete month name (i.e. january)\*

[MONTH...] Print 2-digit MONTH (1-12)

[MONTH02...] Print 02-digit MONTH (01-12) (leading zeros, always 2 digits)

[YY...] Print 2-digit Year (70-38)

[YYYY...] Print 4-digit Year (1970-2038)

<sup>\* (</sup>in the format of the preset country)

# **Special Content Fields**

## Jalali Date Functions ( Arab date )

[JYEAR...] Print Jalali-YEAR, 4 digits

[JDAY...] Print Jalali-DAY

[JDAY02...] Print Jalali-DAY, 02 digits

[JMONTH...] Print Jalali-MONTH

[JMONTH02...] Print Jalali-MONTH, 02 digits

[jmonth...] Print Jalali-month, complete name

[JDOFY...] Print Jalali-Day OF Year

[JWDAY...] Print Jalali-Week DAY (1=saturday)

## Suriyakati Date Functions (official date in Thailand)

[SYEAR...] Print Suriyakati-YEAR, 4 digits

# **Special Content Fields**

# Mathematical functions Field Calculations and Comparisons

[+:op1,op2..,] Addition

[-:op1,op2] Subtraction

[\*:op1,op2...,] Multiplication

[/:op1,op2] Division

[%: op1,op2] Modulo

[**|:op1,op2**] Logical Or (Result 1, if minimum one operator is not equal to 0)

[&:op1,op2] Logical And (Result 0, if min. one operator is 0)
[<: op1,op2] Comparison - Less than (1=TRUE, 0=FALSE)

[=: op1,op2] Comparison - Equal (1=TRUE, 0=FALSE)

[>: op1,op2] Comparison - Greater than (1=TRUE, 0=FALSE)

[MOD10:x] Calculates and prints the Modulo 10 Check digit

[MOD36:x] Calculates and prints the Modulo 36 Check digit

[MOD43:x] Calculates and prints the Modulo 43 Check digit

[P:name,mn{o}] Print result in Price format

[R:x] Rounding method

[==:text1,text2] String comparision (1=TRUE, 0=FALSE)

# **Special Content Fields**

# Special functions (miscellaneous)

[?:x,y,z,{D},{Lx},{Mx},{R},{J}]	Prompt line on the printer's display
[ABC:x]	Insert ABC value
[BIN:x{,y}]	Insert Binary data
[BIN16B:x{,y} ]	Binary data , 16 bit - Big Endian
[BIN16L:x{,y}]	Binary data, 16 bit - Little Endian
[BIN32B:x{,y} ]	Binary data , 32 bit - Big Endian
[BIN32L:x{,y} ]	Binary data , 32 bit - Little Endian
[BITFIELD:]	Bitwise encoded data field
[C:fill{,base}]	Leading zero replacement
[D:m,n]	Set number of Digits to print
[DBF:key,keyvalue,entryfield]	DataBase Field
[HEX:x]	Hexadecimal conversion
[I{!}{:cond}]	Invisible field
[JOBID]	print JOB ID
[J:ml]	Justification
[LEN:x]	Returns the Length of a variable
[LOWER:x]	Converts the input data in lower case characters
[LTRIM:x]	Trim data Left
[name]	Access a field with a name
[name,m{,n}]	Insert substring from another field
[RTMP{:x}]	Read from a TMP (serial) file
[RTRIM:x]	Trim data Right
[RUSER]	Read data from USER memory
[S:name]	Numeric Script style

# **Special Content Fields**

## **Special functions (miscellaneous)**

[SELECT] SELECT data from list

[SER:start{incr,{freq}}] Insert SERial numbering

[SPLIT:xx,n] Split data

[SQL:xx] SQL database access
[SQLLOG:...] SQL LOG in database

[TRIM:...] TRIM data

[U:x] Insert Unicode character

[UPPER:x] Converts the input data in upper case characters

[WINF] Writes value into the "INF" buffer

[WLOG] Write to LOG file

[WTMP] Write to TMP (temporary) serial file

[WUSER] Write value to USER memory

#### **RFID Functions**

[LTAG...] Lock RFID TAG area

[RTAG...] Read RFID TAG

[RTAGBIN...] Read RFID TAG binary

[TAGID] Read TAG ID

[WTAG...] Write RFID TAG

# **Special Content Fields**

## **Database Connector commands**

[SQL:Select field from table where Searchvalue] SQL - Query function

# **Special Content Fields**

Special Barcode functions (not supported by all barcodes)

[ECE: 123456]	Adds information for extended channel to barcodes
[APPEND:m,n,id1,id2] [APPEND:x,id]	Adds information for linked barcodes
[U:xxxx]	Insert special characters as Unicode characters Valid data ( depends on the barcode type):  "NUL", "SOH", "STX", "ETX", "EOT", "ENQ", "ACK", "BEL", "BS", "HT", "LF", "VT", "FF", "CR", "SO", "SI", "DLE", "DC1", "DC2", "DC3", "DC4", "NAK", "SYN", "ETB", "CAN", "EM", "SUB", "ESC", "FS", "GS", "RS", "US", "DEL",
	"FNC1", "FNC2", "FNC3", "FNC4", "CODEA", "CODEB", "CODEC",  "ANSI_AI", "ANSI_DI", "PROG", "ANSI_TM", "2D"

for example:

**[U:ANSI\_DI]** adds information for ANSI - data identifier and **[U:ANSI\_AI]** adds information for ANSI - application identifier

#### **IMPORTANT!!**

All measurements of the examples in this manual are in millimeters, as long as it is not explicit mentioned in the examples.

The examples will not work properly when "country" is set to USA in the printer's setup menu. (In that case the printer would calculate in Inches by default)

Select "Country = United Kingdom" in the setup menu of the printer, or add "m m CR" for metric measurement setting in the first line of your label example.

We highly recommend to add the mesurement command at the beginning of all of your labels, to avoid trouble with a different setup of the printer, unless we did not show this command always in our examples in this manual to keep the examples as small as possible.

### **ESC** commands

are responsible for status queries, control functions, memory management etc. and are usually executed immediately, i.e. even if a printing job runs. They are not absolutely required to print labels, but they offer additional features and possibilities.

#### ESC = ASCII 27 or Hex 1B

ESC commands cannot be handled by the most text editors. All other commands can be transmitted to the printer by using simple text editors.

ESC commands can be used for resetting printers, requesting for free memory or for getting a direct status request.

Details about each command are described on the following pages.



Partially it is required that a bidirectional connection to the attached computing system is established. This will be mentioned at each command if required.

ESC is ASCII 27 or 1B HEX

### **ESCESC** Replaces ESC in binary data

ESC ESC is used to replace single ESC (ASCII 27 or Hex 1B) in binary data to avoid unexpected reactions of the printers if graphics or fonts are downloaded.

Graphics or fonts may contain data which can be identical to a ESC printer command. Replacing these ESC characters into double ESCs will tell the printer that this is part of a graphics or part of a font.

Data formats must be checked before they are transmitted to the printer.

File transfer through a FTP connection requires no data conversion if the file is downloaded to the memory card.

Syntax: ESCESC



forces the printer to perform a hard reset. This has the same effect as turning the printer off and on again.

Syntax: ESC! ESC!

The system starts up with the preset default values and shows in the display that data can be received. The display message depends on the preset language selection.



The printer is not able to receive data when the Hard Reset is accomplished. Please wait until the printer is restarted again to receive data. Otherwise incoming data is discarded. The printer is restarted when the display shows "Ready" (or a comparative word if another language is selected)

### ESC.

### Start and stop value for binary data

Start and Stop value for binary data.

Syntax: ESC.

To transmit binary data -such as graphics or fonts etc. - it is highly recommended to use this method of data transmission. All ESC characters in a binary file have to be replaced by a double ESC (ESCESC) to avoid unexpected reactions by the printer.

A binary constellation -for example- which contains ESC c would be interpreted as "CANCEL JOB", as soon as it is received by the printer. Therefore all ESC characters should be exchanged.



Data transmission through ftp requires no conversion.

### ESC:

## Start description of binary data

Start description of binary data

cab printers offer a limited possibility to download data without converting them previously. (see also ESC. )

In this case ESC: is required as start sequence, followed by the binary data and finished with ESCend-of-data.



**Note:** The binary data cannot contain any ESC character (ASCII 27 or HEX 1B)! This would be automatically misinterpreted by the system.

ESC: cannot be used in networks

The better and cleaner way to download binary data is the usage of ESC. Werecommend to use that sequence.

# **Request for free memory**

query for free printer memory input buffer - printer returns a response of 0...9 through its interface.

Syntax:

ESC?

value	percentage of free memory
0	= 0-9%
1	= 10-19%
2	= 20-29%
3	= 30-39%
4	= 40-49%
5	= 50-59%
6	= 60-69%
7	= 70-79%
8	= 80-89%
9	= 90-99%

Bidirectional communications must be enabled on the requesting computer. ESC is ASCII 27 or 1B HEX



Request for abc-status. (Response: XNNNNN)

(abc = a-series basic compiler)

#### Syntax:



Х	= Condition abc,
I	= idle,
С	= compiling,
R	= running,
E	= error,
S	syntax error during compilation

**NNNNN** = current line numbers (empty lines will not be counted!)

A short descripton about abc and the available abc commands is shown later in this manual.



Bidirectional communications must be enabled on the requesting computer.

ESC ist ASCII 27 bzw. Hex 1B

# **ESCb** - Trigger peripheral button action

**ESC b**= Trigger peripheral button

Simulates the tap on the peripheral button.

This command does the same as a manual click on the yellow peripheral button.

This might cause a different action, depending on the attached periphery or the print job.

eg. Cutting if a cutter is attached, 'label taken' in demand mode, 'Single step' if an applic ator is attached, 'START' Signal.

Syntax:

*ESC*b



## **ESC**c - Cancel Printjob

**ESC**  $\mathbf{c} = \mathbf{c}$  ancel - terminates the current printjob.

Resets also errors in the display. Same effect like pressing "Cancel" button on the control panel .

Syntax: ESCc

Please see also **ESCt** which cancels the complete input buffer.



Wait for minimum <u>three seconds</u> before transmitting additional data, otherwise the printer may not recognize the following commands, as cancelling a job requires some time.

## **ESC**end-of-data End description of binary data

End description of binary data.

Syntax: ESCend-of-data

Finishes the download of binary data. ESC: must be used first, followed by the binary data and closed by ESCend-of-data. Used for font and graphics download.

LQ,

Note: **ESCend-of-data** cannot be used in a RS-485 network!



formfeed - This command is equal to pressing "feed" on the printer. Causes the printer to search the start position of the next label.

Syntax:	ESCf



Sending a "ESC f" is a simple method to see immediately if an attached printer receives data and if the connection is setup properly.

# **ESC**g Print start command

Causes the printer to start printing. (Only with attached applicator)

Syntax: <sub>ESCg</sub>

#### ESC = ASCII 27 or Hex 1B



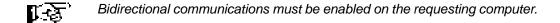
The applicator types 5114 and 5116 are not supported.

## **ESC**i Send value from the INF-memory

ESCi responds the last value of the INF memory. This can be used to get the value of the last printed label. The value uses the current selected codepage and is finished with a carriage Return.

For more details please view the **[WINF]** command, which writes to the INF memory - described in the section of "Special commands".

Syntax:	ESCi
---------	------



### **ESC**

### Request for the latest printed job

ESCj is used together with the command "j"-described later in this manual. Using this command responds the name of the latest printed job. Can be used to get information about, if the print job was finished successfully.

The responded value uses the current selected codepage and ends with a carriage return.

Syntax:

*ESC*j

#### Example:

```
m m

J

S 11;0,0,68,70,100

T 25,25,0,3,13;Beer

A1

ESCj
```

would generate a generic name if the " j " commmand has not been used and could look like this:

FTP-20091031-14:38:15

#### Example:

```
m m

J
S 11;0,0,68,70,100
T 25,25,0,3,13;Beer
j another way to control the printer
A1

ESCj
```

would respond:

another way to control the printer



Bidirectional communications must be enabled on the requesting computer.



# Request of synchronisation info

ESCI (small letter L) sends information if labels are synchronized and if they are in print position. Delivers also the information about the measured label distance.

Syntax:

ESC1

Answer:	XNNNN	

х	= Paper synchronized ( Y/N )
NNNN	= Label distance in millimeters If the distance is unknown, the response will be "0000"



Bidirectional communications must be enabled on the requesting computer.

## **ESC** • Change the codepage

ESCo tells the printer to change the codepage for the next print job. This temporarily overwrites the settings of the printer's setup menu. After the restart of the printer the settings of the setup menu are valid.

#### Syntax:

ESCo<codepage>;

ISO-8859-1	windows-1255
ISO-8859-2	windows-1256
ISO-8859-3	windows-1257
ISO-8859-4	IBM437
ISO-8859-5	IBM737
ISO-8859-6	IBM775
ISO-8859-7	IBM850
ISO-8859-8	IBM852
ISO-8859-9	IBM857
ISO-8859-10	IBM862
ISO-8859-13	IBM864
ISO-8859-14	IBM866
ISO-8859-15	IBM869
ISO-8859-16	macintosh
windows-1250	IBM500
windows-1251	DEC-MCS
windows-1252	KOI8-R
windows-1253	IBM720
windows-1254	UTF-8



The ESCo command must be sent **before** the label data is transmitted!



#### **Change the codepage** ESCo

Example:

```
ESCOUTF-8;
H75
S 11;0,0,50,54,100
T 10,10,0,5,pt20;Hallo
```



## ESC<sub>p</sub>0 End printer's pause mode

ends the printer's pause mode. PAUSE on the printer's front panel extinguishes and the printjob in the buffer proceeds.

Syntax:

ESCp0



Note: This command cancels also existing errors when they are shown in the display of your printer.

- Same function like pressing the Pause button on the navigation pad.

# ESC<sub>p</sub>1 Set printer into pause mode

causes the printer immediately to set the pause mode. This command has the same function such as pressing the "PAUSE" button on the printer. The printer stops after the current label is fully printed.

Syntax:

ESCp1





### Verifier - read last scan result

ESCr can be used to request the last scan result of the optional barcode verifier.

The response ends with a mit <CR> First character shows the type of the response.

Reference data Base16 encoded..

Following answers are defined:

No verifier connected or scan triggered and yet no result:

"-\r"

Timout reached, Scan negative:

"?\r"

Result available, Scan positiv, Reference data Base16 encoded:

+Hello\r, encoded: "+48656C6C6F\r"

Syntax:

**ESC**r

# **ESCs** Printer status query

ESCs Printer status query, which responds through the interface

^			
~w	nı	·av	=
Sy		.ax	•

*ESC*s

#### Answer: XYNNNNNZ

where:	
Х	= Online (Y=Yes, N=No)
Y	= Type of error:
NNNNN	= amount of labels to print
Z	<ul> <li>Interpreter active (Y=Yes = print job is in process,</li> <li>N=No= printer in Standby mode)</li> </ul>

#### **Error types:**

<b>-</b> No error
<b>a</b> Applicator error Applicator did not reach the upper position (1)
<b>b</b> Applicator error Applicator did not reach the lower position (1)
<b>c</b> Applicator error– Vacuum plate is empty (1)
<b>d</b> Applicator error Label not deposit (1)
e Applicator error Host stop/error (1)
f Applicator error Reflective sensor blocked (1)
<b>g</b> Applicator error Tamp pad 90° error
<b>h</b> Applicator errorTamp pad 0° error
i Applicator error Table not in front position
j Applicator error Table not in rear position
<b>k</b> Applicator error Head liftet
I Applicator errorHead down
$\boldsymbol{m}$ Scanresult negative $^{(2)}$
n global Network error <sup>(3)</sup>
(this can be: no link, no timeserver, no SQL client,
no SMTP server,no DHCP server or IP adress conflict)
o Compressed air-error
$\textbf{r}  RFID \ -error$
<b>s</b> System fault (immediately after power on)
$\boldsymbol{u}$ USB error
<b>x</b> Stacker full - printer goes on Pause (only with a specified cutter)

# **ESC**s Printer status query

#### **Error types: (continued)**

A	- Applicator error (only older firmware releases)
B	Protocol error/ invalid barcode data
C	Memory card error
D	Printhead open / Pinchroller open
E	Synchronization error (No label found)
F	Out of Ribbon
G	PPP reload required
H	Heating voltage problem
M	Cutter jammed (4)
N	Label material too thick (cutter) (4)
O	Out of memory
P	Out of paper
R	Ribbon dectected in Thermal direct mode
S	Ribonsaver malfunction
V	Input buffer overflow
W	Print head overheated
X	External I/O error
Υ	Print head error
Z	Printhead damaged



Bidirectional communications must be enabled on the requesting computer.

## **ESCs** Printer status query



Note: Immediately when a job has started the printer will send a Y and sets this value back to N when the last label of this job is printed.

- (1) This status request can only be processed on printing systems which are equipped with an attached applicator!
- (2) Scanresult negative requires an optional barcode scanner. The availability of the optional barcode scanner depends on the printing system.
- (3) Network error: Only on printers with the built in network interface. (No print server)
- (4) Error messages for optional devices such as "cutter jammed" depend on the availability of the optional device and may vary between different printer types. No response if the printer does not support a cutter.



Status requests should not be sent in very short cycles! Minimum time between a status request should be not less than 0.5 seconds. It might be that this value needs to be increased under some circumstances.

Bidirectional communications must be enabled on the requesting computer.



**ESC t** = total cancel - terminates the current printjob and clears the complete input buffer. Resets also errors in the display. Same effect like pressing "Cancel" button on the control panel for 3 seconds.

Syntax: Esct

Please see also **ESCc** which cancels only the current print job.



Wait for minimum <u>three seconds</u> before transmitting additional data, otherwise the printer will not recognize the following commands, as cancelling a job requires some time.

## **ESC**xin Set I/O Input-Signals

#### ESCxin <SIGNAL>;

This command simulates the input signals of the I/O interface of your printer. Using this command does the same as using hardware signals, also if the sometimes optional I/O interface is not installed in your printer.

This command is finished with a semikolon.

#### Syntax:

ESCxin<SIGNAL>;

ESCxin = set l	/O I	nput - Signa	l
<signal>;</signal>	=	FSTLBL	- Print first label only for Cycle sequence = Apply-Print
		START	- Print start signal only for Print on demand = On
		STOP	- Stop signal to interrupt the operation
		REPRINT	- The last printed label will be repeated.
		RSTERR	- Reset -Error state of the printer will be reset.
		LBLREM	- Label removed  For peel-off mode only. Confirmation of the superior control that the label has been taken from the peel-off position. Required for the validity of a new start signal.
		JOBDEL.	- Cancel print job The current print job is canceled and deleted from the print buffer

Here it happens that a softtrigger is set, which also means that PAUSE - which is a level signal cannot be correctly supported by this command. This command ends with a semikolon. See also the command **ESCp** 

#### Example:

ESCxinREPRINT;

This command prints the last label again.



Details about the I/O interface and the signals are described in the Configuration Manual.

## **ESC**xout get I/O Output-Signals

**ESCxout** = get I/O output signals. This command reads the signals from the I/O board. Signals of the output state in following order READY, JOBRDY, FEEDON, ERROR, RIBWARN, PEELPOS, HOMEPOS, ENDPOS as 'Y' or 'N'. In case of an error an "E" will show up.. The Output ends with a <CR><LF>. ERROR and RIBWARN are not inverted as on the I/O hardware.Instead you will receive "Y" for "error" and "N" for "no error". The same happens with "RIBWARN".

Syntax:	<b>ESCxout</b> CR
---------	-------------------

Responds as example with the ESCxout string NNNYNNNNNN *CR/LF* (11 digits)

Here again the order of the response-string:

READY ? 'Y':'N'; JOBRDY? 'Y':'N'; 'Y':'N'; FEEDON? ERROR ? 'N':'Y'; RIBWARN? 'N':'Y': PEELPOS? 'Y':'N'; HOMEPOS? 'Y':'N'; ENDPOS ? 'Y':'N';

HERMES also supports: LBLWARN, RIBERR, MEDERR

LBLWARN? 'N':'Y';
RIBERR? 'N':'Y';
MEDERR? 'N':'Y';

All standard printers deliver always 'N'



Details about the I/O interface and the signals are described in the Configuration Manual.

## **ESC**z Extended status request

**ESC z** = extended status request which is also accessible using the **PEEK** "**xstatus**" in abc.

Syntax: <sub>ESCz</sub>

Answer: ABCDEFGHIJKL CR

Α	= Y=	Printer is paused
В	= Y=	Printer has a job
С	= Y=	Printer not ready for print data
D	= Y=	Paper is moving
E	= Y=	Ribbon warning (hardware dependend)
F	= Y=	Paperend warning (hardware dependend)
G	= Y=	Label in demand position
Н	= Y=	Label on vacuum plate (hardware dependend)
ı	= Y=	Applicator ready (hardware dependend)
J	= Y=	External pause signal active (hardware dependend)
K	= Y=	External print signal active (hardware dependend)
L	= Y =	Printhead Cleaning required (cleaning interval)
М	= Y =	Printer cover open (hardware dependend)

All characters are normally N (with the exception of "I" - applicator ready). In addition to ESCs this string is finalized with a carriage return, which allows additional status information in the future.



Bidirectional communications must be enabled on the requesting computer.

### Chapter 4: Immediate commands

### **Immediate commands**

Instructions with (almost) **lowercase letters** are used for adjustments and settings which must not have something to do with the current printjob. They are active as long as the printer is powered up or when these values get overwritten.

### <ABC> - Start of the abc Basic Compiler

This command starts the internal Basic compiler. The Basic compiler offers the functions of the basic programming language "YABASIC". The usage of abc (advanced basic compiler) requires good programming knowledge.

abc can be used to create functionalities which are not covered by JScript. The usage of the basic compiler could be to convert incoming data into a format which can be processed by the printer (JScript) or for additional calculations and further influence on the printer.

So an additional programming language is available as standard function in your printer if required.

Syntax:

<ABC>CR

Possible usage is to convert text strings - sent by a scale into JScript, or to convert incoming data which was prepared for competitive printers into an understandable format for your printer.

See also the command: </ABC> End of the abc Basic Compiler.



abc is not an emulator!! More information can be found in the "abc a-series basic compiler" chapter - later in this manual. There we describe also more possibilites about abc.

abc is not required for the programming of "standard labels", but it offers nearly unlimited functions. abc is still a beta release.

Detailed information about Yabasic can be found at http://www.yabasic.de

# </ABC> - End of the abc Basic Compiler

Sets the end mark for the abc compiler (internal BASIC language)

Syntax: </ABC>CR

See also: **<ABC>** - Start of the abc Basic Compiler.

#### <ENCRYPTED LABEL...> - Start of an ENCRYPTED label

This command marks the start of an encrypted label file, followed by the board number.



Important: This command requires additional action from the manufacturer of your printer. It cannot be used without the manufacturers support.

Syntax:

<ENCRYPTED LABEL; nnnnnnnnnnn>CR

nnnnnnnnn = unique mainboard number

Each mainboard has a unique serial number which can be used beneath a lot of other features to encrypt label contents to protect your programming work.

Label encryption needs to be done by the manufacturer or by authorized resellers only!

A label which looks like this here:

#### Example:

```
J
S 11;0,0,68,71,104
T 10,10,0,3,5;Test label, encrypted
A 1
```

may look like the 2 lines below after it is encryped.

```
<ENCRYPTED LABEL: 111063523313>
r??@,?h??)(?H=J??2?*?r0?e???1??H??7?'Q>
```

This file can then be loaded for example from a memory card. It will only execute on this specific printer with the serial number "111063523313"

Please contact the representative retailer if you need more details.

The description of this command has been added for your understanding, just in case if you are confronted with this command in the ASCII dump mode.

# <ENCRYPTED JOB> - Start of an ENCRYPTED job

This command starts a previously encrypted print job.

Syntax: <ENCRYPTED JOB>CR

Encrypted printjobs need some special support from your retailer.

The description of this command has been added for your understanding, just in case if you are confronted with this command in the ASCII dump mode.

## </ENCRYPTED JOB> - End of an ENCRYPTED job

This command finishes an encrypted print job.

Syntax: </ENCRYPTED JOB>CR

Encrypted printjobs need some special support from your retailer.

The description of this command has been added for your understanding, just in case if you are confronted with this command in the ASCII dump mode.

### ; - Comment line

The semicolon "; " is used to identify a comment line. Comments may be placed anywhere in your program code, in a separate line.

Comment lines are ignored by the printer.

Comment lines are very helpful to keep a better overview on the programming data.

Syntax:

```
; comment line CR
```

#### Example:

```
; My first label - Jobstart
; m m sets the printer to measurement "Millimeters"
 "J" starts my print job
; set size of the label
S 11;0,0,68,70,100
; create a text line
T 10,40,0,3,16;Hello
; print one label with the command "A" (amount)
A 1
```

Please note that comment lines need additional time to be transmitted to the printer. Avoid to use comments for time critical situations, to save a bit transmission time. On the other hand we recommend to add enough comments just in case you need some details in the future.

Hello

### a - ASCII Dump Mode

The a command starts the ASCII dump mode. The ASCII dump mode shows all received data and is a very important instrument to detect wrong data in the program code.

The printer's LCD panel shows "ASCII dump mode" in the selected language.

All received data is printed "transparent" and the printer doesn't interpret it.

The ASCII Dump Mode is also selectable through the navigator pad or through the touch screen (depending on the printer type).

```
Syntax:
```

**a** CR

The following data creates a label with one line of text. Please view the picture below which shows the same label in ASCII Dump mode.

#### Example:

```
a
m m
J
S 11;0,0,68,70,100
T 25,25,0,3,10;ASCII Dump Mode
A1
f
```

If "syntax errors" are shown on the label means, that there is a mistake in the program code! The printer is still okay but one or more mistakes are in the program code. Check the code and correct the mistake there.



```
m տ<sup>նչ</sup>։
J<sup>c</sup>k։
S 11;0,0,68,70,100<sup>c</sup>k։
T 25,25,0,3,13;ASCII Dump Mode<sup>c</sup>k։
A 1<sup>c</sup>k։
f<sup>c</sup>k։
```

### a - ASCII Dump Mode

The following example shows that something is wrong in the text line. We used a font (font number 20 which is marked in bold characters in the sample below and which is not available in the printer. This is recognized by the printer which points us to the line which needs to be corrected.

There is no list of "possible syntax errors" as nearly everything which can not be interpreted by the printer can be shown in the printer's display or in the printout of the ASCII dump mode.

Pressing "Ignore" on the display skips the most syntax errors and finishes the label (unless there is some content which is totally wrong or if no label size is defined)

Pressing the printer's "cancel button" leaves the ASCII dump mode.

#### Example:

```
m m
J
S 11;0,0,68,70,100
T 25,25,0,20,13;ASCII Dump Mode
A 1
f
```

If "syntax errors" are shown on the label means, that there is a mistake in the program code. In our example we selected a font type (number 20) which does not exist.

```
m m<sup>c, l</sup>,
J<sup>c, l</sup>,
S 11;0,0,68,70,105<sup>c, l</sup>,
T 25,25,0,20,13;ASCII Dump Mode<sup>(</sup>,

▲ Syntax error

↑ T 25,25,0,20,1<-?
A 1<sup>c, l</sup><sub>r</sub>,
f<sup>c</sup><sub>k</sub> l
```

# c - Direct cut

The c command causes that the printer cuts the label after it is completely printed.

If required, the printer will do a formfeed before the cut is processed.

More cutter commands are shown at "C- cut parameters".

Syntax:

**c** CR



The printer shows "Syntax error c<--" on the display if no cutter is attached.

This command is not available on Hermes Q and the print module.

The d command is used to download data files to the printer. It is used to download graphics, fonts, databases and serial files (temporary files). Maximum downloadable pictures per label is limited to 256. Two methods are available to download such data to the printer:

#### 1st Method:

The procedure which we highly recommend, unless this requires that the data has to be prepared for downloading.

Syntax:

**d** type; name [SAVE] [B: ± value] CR ESC. binary data ESC.

#### 2nd Method:

will transmit the data as it is, but it may occasionally misinterpret embedded ESC characters in the data as a printer command. (i.e. ESC t would be misinterpreted as memory reset).

### Syntax:

d type; name [SAVE] [B: + value] CR ESC: binary data ESCend-of-data

d	= download	= download data						
type	= the type of data that will follow, using standard file name extensions							
	Graphic fo	rmats:						
	BMP -	Windows bitmap format	Monochrome, 256 Colors, 24 Bit Truecolor, plane only, uncompressed					
	GIF -	Graphic Interchange Format	(GIF 87a and GIF 89a)					
	IMG -	GEM Image format	Monochrome					
	MAC -	MacPaint format						
	PCX -	Paintbrush format	Monochrome, 16 and 256colors					
	PNG -	Portable Network Graphics	·					
	TIF -	TIFF Format© Aldus Corp.	Monochrome, Greyscale					
		·	and color. (4Bit and 8Bit per					
			pixel, RGB 8 Bit per pixel)-					
			Compression: Only packbits					
			and uncompressed.					
	ASC -	Graphic in ASCII format						
	Vector font	t format:						
	TTF -	TrueType font format						
	<u>Database</u>							
	DBF -	dBASE III database formats (F	ield type must be text)					
	SQLITE3 -	ITE3 - squlite3 database format						
	up -	also sqlite datbase format						
	others: TMP - Serial numbering (temporary) file in ASCII format							

name	Filename to be downloaded with a maximum length of 8-digits.  This filename will be recalled on later programming.
[SAVE]	This optional parameter is used for downloading to the printer's memory card.  (The memory card commands (M explain more possibilities, - please see there for more details)  The [SAVE] option copies the file from the printers memory to the memory card.
B: ± value	<ul> <li>Sets the brightness of dithering on graphics. Valid values are ± 20.</li> </ul>

We recommend to use monochrome graphics only! The resolution should not be higher than the printer's printhead resolution.

### Syntax:

**ESC.**<*graphics data>* **ESC.** 

<u>= 1st Method</u> for downloading data. Data format is binary, where the ESC characters (ASCII 27 or HEX 1B) have to be replaced first through a double ESC (ESCESC) to avoid unexpected reactions of the printer.

ESC commands, (requests etc.) can be used during the download of this data. The tool "Download.exe" is available on request to convert graphic files.

Downloads the graphics: LOGO.BMP to the printer

### Syntax:

ESC: <graphics data> ESCend-of-data

<u>= 2nd Method</u> for downloading data. Data format is binary, starting with ESC: and followed by ESCend-of-data (ASCII 27 or HEX 1B) followed by ASCII text string < end-of-data >.

With this method it is allowed that the data stream contains ESC sequences in the data stream until the ESCend-of-data is received.

Example:

d TTF;ARIAL<CR> ESC: data ESCend-of-data



We highly recommend to use the 1st Method for data download !!

Example:

**d** DBF; article [SAVE] CR ESC. binarydata ESC.

Downloads the database file article.DBF to the printer.

Database files have to be downloaded with the [SAVE] option, as they are only used together with the memory card. This function is useful for "small" databases. Big databases need a long search time for single records. In this case we recommend the usage of the optional DataBase connector. See more at the DataBaseConnector command area.



Data can also be saved on a card drive for SD cards or on a USB memory stick. Please note, that the SDcards have to be formatted (erased) in the printers memory card slot. This automatically generates also the required folders on the card.

File names are case sensitive!

#### **DOWNLOAD ASCII graphics**

#### **ASCII-Graphic format**

The stucture is similar to the IMG format, but uses only ASCII characters, to enable a easy usage for host devices or ERP systems.

#### Following rules are used:

- all data are hex bytes, i.e. 0-9 and a-f or A-F
- The printer waits for data until the defined picture size is received.
- Spaces and carriage returns can be added on different locations. It is required that a carriage return is sent at the end of the picture data.
- The image data can be compressed with a simple algorithm which is black/white optimized.
- The image data are transmitted from top to bottom, each time from left to right. A value byte 80 stands left of 01.
- The first line describes the width and the height of a picture. Width and height are 16 bit values each in the Big-Endian format.
- Also if the width is not devidable by 8, it is required that the missing pixel must be transmitted.

#### Each line will be transmitted with following values:

- Optional repetition factor, caused by 00 00 FF xx, whereby xx describes the amount of copies of the current line.
- Picture data whereby different descriptions are optional possible:
  - a: Zerobytes are displayed through the amount of bytes. Valid input: 00 to FF.
  - b: Blackbytes (FF) can also be described through the amount of bytes, beginning from 81 (81 means 1 time FF, valid values are 81 to FF).
  - c: A directly encoded number of bytes starts with 80 followed by the amount of data, i.e. 80 03 123456. The amout of transmitted bytes can be between 01 and 7F.
  - d: A repeated pattern of arbitrary bytes can be initiated with a sequence 00 nn xx, which means that xx bytes will be inserted nn times.
    - Example: 00 04 AA generates AAAAAAA.

# d - download data (pictures, fonts etc...)

The following example shows how a graphic file may look as ASCII data. We download this file with the name "picture.asc" in the images folder of the optional memory card of the printer (or in the internal Flash File System - iffs) to recall it with the label data shown on the next page.

The example below is not length optimized. The explanation in italic letters does not belong to the

### **Example:**

```
0053 0020 CR
0000FF09
06
800207F0
03 CR
800B007FFF003FFFE7F7FF0000 CR
800101 82 800103 82 8005E7F7FFF000 CR
800107 82 800107 82 8005E7F7FFF800 CR
80010F 82 80011F 82 8005E7F7FFFE00 CR
80011F 82 80013F 82 8002E7F7 82 01 CR
80013F 82 80013F 82 8002E7F7 82 01 CR
80013F 82 80017F 82 8002E7F7 82 800180 CR
800B7F80007F800FE7F0007F80 CR
80017F 02 8008FE000FE7F0001FC0 CR
80017E 02 8008FE000FE7F0001FC0 CR
0000FF04
800407FFEFE7 82 8002F800 CR
8007003FFF00FFEFE7 82 8002E000 CR
```

- describes a picture with 83 pixels width and 32 pixels height.
- repeats the current line9 times
- 6 zero bytes
- one bitstring, consistsof 2 bytes with 07 and F0
- three zero bytes
- picture data directly sent as bit string
- picture data, mixed, compressed and direct.

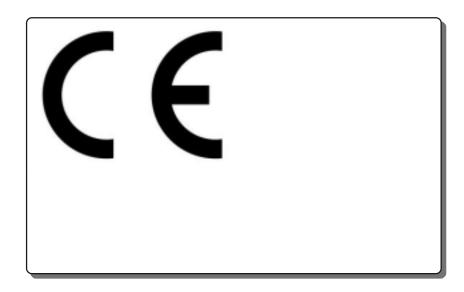
- repeats the line 4times

The sample below recalls the graphic file from memory card and prints the image on the defined position.

### Example:

```
M 1 IMG; picture
m m

J
S 11;0,0,68,73,100
I:TEST;3,30,0,2,2; picture
A1
```

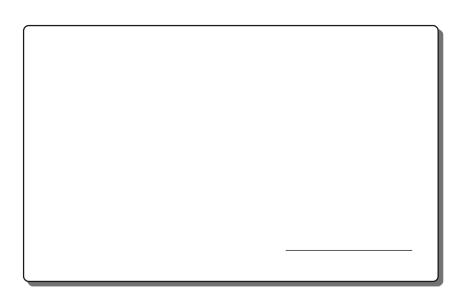


This sample prints just a single small line. The data is complete transmitted with the label data and does not contain any non printable control characters.

### Example:

```
d ASC; IMAGE1
011B0002
80017FA28001C080017FA28001C0
mm

J
O R,P
H75,0,T
Se;0,0,40,40,30
I:XLine free;3,11,0; IMAGE1
A 1
```



### e - erase data

The e command is used to erase data from the printer's memory (RAM), such as fonts and graphics. Data on the memory card will not be affected by this sequence. Separate commands are available for erasing files from the memory card. ( see also the "M" command later in this manual )

### Syntax:

e type; name CR

e - eras	e data command
type	<ul> <li>The file types being removed, with following valid file extensions:         <u>Images:</u> BMP, GIF, IMG, MAC, PCX, PNG, TIF         <u>Fonts:</u> FNT, TTF.         (FNT can be used for all font types and IMG can be used for all picture types)     </li> </ul>
name	= The name attached to the font or graphic when it was sent to the printer. A wildcard ( * ) may be used to delete all files of the same type. "name" is not case sensitive.

### Example:

e FNT;\*

Erases all true type fonts which are currently in the printer's memory.

### Example:

e IMG;logo

Erases the picture with the name "logo" in the printer's memory

The printer keeps the received graphic fles in its internal memory until it will be switched off or until these files will be erased or overwritten.

## f - formfeed

This command feeds the media forward until the top-of-form of the next label reaches the printhead. It does the same as pressing the feed button on the printer's control panel.

This process is controlled by the label photocell if die cut label material is used. The printer feeds the material in continuous form mode in the length which had been selected for the last printed label.

The label photocell is disabled for gap detection and controls only if paper is out.

In continuous form mode the printer counts the steps of the stepper motor to reach the expected print length.

Syntax:	f CR
---------	------

Example:

**f** CR

**f** CR

feeds 2 empty labels.

# j - job-ID

Sets the job ID for the current print job / part of the print job. This command is used together with "ESCj". The printer generates a generic name if the "j" command is used without additional information. This string has following structure: source interface / label name-date-time.

The "j" command needs to be positioned after the job start command ("J"), otherwise the job ID would be overwritten.

### Syntax:

```
j Job-ID CR
```

```
m m

J

S 11;0,0,68,70,100

T 25,25,0,3,13;Beer

A1

ESCj
```

would generate a generic name if the " j " commmand has not been used and could look like this:

#### FTP-20180331-14:38:15

( "ESC j" is used to show the result. The infomation is sent to the interface )

```
m m

J

S 11;0,0,68,70,100

T 25,25,0,3,13;Beer

j another way to control the printer

A1

ESCj
```

would respond:

another way to control the printer

# I - Change Locale (country)

Date format, currency, measurement etc. are changed with this command to the country specific values.

Time and date will be printed as it is usual in the specified country. (See also "Special Content Fields) The display on the printers LCD will not be changed. (This can be done using the printer's setup through the control panel). This command can be used only once in a label.

### Syntax:

1 name CR

I - Chan	ge language/country command.				
name	= DOS short keyboard code for the country. Valid values are:				
	<b>BE</b> - Belgium / french	<b>PT</b> - Portugal			
	BF - Belgium / flamic	RO - Romania			
	<b>BG</b> - Bulgaria	RU - Russia			
	CZ - Czech Republic	SA - South Africa			
	<b>DK</b> - Denmark	SE - Sweden			
	EG - Egypt	SF - Switzerland / french			
	FR - France	SG - Switzerland / german			
	<b>GK</b> - Greece	SL - Slovenia			
	<b>GR</b> - Germany	SP - Spain			
	HR - Kroatia	SR - Serbia			
	HU - Hungary	SU - Suomi (Finland)			
	IR - Iran	<b>TH</b> - Thailand			
	IT - Italy	TR - Turkey			
	LA - Latinoamerica	<b>UK</b> - United Kingdom			
	LT - Lituvia	US - USA*			
	MK - Macedonia	ZH - China			
	MX - Mexico				
	NL - Netherlands				
	NO - Norway	*selects measurements in inche			
	PL - Poland				

# I - Change Locale (country)

The following example prints the date, while the "I "command changes the locale settings into "german", which causes that the date prints in german style: day.month.year (separated with dots)

### Example:

```
1 GR

J

S 11;0,0,68,71,100

T 25,25,0,5,8; [DATE]

A1
```

23.07.2014

# m - set measuring unit

This command sets the measuring unit for the following label data.

Once it is sent, all following settings in a label are measured in the selected unit.

The printer's default value depends on the selected display language. For all selectable countries the measurement is millimeters, with the exception when country USA was set through the control panel. We recommend to use this command always, especially for international companies where different programmers create labels as the measuring unit is only changed for the individual label being printed.

The measuring unit cannot change within one label. All internal calculations are processed in millimeters, as these values are better to overview and they follow a worldwide standard.

### Syntax:

m t CR

m - Set m	easuring unit command.
t	= The measuring system desired,
	" <b>m</b> " for metric (millimeters) or
	"i" for historical (inches, tenths and hundredths of an inch).

# m - set measuring unit

The next example shows the same label programmed with different measurement settings. The result is the same. The first example is programmed in inches, the second example is programmed with metric measurement settings. Internally the printer calculates in modern metric units.

### Example:

```
m i

J
S 11;0,0,2.7,2.8,4
T 0.79,1.18,0,3,0.2; Measuring Unit
A1
```

### Example:

```
m m

J

S 11;0,0,68,70,100

T 20,30,0,3,5;Measuring Unit
A1
```

Measuring Unit

# p - pause Printer

The printer is set in the pause mode or removes it from pause - depending on the parameter.

### Syntax:

<b>p</b> n CR			

<b>p</b> - pause printer			
n	=		Pause off Pause on

### Example:

p 1

Sets the printer into pause mode. If a print job runs, it will stop after the label is printed. Pause lights on the front panel (if available) and the Pause sign appears in the display.

# q - query Printer

The query printer command is used to get multiple information back from the printer and is e.g.. used to find out if a font or a picture exists, so that has not to be downloaded a second time. The q command responds through the printer's interface. All bidirectional interfaces can be used.

### Syntax:

q X; name CR

<b>q</b> - query diffe	erent i	nfos from the printer, where $\mathbf{X} =$
<b>b</b> ;name <i>CR</i>	=	Query for a <b>bitmap font</b> . Answer: <b>Y/N</b> . Requests the printer if a specified bitmap font is available.
<b>d</b> ;name <i>CR</i>	=	Query for a <b>database</b> . Answer: <b>Y/N</b> Requests the printer if the dBase database (.dbf) or SQLITE3 (.sqlite3) file called "name" is available on the memory card.
e;name <i>CR</i>	=	Query for <b>media</b> . Answer: <b>Y/N</b> Requests the printer if the media (FMT) file called "name" is available.
f CR	=	Query for <b>free memory</b> . Answer: <b>xxxxxxxbytes free</b> Reports the free (available) memory, which may be used for downloaded data.
i;name <i>CR</i>	=	Query for <b>image</b> Answer: <b>Y/N</b> if available in memory, or <b>C</b> if the pictogram is available on memory card.
I;name <i>CR</i>	=	Query for <b>label</b> Answer: <b>Y/N</b> Requests the printer if a specified label is available.
m <i>CR</i>	=	Query for the default <b>memory card type</b> Answer: <b>Format "type, xxx kByte.</b> <i>CR</i> ", - The response will be " <b>No card</b> " if no memory card is attached to the printer

continued on the next page ...

# q - query Printer

The query command is used to request multiple informations from the printer

q - query, X	=
p CR	= Query for peripheral equipment Reports the type of peripheral devices that are connected. Possible responses are: NONE CR, CUTTER CR, REWINDER CR, DEMAND SENSOR CR, BLOW ON CR, TRIGGER CR (Applicator)  Possible answers depend on the printer type and it's available options !! Used to verify if a label can be processed on the selected printer. Very helpful if multiple printers with different peripheral equipments are connected.
r CR	<ul> <li>Query for ribbon diameter. Answer: diameter of the ribbon roll in mm.</li> <li>If the ribbon roll has not been measured, the answer will be -1</li> <li>Can be used to get an early warning when the ribbon is close to be finished.</li> </ul>
s;name CR	<ul> <li>Query for scaleable fonts Answer: Y/N or C if the font had been found on the memory card.</li> <li>This command is used to check if a specified font is available to find out if it has to be downloaded (again).</li> </ul>
t CR	= Query for <b>time and date</b> Answer: <b>yymmddhhmmss</b> CR
	<pre>yy = Year - 2 digits mm = Month 2 digits dd = day - 2 digits hh = hour - 2 digits mm = minutes - 2 digits ss = seconds - 2 digits</pre>

continued on the next page ...

# q - query Printer

Please see also the ESCs command for status informations

q - query, X	=	
w CR	=	Query for the <b>label roll diameter</b> (Available on Hermes+ only) Answer is "- 1" if the printer is out of material or if the actual value has not been measured yet.  The label roll has to turn a few times until a measurement value is available.

Example:

qm CR

responds e.g.: Flash, 46340 KByte.

Explanation: (Internal flash memory is default memory with a size of 46,340 MB)

Example:

qr CR

responds e.g.: 55

Explanantion: (The transfer ribbon roll has a diameter of 55 mm)

Example:

qt CR

responds e.g..: 180801131158

Explanantion: (Date and time are: Date: 01.08.2018 - Time: 13:11Uhr and 58 seconds)

# r - reset to default values

This command resets JScript to the printer's default values.

- resets the language
- resets slashed zero setting
- resets the selected measurement system
- erases the fontcache
- -sets the date setting back to the selected country in the setup

Sy	ntax	

r CR

### s - set Date/Time

Used to set date and time to be recalled on a label. The printer has an internal real time clock which keeps date and time. If it is required this command can be used to synchronize the attached device and the printer.

### Syntax:

s n[ss] CR

**s** = Set date / time command. ASCII - string in following format to adjust date and time in the n printer of following format: YYMMDDhhmmss YY Year - 2 digits Year 2000 is the basic value, starting from year 2006. MM = Month. - 2 digits DD day - 2 digits hh = hour - 2 digits minutes - 2 digits mm = seconds - 2 digits [ss] = (setting of ss is optional)

### Example:

### **s** 181105091500

Sets printer date and time to: November 05, 2018 9:15 a.m.

### t - Run Printer Self-test

The printers have multiple built in self-tests. A self test can be processed through the printer's smart display (see operator's manual) or by software.

The printout of the status information may look different on different printer types. Information about optional equipment, such as interfaces, cutter etc. will only be shown if they are attached.

Syntax:  $t{n} CR$ 

t - run printer selftest

**n** = 0 - prints status information

= 1 - prints the font list

= 2 - prints the device list

= 3 - prints the label profile

= 4 - event log

= 5 - prints the test grid

= 6 - wireless network status (requires installed WLAN USB -stick)

= 7 - RFID measurement (requires installed RFID reader)

The printer self test prints the information in the selected language of the printer.

# t - Run Printer Self-test - Status print

Example:

t0 CR

### prints the status information

The status printout is different when printed by different printer types. A detailed description of the listed values can be found in the operator's manual.

Transmitting "t" without any additional number causes the printer also to do a status printout. We had not enough space on this page to show the complete status printout.

### Status print

Mon 09 Jan 2017 13:10:33 cab SQUIX 4/300MP Firmware V5.03 (Dec 06, 2016) - #164162031296

Printing  Heat level Print speed Print position X Print position Y Backfeed Print on demand Reprint	0 125 mm/s 0.0 mm 0.0 mm smart Off Re-render
Labels Label sensor Extrapolate labels	Gap Sensor Off
Transfer print Warn level ribbon Pause on warning	On 43 mm Off
Tearing-off Tear-off mode Tear-off position	On 0.0 mm
Peeling-off Peel-off position Backfeed delay Backfeed position	0.0 mm 250 ms 1.0 mm
Ethernet Hostname DHCP IP address Netmask Gateway WLAN WLAN Access Point DHCP Network services FTP LPD RawlP Website	Calb-05b797 Off 192.168.0.22 255.255.255.0 Off On On On On On 9100 On

... cut off, as there is not enough space ....

## t - Run Printer Self-test - Font list

The label below shows a list of the printer's internal fonts. If additionally downloaded, True type fonts will also be shown on the printout in their current shape, if they had been used in a label before. (see the font list below)

#### Example:

t1 CR

Prints a label with a list of all existing fonts. ( **Font list** ). There is more info about fonts in the description of the T... command (Text command) later in this manual.

A detailed description about the internal fonts is shown later in the manual where the usage of textfields is described and in Appendix C.

#### Font list Monica 23 11 50.17 2018 dec SCUIX 4/000M Firmware V5 18 (Jul 20, 2018) #164162035900 Тур≎ Cescription Ŋο Name DEF1 Cefault Font 12x12 dots -1 Bilmap : 2 DEF2 Bitmap Default Font (6x16 dets) -3 DEF3 Bilmap Default Font 16x32 dots OCR A OCR-A Size -4 Bilmap OCR\_B OCR-8 æ Bilmapi 3 BX000003 TrueType Swiss 721 TrueType Swiss 721 Bold 5 BX000005 CGTRIUM TrumType CG Triumviraje Condensed Bold BX000596 596 TrueType Manospace, 621 1000 GHEI21 M TrueType AF Fail to Vagrue 38 Week 1001 HANWANG TrueType Hankyang-elight ICIO GABUDA TrueType Garuda

# t - Run Printer Self-test - Device list

The label below shows a list of the printer's device list. It shows all parts which comunicate with the internal USB interface etc. and shows a rastered printout to improve the printhead functionality.

Example:

t 2 CR

prints the list with all attached devices.

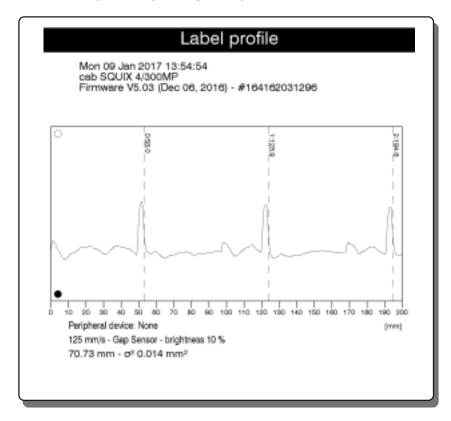
cription #164162031296 B-Rev. 0, FPGA-Rev. 12 .7mm 11.806dots/mm X4 V2.1.0, #67-0053 ernet 10/100 MBit/s C: 00:02:e7:05:b7:97 B 2.0 Device 232 ort I/O
B-Rev. 0, FPGA-Rev. 12 .7mm 11.806dots/mm X4 V2.1.0, #67-0053 ernet 10/100 MBit/s C: 00:02:e7:05:b7:97 B 2.0 Device 232 ort I/O
.7mm 11.806dots/mm X4 V2.1.0, #67-0053 ernet 10/100 MBit/s C: 00:02:e7:05:b7:97 B 2.0 Device 232 ort I/O
ernet 10/100 MBit/s C: 00:02:e7:05:b7:97 3 2.0 Device 232 ort I/O
C: 00:02:e7:05:b7:97 3 2.0 Device 232 ort I/O
3 2.0 Device 232 ort I/O
232 ort I/O
ort I/O
MByte
ux 3.10.4 ehci_hcd/EHCl Host Controller
_hdrc.1,Rev. 3.10
ress Semiconductor Corp./USB2.0 Hub
32.99
rochip Technology Inc./AR1100 HID-DIGITIZER
1.101
nk/802.11 n WLAN
0,Rev. 1.01
ress Semiconductor Corp./USB2.0 Hub : 32.99
23.8V, BATT OK, TPH 23.1°C

# t - Run Printer Self-test - Label profile

Example:

t3 CR

produces following result after the printer feeded a few empty labels for the measurement process. ( Label profile )



# t - Run Printer Self-test - Event log

Example:

t4 CR

prints a list of events such as Firmware updates ( Event log)

### Event log

Mon 09 Jan 2017 14:50:02 cab SQUIX 4/300MP Firmware V5.03 (Dec 06, 2016) - #164162031296

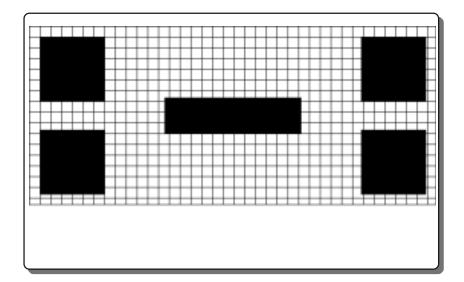
Date	Description
27.10.16 15:32	Firmware update -> V5.01 (0000)
15.11.16 16:44	Firmware update -> V5.02 (0000)
30.11.16 17:07	Firmware update -> V5.03 (0000)
01.12.16 13:11	Firmware update -> V5.01 (0000)
01.12.16 13:17	Firmware update -> V5.02 (0000)
01.12.16 16:06	Firmware update -> V5.02 (0000)
01.12.16 16:09	Firmware update -> V5.02 (0000)
01.12.16 16:13	Firmware update -> V5.01 (0000)
01.12.16 16:29	Firmware update -> V5.02 (0000)
01.12.16 16:32	Firmware update -> V5.01 (0000)
01.12.16 16:39	Firmware update -> V5.02 (0000)
06.12.16 15:10	Firmware update -> V5.02 (0000)
06.12.16 15:13	Firmware update -> V5.02 (0000)
06.12.16 15:31	Firmware update -> V5.03 (0000)
06.12.16 16:11	Firmware update -> V5.03 (0000)
06.12.16 16:18	Firmware update -> V5.02 (0000)
06.12.16 16:25	Firmware update -> V5.03 (0000)
06.12.16 16:27	Firmware update -> V5.02 (0000)
06.12.16 16:35	Firmware update -> V5.03 (0000)
06.12.16 16:55	Firmware update -> V5.03 (0000)
06.12.16 16:58	Firmware update -> V5.03 (0000)
07.12.16 11:38	Firmware update -> V5.02 (0000)
07.12.16 11:40	Firmware update -> V5.03 (0000)

# t - Run Printer Self-test - Test grid

### Example:

t5 CR

**(Test grid)** prints a grid which is used for printhead setting control and for the printhead adjustment, as described in the service manual.



# t - Run Printer Self-test - Wifi status

Example:

t6 CR

shows information about the optional wireless network card. ( WiFi status ) (A wireless network antenna must be installed on an USB port.)

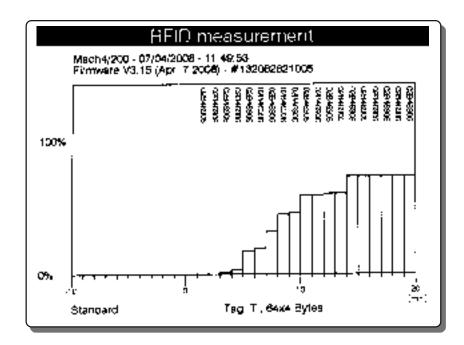
	Wi-Fi status				
ca	Dec 1 16:15:00 2017 b SQUIX 4/300P mware V5.08 (Jul 28, 201	7) - #164162031707	7		
Channel	Name/BSS ID	Signal level	Security		
6	cab-peripherie d8:54:a2:5b:6b:d7	••••	WPA2-PSK		
6	cab-firma d8:54:a2:5b:6b:d5	••••	WPA2-PSK		
6	cab-gast d8:54:a2:5b:6b:d6	••••	WPA2-PSK		
6	cab-dev d8:54:a2:5b:6b:d4	••••	WPA2-PSK		

# t - Drucker- Selbsttest - RFID measurement

Example:

t7

prints the RFID measurement info. (Mach 4 only) **(RFID measurement )** (The printer must be equipped with the optional RFID unit)



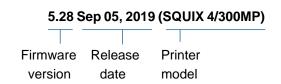
# v - Firmware version

The v command requests the firmware version, release date and printer model. The printer responds through the interface.

Syntax:	v CR
_	

### Example: V CR

A SQUIX printer will respond e.g. on this request with following string:



# x - Synchronous Peripheral Signal Settings

The signal bits of the peripheral connector for external connections can be set with this command. Usage: Together with an optional adapter with electrical protected interface.

The availability of these adapters depends on the used printing system.



IMPORTANT: Never connect any non certified item directly to the printers auxiliary interface! In all cases you will need an optional adapter with the required interface!!!

Connections directly on the auxiliary interface may damage the printer electronics!

The auxiliary interface does not deliver the following signals directly.

This command controls the status of the output pins. The x command was added to take control over peripheral device. The four signal bits can be set as follows:

Control bit 0, set on when a label starts printing
Control bit 1, toggled when a new print job starts
Control bit 2, set on for error
Control bit 3, set on when label is in the peel-off position

Each of these bits can be set or reset for individual needs. The bit signals can be used to control external - devices.

To reset all of these bits, use ESC!ESC! (see ESC commands)

Syntax:

x m; m CR

x - Snchronous Peripheral Signal Setting Command

m
= Mask (hex nibble).

The usage of this command depends on the printer type. The description of the pin assignment can be found in the available documentation for the optional adapters

# z - print slashed / unslashed zero

The default setting for the zero character is unslashed. With this command the printer can be forced to change the style of the zero character. It can be printed as 0 (unslashed) or  $\emptyset$  (slashed).

This command can only be used with internal <u>bitmap fonts</u>. It is not available for internal vectorfonts (Swiss, Swiss bold and Monotype...) or for truetype fonts: The selected method is valid for the complete label. (Fonts number -1, -2 and -3 support this function).

### Syntax:

```
z t CR
```

z - Select slashed zero

t = 0 - (zero - prints slashed zeros (Ø)) = O -(upper case letter O - prints unslashed zeros (0))

### Example:

```
z0

J

S 11;0,0,68,71,100

T 25,25,0,-3,x9,y9;1000

A1
```

Prints the number 1000 with slashed zeroes.

1000

## **Chapter 5: Label Format Commands**

## **Label Format Commands**

Instructions with uppercase letters are used to describe the label itself.

This has a fix structure, beginning with the start command, the description of the labelsize and description of each object in the label. At the end of the label the printer expects the command for amount of labels to print.

The printer starts printing when the amount command is received, unless it is suppressed by special options.

## A - Amount of Labels

The A command is used to define the end of the label definition and to set the amount of labels to be printed. The printer repeats internally the defined label where the amount is defined by this command. The label will stay in the printer's internal buffer, after it has been sent to the printer.

Sending the A command multiple times afterwards will print the amount of labels which is specified by

### Syntax:

the A command.

**A** [n] CR

A - amount of labels					
n = number of la	n = number of labels to print (Multiple options are available:)				
[NOPRINT]	receives and processes the label, but suppresses a printout. (Used for saving a label on memorycard). It is also possible to key in [NO] instead of [NOPRINT]				
[?]	= printer prompts on its display for the quantity or is also used to be replaced from any attached computing system.				
[REPEAT]	Repeats the label at the end (makes only sense together with the [?]option).  It is also possible to use [R] instead of [REPEAT]				
[\$DBF]	<ul> <li>Prints each record of a database. Number of records = number of labels.</li> </ul>				
[ <var>]</var>	The amount of lables might be a variable which has been created previously in the label.				
[PREVIEW]	generates a label without printing. This can be viewed in the webbrowser as preview before the label data can be sent for printing. Furthermore this label can be saved using the printers setup menu as graphics on an USB-Stick or on a SD card.				
A - without any value prints until the print job is cancelled (Infinite amount					

of labels)

### A - Amount of Labels



**A**- without an additional value starts an infinite print job which can be cancelled with the cancel key in the display.

### Example:

```
J
S 11;0,0,68,71,100
T 25,10,0,5,8;LABEL PRINTER
A 550
```

Prints 550 labels with the text line: "LABEL PRINTER"

### Example:

```
J
S 11;0,0,68,71,100
T 25,10,0,5,8;LABEL PRINTER
A
```

Prints "infinite" amount of labels

### Example:

```
J
S 11;0,0,68,71,100
T 25,25,0,3,4;Suppress Printout
A [NOPRINT]
```

Transmits the label for further usage into the label buffer. The Printout is suppressed with the **[NOPRINT]** option.

It is also possible to shorten the **[NOPRINT]** option into **[NO]** - which has the same function.

### Example:

```
J
S 11;0,0,68,71,100
T 25,25,0,3,8;[?:Input?]
A [?]
```

Requests the user (on the printer's display) for data entry ([?:Input?]) and prompts for the amount of labels to print.

The data entry will be done through the printers control panel or through an optional attached PC-keyboard, a barcode scanner or through the navigation pad at the printer.

## A - Amount of Labels

#### Example:

```
m m

J

S 11;0,0,68,73,100

E DBF;CDPLAYER

T:IDX;25,225,0,3,5;[SER:100]

T0,40,0,3,6;>>[DBF:TYP,IDX,NAME]<<
A [$DBF]
```

Prints all records of the database CDPLAYER.DBF, where the serial numbering function is used to create the index file, starting at 100.

#### **Example:**

```
mm

J

S 11;0,0,68,71,100

OR

T 25,25,0,3,4;PRINT

A [?,R]
```

Repeats the request for the amount of labels.



## A - Amount of Labels

#### Example:

```
mm

J
S 11;0,0,68,71,100
OR
T:BOXES; 10,10,0,3,10;[?:No. of Boxes?:] Box(es)
T:SINGLE_PIECES; 10,20,0,5,5;[?:Amount of single PCs] Pieces per box
T:TOTAL;10,30,0,3,2;[*:BOXES,SINGLE_PIECES] [I]
A [TOTAL]
```

This example asks for the amount of boxes and the amount of products for one Box and calculates the amount of single labels.

The calculated quantity ( [TOTAL] ) is used as variable for the number of labels to print.



Special function: Transmitting "A" without parameter causes the printer to print an **infinite number of labels**.

Don't forget the "carriage return" after the last command in the label!

### **B** - Barcode Definition

The B command defines a barcode field in the label format. The most common barcode types are supported by the printers.

The parameters for each barcode are different, depending on the selected barcode type. Barcodes can be printed in one of four different directions (0°,90°,180° and 270°). Height and width of the barcode elements are adjustable for the most barcodes. Human readable text lines can be easily added. (As far as the barcode supports that option). The maximum number of barcodes per label is limited to 100 barcodes. (Which should be enough for a standard application).

#### Syntax:

 $\textbf{B} \ [: \texttt{name}; ] \ \texttt{x}, \texttt{y}, \texttt{r}, \texttt{type} \ [+\texttt{options}] \ , \ [\texttt{TT}] \ , \ \texttt{size}, \\ \{\texttt{fx}\}; \texttt{text} \ \{\texttt{special functions}\} \ \texttt{CR}$ 

<b>B</b> - Barcode field		
[:name;]	= Optional fieldname (First symbol must be a character)*	
x	= X - Coordinate	
у	= Y - Coordinate	
r	= Rotation	
type	= Barcode type	
[+options]	= Optional parameters	
[11]	= Trigger time for barcode verifier	
size	= Barcode height and width, ratio	
fx	= optional effects such as inverted barcode or inverted frames	
text	= Barcode data	
special functions	Special functions or special non printable characters can be added Depends on the barcode type	



This is the global structure of a barcode field, a detailed description follows on the next pages

Short example:

B:**Barc1**; ..... ("**Barc1**" is a valid fieldname)

B:123Barc1; ..... ("123Barc1" is an invalid fieldname)

4

Please remember that field names are case sensitive! "Barc1" is not the same as "BARC1"

<sup>\*</sup> Field names are not allowed to start with a numeric value as this might cause some trouble if the field name is used for mathematical operations.

# **B** - Barcode Definition

<ul> <li>describes the <b>field name</b> and is optional. No special characters allowed.</li> </ul>
Fieldnames must start with an Alpha character and they are cases sensitive. Afield name can be used for further operations, such as calculations, as linked field, for field replacements or for the enhanced usage when downloaded to a memory card etc. The field name must be unique in each label.
The x - coordinate is the horizontal start position of a barcode (in millimeters or inches), the distance between the left margin of a label and the upper left corner of the barcode.
<ul> <li>The y - coordinate is the vertical start position of a barcode, the distance between the top margin of a label and the upper left corner of the barcode.</li> <li>The maximum coordinate depends on the printer type. Please refer to the operator's manual.</li> </ul>
<ul> <li>Rotation - Rotates a barcode in 4 directions. Valid values are 0, 90, 180 and 270.</li> <li>Measurement in degrees.</li> </ul>
Barcode type - This defines the barcode symbology. Barcode types with upper case names produce barcodes with human readable characters, while lower case names for the barcodes suppress the human readable line. The size of the human readable characters are depending on the selected barcode type. More details are shown in the examples on the following pages. The printers are able to extract necessary portions of a barcode name, whichmeans that e.g. EAN-13, EAN 13 and EAN13 will print identical results.

# **B** - Barcode Definition - options overview

ор	epending on the barcode type, several options are available. Which tion is valid for which barcode is described for each barcode type the next pages. Following options are available:
+MODxx	= offers the possibility to add a modulo check digit to a barcode
	MOD10 adds a modulo 10 check digit MOD11 adds a modulo 11 check digit MOD16 adds a modulo 16 check digit MOD36 adds a modulo 36 check digit MOD43 adds a modulo 43 check digit The available check digits depend on the barcode type
+WSarea	white space area - prints white zone markers for design purposes. The white space size defines the quiet zone which is required for a good scanability of the printed code. "area" defines the size of the markers which are shown with this command. (can be also "0")
+BARS	= Prints boundary lines above and below the barcode.
+UPBAR	= Prints a boundary line above the barcode
+DOWNBAR	= Prints a boundary line below the barcode
+XHRI	<ul> <li>(Extended Human Readable Interpretation) adds start - and stop characters (*) for Code 39.</li> <li>Adds start and stop boxes for Code 93.</li> <li>Reduces the size of UPC-A and UPC-E (see details in the examples)</li> </ul>
+NOCHECK	<ul> <li>suppresses the check digit calculation for variable weight barcodes (EAN-13 and UPC-A with specific start numbers :2029) - following the EAN code specification</li> </ul>
+ELx	<ul> <li>Error Level sets the redundancy of some 2D barcodes. Valid values for x depends on the barcode type - please see the details later in the manual</li> </ul>
+RECT	<ul> <li>Barcode type DataMatrix can be printed as a rectangle or as a square. The default value is square. The +RECT option forces the printer to print this barcode as a rectangle.</li> </ul>



# **B** - Barcode Definition - options overview

#### +VERIFYn

- Used to verify the barcode data. +VERIFYn needs a barcode testing equipment which is available as an option. If required please ask us for that additional barcode reader and describe the application. There is a solution for 1 D and 2D codes whereby the scanner is attached through a specific interface directly in front of the printer.
  - **+VERIFYn** does a string comparision with the data received by the printer plus the calculated checksum. "n" is the starting value in millimeters or inches, whatever is set up in your label.

#### Restrictions:

- 1. + VERIFYn can be used only once in a label and starts the scan when the barcode arrives in the read window of the scanner.
- 2. +VERIFYn does not work when a barcode is sent as graphics to the printer. For graphical barcodes use the "GOODBAD" function, described later in the chapter.
- 3. Functionality and technical possibilities depend strongly on the barcode reader type.

#### **Example:**

```
J
S 11;0,0,68,70,100
O R
B 10,16,0,CODE39+VERIFY0,20,.5,4;987656789
A 1
```

# **B** - Barcode Definition - options overview

+GOODBADn = Same function as +VERIFYn without checking the content. Only good read or bad read will be controlled. Checks the answer on NoReadString "?" "n" is the starting value in millimeters or inches, whatever is set up in your label.

#### **Example:**

```
J
S 11;0,0,68,70,100
B 5,12,0,CODE39+GOODBAD5,3000,5,.5,4;1234567890
```

In this example, the scanner starts at 5 mm from top of the barcode with scanning and verifies only if the barcode is readable or not (GOOD or BAD) NO content check will be done in this case.

#### ,GOODBADn

= Controls the readability of barcodes which have been transmitted as graphics (i.e. by some labelling programs). Controls only good read or bad read. "n" is the starting value in millimeters or inches, whatever is set up in your label.

#### **Example:**

```
m m
J
S 11;0,0,68,70,100
I 10,10,0,1,1,GOODBAD5;PICT1
```



In this example, the scanner reads the previously downloaded graphical barcode and does a good read or bad read check. +VERIFYn, +GOODBADn and ,GOODBADn are available for all barcodes, this will not be mentioned explicit in the decription of each single barcode on the following pages.

ш	<ul> <li>Trigger time for barcode verifier - Values from 1 up to 6000ms.</li> <li>Default value if nothing else is set is 2000ms.</li> </ul>
+CCn	<ul> <li>defines the height of a composite line in module width.</li> <li>Default value is 2 and the maximum value is 99.</li> </ul>

# **B** - Barcode Definition - overview

	† · · · · · · · · · · · · · · · · · · ·
size	<ul> <li>Standard Codesize. Defines the height and width of the bars in a barcode. Height and narrow element is defined for ratio oriented barcodes. For EAN, JAN or UPC barcodes it is also possible to define the standard code size which is expressed through "SCx". The height calculation includes the human readable characters if enabled.</li> <li>Unified barcode sizes of EAN and UPCbarcodes. Sets the size of the barcode to a defined standard code size.</li> <li>x is a numeric value (0-9) and the possible barcode size depends on the printer's resolution. Used instead of height and ne (narrow element)</li> </ul>
height	Defines the barcode height in the pre selected measurement - millimeters or inches. The printers will print a grey rastered field if the barcode does not fit including the white space area on the label.
ne	= narrow element Defines the width of the smallest element of the barcode. The input is in millimeters or inches. The narrow element (ne) size depends on the printer's resolution. One dot is the smallest possible element - therefor it depends on the printhead resolution-how big or how small the thinnest line can be printed. (it is not possible to print a "half" dot)
ratio	= The ratio between narrow and wide bars. (i.e. 3:1 means that the widebar is three times the width of the small bar)
text	contains the barcode data to be encoded in a barcode.  Depending on the selected barcode type. Different rules are used for different barcodes. Some barcodes allow only numbers, some others have a fixed length etc. More information can be found at the samples of each barcode.

# **Special Content Fields**

Special Barcode functions (not supported by all barcodes)

[ECE: 123456]	Adds information for extended channel to barcodes
[APPEND:m,n,id1,id2] [APPEND:x,id]	Adds information for linked barcodes
[U:xxxx]	Insert special characters as Unicode characters Valid data ( depends on the barcode type):  "NUL", "SOH", "STX", "ETX", "EOT", "ENQ", "ACK", "BEL", "BS", "HT", "LF", "VT", "FF", "CR", "SO", "SI", "DLE", "DC1", "DC2", "DC3", "DC4", "NAK", "SYN", "ETB", "CAN", "EM", "SUB", "ESC", "FS", "GS", "RS", "US", "DEL",  "FNC1", "FNC2", "FNC3", "FNC4", "CODEA", "CODEB", "CODEC",  "ANSI_AI", "ANSI_DI", "PROG", "ANSI_TM", "2D"

for example:

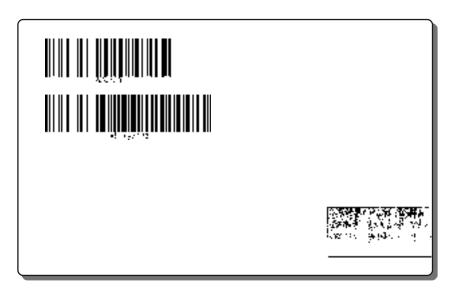
**[U:ANSI\_DI]** adds information for ANSI - data identifier and **[U:ANSI\_AI]** adds information for ANSI - application identifier.

### **B** - Barcode Definition

The printers will print a rastered area if a barcode would not fit on the label. The printers intelligence checks this for you to avoid later reading problems. This includes also the required white space for the barcode readability. Check the barcode witdh, height and x / y positions to make sure that the barcode is placed correct.

The following picture shows what happens when a barcode is misplaced.

The printer will print a raster instead of a barcode as demonstrated on the following label in the lower right corner.



misplaced barcode

The printers also allow the selection in the printer setup to switch to "barcode error on" to verify if the incoming data is correct for the selected barcode. In case of an error the printer will show an error message in its display.

#### **Barcode overview list**



Size options on ratio barcodes are different to the size options of non ratio barcodes.

Capital letter for the barcode name produce barcodes with human readable text line, as far as this is defined in the barcode specs. Capital or lower case letters have no influence on barcodes which are not specified to have a human readable textline.

Shortcode: For a limited time shortcodes have been used alternatively which are no longer supported. Therefor we highly recommend that these short codes will no longer be used !! Therefor we added these short codes to the overview table, in the case if you need to debug some old program code. Please do not use that for new labels.

Barcode name	old Short	code	Ratio	1D /2D code*
2 of 5 Interleaved		D	yes	1D
Add-On 2		M	no	1D
Add-On 5		Ν	no	1D
Aztec Code			no	2D
Codabar		1	yes	1D
Codablock F			no	stacked
Code 39		Α	yes	1D
Code 93		0	no	1D
Code 128		Е	no	1D
Data Matrix		W	no	2D
DBP (German Pos	t code)		yes	1D
DotCode			no	2D
EAN 8		G	no	1D
EAN 13		F	no	1D
EAN 128		Q	no	1D
FIM		S	no	1D
German Parcel			yes	1D
JAN 8			no	1D
JAN 13			no	1D
HIBC		Н	yes	1D
MaxiCode		U	no	2D
Micro PDF			no	2D
Micro QR Code			no	2D
MSI		K	yes	1D
PDF-417		Z	no	2D
Plessey		Χ	yes	1D
Postnet		Р	no	1D
QR -Code		<b></b>	no	2D

<sup>\*1</sup>D = One dimensional barcode, 2D = Two dimensional barcode

RSS codes had been renamed by the GS1 Organisation and got the name GS1Databar ....or something similar.

The original name of this barcode is still used for the programming to keep the compatibility to existing printers.

Barcode name	old Shortcode	Ratio	1D /2D code*
GS1 Datamatrix	-		2D
GS1 QR-Code	-		2D
RSS-14	-		1D
RSS-14 (GS1 DataBar) composite CC-A	-		composite
RSS-14 (GS1 DataBar) truncated	-		1D
RSS-14 truncated composite	-		composite
RSS-14 truncated composite	-		composite
RSS-14 (GS1 DataBar) stacked	-		stacked
RSS-14 stacked composite	-		composite
RSS-14 stacked composite	-		composite
RSS-14 (GS1 DataBar) stacked omnidirection	al -		
RSS-14 stacked omnidirectional composite	-		composite
RSS-14 stacked omnidirectional composite	-		composite
RSS (GS1 DataBar) limited	-		
RSS limited composite	-		composite
RSS limited composite	-		composite
RSS (GS1 DataBar) expanded	-		
RSS expanded composite	-		composite
RSS expanded composite	-		composite
RSS (GS1 DataBar) expanded stacked	-		
RSS expanded stacked half line	-		
RSS expanded stacked composite (CC-A)	-		composite
RSS expanded stacked composite (CC-B)	-		composite
UCC 128	Q	no	1D
UPC-E0	С	no	1D
UPC-A	В	no	1D
UPC-E	Υ	no	1D



<sup>\*1</sup>D = One dimensional barcode, 2D = Two dimensional barcode

A composite barcode contains 1D and 2D code elements.

We highly recommend to read carefully the specifications of the required barcode which is available from the responsible organisation, whenever a barcode needs to be printed!

The usage of a barcode reader / verifier is also recommended, when barcodes are used, to verify the contents and the readability of the printout.

#### Available check digits:

```
MOD 10 (numerical data only).
MOD 10 (for MSI is calculated different (Weighting 2/1 instead of 3/1).
MOD 10 GP (2 of 5, Weighting 3/1 + 1, - German Parcel only).
MOD 11 (numerical data only).
MOD 16 (Codabar only).
MOD 36 (CODE 39 only)
MOD 43 (only Code 39 and Code 128).
```

Code 128 and EAN/UCC-128 use automatically modulo 103 check digit. EAN-13, EAN-8, UPC-A, UPC-E and UPC-E0 use automatically modulo 10 check digit.

POSTNET uses automatically modulo 10 (without weighting).

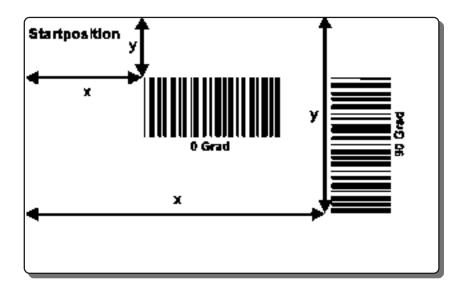
DBP is the 12- or 14-digit barcode of the Deutsche Post AG. It uses automatically modulo 10 check digit with weighting 4/9. It is allowed to add dots and spaces as much as it might be required.

Each barcode has own specs which are defined by the responsible organization who developed the specific barcode type.

We recommend to read and follow the barcode specifications of the responsible organisations. It is also recommended to test the printed barcodes for scanability!

#### **Startpositions of Barcodes**

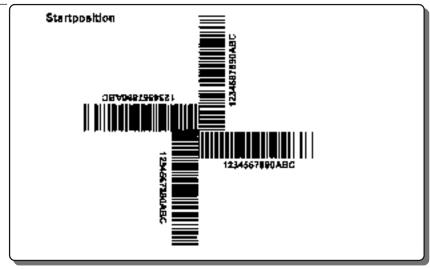
The picture below shows the start position of barcodes. Please see also the option command "O", which offers a couple of possibilities to manipulate the complete label.



### **Barcodes - printing direction**

In the following picture it is shown how it looks when a barcode is rotated. The X and Y starting points are identical. Only the rotation parameter has been changed. Barcodes can be rotated in an angle of 90 degrees. So rotation 0,90,180 and 270 degrees has been used for the label below.

Home position



### B - Barcode 2 of 5 Interleaved

Barcode type: 2 of 5 Interleaved

**Length:** variable, always even.

Valid characters: numeric,

digits: 0-9,

check digits: optional
ratio oriented: yes

Encodes numbers in pairs

The 2 of 5 interleaved (interleaved 2/5) is a numerical barcode which encodes the numbers pairwise. Automatically a leading zero is added, if the number is odd. Interleaved 2of 5 can be printed very small as it contains only numeric values.

#### Syntax:

**B**[:name;]x,y,r,20F5INTERLEAVED[+options],height,ne,ratio,{fx};textCR

#### **B** - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees type = Barcode type (20F5INTERLEAVED)

#### [+options] Following options are available:

**+MODxx** = calculation of modulo check digit. ( MOD10 )

**+WSarea** = white space area

**+BARS** = Prints boundary lines above and below the barcode.

**+UPBAR** = Prints a boundary line above the barcode **+DOWNBAR** = Prints a boundary line below the barcode

**+VERIFYn** = Verify the barcode data. (optional barcode reader required) **+GOODBADn** = Same function as **+**VERIFYn without checking the content.

= Trigger time for barcode verifier

height = Barcode height
ne = Narrow element

ratio = Ratio between narrow and wide bars.

text = Barcode data

## B - Barcode 2/5 Interleaved

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
fln = left frame for barcode objects

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

\* It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

## B - Barcode 2 of 5 Interleaved

#### Example:

```
m m

J

S 11;0,0,68,71,100

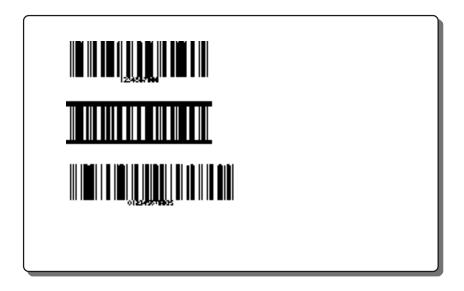
B 5,5,0,2 OF 5 INTERLEAVED,10,0.3,3;1234567890

B 5,20,0,2of5interleaved+BARS,10,0.3,3;1234567890

B:Bar3;5,35,0,2OF5 INTERLEAVED+MOD10,10,0.3,3;1234567890

A 1
```

Prints three barcodes with some modifications (with and without human readable characters, upper and lower bar and with a modulo 10 checksum.)



### B - Barcode Add-On2

**Barcode type:** Add-on2 (EAN/UPC Addendum 2)

**Length:** fixed 2-digits **Valid characters**: numeric only

check digits: no
ratio oriented: yes

Add-On2 is an addendum code which is used together with EAN or UPC barcodes. Mainly used for magazines to diplay the magazine publication release (normally a 2 digit number of the week or month)

The size must fit to the printed size of the EAN or UPC code. We recommend to use SC sizes with this barcode.

#### Syntax:

B[:name;]x,y,r,ADDON2[+options],height,ne,fx;text CR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (ADDON2)

#### [+options] Following options are available:

**+WSarea** = white space area

**+BARS** = Prints boundary lines above and below the barcode.

**+UPBAR** = Prints a boundary line above the barcode **+DOWNBAR** = Prints a boundary line below the barcode

**+VERIFYn** = Verify the barcode data. (optional barcode reader required) **+GOODBADn** = Same function as **+**VERIFYn without checking the content.

= Trigger time for barcode verifier

size = Standard Codesize SCx (instead of height and ne)

Detailed descriptions are at the beginning of the barcode chapter.

### B - Barcode Add-On2

fx	=	Effects: The following commands are comma separated and allow to
		print inverted barcodes and set the inverteded frame size in all 4
		directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
fln = left frame for barcode objects

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

\* It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

# B - Barcode Add-On2

### Example:

```
m m

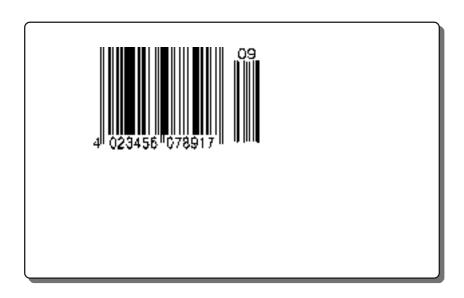
J

S 11;0,0,68,71,100

B 10,5,0,EAN13 ,SC2;402345607891

B 45,5,0,ADDON2,SC2;09

A 1
```



### B - Barcode Add-On5

**Barcode type:** Add-on5 (EAN/UPC Addendum 5)

**Length:** fixed - 5 digits **Valid characters:** numeric only

check digits: no
ratio oriented: yes

Add-On5 is an addendum code which is used together with EAN or UPC barcodes. Mainly used for books (ISBN number (International Standard Book Number) and magazines to diplay the magazine publication release or the price.

The size must fit to the printed size of the EAN or UPC code. We recommend to use SC sizes with this barcode.

#### Syntax:

```
B[:name;]x,y,r,ADDON5[+options],height,ne,{fx};text CR
```

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (ADDON5)

#### [+options] Following options are available:

**+WSarea** = white space area

**+BARS** = Prints boundary lines above and below the barcode.

**+UPBAR** = Prints a boundary line above the barcode **+DOWNBAR** = Prints a boundary line below the barcode

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

**TTI** = Trigger time for barcode verifier

**size** = Standard Codesize **SCx** (instead of height and ne)

height=Barcode heightne=Narrow elementtext=Barcode data

Detailed descriptions are at the beginning of the barcode chapter.

### B - Barcode Add-On5

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
fln = left frame for barcode objects
fun = u= upper frame for barcode obj

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

\* It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

# B - Barcode Add-On5

### Example:

```
m m

J

S 11;0,0,68,71,100

B 10,5,0,EAN13,SC2;402345607891

B 45,5,0,ADDON5,SC2;00399

A 1
```



### B - Barcode Aztec - Code

Barcode type: Aztec - Code

**Length:** 2D - Code with variable Length

Valid characters: alphanumeric

Aztec Code is a 2 - dimensional matrix symbol developed by Welch Allyn. It was designed using the combination of the best characteristics of the first generation 2D codes.

#### Syntax:

```
B[:name;]x,y,r,AZTEC,[+options],dotsize{fx};text CR
```

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (AZTEC)

#### **[+options]** Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional 2D barcode reader required) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

**+ELx** = Error Level (5 - 95)

[TT] = Trigger time for barcode verifier

**dotsize** = dot size in millimeters or inches

text = Barcode data

Detailed descriptions are at the beginning of the barcode chapter.

### B - Barcode Aztec - Code

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

**n** = Barcode appears inverted

frn = right frame for barcode objects
fln = left frame for barcode objects

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

\* It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

## **B - Barcode Aztec - Code**

#### Example:

```
m m

J

S 11;0,0,68,71,100

B 5, 5,0,Aztec+EL55,1;CAB Produkttechnik GmbH & Co KG

B 45,5,0,Aztec+EL90,0.6;CAB Produkttechnik GmbH & Co KG

A 1
```

The same barcode contents with variations on error level and dot size.



#### Example:

```
m m

J

S 11;0,0,68,71,100

B 5, 5,0,Aztec+EL55,1,n;CAB Produkttechnik GmbH & Co KG

B 45,5,0,Aztec+EL90,0.6,n;CAB Produkttechnik GmbH & Co KG

A 1
```

Same example but inverted printout





### **B** - Barcode Codabar

Barcode type: Codabar

Length: variable Valid characters: numeric,

special characters: - \$: /. +

and special start stop codes (A,B,C,D)

check digits: yes (Mod 16)

ratio oriented: yes

Each character of this barcode is built with 7 elements (bars and spaces), where the spaces do not contain information. Codabar ist mostly used in medical environments for photo laboratories and libraries. The exact specifications are described in the Norm: EN 798. The start and stop characters are additionally A,B,C or D.

#### Syntax:

 $B[:name;]x,y,r,CODABAR[+options],height,ne,ratio{fx};text CR$ 

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (CODABAR)

#### [+options] Following options are available:

**+MODxx** = calculation of modulo check digit (**MOD 16**)

**+WSarea** = white space area

**+BARS** = Prints boundary lines above and below the barcode.

**+UPBAR** = Prints a boundary line above the barcode **+DOWNBAR** = Prints a boundary line below the barcode

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

**[TT]** = Trigger time for barcode verifier

height = Barcode height
ne = Narrow element

ratio = Ratio between narrow and wide bars.

text = Barcode data

Detailed descriptions are at the beginning of the barcode chapter.

### **B** - Barcode Codabar

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
fln = left frame for barcode objects

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

\* It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

## **B** - Barcode Codabar

#### Example:

```
m m

J

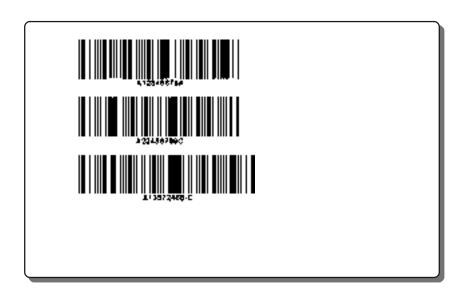
S 11;0,0,68,71,100

B 5, 5,0,CODABAR,12,0.3,3;A12345678A

B 5,20,0,CODABAR,12,0.3,3;A23456789C

B 5,35,0,CODABAR+MOD16,12,0.3,3;A13572468C

A 1
```



### B - Barcode Codablock F

Barcode type: Codablock F

Length: variable

Valid characters: alpha numeric, max. 2725 Characters

stacked barcode

check digits: yes (Mod 43)

ratio oriented: no

Codablock F: Based on the structure of Code 128, can consist of 2 - 44 lines in a length of 4-62 characters. Requires big space for printing.

Codablock was developed at a time where more information needed to be encoded in a barcode, before 2D codes existed. Today Codablock F is a seldom used barcode, as 2D codes offer better compression and smaller sizes.

#### Syntax:

B[:name;]x,y,r,CODABLOCKF[+options],height,ne,ratio,{fx};text CR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees type = Barcode type (CODABLOCKF)

#### **[+options]** Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

**TTI** = Trigger time for barcode verifier

ratio = Ratio between narrow and wide bars.

text = Barcode data

Detailed descriptions are at the beginning of the barcode chapter.

## B - Barcode Codablock F

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
fln = left frame for barcode objects

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

\* It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

# **B - Barcode Codablock F**

### Example:

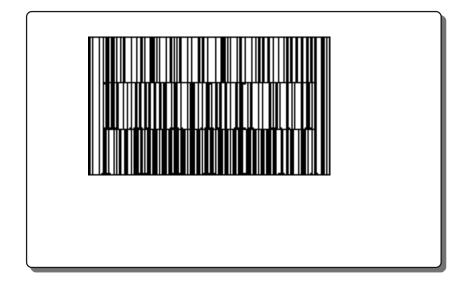
```
m m

J

S 11;0,0,68,71,100

B 5, 5,0,CODABLOCKF,12,0.3,3;Codablock F - Test Label

A 1
```



### B - Barcode Code 39

Barcode type: Code 39 (Code 3 of 9)

Length: variable

Valid characters: alphanumeric, uppercase A-Z, digits: 0-9,

special characters: \$ / + % .- and space

check digits:: no
ratio oriented: yes

Code39 is designed to encode 26 upper case letters, 10 digits and 7 special characters. Start/ Stop characters are added automatically. Invalid characters are automatically transformed into spaces.

Start/stop characters will be printed as "\* " when the option +XHRI (Extended Human Readable Interpretation) is used. Most common ratio for this barcode is 3:1 .The printers convert automatically lower case letters into upper case letters, if lower case letters are keyed in.

#### Syntax:

B[:name;]x,y,r,CODE39[+options],height,ne,ratio,{fx};text CR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (CODE39)

#### [+options] Following options are available:

**+MODxx** = calculation of modulo check digit (Here **MOD 43**)

**+WSarea** = white space area

**+BARS** = Prints boundary lines above and below the barcode.

**+UPBAR** = Prints a boundary line above the barcode **+DOWNBAR** = Prints a boundary line below the barcode

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

**+XHRI** = (Extended Human Readable Interpretation)

**[TT]** = Trigger time for barcode verifier

ratio = Ratio between narrow and wide bars.

text = Barcode data

Detailed descriptions are at the beginning of the barcode chapter.

### B - Barcode Code 39

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
fln = left frame for barcode objects

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

\* It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

### B - Barcode Code 39

This picture shows the functionality of the WSarea

#### Example:

```
Dle: m m

J

S 11;0,0,68,71,100

B 5, 5,0,CODE39,10,0.3,3;CAB A3

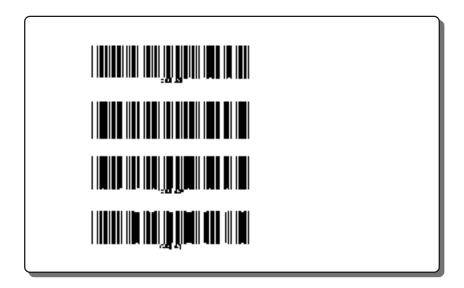
B 5,20,0,code39,10,0.3,3;CAB A3

B 5,35,0,CODE39+XHRI,10,0.3,3;CAB A3

B 5,50,0,CODE39,10,0.3,3;cab A3

A 1
```

This example shows how the barcode varies with different options



### B - Barcode Code 39 FULL ASCII

Barcode type: Code 39 (Code 3 of 9)

Length: variable

Valid characters: alphanumeric, Full ASCII

**check digits:** no ratio oriented: yes

Code 39 Extended (Full ASCII) – this encoding variant allows the full ASCII table, 128 characters to be encoded.

Start/ Stop characters are added automatically. Invalid characters are automatically transformed into spaces.

Start/stop characters will be printed as "\*, when the option +XHRI (Extended Human Readable Interpretation) is used. Most common ratio for this barcode is 3:1

Syntax:

B[:name;]x,y,r,CODE39FULL[+options],height,width,ratio,{fx};text CR

#### **B** - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (CODE39FULL)

#### [+options] Following options are available:

**+MODxx** = calculation of modulo check digit (Here **MOD 43**)

**+WSarea** = white space area

**+BARS** = Prints boundary lines above and below the barcode.

**+UPBAR** = Prints a boundary line above the barcode **+DOWNBAR** = Prints a boundary line below the barcode

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

**+XHRI** = (Extended Human Readable Interpretation)

**TT]** = Trigger time for barcode verifier

ratio = Ratio between narrow and wide bars.

text = Barcode data

Detailed descriptions are at the beginning of the barcode chapter.

# B - Barcode Code 39 FULL ASCII

fx	=		verte	following commands are comma separated and allow to d barcodes and set the inverteded frame size in all 4
		n	=	Barcode appears inverted and the human readable characters are also inverted
		frn	=	right frame for barcode objects

fln = left frame for barcode objects
 fun = u = upper frame for barcode objects
 fdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

# **B - Barcode Code 39 FULL ASCII**

```
m m

J

S 11;0,0,68,71,100

B 10,30,0,CODE39FULL,20,0.5;Full

A 1
```



# B - Barcode Code 93

Barcode type: Code 93

Length: variable

Valid characters: alphanumeric,

encodes all 128 ASCII characters including control characters

check digits: yes
ratio oriented: no

Code 93 is a alphanumeric barcode which can contain all 128 ASCII characters including the control characters. The checksum is automatically calculated by the printer.

## Syntax:

B[:name;]x,y,r;CODE93[+options],height,ne,{fx};text CR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (CODE93)

## [+options] Following options are available:

**+WSarea** = white space area

**+BARS** = Prints boundary lines above and below the barcode.

**+UPBAR** = Prints a boundary line above the barcode **+DOWNBAR** = Prints a boundary line below the barcode

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

**+XHRI** = Extended Human Readable Interpretation

**[TT]** = Trigger time for barcode verifier

height=Barcode heightne=Narrow elementtext=Barcode data

# B - Barcode Code 93

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
fln = left frame for barcode objects

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

# B - Barcode Code 93

```
m m

J

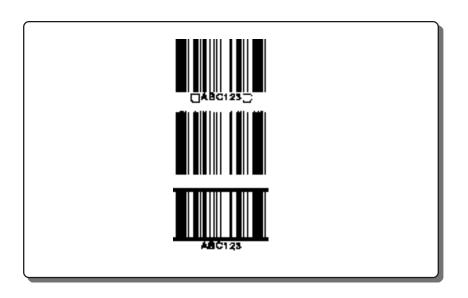
S 11;0,0,68,71,100

B 25, 5,0,CODE93+XHRI,16,0.28,3;ABC123

B 25,24,0,code93,16,0.28,3;ABC123

B 25,44,0,CODE93+BARS,16,0.28,3;ABC123

A 1
```



# B - Barcode Code 128

Barcode type: Code 128

Length: variable

Valid characters: all 128 ASCII characters

check digits: yes (MOD 103)

ratio oriented: no

Code 128 has a modulo 103 check digit which is the standard check digit of this barcode. An additional check digit can be added with the +MOD option if required. Code 128 consists of 3 code subsets. cab printers select automatically the best subset of this barcode as described in the code 128 specification. The best subset is the subset with the highest data compression as described in the original specs of code 128.

Syntax:

B[:name;]x,y,r,CODE128[+options],height,ne,{fx};[U:subcode]text CR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (CODE128)

### **[+options]** Following options are available:

**+MODxx** = calculation of modulo check digit (**MOD43** and **MOD10**)

**+WSarea** = white space area

**+BARS** = Prints boundary lines above and below the barcode.

**+UPBAR** = Prints a boundary line above the barcode **+DOWNBAR** = Prints a boundary line below the barcode

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

**TTI** = Trigger time for barcode verifier

height = Barcode heightne = Narrow elementtext = Barcode data

**[U:subcode]** = Enables the selection of a specific subcode,

Valid input: [U:CODEA], [U:CODEB] or [U:CODEC]

# B - Barcode Code 128

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
fln = left frame for barcode objects

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

# B - Barcode Code 128

#### Subcode A

contains uppercase alphanumeric characters, special characters and control characters. The printer can be forced to use subcode A with the option:

[U:CODEA] in the barcode text string.

### Subcode B

contains all standard characters, upper case, lower case, special characters and control characters. Subset B is the default value when data is transmitted. The printer can be forced to use subcode B with the option:

[U:CODEB] in the barcode text string.

#### Subcode C

is used to encode exeptional numeric values with a good compression rate. Encodes pairs of numbers.

The printer can be forced to use subcode C with the option: [U:CODEC] in the barcode text string.

**FNC1** can be added in the barcode data as " [U:FNC1] ". The same procedure can be used to add FNC2, FNC3 or FNC4.

```
m m

J

S 11;0,0,68,71,100

B 5, 5,0,CODE128,12,0.3;ABC123

B 5,20,0,CODE 128,12,0.3;ABCxyz123

B 5,35,0,CODE128+MOD10,12,0.3;[U:CODEC]123456

A 1
```



## B - Barcode Data Matrix

**Barcode type:** Datamatrix (also called DMC = Data Matrix Code)

(ECC 200 compatible)

**Length:** 2D - Barcode - up to 2335 ASCII characters or 3116 numbers

Valid characters: alpha numeric all ASCII characters and more

The Data Matrix symbol is a 2 Dimensional symbology used to encode large amounts of text and data securely and inexpensively. Up to about 2335 ASCII characters can be encoded in a Data Matrix symbol. We recommend to limit this to maximum 800 characters, as the most 2D barcode readers have problems to decode symbols which use a higher amount of data.

The cells of a Data Matrix code are made up of square modules that encode letters, numbers, text and current bytes of data, and encode just about anything including extended characters, unicode characters and photos.

## Syntax:

```
B[:name;]x,y,r,DATAMATRIX[+options],dotsize,{fx};text CR
```

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (**DATAMATRIX**)

## **[+options]** Following options are available:

**+RECT** = forces the printer to print this barcode as rectangle

+VERIFYN = Verify the barcode data. (optional barcode reader required)
 +GOODBADn = Same function as +VERIFYn without checking the content.

alternative

+ROWS = sets a fixed amount of rows of the barcode +COLS = sets a fixed amount of columns of the barcode

**TTI** = Trigger time for barcode verifier

**dotsize** = dot size in millimeters or inches

**text** = Barcode data

# **B - Barcode** Data Matrix

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
fln = left frame for barcode objects

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

# **B - Barcode Data Matrix**

The usage of the options **+ROWS** and **+COLS** generates a barcode which has always the same size. The amount of data depends thereby also on the barcode contents.

Datamatrix Subset						
Size mm	numeric capacity	alphanumeric capacity				
10 x 10	6	3				
12 x 12	10	6				
14 x 14	16	10				
16 x 16	24	16				
18 x 18	36	25				
20 x 20	44	31				
22 x 22	60	43				
24 x 24	72	52				
26 x 26	88	64				
32 x 32	124	91				
36 x 36	172	127				
40 x 40	228	169				
44 x 44	288	214				
48 x 48	348	259				
52 x 52	408	304				
64 x 64	560	418				
72 x 72	736	550				
80 x 80	912	682				
88 x 88	1152	862				
96 x 96	1392	1042				
104 x 104	1632	1222				
120 x 120	2100	1573				
132 x 132	2608	1954				
144 x 144	3116	2335				
Datamatrix Subset Rectangle						
8 x 18	10	6				
8 x 32	20	13				
12 x 26	32	22				
12 x 36	44	31				
16 x 36	64	46				
16 x 48	98	72				

# **B - Barcode Data Matrix**

DMRE sizes and possible amounts of numerics or alphanumerics are shown in the table below.

DMRE					
Size m m	numeric capacity	alphanumeric capacity			
8 x 48	36	25			
8 x 64	48	34			
12 x 64	86	63			
16 x 64	124	91			
24 x 48	160	118			
24 x 64	216	160			
26 x 40	140	103			
26 x 48	180	133			
26 x 64	236	175			

# **B - Barcode** Data Matrix

The following example shows how the option +ROWS and +COLS creates barcodes in the same size, but with a different amount of encoded characters.

```
m m

J

S 11;0,0,68,71,100

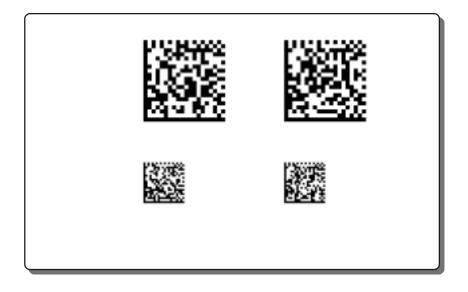
B 25, 5,0,DATAMATRIX+ROWS20+COLS20,1;20_ALPHA_1234567890

B 60, 5,0,DATAMATRIX+ROWS20+COLS20,1;20_ALPHA

B 25,35,0,DATAMATRIX+ROWS20+COLS20,0.5;20_BETA_12345678

B 60,35,0,DATAMATRIX+ROWS20+COLS20,0.5;20_BETA

A 1
```



# **B - Barcode** Data Matrix

The encoding and decoding process of Data Matrix is very complex and several methods have been used for error correction in the past. ECC200 is the newest and most standard version of data matrix error correction. It supports advanced encoding and error checking with Reed Solomon error correction algorithms. These algorithms allow the recognition of barcodes that are up to 60% damaged.

```
m m

J

S 11;0,0,68,71,100

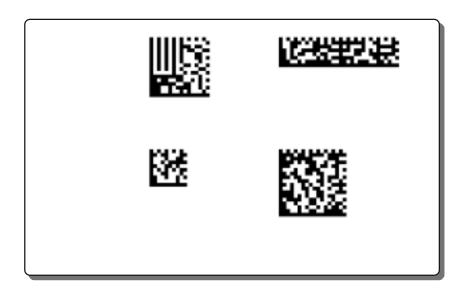
B 25, 5,0,DATAMATRIX,1;30Q32434343430794<OQQ

B 60, 5,0,DATAMATRIX+RECT,1;Datamatrix

B 25,35,0,DATAMATRIX,1;[U:PROG]

B 60,35,0,DATAMATRIX,1;[U:ANSI_AI]Datamatrix Barcode

A 1
```



# **B - Barcode** Data Matrix

Datamatrix uses also an extended version (DMRE). This creates a rectangular barcode as shown in the examples below.

```
m m

J

OR

H 100,0,T

S 11;0,0,68,71,100

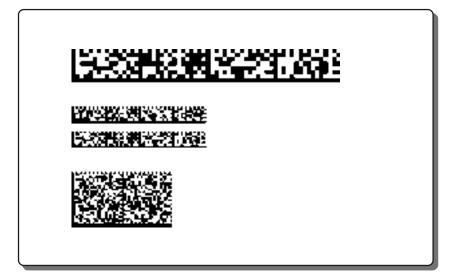
B 10,12,0, DATAMATRIX+ROWS8+COLS64,1;ABC

B 10,26,0, DATAMATRIX+ROWS8+COLS64,0.5;Long Text same size

B 10,32,0, DATAMATRIX+ROWS8+COLS64,0.5;ABC

B 10,42,0, DATAMATRIX+ROWS26+COLS48,0.5;ABC

A 1
```



## B - Barcode DBP - German Post Identcode

Barcode type: DBP - German Post Identcode

(DBP - Ident- und Leitcode der Deutschen Bundespost)

Length: 11 or 13 digits

Valid characters: numeric,

check digits: yes
ratio oriented: yes

Developed by the Deutsche Post AG for automated sorting of mails. Base code is a 2of 5 interleaved barcode with the fixed length of 11or 13 digits and an additional check digit.

cab printers convert invalid characters automatically into zeroes, while the human readable shows a hash sign.

## Syntax:

B[:name;]x,y,r,DBP[+options],height,ne,ratio,{fx};text CR

#### **B** - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (**DBP**)

## [+options] Following options are available:

**+WSarea** = white space area

**+BARS** = Prints boundary lines above and below the barcode.

**+UPBAR** = Prints a boundary line above the barcode **+DOWNBAR** = Prints a boundary line below the barcode

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

= Trigger time for barcode verifier

**height** = Barcode height (min. 30 mm, as described in the specs)\*\*

**ne** = Narrow element

**ratio** = Ratio between narrow and wide bars.

text = Barcode data

<sup>\*\*</sup>Values lower than 30 mm will be automatically increased into 30 mm height Further descriptions are available at the beginning of the barcode chapter.

# **B - Barcode DBP - German Post Identcode**

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
fln = left frame for barcode objects

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

# **B - Barcode DBP - German Post Identcode**

## Example:

```
m m

J

S 11;0,0,68,71,100

B 5,10,0,DBP,30,0.3;2134807501640

B 60,10,0,DBP,10,0.3;56.310.243.031

A 1
```

The first barcode is defined with a height of 30 mm. The second barcode is defined with 10 mm height. The printer automatically increases the height of the second code to 30 mm, following the barcode specifications.



# **B** - Barcode **DOTCODE**

Barcodetyp: DOTCODE

**Länge:** Minimum size 7x7 dots - no maximum size defined.

**Verfügbare Zeichen:** Full ASCII and extended ASCII character sets. Support

of three function characters, which enable ECI protocol

functionality.

DotCode is 2-D matrix symbology that is composed of dots that are arranged in a specified rectangular array. DotCode was designed for use with high speed industrial printers, where printing accuracy cannot be guaranteed. But for sure it can also be printed with printers with high precision technology such as on cab printers.

DotCode can be printedin black on a white background or inverted - white on a black background.

Syntax:

 $\textbf{B} \texttt{[:name;]x,y,r,DOTCODE[+Optionen],Dotgr\"{o}\$e,\{fx\};Text} \ \textit{CR}$ 

**B** - Barcode field definition

**B** - Barcode field d

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

**type** = Barcode type (**Dotcode**)

**[+options]** Following options are available:

**+RECT** = veranlasst, dass der Barcode als Rechteck gedruckt wird

**+VERIFYn** = Barcodedaten prüfen. (mit optionalem Barcodeleser )

**+GOODBADn** = Gleiche Funktion wie **+**VERIFYn jedoch ohne Überprüfung

des Inhalts.

alternativ:

**+ROWS** = Gibt eine feste Anzahl an Reihen an. **+COLS** = Gibt eine feste Anzahl Spalten an.

**[TT]** = Trigger time for barcode verifier

**Dotgröße** = Dotgröße in Millimetern oder in Inch

**Text** = Barcodedaten

# **B-Barcode DOTCODE**

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
fln = left frame for barcode objects

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

# **B - Barcode DOTCODE**

The following example shows the dotcode with rectangles, round dots and one inverted version.

```
mm

J

O R

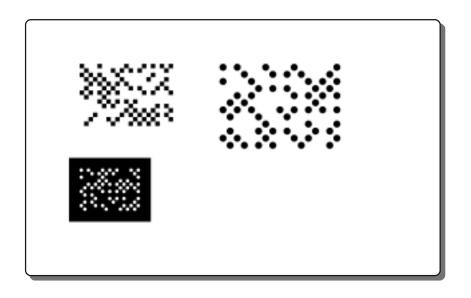
S L1;0,0,68,70,100

B 10,10,0,DOTCODE+SQUARES,1.3;Dotcode

B 50,10,0,DOTCODE,2;Test

B 10,40,0,DOTCODE,1,n;dots

A1
```



# B - Barcode EAN-8 / JAN-8 (GTIN)

Barcode type: EAN-8 / JAN-8 (European / Japanese Article Numbering)

**Length:** fixed - 8 digits **Valid characters:** numeric,

digits: 0-9,

check digits: yes
ratio oriented: no

The EAN-8/ JAN-8 code is used in retail environment in Europe with a fixed length of 8 digits. The 8th digit contains the calculated checksum. The printer expects 7 digits, while the 8th digit is calculated by the printer.

JAN-8 is the japanese version of EAN-8.

## Syntax:

B[:name;]x,y,r,EAN8[+options],height,ne,{fx};text CR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (EAN8 or JAN8)

## [+options] Following options are available:

**+WSarea** = white space area

**+BARS** = Prints boundary lines above and below the barcode.

**+UPBAR** = Prints a boundary line above the barcode

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

**+XHRI** = Extended Human Readable Interpretation

**TTI** = Trigger time for barcode verifier

**size** = Standard Codesize **SCx** (instead of height and ne)

height=Barcode heightne=Narrow elementtext=Barcode data

# B - Barcode EAN-8 / JAN-8 (GTIN)

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
fln = left frame for barcode objects
fun = u= upper frame for barcode objects

fdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

# B - Barcode EAN-8 / JAN-8 (GTIN)

```
m m

J

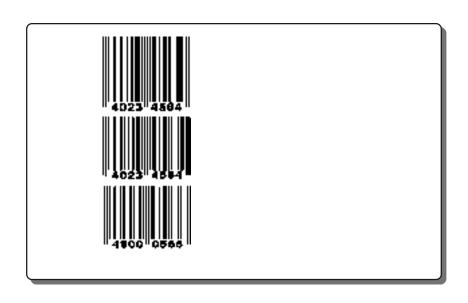
S 11;0,0,68,71,100

B 10, 5,0,EAN8,SC1;4023456

B 10,26,0,EAN8,16,0.35;4023456

B 10,44,0,JAN8,16,0.35;4900056

A 1
```



# B - Barcode EAN-13 / JAN-13 (GTIN)

**Barcode type:** EAN-13 / JAN-13 (European / Japanese Article Numbering)

**Length:** fixed - 13 digits

Valid characters: numeric,

digits: 0-9,

**check digits:** yes ratio oriented: no

The EAN 13 code is used in retail environment in Europe with a fixed length of 13 digits. The 13th digit contains the calculated checksum. The printer expects 12 digits, while the 13th digit is calculated by the printer.

JAN 13 is the japanese version of EAN 13.

## Syntax:

B[:name;]x,y,r,EAN13[+options],height,ne,{fx};text CR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (EAN13)

## [+options] Following options are available:

**+WSarea** = white space area

**+BARS** = Prints boundary lines above and below the barcode.

**+UPBAR** = Prints a boundary line above the barcode

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

**+XHRI** = Extended Human Readable Interpretation

**+NOCHECK** = Check digit (nr. 7) suppression when the code starts with the

numbers 20-29

**TT]** = Trigger time for barcode verifier

**size** = Standard Codesize **SCx** (instead of height and ne)

height = Barcode heightne = Narrow elementtext = Barcode data

# B - Barcode EAN-13 / JAN-13 (GTIN)

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
fln = left frame for barcode objects
fun = left frame for barcode objects

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

# B - Barcode EAN-13 / JAN-13 (GTIN)

## Example:

```
m m

J

S 11;0,0,68,71,100

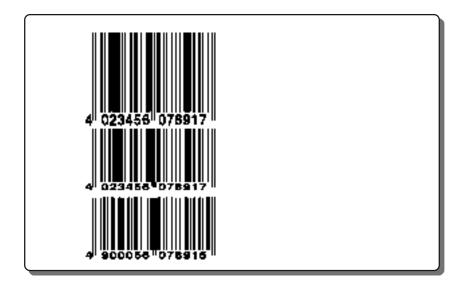
B 10,5,0,EAN13,SC1;402345607891

B 10,30,0,EAN13,16,0.35;270072610950

B 10,48,0,JAN13,16,0.35;490005607891

A 1
```

This example prints an EAN code with standard code size 1 (SC1), an EAN code where the size is defined and a JAN code with defined size.



# B - Barcode EAN 128 / UCC 128 / GS1-128

Barcode type: EAN 128 / UCC128

Length: variable

Valid characters: ASCII characters

check digits: yes (Mod 103)

ratio oriented: yes

EAN = European Article Numbering

UCC = Uniform Code Council

EAN 128 / UCC 128 is based on Code 128 and contains shipping information.

Additional info on the next page.

## Syntax:

 $B[:name;]x,y,r,EAN128[+options],height,ne,{fx}; text CR$ 

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (EAN128) or (UCC128) or (GS1-128)

## [+options] Following options are available:

**+WSarea** = white space area

**+BARS** = Prints boundary lines above and below the barcode.

**+UPBAR** = Prints a boundary line above the barcode **+DOWNBAR** = Prints a boundary line below the barcode

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

= Trigger time for barcode verifier

# **B - Barcode EAN 128 / UCC 128**

fx	=	Effects: The following commands are comma separated and allow to
		print inverted barcodes and set the inverteded frame size in all 4
		directions.

Barcode appears inverted and the human readable characters are also inverted

right frame for barcode objects frn = fln = left frame for barcode objects

fun = **u**= upper frame for barcode objects fdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

# **B - Barcode EAN 128 / UCC 128**

EAN 128 has very specialized contents which are described in the barcode specs of the responsible organisation. This huge amount of rules have to be used to create this barcode.

EAN 128/UCC 128 contains application identifiers which are clearly described in the specs. This barcode needs additionally a start code and some so called Application identifiers (AI).

The application identifiers are described in the barcode specifications. Allowed data contents which follows after the application identifiers depend on the application identifier its self.

A list of possible application identifiers is shown in the addendum of this manual. (No warranty for completeness and correctness).

```
m m

J

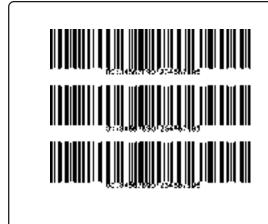
S 11;0,0,68,71,100

B 5, 5,0,EAN128,12,0.3;(00)345678901234567890

B 5,20,0,UCC128,12,0.3;(00)345678901234567890

B 5,35,0,GS1-128,12,0.3;(00)345678901234567890

A 1
```



# B - Barcode 2/5 Interleaved

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
fln = left frame for barcode objects

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

# B - Barcode EAN-18 / NVE / SSCC-18 / GS1-128 \*

Barcode type: EAN-18 / NVE / SSCC-18 based on (EAN 128 / UCC128)

Length: 18 digits

Valid characters: ASCII characters

check digits: yes (Mod 10)

ratio oriented: yes

EAN = European Article Numbering

NVE = Nummer der Versandeinheit (German name for this code)

SSCC = Serial Shipping Container Code

More details about this barcode on the next page.

## Syntax:

B[:name;]x,y,r,EAN18[+options],height,ne,{fx}; text CR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (EAN128)

## [+options] Following options are available:

**+WSarea** = white space area

**+BARS** = Prints boundary lines above and below the barcode.

**+UPBAR** = Prints a boundary line above the barcode **+DOWNBAR** = Prints a boundary line below the barcode

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

= Trigger time for barcode verifier

height=Barcode heightne=Narrow elementtext=Barcode data

# B - Barcode EAN-18 / NVE / SSCC-18 / GS1-128 \*

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
fln = left frame for barcode objects
fun = left frame for barcode objects

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

# B - Barcode EAN-18 / NVE / SSCC-18 / GS1-128 \*

The EAN-18 / NVE / SSCC-18 / GS1-128 is used throughout the supply chain as an identifier for product tracing and internal control. It consists always of 18 digits.

There is no special command available, as this code is based on EAN 128. We added this description, as we got multiple requests for that barcode type.

Please see also EAN 128/UCC 128.

#### Structure:

- The first 2 numbers are the Application Identifier of the EAN-128: (00).
- The first digit of the data field is the extension digit. Currently a "3" is standard.
- The next 7 digits is the company prefix.
- The following 9 digits are the serial reference number.
- The last digit is the check digit.

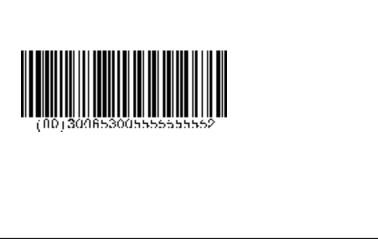
```
m m

J

S 11;0,0,68,71,100

B 5,20,0,EAN128,20,0.3;(00)10065300555555558

A 1
```



# B - Barcode EAN Data Matrix / GS1-Data Matrix

Barcode type: EAN Datamatrix (GS1 Datamatrix)

**Length:** 2D code - more than 200 characters

Valid characters: alphanumeric

EAN Datamatrix is a 2 dimensional symbology, where the GS1- organisation plans to improve the visibility and efficiency of supply chains across multiple sectors

GS1 developed this as a series of standards, to improve supply chain management. Further information isavailable on the website of the GS1 organisation.

A list of all existing GS1 organisations in the respective countries can be found at Wikipedia. Search at Wikipedia for: "List of GS1 member organisations".

## Syntax:

B[:name;]x,y,r,EANDATAMATRIX[+options],dotsize,{fx};text CR

## B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (EANDATAMATRIX) or (GS1-DATAMATRIX)

### [+options] Following options are available:

**+WSarea** = white space area

**+RECT** = forces the printer to print this barcode as rectangle

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

**TTI** = Trigger time for barcode verifier

**dotsize** = dot size in millimeters or inches

text = Barcode data

[FNC1] can be added to the barcode data

# **B - Barcode** EAN Data Matrix / GS1-Data Matrix

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
fln = left frame for barcode objects
fun = left frame for barcode objects

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

<sup>\*</sup> It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

# **B - Barcode** EAN Data Matrix / GS1-Data Matrix

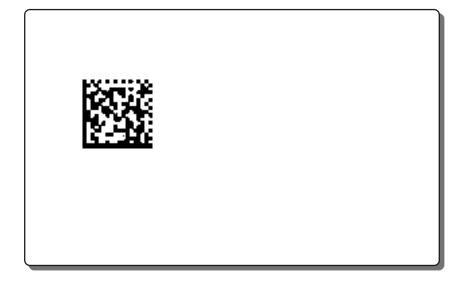
```
m m

J

S 11;0,0,68,71,100

B 5,20,0,EANDATAMATRIX,1;(01)34012345123457(10)12345(17)101231

A 1
```



### **B** - Barcode FIM

Barcode type: FIM (Facing Identification Mark)

**Length:** fixed **Valid characters:** A,B,C or D

check digits: yes (Mod 16)

ratio oriented: yes

FIM Code is a barcode which is used by some postal organisations and contains only 4 patterns: A, B, C or D. FIM (Facing Identification Mark) is designed for automatic mail sorters.

### Syntax:

```
B [:name;]x,y,r,FIM[+options],height,{fx};text CR
```

#### **B** - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (FIM)

### **[+options]** Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

**TTI** = Trigger time for barcode verifier

### **B** - Barcode FIM

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
fln = left frame for barcode objects

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

# **B** - Barcode FIM

```
m m

J

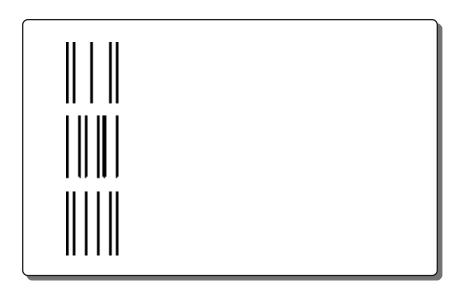
S 11;0,0,68,71,100

B 5, 5,0,FIM,16,0.3,3;A

B 5,24,0,FIM,16,0.3,3;B

B 5,44,0,FIM,16,0.3,3;C

A 1
```



# **B - Barcode HIBC (Health Industry Barcode)**

Barcode type: HIBC

Length: variable

Valid characters: alphanumeric,

uppercase A-Z, digits: 0-9,

special characters: \$ / + % .- and space

check digits: yes (Mod 43)

ratio oriented: yes

HIBC (Health Industry Barcode) is a modified Code 39 with a modulo 43 check digit and added start and stop characters. Leading "+"characters need to be added manually to the data string.

### Syntax:

B[:name;]x,y,r,HIBC[+options],height,ne,ratio,{fx};text CR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (HIBC)

### [+options] Following options are available:

**+WSarea** = white space area

**+BARS** = Prints boundary lines above and below the barcode.

**+UPBAR** = Prints a boundary line above the barcode **+DOWNBAR** = Prints a boundary line below the barcode

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

= Trigger time for barcode verifier

height = Barcode height
ne = Narrow element

**ratio** = Ratio between narrow and wide bars.

text = Barcode data

# **B - Barcode HIBC (Health Industry Barcode)**

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
fln = left frame for barcode objects

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

# **B - Barcode** HIBC (Health Industry Barcode)

```
m m

J

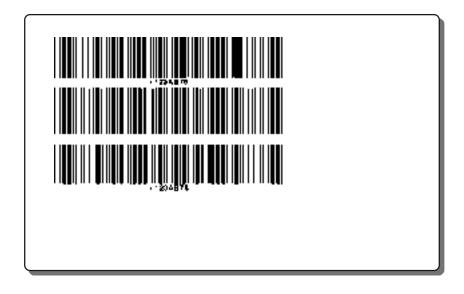
S 11;0,0,68,71,100

B 5, 5,0,HIBC,12,0.3,3;+123AB78

B 5,18,0,hibc,12,0.3,3;+123AB78

B 5,33,0,HIBC,12,0.3,3;+123AB78

A 1
```



### B - Barcode ITF-14 \* / SCC-14 \*

**Barcode type:** ITF-14 (This code is based on the "2 of 5 Interleaved" barcode)

SCC-14 (Shipping container code - same barcode type)

Length: 14 digits

Valid characters: numeric, digits: 0-9,

check digits: Modulo 10

ratio oriented: yes - encodes numbers in pairs

The ITF-14 is not an independently barcode. The name ITF-14 is a composition of the interleaved 2 of 5 barcode. Therefor it is no separate command available.

Here is how it works:

ITF-14 is based on the 2 of 5 interleaved (interleaved 2/5) barcode and has some restrictions. The length of this code is 14 digits fixed length. It is a numerical barcode which encodes the numbers pairwise. The first digit is a number which describes the "logistic variant" (Packaging indicator), followed by the contents of an EAN-13 barcode (12 digits). The last digit is the Mod 10 check digit.

### Syntax:

 $B[:name;]x,y,r,20F5INTERLEAVED[+options],height,ne,ratio,{fx};textCR$ 

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees type = Barcode type (20F5INTERLEAVED)

### [+options] Following options are available:

**+WSarea** = white space area

**+BARS** = Prints boundary lines above and below the barcode.

**+UPBAR** = Prints a boundary line above the barcode **+DOWNBAR** = Prints a boundary line below the barcode

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as +VERIFYn without checking the content.

= Trigger time for barcode verifier

height = Barcode height
ne = Narrow element

ratio = Ratio between narrow and wide bars.

text = Barcode data

## B - Barcode ITF-14 \* / SCC-14 \*

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
 fln = left frame for barcode objects
 fun = u= upper frame for barcode objects

fdn = u= upper frame for barcode objects

fdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

# B - Barcode ITF-14 \* / SCC-14 \*

```
m m

J

S 11;0,0,68,71,100

B 5,20,0,20F5 INTERLEAVED+MOD10,30,.3,3;3071234567890

A1
```



## **B - Barcode** Maxicode

Barcode type: MaxiCode

Length: 2D

Valid characters: alphanumeric

Uses different Modes

Used for transportation industry

Maxicode is a fixed-size matrix barcode which prints hexagonal dots arround a circled finder pattern with omnidirectional readability. This barcode is mostly used used by UPS for package tracking.

### Syntax:

```
B[:name;]x,y,r,MAXICODE[+options], {fx}; [ZIPCODE], [COUNTRY], [SERVICE],
. . . . . . [TEXT] CR
```

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (MAXICODE)

### **[+options]** Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

**+MODE** = 2,3,4,6 (see also next page)

= Trigger time for barcode verifier

text = Barcode data

## **B - Barcode Maxicode**

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

**n** = Barcode appears inverted

frn = right frame for barcode objects
fln = left frame for barcode objects

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

### **B** - Barcode Maxicode

#### Following modes are available:

- Mode 2 developed for the transport industry, Mode 2 encodes zip codes as numeric data. Usage in USA.
- Mode 3 developed for the transport industry, Mode 3 encodes zip codes as alphanumeric data. Usage international
- Mode 4 encodes text messages and has a fixed length of 93 characters
- Mode 6 encodes also text messages of 93 characters. This mode is used for programming the barcode reader.

### **Example:**

```
;Maxicode Label
m m

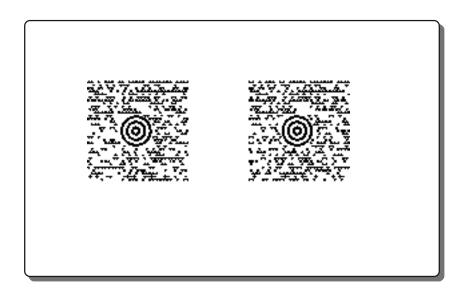
J

S 11;0,0,68,70,100
O R
;sample message mode2
B20,25,0,maxicode+mode2; [U:ANSI_TM] 96841706672,840,024,1Z12345677
[U:GS] UPSN[U:GS] 12345E[U:GS] 100 [U:GS] [U:GS] 1/2 [U:GS] N[U:GS]
123 MAIN ST B3F4[U:GS] SALT LAKECITY[U:GS] UT[U:RS]
;sample message mode3
B60,25,0,maxicode+mode3; [U:ANSI_TM] 9684170,840,024,1Z12345677 [U:GS]
UPSN[U:GS] 12345E[U:GS] 100 [U:GS] [U:GS] 1/2 [U:GS] 12 [U:GS] N[U:GS]
123 MAIN ST B3 F4[U:GS] SALT LAKE CITY[U:GS] UT[U:RS]
A 1
```



Please note that there is only a carriage return at the end of the barcode contents and not in the barcode expression. The barcode must be in one single line

Based on the length of the encoded information it was not possible to display this in another way.



## **B - Barcode Maxicode**

### Example:

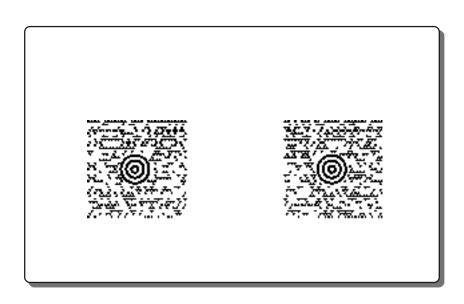
```
m m

J
;sample mode3
OR
s 11;0,0,68,70,100
B 15,14,0,maxicode+mode3;[U:ANSI_TM]96123ABC,222,024,1Z123
45677[U:GS]UPSN[U:GS]12345E[U:GS]100[U:GS][U:GS]1/
2[U:GS]12[U:GS]N[U:GS]123 MAIN ST B3 F4[U:GS]SALT LAKE
CITY[U:GS]UT[U:RS]
;sample mode4
B 65,14,0,maxicode+mode3;[U:ANSI_TM]9612AB,222,024,1Z12345
677[U:GS]UPSN[U:GS]12345E[U:GS]100[U:GS][U:GS]1/
2[U:GS]12[U:GS]N[U:GS]123 MAIN ST B3 F4[U:GS]SALT LAKE
CITY[U:GS]UT[U:RS]
A 1
```



Please note that there is only a carriage return at the end of the barcode contents and not in the barcode expression. The barcode must be in one single line

Based on the length of the encoded information it was not possible to display this in another way.



## **B - Barcode Maxicode**

### Example:

```
m m

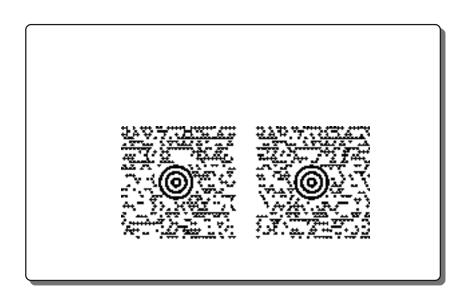
J
;sample message 5

OR
H 20
S 11;0,0,68,70,100
B 20,14,0,maxicode+mode3;[U:ANSI_TM]96123ABCD,222,024
,Z12345677[U:GS]UPSN[U:GS]12345E[U:GS]100[U:GS][U:GS]1/
2[U:GS]12[U:GS]N[U:GS]123 MAIN ST B3F4[U:GS]SALT LAKE
CITY[U:GS]UT[U:RS]
;sample message 6
B 50,14,0,maxicode+mode2;[U:ANSI_TM]9612345678,840,024,1Z1234
5677[U:GS]UPSN[U:GS]12345E[U:GS]100[U:GS][U:GS]1/
2[U:GS]12[U:GS]N[U:GS]123 MAIN ST B3 F4[U:GS]SALT LAKE
CITY[U:GS]UT[U:RS]
A 1
```



Please note that there is only a carriage return at the end of the barcode contents and not in the barcode expression. The barcode must be in one single line

Based on the length of the encoded information it was not possible to display this in another way.



# B - Barcode Micro PDF 417

Barcode type: Micro PDF 417

Length: 2D - Code

Valid characters: ASCII characters (more than 1000 bytes)

Micro PDF 417 is a multi-row symbology based on PDF 417 and designed for applications requiring a greater area efficiency but lower data capacity than PDF417. Micro PDF 417 has a fixed level of error correction.

### Syntax:

```
B[:name;]x,y,r,MICROPDF[+options],height,ne,{fx};text CR
```

#### B - Barcode field definition

[:name;] = Field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

**type** = Barcode type (**MICROPDF**)

### **[+options]** Following options are available:

**+WSarea** = White space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

**+COLSx** = Number of columns

**TTI** = Trigger time for barcode verifier

height=Barcode heightne=Narrow elementtext=Barcode data

## B - Barcode Micro PDF 417

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
fln = left frame for barcode objects

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

<sup>\*</sup> It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

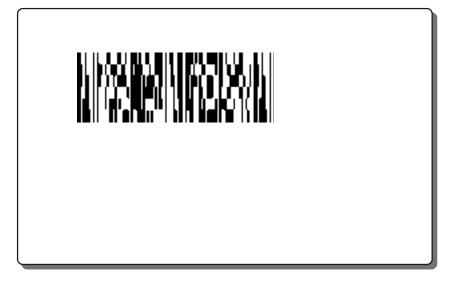
### B - Barcode Micro PDF 417

MicroPDF417 provides for three encoding modes: Text, Byte and Numeric compaction. Text is for general text. Numeric for encoding data consisting only of digits and byte to allow for the first 127 ASCII characters but with a reduced level of efficiency. Four symbol widths are permitted each specifying the number of data columns (1-4). Within each symbol width a variable number of rows provide for a maximum data capacity of:

Text compaction mode 0: 250 characters (2 data characters per codeword) Byte compaction mode 1: 150 characters (1.2 data characters per codeword) Numeric compaction mode 2: 366 characters (2.93 data characters per codeword) The Level parameter for MicroPDF barcodes set the number of data columns within the barcode which may be 1-4.

```
mm

J
S 0,0,68,71,100
B 10,10,0,MICROPDF+COLS4,3,0.5;Barcode test label
A 1
```



### B - Barcode Micro QR code

Barcode type: Micro QR code

Length: 2D - Code

Valid characters: ASCII characters (more than 1000 bytes)

Omni-directional ultra-fast reading

The Micro QR code has the same option as the QR-code, but only Errorlevel L,M and Q are supported.

ELx = Error Level - valid values: 1-3, L, M, Q Default = 1

4 different sizes are available (versions):

- **+VERSIONx** = **1 4 (Version M1 to M4).** Automatic Mode is used if **VERSIONx** is not defined. In that case the smallest possible barcode will be printed.
- see also the table on the next page.

### Syntax:

B[:name;]x,y,r,MICROQR[+options],size,{fx};text CR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (MICROQR)

### [+options] Following options are available:

**+WSarea** = white space area

**+ELx** = Error Level - valid values: 1-3,L,M,Q Default =1

+VERSIONx = valid input for x=1 and 2, (Vers. M1-M4) Default value is 1
 +VERIFYn = Verify the barcode data. (optional barcode reader required)
 +GOODBADn = Same function as +VERIFYn without checking the content.

= Trigger time for barcode verifier

**size** = dot size in millimeters or inches

text = Barcode data

## B - Barcode Micro QR code

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
fln = left frame for barcode objects

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

## **B - Barcode Micro QR Code**

### Micro Qr-Code Symbol-Versions:

Number of Modules	Error correction level	Numeric	Alphanumeric	Binary	Kanji
11	_	5	_	_	_
13	L	10	6	-	-
	M	8	5	-	-
15	L	23	14	9	6
	M	18	11	7	4
	L	35	21	15	9
17	M	30	18	13	8
	Q	21	13	9	5
	11 13 15	Modules   correction level	Modules         correction level           11         -         5           13         L         10           M         8           15         L         23           M         18           L         35           17         M         30	Modules         correction level           11         -           13         L           10         6           M         8         5           15         L         23         14           M         18         11           L         35         21           17         M         30         18	Modules         correction level         -         -           11         -         5         -         -           13         L         10         6         -           M         8         5         -           15         L         23         14         9           M         18         11         7           L         35         21         15           17         M         30         18         13

With option + VERSION1 (default), the system automatically switches to the larger versions M2 to M4 depending on the data volume. The versions M2 to M4, however, do not allow automatic adjustment of the number of modules. Module M2 only allows capital letters as alphanumeric characters. The error correction level is automatically reduced within a module (M2 to M4) if the max. number of characters is exceeded (see table).

## B - Barcode Micro QR code

The symbol version M1 and M4 can be set with the option VERSIONx: +VERSIONx: 1 to 4 (Symbol Version M1 to M4),

An automated changing of the defined version is not possible. If the selected symbol version is too small for the barcode data then it will cause the error message:

Barcode too big

The smallest possible symbol version will be used if no specific version is defined.

```
m m

J

H 100,0,T

S 11;0,0,68,71,100

B 52,32,0, MICROQR+VERSION1,1;12345

B 52,28,90, MICROQR+ELL+VERSION2,1;HELLO

B 48,28,180,MICROQR+ELM+VERSION3,1;Hello123

B 48,32,270,MICROQR+ELQ+VERSION4,1;Hello132

A 1
```



# **B - Barcode** MSI (MSI Plessey)

Barcode type: MSI (MSI Plessey)

Length: variabel
Valid characters: numericsch

check digits: ja (Mod 10)

ratio oriented: ja

The MSI Plessey code is a numeric barcode with variable length and a modulo 10 check digit which is automatically added by the printer. Additional modulo check digits can be added to this code.

### Syntax:

```
B[:name;]x,y,r,MSI[+options],height,ne,ratio,{fx};text CR
```

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (MSI)

### [+options] Following options are available:

**+MODxx** = calculation of modulo check digit (**MOD10** and **MOD11**)

**+WSarea** = white space area

**+BARS** = Prints boundary lines above and below the barcode.

**+UPBAR** = Prints a boundary line above the barcode **+DOWNBAR** = Prints a boundary line below the barcode

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

**TTI** = Trigger time for barcode verifier

ratio = Ratio between narrow and wide bars.

text = Barcode data

# **B - Barcode** MSI (MSI Plessey)

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
 fln = left frame for barcode objects
 fun = u= upper frame for barcode objects

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

# **B - Barcode** MSI (MSI Plessey)

```
m m

J

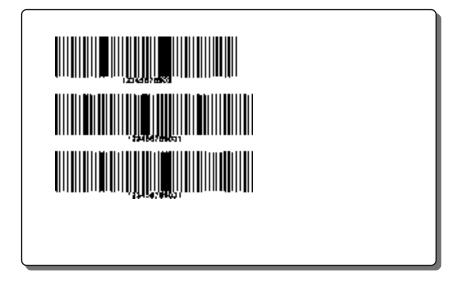
S 11;0,0,68,71,100

B 5, 5,0,MSI,12,0.3,2;1234567890

B 5,20,0,MSI+MOD10,12,0.3,2;1234567890

B 5,35,0,MSI+MOD11,12,0.3,2;1234567890

A 1
```



### B - Barcode PDF 417

Barcode type: PDF-417

**Length:** 2D - Barcode **Valid characters**: alphanumeric

PDF417 is a high-capacity two dimensional bar code. A PDF417 symbol can hold approximately 2000 characters of information.

The key characteristic of PDF417 is its large information capacity. This also explains its name. "PDF" stands for Portable Data File. PDF417 is designed with enough capacity to contain an entire data file of information.

PDF417 is used today in a wide variety of applications, including logistics & transportation, retailing, healthcare, government, identification, and manufacturing PDF417 uses error levels to ensure a good reading quality

### Syntax:

B[:name;]x,y,r,PDF417[+options],height,ne,ratio,{fx};text CR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (PDF417)

### [+options] Following options are available:

**+WSarea** = white space area **+ELx** = Error Level (0-8)

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

= Trigger time for barcode verifier

ratio = Ratio between cells and rows.

text = Barcode data

### B - Barcode PDF 417

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
fln = left frame for barcode objects

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

## B - Barcode PDF 417

```
m m
J
S 11;0,0,68,71,100
B 2, 5,0,PDF417+EL0,0.1,0.38,1;cab Produkttechnik
GmbH[U:13][U:10]Wilhelm Schickard Strasse[U:13][U:10]D-76131
Karlsruhe
B 2,35,0,PDF417+EL3,0.1,0.38,1;cab Produkttechnik
GmbH[U:13][U:10]Wilhelm Schickard Strasse [U:13][U:10]D-76131
Karlsruhe
A 1
```



# **B** - Barcode Plessey

Barcode type: Plessey

**Length:** variable **Valid characters**: A-F and 0-9

check digits: no
ratio oriented: yes

Plessey Barcode is a seldom used barcode which encoding possibilities are limited, as only numbers and 6 characters are encoded

### Syntax:

B[:name;]x,y,r,PLESSEY[+options],height,ne,ratio,{fx};text CR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (PLESSEY)

### [+options] Following options are available:

**+WSarea** = white space area

**+BARS** = Prints boundary lines above and below the barcode.

**+UPBAR** = Prints a boundary line above the barcode **+DOWNBAR** = Prints a boundary line below the barcode

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

= Trigger time for barcode verifier

height = Barcode height
ne = Narrow element

**ratio** = Ratio between cells and rows.

text = Barcode data

# **B - Barcode** Plessey

fx	i	Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.		
		n	=	Barcode appears inverted and the human readable characters are also inverted
		frn	=	right frame for barcode objects
		fln	=	left frame for barcode objects
		fun	=	u= upper frame for barcode objects
		fdn	=	lower (down) frame for barcode objects
Detailed descriptions about barcode printing at the beginning of the barcode chapter.				



Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

<sup>\*</sup> It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

# **B - Barcode Plessey**

```
m m

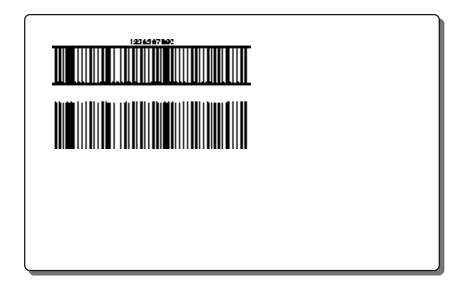
J

S 11;0,0,68,71,100

B 5,20,0,PLESSEY+BARS,12,0.3,2;1234567890

B 5,35,0,plessey,12,0.3,2;1234567890

A 1
```



### **B** - Barcode Postnet

Barcode type: Postnet

**Length:** variable - normally 9 characters

Valid characters: numeric,

check digits: no
ratio oriented: no

Postnet is a barcode which is exclusively used in USA by the US Post Service. It contains data to route letters to the correct location.

### Syntax:

```
B[:name;]x,y,r,POSTNET[+options],{fx};text CR
```

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (POSTNET)

### **[+options]** Following options are available:

**+WSarea** = White space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

= Trigger time for barcode verifier

text = Barcode data

# **B - Barcode** Postnet

fx	=	Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.				
		n	=	Barcode appears inverted		
		frn	=	right frame for barcode objects		

fln = left frame for barcode objects
 fun = u = upper frame for barcode objects
 fdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

# **B - Barcode** Postnet

```
m m

J

S 11;0,0,68,71,100

B 10, 5,0,postnet;442120798

B 10,20,0,POSTNET;441361234

A 1
```

```
եվահվենահնակիսի հիմականակիս հունին
հյանսինակիս ինդինայի հիմակիս հունին
```

### B - Barcode PZN-Barcode \*

Barcode type: PZN-Code (Special version of Code 39 (Code 3 of 9))

Length: 7 Digits

Valid characters: numeric, digits: 0-9,

**check digits:** no ratio oriented: yes

PZN (Pharma-Zentral-Nummer) is a code for medicine identification in Germany. In Germany it's issued by the Informationsstelle für Arzneispezialitäten GmbH", Frankfurt , Germany. The PZN is based on Code39 and has a fixed length of 7 digits. The last digit is a check digit. It uses the Code39-start sign "\*" in combination with "-" as the start sign. The stop sign is the standard code39 stop sign "\*". These start and stop signs and the characters "PZN " do not need to be entered in order to produce a PZN because they are a fixed part of the PZN. The characters "PZN" are not coded in the barcode.

### Syntax:

 $B[:name;]x,y,r,CODE39[+options],height,width,ratio,{fx};text CR$ 

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (CODE39)

### [+options] Following options are available:

**+WSarea** = white space area

**+BARS** = Prints boundary lines above and below the barcode.

**+UPBAR** = Prints a boundary line above the barcode **+DOWNBAR** = Prints a boundary line below the barcode

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

= Trigger time for barcode verifier

ratio = Ratio between narrow and wide bars.

text = Barcode data

# B - Barcode PZN-Barcode \*

fx	=	Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.		
		n = frn =	characters are also inverted  right frame for barcode objects	
		fln =		
		fun =	u= upper frame for barcode objects	
		fdn =	lower (down) frame for barcode objects	
Deta	iled descr	riptions abo	ut barcode printing at the beginning of the barcode chapter.	



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

<sup>\*</sup> It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

<sup>\*</sup> PZN-Code is a special version of Code 39

## **B - Barcode PZN-Barcode \***

### Example:

```
m m

J

H 100,8

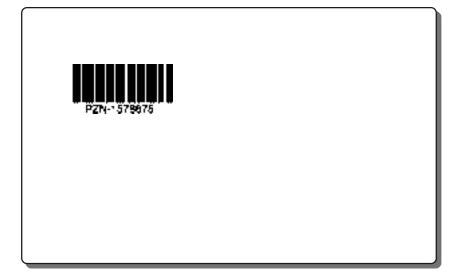
S 11;0,0,68,71,100

B 5,17,0,code39,10,0.2,3;-1578675

T 9,30,0,3,3;PZN-1578675

A 1
```

This example was printed without human readable characters. The human readable characters have been added in a separate text line to setup the text in a specific size.



### B - Barcode QR-Code

Barcode type: QR-Code

Length: 2DCode
Valid characters: alpha numeric

Omni-directional ultra-fast reading error correction capability

QR (Quick Response) Code, is a matrix symbology consisting of an array of nominally square cells, allows omni-directional, high-speed reading of large amounts of data. Widely implemented in Japan, used in the automotive industry and meanwhile often to recognize in the regular european life.

Three Position Detection Patterns in the symbol make omni-directional ultra fast reading possible.

#### For Lin Deletoor Fatern



#### Syntax:

B[:name;]x,y,r,QRCODE[+options],size,{fx};text CR

#### **B** - Barcode field definition

[:name;] = field name
x = x - coordinate
y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (QRCODE)

**[+options]** Following options are available:

**+WSarea** = white space area

**+ELx** = Error Level - valid values: 1-4,L,M,Q,H Default =1

**+MODELx** = valid input 1 and 2, Default value is 2

MODEL1 = QR Code Version 1 (MODEL2 = QR Code

Version 2/QR Code 2005, ISO 18004)

**+VERSIONx** = Available for MODEL2

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as +VERIFYn without checking the content.

**[TT]** = Trigger time for barcode verifier

**size** = dot size in millimeters or inches

text = Barcode data

# **B - Barcode QR-Code**

fx	=		verte	following commands are comma separated and allow to d barcodes and set the inverteded frame size in all 4	
		n frn fln fun fdn	=	Barcode appears inverted and the human readable characters are also inverted right frame for barcode objects  left frame for barcode objects  u= upper frame for barcode objects lower (down) frame for barcode objects	
Deta	Detailed descriptions about barcode printing at the beginning of the barcode chapter.				



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

<sup>\*</sup> It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

### B - Barcode QR-Code

Dirty or damaged symbols can be read.

QR Code has error correction capability. Data can be restored even if a part of the symbol has become dirty or been damaged.

The QR Code is capable of handling numeric, alphanumeric, byte data as well as Japanese kanji and kana characters. Some thousend characters can be encoded using this symbol. Therefore, less space is required. The maximum characters depend on the character type ( numeric, alphanumeric, kanji ..)

Please refer to the original specification of this barcode before using it.

#### Example:

```
m m

J

H 150,-5,T

S 11;0,0,68,71,104

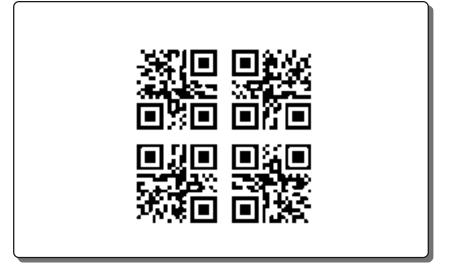
B 52,32,0,QRCODE+ELL+MODEL2+WS2,1;Hello world!

B 52,28,90,QRCODE+ELL+MODEL2+WS2,1;Hello world!

B 48,28,180,QRCODE+ELL+MODEL2+WS2,1;Hello world!

B 48,32,270,QRCODE+ELL+MODEL2+WS2,1;Hello world!

A 1
```



### B - Barcode GS1 DataBar Omnidirectional

Barcode type: GS1 DataBar Omnidirectional

previous name: RSS-Code (RSS= Reduced Space Symbology)

Length: 14 digits
Valid characters: numeric,

digits: 0-9,

check digits: yes
ratio oriented: no

This compact linear symbol encodes a full 14-digit Global Trade Item Number and, optionally, a code indicating a link with a two-dimensional symbol carrying supplementary information.

It has the ability to encode up to 20 trillion values. There are actually 15 characters that make up the barcode, but only 14 characters are encoded.

#### Syntax:

```
B[:name;]x,y,r,RSS14[+options],height,ne,{fx};text CR
```

#### **B** - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees type = Barcode type (RSS14) or GS1 OMNI

#### [+options] Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

**TTI** = Trigger time for barcode verifier

height=Barcode heightne=Narrow elementtext=Barcode data

## **B - Barcode** GS1 DataBar Omnidirectional

fx	=		verte	following commands are comma separated and allow to d barcodes and set the inverteded frame size in all 4
		n frn fln fun fdn	=	Barcode appears inverted and the human readable characters are also inverted right frame for barcode objects  left frame for barcode objects  u= upper frame for barcode objects lower (down) frame for barcode objects
Detaile	d descr	iptions a	bout	barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

<sup>\*</sup> It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

### **B - Barcode GS1 DataBar Omnidirectional**

The first character is a linkage flag which determines if there is a Composite 2D barcode (see later on the next pages) associated with the bar code. This is the first character encoded and it should not be included in the DataToEncode property.

The control encodes either a "1" (true) or "0" (false) value as the first character in the barcode based on the property of the barcode control.

The next 14 characters in GS1 DataBar Omnidirectional (previously named RSS-14 Code) are the 13 data characters plus an implied check digit. The check digit is not actually encoded in the barcode (as per the RSS standards), but should be included as part of the DataToEncode property.

If less than 14 characters are entered in the DataToEncode property, zeroes are padded to the front after the linkage flag. Non-numeric characters are stripped from the DataToEncode property.

For a detailed description please refer to the original description of this code - available at your local GS1 organisation.

### Example:

```
m m

J

S 11;0,0,68,71,104

T 5,10,0,5,5;RSS-14 / GS1 OMNI

B 10,15,0,RSS14,10,.3;0441234567890

B 10,45,0,GS1 OMNI,10,.3;(01)04012345123456

A 1
```

```
RSS-14
```

## B - Barcode GS1 DataBar (CC-A)

**Barcode type:** GS1 DataBar (CC-A) previous name: RSS-14 composite (CC-A)

**Length:** 1D Code + 2D Code (Composite code)

RSS-14 composite (CC-A) uses a 1D component and a 2D component. For a detailed description please refer to the original description of this code - available at your local GS1 organisation.

#### Syntax:

B[:name;]x,y,r,RSS14[+options],height,ne,{fx};text CR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (RSS14)

### **[+options]** Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+**VERIFYn without checking the content.

= Trigger time for barcode verifier

height=Barcode heightne=Narrow elementtext=Barcode data

# **B - Barcode GS1 DataBar (CC-A)**

fx	=		verte	e following commands are comma separated and allow to ed barcodes and set the inverteded frame size in all 4	
		n frn fln fun fdn	=	Barcode appears inverted and the human readable characters are also inverted right frame for barcode objects  left frame for barcode objects  u= upper frame for barcode objects lower (down) frame for barcode objects	
Detaile	Detailed descriptions about barcode printing at the beginning of the barcode chapter.				



Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

<sup>\*</sup> It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

# **B - Barcode GS1 DataBar (CC-A)**

### Example:

```
m m

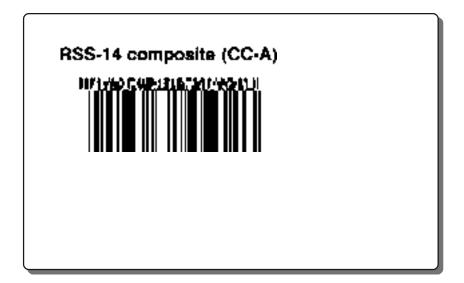
J

S 11;0,0,68,71,104

T 5,10,0,5,5;RSS-14 composite (CC-A)

B 10,15,0,RSS14,16.5,.5;0361234567890[U:2D](11)990102

A 1
```



## B - Barcode GS1 DataBar (CC-B)

**Barcode type:** GS1 DataBar previous name: RSS-14 (CC-B)

Length: 1DCode

Valid characters: alpha numeric

RSS-14 composite (CC-B) uses a 1D component and a 2D component. For a detailed description please refer to the original description of this code - available at your local UCC / EAN organisation.

#### Syntax:

 $B[:name;]x,y,r,RSS14[+options],height,ne,{fx};text CR$ 

#### **B** - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (RSS14)

#### **[+options]** Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

[TT] = Trigger time for barcode verifier

height=Barcode heightne=Narrow elementtext=Barcode data

# **B - Barcode GS1 DataBar (CC-B)**

fx	=		erte	following commands are comma separated and allow to d barcodes and set the inverteded frame size in all 4
		n frn	=	Barcode appears inverted and the human readable characters are also inverted right frame for barcode objects
		fln	=	left frame for barcode objects
		fun	=	<b>u</b> = upper frame for barcode objects
		fdn	=	lower (down) frame for barcode objects
Detailed o	descr	iptions al	bout	barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

<sup>\*</sup> It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

# **B - Barcode GS1 DataBar (CC-B)**

### Example:

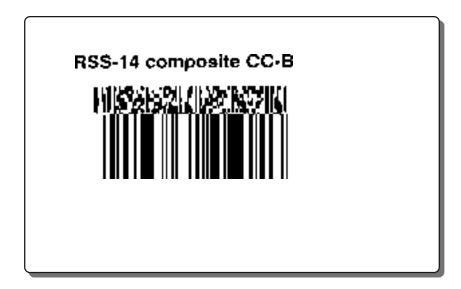
```
m m

J

S 11;0,0,68,71,104

T 5,10,0,5,5;RSS-14 composite CC-B

B 10,15,0,RSS14,16.5,.5;0361234567890[U:2D] (21)abcdefghijklmnopqrst
A 1
```



### B - Barcode GS1 DataBar truncated

Barcode type: GS1 DataBar truncated

previous name: RSS-14 truncated

Length: 14 digits
Valid characters: numeric,

digits: 0-9,

**check digits:** yes ratio oriented: no

Fixed height - 13 times the size of the module width

RSS-14 Truncated has the exact same data characteristics as the Standard RSS-14 barcode, except the bar height is set to the RSS standard of 13 times of the X dimension. It is possible to scan this symbology omni-directional.

#### Syntax:

B[:name;]x,y,r,RSS14+TRUNCATED[+options],height,ne,{fx};text CR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees type = Barcode type (RSS14+TRUNCATED)

#### **[+options]** Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

= Trigger time for barcode verifier

height=Barcode heightne=Narrow elementtext=Barcode data

## **B - Barcode GS1 DataBar truncated**

fx =		e following commands are comma separated and allow to ed barcodes and set the inverteded frame size in all 4		
	n = frn = fln = fun = fdn =	Barcode appears inverted and the human readable characters are also inverted right frame for barcode objects  left frame for barcode objects  u= upper frame for barcode objects lower (down) frame for barcode objects		
Detailed descriptions about barcode printing at the beginning of the barcode chapter.				



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

<sup>\*</sup> It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

## **B - Barcode GS1 DataBar truncated**

### Example:

```
m m

J

S 11;0,0,68,71,104

T 5,10,0,5,5;RSS-14 truncated

B 10,15,0,RSS14+TRUNCATED,4,.3;0441234567890

A 1
```

### RSS-14 truncated



# B - Barcode GS1 DataBar truncated (CC-A)

**Barcode type:** GS1 DataBar truncated (CC-A) previous name: RSS-14 truncated (CC-A)

**Length:** 1D Code + 2D Code ( composite code)

(The 2D component is based on Mirco PDF 417)

check digits: yes
ratio oriented: no

Fixed height of the 1D code- 13 times the size of the module

width.

RSS-14 Truncated has the exact same data characteristics as the Standard RSS-14 barcode, except the bar height is set to the RSS standard of 13 times of the X dimension. Additionally it is printed with a 2D compnent for additional information.

#### Syntax:

 $B[:name;]x,y,r,RSS14+TRUNCATED[+options],height,ne,{fx};text CR$ 

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees type = Barcode type (RSS14+TRUNCATED)

#### **[+options]** Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+**VERIFYn without checking the content.

= Trigger time for barcode verifier

height=Barcode heightne=Narrow elementtext=Barcode data

# **B - Barcode** GS1 DataBar truncated (CC-A)

fx	=		/erte	following commands are comma separated and allow to d barcodes and set the inverteded frame size in all 4	
		n frn fln fun fdn	=	Barcode appears inverted and the human readable characters are also inverted right frame for barcode objects  left frame for barcode objects  u= upper frame for barcode objects lower (down) frame for barcode objects	
Detailed of	Detailed descriptions about barcode printing at the beginning of the barcode chapter.				



Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

<sup>\*</sup> It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

# **B - Barcode** GS1 DataBar truncated (CC-A)

### Example:

```
m m

J

S 11;0,0,68,71,104

T 5,10,0,5,5;RSS-14 truncated composite CC-A

B10,15,0,RSS14+TRUNCATED+CC3,4,.3;0361234567890[U:2D](11)990102

A1
```

RSS-14 truncated composite CC-A



# B - Barcode GS1 DataBar truncated (CC-B)

**Barcode type:** GS1 DataBar truncated (CC-B) previous name: RSS-14 truncated (CC-B)

**Length:** 1D Code + 2D Code ( composite code)

(The 2D component is based on Mirco PDF 417)

check digits: yes
ratio oriented: no

Fixed height of the 1D code- 13 times the size of the module

width.

RSS-14 Truncated has the exact same data characteristics as the Standard RSS-14 barcode, except the bar height is set to the RSS standard of 13 times of the X dimension. Additionally it is printed with a 2D component for additional information.

#### Syntax:

B[:name;]x,y,r,RSS14+TRUNCATED[+options],height,ne,{fx};text CR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees type = Barcode type (RSS14+TRUNCATED)

#### [+options] Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

= Trigger time for barcode verifier

height = Barcode heightne = Narrow elementtext = Barcode data

[U:2D] starts the description of the 2D component

# **B - Barcode** GS1 DataBar truncated (CC-B)

fx	i		verte	e following commands are comma separated and allow to d barcodes and set the inverteded frame size in all 4
		n	=	Barcode appears inverted and the human readable characters are also inverted
		frn	=	right frame for barcode objects
		fln	=	left frame for barcode objects
		fun	=	u= upper frame for barcode objects
		fdn	=	lower (down) frame for barcode objects
Detailed of	descrip	otions a	bout	barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode with a second and the secon Please keep in mind that not all barcode readers are able to decode inverted barcodes.

<sup>\*</sup> It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

# **B - Barcode** GS1 DataBar truncated (CC-B)

### Example:

```
m m

J

S 11;0,0,68,71,104

T 5,10,0,5,5;RSS-14 truncated composite CC-B

B

10,15,0,RSS14+TRUNCATED+CC3,4,.3;0361234567890[U:2D] (21) abcdefghijklmnopqrst
A 1
```

## RSS-14 truncated composite CC-B



### B - Barcode GS1 DataBar stacked

Barcode type: GS1 DataBar stacked

previous name: RSS-14 stacked

**Length:** fixed - 14 digits

Valid characters: numeric,

digits: 0-9,

**check digits:** yes ratio oriented: no

Fixed height - 13 times the size of the module width

This version of the RSS symbology also encodes a 14-digit Global Trade Item Number. It is presented in two stacked segments. This feature enables making optimal use of space available. RSS-14 Stacked has two versions, a truncated version used for small item marking applications and a taller one which is designed to be read by omnidirectional scanners.

#### Syntax:

```
B[:name;]x,y,r,RSS14+STACKED[+options],height,ne,{fx};text CR
```

#### **B** - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees type = Barcode type (RSS14+STACKED)

#### [+options] Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

= Trigger time for barcode verifier

height=Barcode heightne=Narrow elementtext=Barcode data

## **B - Barcode GS1 DataBar stacked**

fx	=		verte	e following commands are comma separated and allow to ed barcodes and set the inverteded frame size in all 4	
		n frn fln fun fdn	=	Barcode appears inverted and the human readable characters are also inverted right frame for barcode objects  left frame for barcode objects  u= upper frame for barcode objects lower (down) frame for barcode objects	
Detaile	Detailed descriptions about barcode printing at the beginning of the barcode chapter.				



Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

<sup>\*</sup> It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

## **B - Barcode GS1 DataBar stacked**

### Example:

```
m m

J

S 11;0,0,68,71,104

T 5,10,0,5,5;RSS-14 stacked

B 10,15,0,RSS14+STACKED,12,0.5;0001234567890

A 1
```



## B - Barcode GS1 DataBar stacked (CC-A)

**Barcode type:** GS1 DataBar stacked (CC-A) previous name: RSS-14 stacked (CC-A)

**Length:** 1D Code + 2D Code (composite code)

The RSS Stacked composite Barcode utilises an RSS Expanded stacked bar code symbol a linear component. For a detailed description please refer to the original description of this code - available at your local UCC / EAN organisation.

#### Syntax:

B[:name;]x,y,r,RSS14+STACKED[+options],height,ne,{fx};text[U:2D]textCR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees type = Barcode type (RSS14+STACKED)

#### **[+options]** Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as +VERIFYn without checking the content.

= Trigger time for barcode verifier

height = Barcode heightne = Narrow elementtext = Barcode data

[U:2D] starts the description of the 2D component

# B - Barcode GS1 DataBar stacked (CC-A)

fx Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

> Barcode appears inverted and the human readable n characters are also inverted

right frame for barcode objects frn = fln = left frame for barcode objects

fun = **u**= upper frame for barcode objects fdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

\* It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

# **B - Barcode** GS1 DataBar stacked (CC-A)

### Example:

```
m m

J

S 11;0,0,68,71,104

T 5,10,0,5,5;RSS-14 stacked composite CC-A

B 10,15,0,RSS14+STACKED,12,0.5;0341234567890[U:2D](17)010200

A 1
```

### RSS-14 stacked composite CC-A



# **B - Barcode GS1 DataBar stacked (CC-B)**

Barcode type: GS1 DataBar stacked (CC-B)

previous name: RSS-14 stacked

**Length:** 1D Code + 2D Code (composite code)

Valid characters: alpha numeric

For a detailed description of the RSS-14 stacked composite code please refer to the original description of this code - available at your local UCC / EAN organisation.

#### Syntax:

B[:name;]x,y,r,RSS14+STACKED[+options],height,ne,{fx};text[U:2D]textCR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees type = Barcode type (RSS14+STACKED)

#### **[+options]** Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as +VERIFYn without checking the content.

= Trigger time for barcode verifier

height=Barcode heightne=Narrow elementtext=Barcode data

# **B - Barcode** GS1 DataBar stacked (CC-B)

fx	=		/erte	following commands are comma separated and allow to d barcodes and set the inverteded frame size in all 4	
		n frn fln fun fdn	= =	Barcode appears inverted and the human readable characters are also inverted right frame for barcode objects  left frame for barcode objects  u= upper frame for barcode objects lower (down) frame for barcode objects	
Detailed	Detailed descriptions about barcode printing at the beginning of the barcode chapter.				



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

\* It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

# **B - Barcode** GS1 DataBar stacked (CC-B)

### Example:

```
m m

J

S 11;0,0,68,71,104

T 5,10,0,5,5;RSS-14 stacked composite CC-B

B

10,15,0,RSS14+STACKED,12,.5;0341234567890[U:2D] (21) abcdefghijklmnopqrst
A 1
```

### RSS-14 stacked composite CC-B



### **B - Barcode** GS1 DataBar stacked omnidirectional

Barcode type: GS1 DataBar stacked omnidirectional

previous name: RSS-Code (RSS= Reduced Space Symbology)

**Length:** 1D Code + 2D Code (composite code)

Valid characters:

Omnidirectional reading

RSS-14 is a composite barcode which has a omnidirectional readability. For a detailed description please refer to the original description of this code - available at your local UCC / EAN organisation.

#### Syntax:

**B**[:name;]x,y,r,**RSS14+STACKEDOMNI**[+options],height,ne,{fx};text*CR* 

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees type = Barcode type (RSS14+STACKEDOMNI)

#### **[+options]** Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

= Trigger time for barcode verifier

height = Barcode heightne = Narrow elementtext = Barcode data

## **B - Barcode** GS1 DataBar stacked omnidirectional

fx	=		verte	following commands are comma separated and allow to d barcodes and set the inverteded frame size in all 4
		n frn fln fun	=	Barcode appears inverted and the human readable characters are also inverted right frame for barcode objects  left frame for barcode objects  u= upper frame for barcode objects lower (down) frame for barcode objects
Detailed	d descri	iptions a	bout	barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

\* It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

## **B - Barcode** GS1 DataBar stacked omnidirectional

#### Example:

```
m m

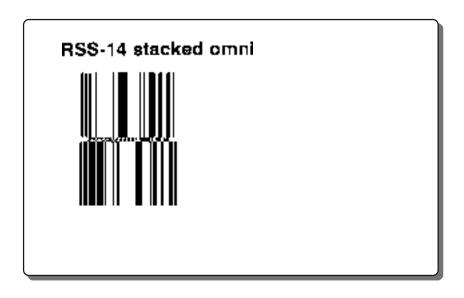
J

S 11;0,0,68,71,104

T 5,10,0,5,5;RSS-14 stacked omni

B 10,15,0,RSS14+STACKEDOMNI,16.5,.5;0003456789012

A 1
```



## **B - Barcode** GS1 DataBar stacked omnidirectional (CC-A)

**Barcode type:** GS1 DataBar stacked omnidirectional (CC-A) previous name: RSS-Code (RSS= Reduced Space Symbology)

**Length:** 1D Code + 2D Code (composite code)

Valid characters: alpha numeric

Omnidirectional readability

For a detailed description of the RSS-14 stacked omnidirectional composite code please refer to the original description of this code - available at your local UCC / EAN organisation.

#### Syntax:

**B**[:name;]x,y,r,RSS14+STACKEDOMNI[+options],height,ne,{fx};text[U:2D] textCR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees type = Barcode type (RSS14+STACKEDOMNI)

#### **[+options]** Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

= Trigger time for barcode verifier

height=Barcode heightne=Narrow elementtext=Barcode data

# **B - Barcode GS1 DataBar stacked omnidirectional (CC-A)**

fx	=		verte	following commands are comma separated and allow to d barcodes and set the inverteded frame size in all 4	
		n frn fln fun fdn	=	Barcode appears inverted and the human readable characters are also inverted right frame for barcode objects  left frame for barcode objects  u= upper frame for barcode objects lower (down) frame for barcode objects	
Detaile	Detailed descriptions about barcode printing at the beginning of the barcode chapter.				



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

\* It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

## **B - Barcode** GS1 DataBar stacked omnidirectional (CC-A)

### Example:

```
m m

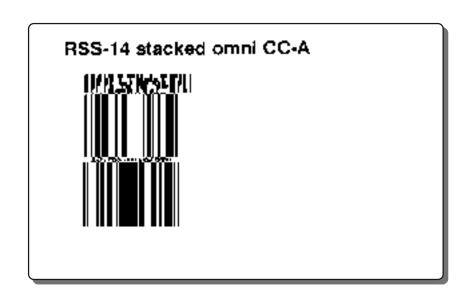
J

S 11;0,0,68,71,104

T 5,10,0,5,5;RSS-14 stacked omni CC-A

B 10,15,0,RSS14+STACKEDOMNI,16.5,.5;0003456789012[U:2D](17)010200

A 1
```



## B - Barcode GS1 DataBar stacked omnidirectional (CC-B)

**Barcode type:** GS1 DataBar stacked omnidirectional (CC-B) previous name: RSS-Code (RSS= Reduced Space Symbology)

**Length:** 1D Code + 2D Code (composite code)

Valid characters: alpha numeric

Omni-directional ultra-fast reading

error correction capability

The RSS-14 stacked omnidirectional composite barcode has a omnidirectional readability. For a detailed description please refer to the original description of this code - available at your local UCC / EAN organisation.

#### Syntax:

**B**[:name;]x,y,r,RSS14+STACKEDOMNI[+options],height,ne,{fx};text[U:2D]textCR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees type = Barcode type (RSS14+STACKEDOMNI)

#### **[+options]** Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

= Trigger time for barcode verifier

height=Barcode heightne=Narrow elementtext=Barcode data

# **B - Barcode GS1 DataBar stacked omnidirectional (CC-B)**

fx	=	Effects: The following commands are comma separated and all print inverted barcodes and set the inverteded frame size in all directions.				
		n frn fln fun fdn	=	Barcode appears inverted and the human readable characters are also inverted right frame for barcode objects  left frame for barcode objects  u= upper frame for barcode objects lower (down) frame for barcode objects		
Detailed o	descr	iptions a	bout	barcode printing at the beginning of the barcode chapter.		



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

## **B - Barcode** GS1 DataBar stacked omnidirectional (CC-B)

## Example:

```
m m

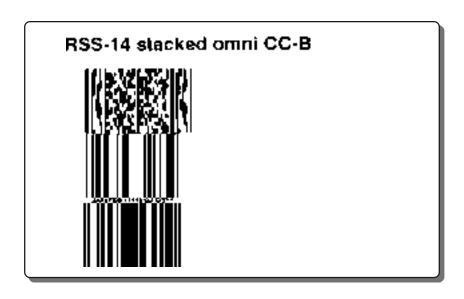
J

S 11;0,0,68,71,104

T 5,10,0,5,5;RSS-14 stacked omni CC-B

B

10,15,0,RSS14+STACKEDOMNI,16.5,0.5;0003456789012[U:2D] (21) abcdefghijklmnopqrst
A 1
```



## B - Barcode GS1 DataBar limited

Barcode type: GS1 DataBar limited

previous name: RSS-Code (RSS= Reduced Space Symbology)

**Length:** 1DCode -14 digits max.

Valid characters: alpha numeric

Note: No Omni-directional readability, no application identifier

For a detailed description please refer to the original description of this code - available at your local UCC / EAN organisation.

#### Syntax:

```
B[:Name;]x,y,r,RSS14LIMITED[+options],height,ne,{fx};text CR
```

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees type = Barcode type (RSS14LIMITED)

#### **[+options]** Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

= Trigger time for barcode verifier

height=Barcode heightne=Narrow elementtext=Barcode data

## **B - Barcode GS1 DataBar limited**

fx	=	<ul> <li>Effects: The following commands are comma separated and print inverted barcodes and set the inverteded frame size in directions.</li> </ul>					
		n frn fln fun fdn	= =	Barcode appears inverted and the human readable characters are also inverted right frame for barcode objects  left frame for barcode objects  u= upper frame for barcode objects lower (down) frame for barcode objects			
Detailed	tailed descriptions about barcode printing at the beginning of the barcode chapter.						



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

<sup>\*</sup> It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

## **B - Barcode GS1 DataBar limited**

## Example:

```
m m

J

S 11;0,0,68,71,104

T 5,10,0,5,5;RSS limited

B 10,15,0,RSSLIMITED,5,.5;1501234567890

A 1
```

RSS limited

## B - Barcode GS1 DataBar limited (CC-A)

Barcode type: GS1 DataBar limited (CC-A)

previous name: RSS-Code (RSS= Reduced Space Symbology)

**Length:** 1D Code + 2D Code ( composite code)

Valid characters: numeric

For a detailed description please refer to the original description of this code - available at your local UCC / EAN organisation.

#### Syntax:

B[:Name;]x,y,r,RSSLIMITED[+options],height,ne,{fx};text [U:2D] textCR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees type = Barcode type (RSS14LIMITED)

#### **[+options]** Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

= Trigger time for barcode verifier

height=Barcode heightne=Narrow elementtext=Barcode data

## **B - Barcode GS1 DataBar limited (CC-A)**

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
fln = left frame for barcode objects

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

# **B - Barcode** GS1 DataBar limited (CC-A)

## Example:

```
m m

J

S 11;0,0,68,71,104

T 5,10,0,5,5;RSS limited composite CC-A

B 10,15,0, RSSLIMITED,5,.5;0351234567890[U:2D] (11)990102

A 1
```

**RSS limited composite CC-A** 



## B - Barcode GS1 DataBar limited (CC-B)

Barcode type: GS1 DataBar limited (CC-B)

previous name: RSS-Code (RSS= Reduced Space Symbology)

**Length:** 1D Code + 2D Code (composite code)

Valid characters: alpha numeric

For a detailed description please refer to the original description of this code - available at your local UCC / EAN organisation.

#### Syntax:

**B**[:Name;]x,y,r,RSS14LIMITED[+options],height,ne,{fx};text[U:2D]textCR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees type = Barcode type (RSS14LIMITED)

#### **[+options]** Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as +VERIFYn without checking the content.

= Trigger time for barcode verifier

height=Barcode heightne=Narrow elementtext=Barcode data

# **B - Barcode** GS1 DataBar limited (CC-B)

fx	=		e following commands are comma separated and allow to ed barcodes and set the inverteded frame size in all 4		
		n frn fln fun fdn	=	Barcode appears inverted and the human readable characters are also inverted right frame for barcode objects  left frame for barcode objects  u= upper frame for barcode objects lower (down) frame for barcode objects	
Detaile	Detailed descriptions about barcode printing at the beginning of the barcode chapter				



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

# **B - Barcode** GS1 DataBar limited (CC-B)

## Example:

```
m m

J

S 11;0,0,68,71,104

T 5,10,0,5,5;RSS limited composite CC-B

B 10,15,0,RSSLIMITED,5,.5;0351234567890[U:2D](21)abcdefghijklmnopqrst
A 1
```

**RSS limited composite CC-B** 



## **B - Barcode GS1 DataBar expanded**

Barcode type: GS1 DataBar expanded

previous name: RSS-Code (RSS= Reduced Space Symbology)

Length: 1DCode

Valid characters: alpha numeric

For a detailed description please refer to the original description of this code - available at your local UCC / EAN organisation.

#### Syntax:

B[:Name;]x,y,r,RSSEXPANDED[+options],height,ne,{fx};text CR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees type = Barcode type (RSSEXPANDED)

#### **[+options]** Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

= Trigger time for barcode verifier

height=Barcode heightne=Narrow elementtext=Barcode data

## **B - Barcode GS1 DataBar expanded**

fx	=	Effects: The following commands are comma separated and allow print inverted barcodes and set the inverteded frame size in all 4 directions.				
		n frn fln fun fdn	=	Barcode appears inverted and the human readable characters are also inverted right frame for barcode objects  left frame for barcode objects  u= upper frame for barcode objects  lower (down) frame for barcode objects		
Detailed	Detailed descriptions about barcode printing at the beginning of the barcode chapt					



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

# **B - Barcode GS1 DataBar expanded**

## Example:

```
m m

J

S 11;0,0,68,71,104

T 5,10,0,5,5;RSS expanded

B10,15,0,RSSEXPANDED,10,.3;(01)98898765432106(3202)012345(15)991231

A 1
```

# RSS expanded

## B - Barcode GS1 DataBar expanded (CC-A)

Barcode type: GS1 DataBar expanded (CC-A)

previous name: RSS-Code (RSS= Reduced Space Symbology)

**Length:** 1D Code + 2D Code ( composite code)

Valid characters: alpha numeric

For a detailed description please refer to the original description of this code - available at your local UCC / EAN organisation.

#### Syntax:

```
B[:name;]x,y,r,RSSEXPANDED[+options],height,ne,{fx};text CR
```

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees type = Barcode type (RSSEXPANDED)

#### **[+options]** Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

= Trigger time for barcode verifier

height=Barcode heightne=Narrow elementtext=Barcode data

# **B - Barcode** GS1 DataBar expanded (CC-A)

fx	=	Effects: The following commands are comma separated and allow print inverted barcodes and set the inverteded frame size in all 4 directions.			
		n frn fln fun fdn	=	Barcode appears inverted and the human readable characters are also inverted right frame for barcode objects left frame for barcode objects u= upper frame for barcode objects lower (down) frame for barcode objects	
Detailed d	escr	iptions a	bout	barcode printing at the beginning of the barcode chapter.	



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

## B - Barcode GS1 DataBar expanded (CC-A)

#### Example:

```
m m

J

S 11;0,0,68,71,104

T 5,10,0,5,5;RSS expanded composite CC-A

B 10,15,0,RSSEXPANDED,16.5,.5;(01)93712345678904(3103)001234[U:2D](91)1A2B3C4D5E

A 1
```

# R\$\$ expanded composite CC-A

## **B - Barcode GS1 DataBar expanded (CC-B)**

Barcode type: GS1 DataBar expanded (CC-B)

previous name: RSS-Code (RSS= Reduced Space Symbology)

**Length:** 1D Code + 2D Code (composite code)

Valid characters: alpha numeric

For a detailed description please refer to the original description of this code - available at your local UCC / EAN organisation.

#### Syntax:

**B**[:name;]x,y,r, RSSEXPANDED[+options], height, ne, {fx}; text [U:2D] textCR

#### **B** - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees type = Barcode type (RSSEXPANDED)

#### **[+options]** Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

= Trigger time for barcode verifier

height=Barcode heightne=Narrow elementtext=Barcode data

## **B - Barcode** GS1 DataBar expanded (CC-B)

fx	=	Effects: The following commands are comma separated and allow print inverted barcodes and set the inverteded frame size in all 4 directions.				
		n frn fln fun	=	Barcode appears inverted and the human readable characters are also inverted right frame for barcode objects  left frame for barcode objects  u= upper frame for barcode objects lower (down) frame for barcode objects		
Detailed descriptions about barcode printing at the beginning of the barcode chapte						



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

## **B - Barcode** GS1 DataBar expanded (CC-B)

## Example:

```
m m

J

S 11;0,0,68,71,104

T 5,10,0,5,5;RSS expanded composite CC-B

B

10,15,0,RSSEXPANDED,16.5,.5;(01)93712345678904(3103)001234[U:2D](21)abcdefghijklmnopoprst

A 1
```

# RSS expanded composite CC-B

## **B - Barcode** GS1 DataBar expanded stacked

Barcode type: GS1 DataBar expanded stacked

previous name: RSS-Code (RSS= Reduced Space Symbology)

**Length:** 1D Code + 2D Code (composite code)

Valid characters: numeric

For a detailed description please refer to the original description of this code - available at your local UCC / EAN organisation.

#### Syntax:

 $B[:name;]x,y,r,RSSEXPANDED+STACKED4[+options],height,ne,{fx};text CR$ 

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (RSSEXPANDED+STACKED)

#### **[+options]** Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

= Trigger time for barcode verifier

height=Barcode heightne=Narrow elementtext=Barcode data

## **B - Barcode** GS1 DataBar expanded stacked

fx =		e following commands are comma separated and allow to ed barcodes and set the inverteded frame size in all 4			
	n = frn = fln = fun = fdn =	Barcode appears inverted and the human readable characters are also inverted right frame for barcode objects  left frame for barcode objects  u= upper frame for barcode objects lower (down) frame for barcode objects			
Detailed desc	riptions about barcode printing at the beginning of the barcode chapter.				

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Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

## **B - Barcode** GS1 DataBar expanded stacked

## Example:

```
m m

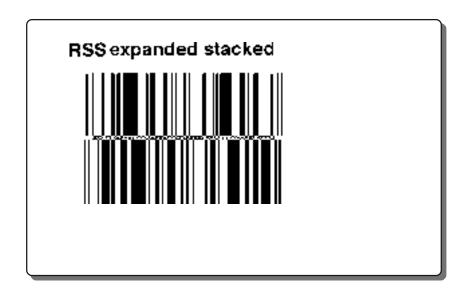
J

S 11;0,0,68,71,104

T 5,10,0,5,5;RSS expanded stacked

B10,15,0,RSSEXPANDED+STACKED4,16.5,.5;(01)98898765432106(3202)012345(15)991231

A 1
```



## B - Barcode GS1 DataBar expanded stacked half line

Barcode type: GS1 DataBar expanded stacked half line

previous name: RSS-Code (RSS= Reduced Space Symbology)

**Length:** 1D Code + 2D Code (composite code)

Valid characters: numeric

RSS expanded stacked half line is another code combination which used 1D and 2D components.

For a detailed description please refer to the original description of this code - available at your local UCC / EAN organisation.

#### Syntax:

**B**[:name;]x,y,r,RSSEXPANDED+STACKED4[+options],height,ne,{fx};text CR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees type = Barcode type (RSSEXPANDED)

#### **[+options]** Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

= Trigger time for barcode verifier

height=Barcode heightne=Narrow elementtext=Barcode data

## **B - Barcode** GS1 DataBar expanded stacked half line

fx	=	Effects: The following commands are comma separated and allow print inverted barcodes and set the inverteded frame size in all 4 directions.			
		n frn fln fun fdn	=	Barcode appears inverted and the human readable characters are also inverted right frame for barcode objects left frame for barcode objects u= upper frame for barcode objects lower (down) frame for barcode objects	
Detailed d	escr	iptions a	bout	barcode printing at the beginning of the barcode chapter.	



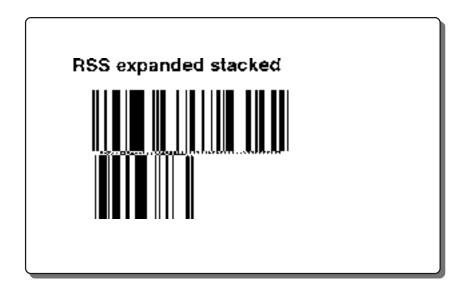
Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

<sup>\*</sup> It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

## **B - Barcode** GS1 DataBar expanded stacked half line

## Example:

```
m m
J
S 11;0,0,68,71,104
T 5,10,0,5,5;RSS expanded stacked
B 10,15,0,RSSEXPANDED+STACKED4,16.5,.5;(01)95012345678903(3103)000123
A 1
```



## **B - Barcode** GS1 DataBar expanded stacked (CC-A)

Barcode type: GS1 DataBar expanded stacked (CC-A)

previous name: RSS expandend stacked (CC-A)

**Length:** 1D Code + 2D Code (composite code)

Valid characters: alphanumeric

The RSS expanded stacked composite code is a mixture of 1D and 2D barcodes which can contain numeric and alphanumeric components. For a detailed description please refer to the original description of this code - available at your local UCC / EAN organisation.

#### Syntax:

B[:name;]x,y,r,RSSEXPANDED+STACKED4[+options],height,ne,{fx};text[U:2D]textCR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees type = Barcode type (RSSEXPANDED)

#### [+options] Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as +VERIFYn without checking the content.

**TTI** = Trigger time for barcode verifier

height = Barcode heightne = Narrow elementtext = Barcode data

#### [U:2D] starts the 2 D component

# **B - Barcode** GS1 DataBar expanded stacked (CC-A)

fx	ı	Effects: The following commands are comma separated and allow print inverted barcodes and set the inverteded frame size in all 4 directions.				
		n frn fln fun	=	Barcode appears inverted and the human readable characters are also inverted right frame for barcode objects  left frame for barcode objects  u= upper frame for barcode objects		
				,,		
Detailed o	descrip	<b>fdn</b> tions al		lower (down) frame for barcode objects  barcode printing at the beginning of the barcode chapter.		



Printing inverted barcodes is not uncritical unless it is requested from time to time. Please keep in mind that not all barcode readers are able to decode inverted barcodes.

## **B - Barcode** GS1 DataBar expanded stacked (CC-A)

#### Example:

```
m m

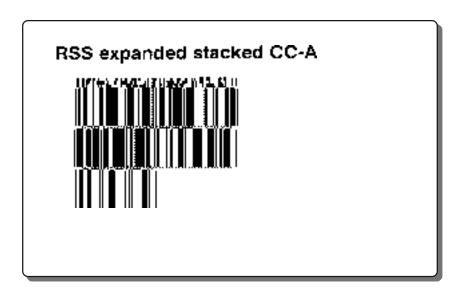
J

S 11;0,0,68,71,104

T 5,10,0,5,5;RSS expanded stacked CC-A

B10,15,0,RSSEXPANDED+STACKED4,10,.4;(01)00012345678905(10)ABCDEF[U:2D](21)12345678

A 1
```



## **B - Barcode** GS1 DataBar expanded stacked (CC-B)

Barcode type: GS1 DataBar expanded stacked (CC-B)

previous name: RSS-Code (RSS= Reduced Space Symbology)

**Length:** 1D Code + 2D Code ( composite code)

Valid characters: alpha numeric

The RSS expanded stacked composite code is a mixture of 1D and 2D barcodes which can contain numeric and alphanumeric components. For a detailed description please refer to the original description of this code - available at your local GS1 organisation.

#### Syntax:

**B**[:name;]x,y,r,RSSEXPANDED+STACKED4[+options],height,ne,{fx};text[U:2D]textCR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (RSSEXPANDED+STACKED4)

#### [+options] Following options are available:

**+WSarea** = white space area

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as +VERIFYn without checking the content.

= Trigger time for barcode verifier

height = Barcode height
 ne = Narrow element
 text = Barcode data
 [U:2D] starts the 2 D component

# **B - Barcode** GS1 DataBar expanded stacked (CC-B)

fx	=	Effects: The following commands are comma separated and allow print inverted barcodes and set the inverteded frame size in all 4 directions.				
		n frn fln fun	=	Barcode appears inverted and the human readable characters are also inverted right frame for barcode objects  left frame for barcode objects  u= upper frame for barcode objects lower (down) frame for barcode objects		
Detailed descriptions about barcode printing at the beginning of the barcode chapte						



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

## **B - Barcode** GS1 DataBar expanded stacked (CC-B)

#### Example:

```
m m

J

S 11;0,0,68,71,104

T 5,10,0,5,5;RSS expanded stacked CC-B

B 10,15,0,RSSEXPANDED+STACKED4,10,.4;(01)00012345678905(10)

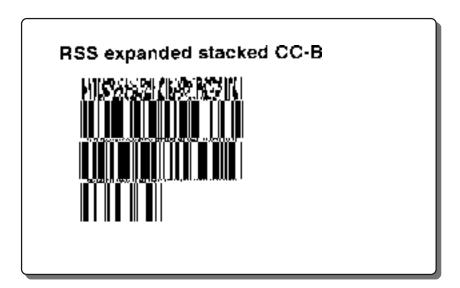
ABCDEF[U:2D] (21)abcdefghijklmnopqrst

A 1
```



Please note:

There is no carriage return in the barcode line in this sample. The barcode data must be in one line.



## B - Barcode GS1 Datamatrix

Barcode type: GS1 Datamatrix

**Length:** 2D - Barcode - up to 2335 ASCII characters or 3116 numbers

Valid characters: alpha numeric all ASCII characters and more

The GS1 Data Matrix symbol is a 2 Dimensional symbology used to encode large amounts of text and data securely and inexpensively. Up to about 2335 ASCII characters can be encoded in a Data Matrix symbol. We recommend to limit this to maximum 800 characters, as the most 2D barcode readers have problems to decode symbols which use a higher amount of data.

The cells of a Data Matrix code are made up of square modules that encode letters, numbers, text and current bytes of data, and encode just about anything including extended characters, unicode characters and photos.

#### Syntax:

```
B[:name;]x,y,r,GS1-DATAMATRIX[+options],dotsize,{fx};text CR
```

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees type = Barcode type (GS1-DATAMATRIX)

#### **[+options]** Following options are available:

**+RECT** = forces the printer to print this barcode as rectangle

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+**VERIFYn without checking the content.

alternative

**+ROWS** = sets a fixed amount of rows of the barcode **+COLS** = sets a fixed amount of columns of the barcode

**[TT]** = Trigger time for barcode verifier

**dotsize** = dot size in millimeters or inches

text = Barcode data

## **B - Barcode GS1 Datamatrix**

_								
f	<b>x</b> =		Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.					
		n = frn = fln = fun = fdn =	Barcode appears inverted and the human readable characters are also inverted right frame for barcode objects left frame for barcode objects u= upper frame for barcode objects lower (down) frame for barcode objects					
[	Detailed descr	ptions about barcode printing at the beginning of the barcode chapter.						



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

# **B - Barcode GS1 Datamatrix**

## Example:

```
m m

J

O R

S 11;0,0,68,70,100

B 10,25,0,GS1DATAMATRIX,0.4;(01)12345678901235(240)1234567890(15)123456

A 1
```



## B - Barcode GS1 QR-Code

Barcode type: GS1 -QR-Code

**Length:** 2D Code **Valid characters:** alpha numeric

Omni-directional ultra-fast reading, error correction capability.

GS1QR- Code, is a matrix symbology consisting of an array of nominally square cells, allows omni-directional, high-speed reading of large amounts of data. The GS1 QR-Code is a barcode that allows consumers to retrieve extended product information - for example about allergies or origins - from the internet. For this so-called Extended Packaging, the GS1 QR code additionally encodes the GTIN article number of the product in addition to an Internet address (URL). For a detailed description please refer to the original description of this code - available at your local GS1 organisation.

#### Syntax:

B[:name;]x,y,r,GS1QRCODE[+options],dotsize,{fx};text CR

## **B** - Barcode field definition

:name;] = field name
x = x - coordinate
y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (GS1QRCODE)

#### **[+options]** Following options are available:

**+WSarea** = white space area

**+ELx** = Error Level - valid values: 1-4,L,M,Q,H Default =1

**+MODELx** = GS1 QR-code is always Model2

**+VERSIONx:** = 1 bis 40 (Modulanzahl 21x21 bis 177x177)

+VERIFYn = Verify the barcode data. (optional barcode reader required )
 +GOODBADn = Same function as +VERIFYn without checking the content.

**[TT]** = Trigger time for barcode verifier

size = dot size in millimeters or inches

**text** = Barcode data

## **B - Barcode GS1 QR-Code**

fx	=		/erte	following commands are comma separated and allow to d barcodes and set the inverteded frame size in all 4
		n frn fln fun fdn	= =	Barcode appears inverted and the human readable characters are also inverted right frame for barcode objects  left frame for barcode objects  u= upper frame for barcode objects lower (down) frame for barcode objects
Det	Detailed descriptions about barcode printing at the beginning of the barcode chapter.			



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

<sup>\*</sup> It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

## B - Barcode GS1 QR-Code

Except for the MODELx option, the GS1 QR code supports all options of the QR code.

The MODELx option determines the variant of the QR code and is always set to MODEL2 for the GS1 QR code.

Additional optional size specification for QR code and GS1 QR code.

The symbol version can be specified for the GS1 QR code and for the QR code in the MODEL2 variant. The symbol version defines the number of modules of the code.

+ VERSIONx: 1 to 40 (amount of modules 21x21 to 177x177)

Symbol Version	Module amount	Symbol Version	Module amount
1	21 x 21	21	101 x 101
2	25 x 25	22	105 x 105
3	29 x 29	23	109 x 109
4	33 x 33	24	113 x 113
5	37 x 37	25	117 x 117
6	41 x 41	26	121 x 121
7	45 x 45	27	125 x 125
8	49 x 49	28	129 x 129
9	53 x 53	29	133 x 133
10	57 x 57	30	137 x 137
11	61 x 61	31	141 x 141
12	65 x 65	32	145 x 145
13	69 x 69	33	149 x 149
14	73 x 73	34	153 x 153
15	77 x 77	35	157 x 157
16	81 x 81	36	161 x 161
17	85 x 85	37	165 x 165
18	89 x 89	38	169 x 169
19	93 x 93	39	173 x 173
20	97 x 97	40	177 x 177

# **B - Barcode GS1 QR-Code**

## Example:

```
m m

J

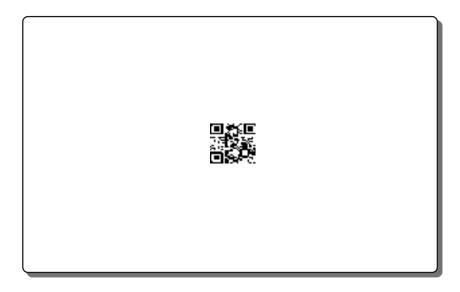
O R

S 11;0,0,68,70,100

B

40,20,0,GS1QRCODE,.4;(01)12345678901235(240)1234567890(15)123456

A 1
```



## **B** - Barcode UPC-A

Barcode type: UPC-A

**Length:** fixed - 12 digits **Valid characters:** numeric only

digits: 0-9,

check digits: yes (Mod 10)

ratio oriented: no

UPC-A is a retail barcode with a fixed length of 12 digits. The 12th digit is a modulo 10 check digit. cab printers require only 11 digits. The 12th digit is calculated by the printer.

#### Syntax:

B[:name;]x,y,r,UPCA[+options],height,ne,{fx},text CR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (UPCA)

#### [+options] Following options are available:

**+WSarea** = white space area

**+BARS** = Prints boundary lines above and below the barcode.

**+UPBAR** = Prints a boundary line above the barcode

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

**+XHRI** = Extended Human Readable Interpretation

**+NOCHECK** = Check digit (no. 7) suppression when the code starts with the

numbers 20-29

**[TT]** = Trigger time for barcode verifier

**size** = Standard Codesize **SCx** (instead of height and ne)

height = Barcode heightne = Narrow elementtext = Barcode data

Detailed descriptions are at the beginning of the barcode chapter.

# **B - Barcode UPC-A**

fx	=		verte	following commands are comma separated and allow to d barcodes and set the inverteded frame size in all 4
		n frn fln fun fdn	=	Barcode appears inverted and the human readable characters are also inverted right frame for barcode objects  left frame for barcode objects  u= upper frame for barcode objects lower (down) frame for barcode objects
Deta	ailed descr	iptions a	bout	barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

<sup>\*</sup> It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

## **B - Barcode UPC-A**

## Example:

```
m m

J

O R

S 11;0,0,68,71,100

B 10,5,0,UPC-A,20,0.35;01234554321

B 10,30,0,UPCA+XHRI,SC1;01234554321

A 1
```



## B - Barcode UPC-E

Barcode type: UPC-E

**Length:** fixed - 8 digits **Valid characters**: numeric,

digits: 0-9,

check digits: yes (Mod 10)

ratio oriented: no

UPC-E is a retail barcode with a fixed length of 8 digits. The 8th digit is a modulo 10 check digit. cab printers require only 7 digits. The 8th digit is calculated by the printer.

#### Syntax:

B[:name;]x,y,r,UPCE[+options],height,ne,{fx};text CR

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

r = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (UPCE)

#### [+options] Following options are available:

**+WSarea** = white space area

**+BARS** = Prints boundary lines above and below the barcode.

+UPBAR = Prints a boundary line above the barcode+XHRI = Extended Human Readable Interpretation

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

**TTI** = Trigger time for barcode verifier

**size** = Standard Codesize **SCx** (instead of height and ne)

height=Barcode heightne=Narrow elementtext=Barcode data

Detailed descriptions are at the beginning of the barcode chapter.

## **B-Barcode UPC-E**

**fx** = Effects: The following commands are comma separated and allow to print inverted barcodes and set the inverteded frame size in all 4 directions.

 n = Barcode appears inverted and the human readable characters are also inverted

frn = right frame for barcode objects
fln = left frame for barcode objects
fun = u= upper frame for barcode obj

fun = u= upper frame for barcode objectsfdn = lower (down) frame for barcode objects

Detailed descriptions about barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

\* It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

# **B - Barcode UPC-E**

## Example:

```
m m

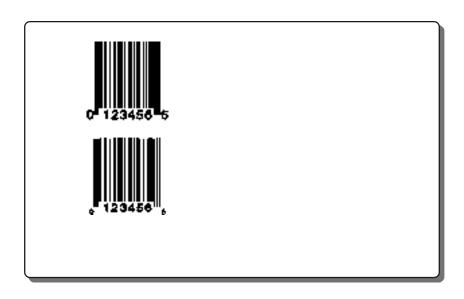
J

S 11;0,0,68,71,100

B 10, 5,0,UPC-E,20,0.35;0123456

B 10,30,0,UPCE+XHRI,SC1;0123456

A 1
```



## **B** - Barcode UPC-E0

Barcode type: UPC-E0

**Length:** fixed - 8 characters \*

Valid characters: numeric

check digits: yes (Mod 16)

ratio oriented: no

UPC-E0 is a numerical barcode with 8 characters. The 8th character is the check digit. The check digit is calculated automatically by the printer.

Invalid characters are converted into zeroes.

\* A zero suppression converts the barcode into a more compact version. This offers the possibility to key in up to 12 characters which are compressed into 6 characters by the printer. Inthis case the first character must be zero!!

Detailed information is available by the UCC, Inc (Uniform Code Council, Inc.)

#### Syntax:

```
B[:Name;]x,y,r,UPCE0[+options],height,ne,{fx};text CR
```

#### B - Barcode field definition

[:name;] = field name x = x - coordinate y = y - coordinate

**r** = Rotation 0, 90, 180 and 270 degrees

type = Barcode type (UPCE0)

#### [+options] Following options are available:

**+WSarea** = white space area

**+BARS** = Prints boundary lines above and below the barcode.

**+UPBAR** = Prints a boundary line above the barcode **+DOWNBAR** = Prints a boundary line below the barcode

**+VERIFYn** = Verify the barcode data. (optional barcode reader required ) **+GOODBADn** = Same function as **+VERIFYn** without checking the content.

= Trigger time for barcode verifier

**size** = Standard Codesize **SCx** (instead of height and ne)

height=Barcode heightne=Narrow elementtext=Barcode data

Detailed descriptions are at the beginning of the barcode chapter.

## **B-Barcode UPC-E0**

fx =		e following commands are comma separated and allow to ed barcodes and set the inverteded frame size in all 4
	n = frn = fln = fun = fdn =	Barcode appears inverted and the human readable characters are also inverted right frame for barcode objects  left frame for barcode objects  u= upper frame for barcode objects lower (down) frame for barcode objects
Detailed desc	riptions abou	t barcode printing at the beginning of the barcode chapter.



Printing inverted barcodes is not uncritical unless it is requested from time to time.

Please keep in mind that not all barcode readers are able to decode inverted barcodes.

<sup>\*</sup> It is highly recommended to obtain the original documentation of the barcodes which shall be printed.

# B - Barcode UPC-E0

## Example:

```
m m

J

S 11;0,0,68,71,100

B 10, 5,0,UPCE0,20,0.35;03210000678

B 10,30,0,UPCE0,SC1;01230000088

A 1
```



## **C - Cutter Parameters**

The C command is used to set the parameters for the optional cutter or perforation cutter. The cutting command uses the label counter to cut after a specified amount of printed labels or can be set to cut at the job end. Additionally it is possible to perform a second cut (double-cut) in one label. Furthermore an optional perforation cutter is available, which can perforate and which is also able to

Syntax:

do a "regular" cut.

C x[,disp1[,disp2]] CR

C - cut	C - cutting command			
x	=	cutting method - valid parameters are:		
		<pre>amount = amount of labels after which a cut is processed. Possible values 1-9999</pre>		
		<ul> <li>e = cutting at the job end.</li> <li>Cuts once at the job end which is defined by the "A" (amount) command.</li> </ul>		
		s = cut at print start (before the first label). This command is only executed once in the job and can be combined with "C amount". disp1 is an optional offset in the chosen unit.		
		<b>p</b> = perforate - requires the optional perforation cutter !		
		sp = perforate at the start of the printjob ( requires the optional perforation cutter !, and can be combined with " C amount "). disp1 is an optional offset in the chosen unit.		
disp1	=	(displacement 1) - offset to the end of the defined label		
disp2	=	(displacement 2) - offset to the first cutting position. (always positive values!)This double cut option offers the possibility to cut off portions of a label. [disp2] is not available when the "cut before first label (s) parameter is used. disp2 is only available for regular cuts and <b>not for perforations!</b>		



Please see also the "O" command to adjust the cutting time ( cutting depth ) for the perforation cutter. All measurements in millimeters or in inches (see the "m" command)

## **C - Cutter Parameters**



Important! This command must be placed after the label size is defined!! (S - command)
This command requires the optional cutter or perforation cutter.

It depends on your printer type if a cutter or perforation cutter is available.

The offset value must be always smaller than the label height.

The cutting commands allow some senseless combinations, especially when a perforation cutter is used,- there are no limitations. i.e. using the perforation command together with the cut command " C 1" would always cut after one label and no perforation could be recognized.

The offset value must be always smaller than the label height.

## **C - Cutter Parameters**

#### Example:

```
m m
S 11;0,0,68,71,100
T 12,25,0,3,9;cut after 2 labels
C2
A10
```

Prints 10 labels and cuts always after the second label

"Double cut" possibility: The following example cuts 5 labels and performs a second cut after 2 mm.

#### Example:

```
S 11;0,0,68,71,100
T 12,25,0,3,9;Double cut
C5,0,2
A10
```

Using the Cutter command "C" together with Replace commands "R" offers additional possibilities. (See also "Replace Field Command")

The next sample shows the usage of the cutter together with the "Replace" command.

#### Example:

```
S 11;0,0,68,71,100
T:Var1;12,25,0,3,9;cut after 5 labels
C 5
A 100
R Var1; cut after 2 labels
C 2
```

cuts the first print job of 100 labels after each 5th and in the second job with a total amount of 60 labels every 2. label will be cut.

## **C - Cutter Parameters**

The following sample requires the optional **Perforation Cutter**.

#### Example:

```
m m

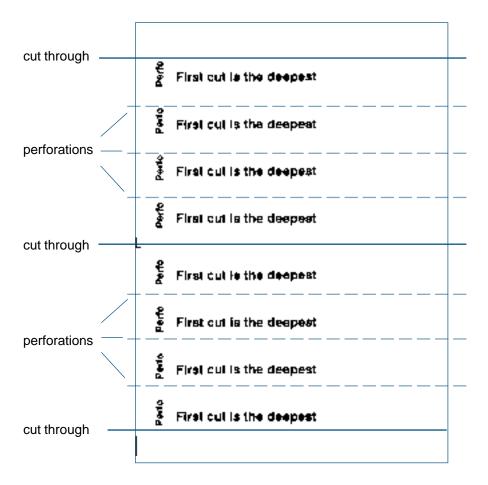
J

O R
S e;0,0,18,18,100
T 10,14,90,5,4;Perfo
T 15,12,0,5,5;First cut is the deepest
C s
C 4
C p
A 12
```

This example cuts at the print start (Cs), does a perforation cut after each label (Cp) and cuts the material completely after each 4th label (C,4,0).

All together 12 labels will be produced. (A 12) - the picture below shows just 8 of them...

The label was defined 18 mm high on continuous material.



# **D** - Global Object Offset

The D command is used to move the complete label content to the specified location. All following object positions are influenced by this command. The starting point for the label content is shifted by this values. The "D" command can be used multiple times in a label and affects all following object positions. The usage of this command is normally if new label stock is used which is not identical to the label stock which was used up to now. This might be that the side margin of the liner is wider or smaller than before. The minimum and maximum values depend on the printer type (printhead width and label length). All measurements in millimeters or in inches (see the "m" command)

#### Syntax:

```
D x,y CR
```

D - Displacement			
x	= offset value in horizontal direction		
у	= offset value in vertical direction		
	All measurements in millimeters or in inches (see the "m" command)		

#### Example:

```
m m

J

D 30,20

S 11;0,0,68,71,100

T 12,25,0,3,7;Displacement

A3
```

Displacement

## **E DBF - Define Files (Extension DBF)**

E DBF defines a dBASE III compatible database file which will be used in the label.

#### Syntax:

E DBF; name CR

E - Define Extension		
DBF	<ul> <li>Define Database File( .dbf) (*) - tells the printer the database name for further operations.</li> <li>Used together with the [DBF] text option, later described in this manual.</li> </ul>	
name	= File name	

#### Example:

E DBF; article

Uses ARTICLE.DBF as external file on memory card or internal flash file system(iffs). ARTICLE.DBF must be present on the printer's memory card (or iffs) to get access.



(\*) Depending on the printer type, and the used filesystem it is recommended to save file names in the 8.3 format (8 characters name and 3 characters extension without special characters) Please note, that dBASE does not support Unicode characters!

(i.e. chinese characters are not supported by dBASE)

Using the dBASE functionality is ideal for smaller databases. For big databases and high data volume it is recommended to use the optional cab database connector as the access for the files might be to slow. (The funcionality of the cab database connector is described later in this manual).



The dBASE file supports Text, Number (max. 18 char.), Date (YYYYMMDD) and Float (max. 20 char.) Memo fields are not allowed. Please verify that the current firmware is installed before this function is used.

# **E LOG - Define Files (Extension LOG)**

**E LOG...** defines the name of a external protocol file (LOG file).

Syntax:

E LOG; name CR

E - Define Extension				
LOG	= define file name for the .LOG file			
name	= File name without the extension ".LOG" !			

Example:

E LOG; PROTOCOL

Defines the log file PROTOCOL.LOG for use on printer's optional memory card (or internal memory). Used together with the **[WLOG]** text option.



Depending on the printer type, and the used filesystem it is recommended to save file names in the 8.3 format (8 characters name and 3 characters extension without special characters)

It is highly recommended that the E LOG command is **not** used with the internal flash file system (iffs), as the internal chip is not designed for many write cycles.

Filenames are case sensitive !!

# **E SQLITE ... - Define Files (Extension SQLITE)**

E SQLITE defines a SQLITE database which will be used in the label.

#### Syntax: E SQLITE; name CR

E - Define extension			
SQLITE	<ul> <li>Defines the Sqlite3 database file - and tells the printer the name for further operations.</li> </ul>		
name	= File name - Details about the valid file names are decribed below.		

If the filename has no extension it will automatically get the extension "sqlite3".

If the file has an extension then the file with exactly that name will be loaded e.g. "mydatabase.db".

The new file type SQLITE will also be used for the download.

SQLite is a local database which needs no database server. The big benefit compared to the dBASE Database is that it supports Unicode which means that all international characters can be used while this is not the case in dBASE.

The preferred memory card can be selected using the path names 'usbmem', 'iffs' or 'sdcard'.

#### **Examples for valid names:**

E SQLITE;database.db - 'misc/database.db' in the default memory

E SQLITE;database.sqlite3 - 'misc/database.sqlite3' in the default memory

E SQLITE;database - 'misc/database.sqlite3' in the default memory

E SQLITE;/iffs/database.db - 'misc/database.db' in the internal Flash File System (IFFS)

E SQLITE;/usbmem/database.db - 'misc/database.db' on the LISR-Stick

E SQLITE;/usbmem/database.db - 'misc/database.db' on the USB-Stick E SQLITE;/sdcard/database.db - 'misc/database.db' on the SD-Card

The recall of the data is done by using SQL commands.

T 10,15,0,3,5;[SQL:SELECT PRODNAME FROM TA WHERE ARTICLE= '{ARTNO}']
T 20,15,0,3.5;[SQLLOG:INSERT INTO testtable (ID, ARTICLE, COMPANY) VALUES (0815, "article", "company");]

## **E SQLITE ... - Define Files (Extension SQLITE)**

This example uses the database "chinook.db" which is availbale if you search for "DBbrowser" in the in the internet.

#### Example:

```
m m

J

O R

E SQLITE;/iffs/chinook.db

S 11;0,0,68,70,100

T:RESULT;10,20,0,5,pt10;[SQL:SELECT * FROM customers WHERE CustomerId=4][I]

T 10,30,0,5,20;[SPLIT:RESULT,2]

T 10,50,0,5,20;[SPLIT:RESULT,3]
A 1
```

# Bjørn Hansen

# **E SQLITE ... - Define Files (Extension SQLITE)**

We use again the database "chinook.db" - availbale if you search for "DBbrowser" in the in the internet - but now we use the varaiable "QUAN" for printing a variable quantity of the labels. This sample prints the complete content of the database while only one printout is shown below.

```
m m

J

O R

E SQLITE; chinook.db

S 11;0,0,68,70,100

T:SER1;0,0,0,5,pt1; [SER:0000] [I]

T:QUAN;0,0,0,5,pt1; [SQL:SELECT COUNT(*) FROM customers] [I]

T:RES;0,0,0,5,pt1; [SQL:SELECT * FROM customers LIMIT 1 OFFSET {SER1}]

T 10,20,0,5,pt16; [SPLIT:RES,4]

T 10,30,0,5,pt16; [SPLIT:RES,2] [SPLIT:RES,3]

T 10,40,0,5,pt16; [SPLIT:RES,5]

T 10,50,0,5,pt16; [SPLIT:RES,9] [SPLIT:RES,6]

T 10,60,0,5,pt20; [SPLIT:RES,8]

A [QUAN]
```

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## E TMP - Define Files (Extension TMP)

**E TMP...** defines the name of an external temporary file (TMP file). TMP files can be used e.g. for serial numbering where the incremented or decremented value is saved in the printer. This value can be the starting value for the next label.

#### Syntax:

|--|

E - Define Extension				
ТМР	TMP = Define filetype.TMP			
name	= File name without the extension ".TMP" !			

## Example:

E TMP; SERNUM

Uses SERNUM.TMP as file for serial numbering from memorycard. Used together with the **[RTMP]** and **[WTMP]** text options.

Depending on the printer type, and the used filesystem it is recommended to save file names in the 8.3 format (8 characters name and 3 characters extension)

It is highly recommended that the E TMP command is **not** used with the internal flash file system (iffs), as the internal chip is not designed for many write cycles.

Filenames are case sensitive !!

# **E RFID - Define Files (Extension RFID)**

Define parameters for RFID tag. ( Requires that the <u>cab</u> RFID unit is installed )

Syntax:

E RFID;T:tagtype[,R:Retries][,C:cp][,P:pos][E:power] CR

E - Define Extension			
tagtype	<ul> <li>Auto (detects Tagtype automatically) - (get system info)</li> <li>Auto is default value.</li> <li>ISO 15693 ISO 15693 tags, fixed block size 32 bits</li> </ul>		
retries	<ul> <li>0-10 Amount of retries to read or write a tag if internal errors occur. (default value is 0)</li> </ul>		
ср	codepage for data conversion:  Auto = codepage from the setup  name= name of the codepage ( must be identical to the  codepage names in the setup.		
pos	= -10 +20 Reading position relatively to the printhead. (default value is 0)		
power	<ul> <li>field strength (default is the value from the setup)</li> <li>S = normal</li> <li>H = high</li> </ul>		

## **Example:**

E RFID;T:ISO 15693,R:2,C:Auto,P:-3,E:H

This command is not available on printers with separate RFID interface. (A+ series)

# **E SQL - Define Files (Extension SQL)**

E SQL tells the printer the IP - address of an external database server.

Syntax:

E SQL; IPaddress: portaddress CR

E - Define Extension		
SQL	=	Defines the address of a database server Used together with database connector features.
<b>IPaddress</b>	=	IP-address of the external database server
portaddress	=	port address of the external database server



Important notes: The usage of the SQL function requires that the printer is connected with its network interface.

The usage of this command offers the usage of optional components.(memory card and external keyboard or barcode scanner)

Filenames on cab printers are case sensitive!

## F - Font Number

The F command assigns an alternate number to a font name. The reason for this command is to simplify the font handling, keeping a better overview on the used fonts in a label and enables the programmer to exchange a font in a label very easy.

The resident fonts in the cab printers have fixed names, but they can be redefined with this command. Once the font number is defined it is valid for the complete label. The theoretical limit of fonts per label is 100 font files. ( which might exceed the printers memory...)

Syntax:

F number; name CR

Assigns the number to a font name

F - Font command

**number** = New font number.

**name** = Fontname which will be replaced by "number".

On TrueType fonts, the number found in the typeface file is used as the default.

Example:

F 4; Times New Roman

Uses TrueType™ names

Example:

**F 40**; Swiss 721 Bold

Assigns the alternate number 40 to the printer's resident Swiss™ 721 Bold font.

## F - Font Number

#### Example:

```
M 1 fnt;Comix
m m

J

H 66
S 11;0,0,68,71,100
F 10;Comix
T 0,35,0,10,20;Sample[J:c100]
A 1
```

The example above assigns font number 10 to the previously downloaded font Comix.



# **G** - **G**raphic Field Definition

Overview: The printers are able to print graphic elements, such as lines, rectangles, circles and elipses. These graphic elements are defined by the G command. The maximum amount of graphic objects per label is limited to 500.

Syntax:

G[:name;]x,y,r;ge:settings[,options] CR

<b>G</b> - Graphic	G - Graphic field definition command.				
[:name;]	Optional field name, for further usage as a variable  No special characters allowed, fieldname must be unique. The field name can be used for further operations, such as Replace field name .  (See the "R" command for details) or just as a comment.				
х	= Horizontal coordinate of the start position in millimeters or inches from the left edge of the printable area to the start position of the graphic field.				
у	= Vertical coordinate of the start position in millimeters or inches from the top edge of the printable area to the start position of the graphic field.				
	Starting points of the graphic elements are:  Lines: Center of the starting point of the line  Rectangles: upper left corner, outside of the rectangle  Circles: Center  Ellipses: Center				
r	<ul> <li>Rotation. Graphic elements can be rotated in steps of</li> <li>1 degrees from 0 to 359 degrees.</li> </ul>				
ge	<ul> <li>graphic element: Here we define the type of the graphic element which shall be printed.</li> <li>C = Circle (Ellipse is defined with the circle command)</li> <li>L = Line</li> <li>R = Rectangle</li> </ul>				

# **G** - **G**raphic Field Definition

settings	specific graphic element settings, depending on the selected graphic element.		
[,options]=	,fill	= filling of the graphic object with a specified pattern or with dot density. (see graphic option "fill")	
	,shade	<ul> <li>shading option (gradient filling - see graphic option "shade")</li> </ul>	
	outline,	<ul> <li>outline option - prints an outline around the filled graphic object with the thickness of 1 dot. (see graphic option "outline")</li> </ul>	

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Details about the settings for each graphic element are shown on the next pages.

# **G** - Graphic Definition - Circle

Graphic Type: C - Circle, Ellipse

## Syntax:

G[:name;]x,y,r;C:radius1[,radius2[,width]][,options] CR

<b>G</b> = Graphic field definition command.		
[:name;]	<ul> <li>Optional field name. Maximum length 10 characters, no special characters allowed, field name must be unique. The field name can be used for further operations, such as Replace field name (See the "R" command for details) or just as a comment.</li> </ul>	
х	= Horizontal coordinate of the start position in millimeters or inches from the left edge of the printable area to the center of the circle.	
у	<ul> <li>Vertical coordinate of the start position in millimeters or inches from the left edge of the printable area to the center of the circle.</li> <li>Starting point of Circles or Ellipses is in the center</li> </ul>	
r	<ul> <li>Rotation.Circles and ellipses can be rotated in steps of 1degrees from 0 to 359 degrees. This makes for sure less sense for circles. Visible effects can be seen on ellipses</li> </ul>	
С	= Circle	
radius1	= horizontal radius	
radius1	= vertical radius	
width	= width of the circle line in millimeters or inches	
	Filled circles or ellipses can be printed if the width is not set	

continued on the next page

# **G** - Graphic Definition - Circle

[,options] =		
,fill =	filling of the graphic object with a specified pattern or with dot density. (see graphic option "fill")	
,shade =	shading option (gradient filling - see graphic option "shade")	
,outline =	outline option - prints an outline around the filled graphic object with the thickness of 1 dot. (see graphic option "outline")	

## Example:

```
m m

J

S 11;0,0,68,71,100

G 45,10,340;C:40,10,44[S:100,50,80]

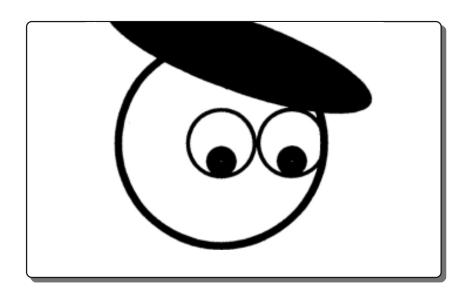
G 40,35,0;C:30,30,2

G 40,35,0;C:10,10,1

G 60,35,0;C:10,10,1

G 40,40,0;C:4,4,4

A 1
```



# **G** - Graphic Definition - Line

Graphic Type: L - Line

Syntax:

G[:name;]x,y,r;L:length,width[,start[,end]][,options] CR

G	=	Graphic field definition command.
[:name;	] =	Optional field name. Maximum length 10 characters, no special characters allowed, field name must be unique.  ALPHA signs and digits only. Text field names are case sensitive and must start with an Alpha sign. Double field names are not allowed. The field name can be used for further operations, such as Replace field name (See the "R" command for details) or it can be used just as a comment.
x	=	Horizontal coordinate of the start position in millimeters or inches from the left edge of the printable area to the start point of the line
у	=	Vertical coordinate of the start position in millimeters or inches from the left edge of the printable area to the start point of the line  Starting point of Lines is the center of the starting point of the line
		Ctarting point or Emico to the content of the ctarting point of the infe
r	=	Rotation.Lines can be rotated in steps of 1degrees from 0 to 359 degrees.
L	=	Line
length	=	length of the line in millimeters or inches
width	=	width of the line in millimeters or inches
start	=	line start type. <b>s</b> = squared <b>r</b> =rounded <b>a</b> =arrowed

Continued on the next page.

# **G** - Graphic Definition - Line

Graphic Type: L - Line

end =	line end type  s = squared  r = rounded  a = arrowed		
	Lines will print squared without the start / end parameters		
[,options]	= addtional filling options		
	,fill = filling of the graphic object with a specified pattern or with dot density. (see graphic option "fill")		
	<pre>,shade = shading option (gradient filling - see graphic option</pre>		
	<pre>,outline = outline option - prints an outline around the filled     graphic object with the thickness of 1 dot. (see     graphic option "outline")</pre>		

# **G** - Graphic Definition - Line

## Example:

```
m m

J

S 11;0,0,68,71,100

G 5,5,0;L:24.5,2.5,a,a

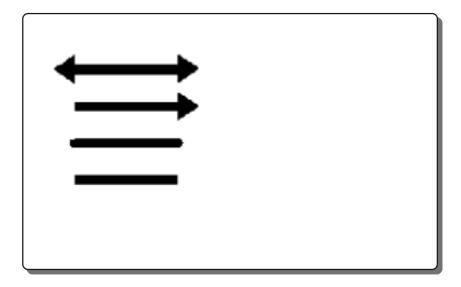
G 5,15,0;L:24.5,2.5,s,a

G 5,25,0;L:24.5,2.5,r,r

G 5,35,0;L:24.5,2.5

A 1
```

This example demonstrates how the different line start / end parameters are printing, depending which option is used.



# **G** - **Graphic Definition** - **Rectangle**

Graphic Type: R - Rectangle

Syntax:

G[:name;]x,y,r;R:width,height[,ht [,vt]][,options] CR

<b>G</b> = Graphic	<b>G</b> = Graphic field definition command.		
[:name;]	<ul> <li>Optional field name. Maximum length 10 characters, no special characters allowed, field name must be unique. The field name can be used for further operations, such as Replace field name (See the "R" command for details) or just as a comment.</li> </ul>		
х	= Horizontal coordinate of the start position in millimeters or inches from the left edge of the printable area to the start point of the rectangle.		
у	<ul> <li>Vertical coordinate of the start position in millimeters or inches from the left edge of the printable area to the start point of the rectangle.</li> <li>Starting point of rectangles is the upper left corner, outside of the rectangle</li> </ul>		
r	<ul> <li>Rotation.Rectangles can be rotated in steps of 1degrees from 0 to 359 degrees.</li> </ul>		
R	= Rectangle		
width	= width (horizontal) of the rectangle in millimeters or inches		
height	= height (vertical) of the rectangle in millimeters or inches		
ht	= horizontal line thickness in millimeters or inches		
vt	= vertical line thickness in millimeters or inches		

Filled rectangles are printed, if "ht" and "vt" are not set. continued on the next page

# **G** - **Graphic Definition** - **Rectangle**

Graphic Type: R - Rectangle

[,options] =	
,fill =	filling of the graphic object with a specified pattern or with dot density. (see graphic option "fill")
,shade =	shading option (gradient filling - see graphic option "shade")
,outline =	outline option - prints an outline around the filled graphic object with the thickness of 1 dot. (see graphic option "outline")

```
m m

J

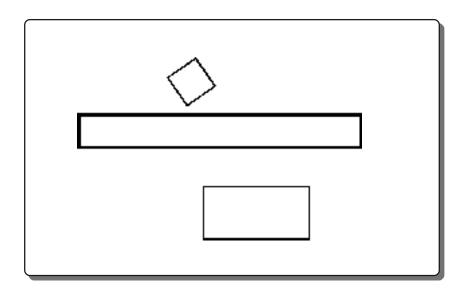
S 11;0,0,68,71,100

G 35,45,0;R:30,15,.3,.3

G 0,25,0;R:80,10,1,1

G 25,15,35;R:10,10,.5,.5

A 1
```



# **G** - Graphic Definition - Option: Fill

Graphic Option: Fill

Fills a graphic object with predefined patterns

### Syntax:

```
G[:name;]x,y,r;ge:settings[F:options] CR
```

F: = Fill parameter.

options = Fill pattern option, with following valid input:

0%, 6%, 12%, 25%, 38%, 50%, 100% (for dot density)
predefined patterns: left, right, dots, grid, and diamond
user1, user2, user3, user4 (downloaded images 32 by 32 dots)

```
m m

J

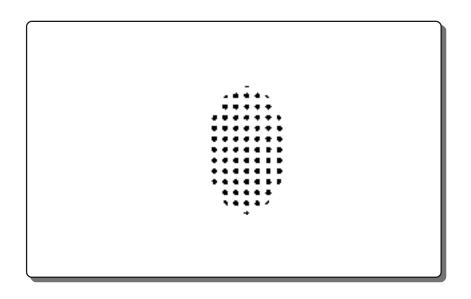
S 11;0,0,68,71,100

G 70,20,0;R:30,30, 1,20[F:grid]

G 48,30,0;C:10,16,10,10[F:dots]

G 5,20,0;R:25,25, 1,20[F:25%]

A 1
```



# **G** - Graphic Definition - Option Shade

Graphic Option: Shade

Produces a shading effect (gradient filling) of a graphic object.

### Syntax:

```
G[:name;]x,y,r;ge:settings[S:%1[,%2[,direction]] CR
```

S = Shade option		
%1	Darkness value at the beginning, as a percent of black.	
%2	= Darkness value at the end, as a percent of black.	
direction	= Shading angle	

```
m m

J

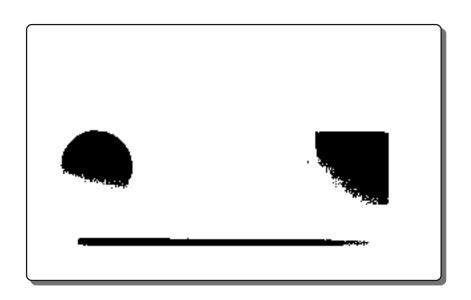
S 11;0,0,68,71,100

G 5,20,0;R:20,20, 1,20[S:60,10,45]

G 85,30,0;C:10,10,10,10[S:60,10,75]

G 10,10,0;L:80,2[S:30,90,0]

A 1
```



# **G** - Graphic Definition - Option: Outline

Graphic Option: Outline

Prints an outline around the filled graphic object with the thickness of 1 dot.

### Syntax:

```
G[:name;]x,y,r;type:type options [shade options][0]CR
```

The outline option outlines filled objects. The outline option prints black objects, if outline [O] is used for objects which are not filled. (see sample on the next page)

[O] = Outline

```
m m

J

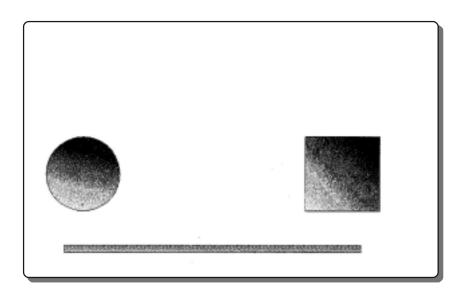
S 11;0,0,68,71,100

G 5,20,0;R:20,20,1,20[S:60,10,45] [O]

G 85,30,0;C:10,10,10,10[S:60,10,75] [O]

G 10,10,0;L:80,2[S:30] [O]

A 1
```



# **G** - Graphic Definition - Option: Outline

Graphic Option: Outline

```
m m

J

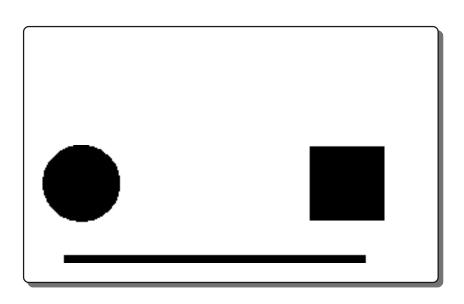
S 11;0,0,68,71,100

G 5,20,0;R:20,20,1,20[0]

G 85,30,0;C:10,10,10,10[0]

G 10,10,0;L:80,2[0]

A 1
```



# H - Heat, Speed, Method of Printing, Ribbon

This command sets printing heat, speed and the method of printing for the current label. Print quality is influenced by the used material and by the print heat and print speed.

### Syntax:

H speed[,h][,tx][,r][,Bb]CR		
H - Heat, spe	H - Heat, speed, method of printing, ribbon	
speed	Print speed in millimeters or inches     These values depend on the printer type, please see the operator's manual for details. A "wrong" value will automatically rounded by the printer to the next possible value.	
h	= Heat setting (-10 up to +10)	
tx	t = Type: T=Transfer, D= Direct thermal (Default: T)  x = optional value if T (transfer is selected)	
	Possible values "I" and "O"	
	whereby "TI" means Transfermode with ribbon control inkside IN and "TO" is transfermode inkside "OUT"	
	This parameter controls the winding direction of the ribbon to control that the ribbon's inkside points to the label.	
	Same function like the setting on the printer's menu at "Ribbon" - "Monitor ink side"	
r	= Ribbon saver on/off R0=off, R1=on *	
Bb	= Back feed speed in millimeters or inches. B100 would pull the material back with a speed of 100 mm/s (if the printer is set to measurement millimeters), after printing.	

### Example:

H 150,0,D,R1,B75

Sets print speed to 150mm/s, Heat setting zero, Direct thermal mode and switches the ribbon saver on. (The printer must be equipped with a ribbon saver to use this option). The material would be pulled back with a speed of 75 mm/s after printing.

# H - Heat, Speed, Method of Printing, Ribbon

**Example:** H 125,3,ТI

Sets print speed to 125mm/s, Heat setting "3", thermal transfer mode and monitor ink side IN.

The printer immediately stops if the ribbon is inserted in a wrong way.



The maximum print speed depends on the used printer model. The print speed is automatically set to the maximum if accidentially a higher printspeed is transmitted.

The backfeed speed is 100 mm/s if no separate value is set for "B" (backfeed).

\* The functionality of the ribbon saver command depends on the used printer model and the availablity of a ribbon saver.

By the way - if we just talk about print speed and so on: Regular printhead cleaning with Isopropylalcohol is very important to keep a good printing quality and to enlarge the lifetime of the printhead.

The "monitoring ink side" function is not available on EOS2 and EOS5

# I - Image Field Definition

The I command is used for image printing. (Image stands for pictures, pictograms, logos etc.). It defines the position and the size of an image on the label. The image has to be downloaded first, before it can be placed on the label. (See "d" - download command for more details ) There is a maximum of 200 pictures per label.

### Syntax:

I[:name;]x,y,r[,mx,my,GOODBADn][,a];name CR

I = Image field definition		
[:name;]	= describes the field name and is optional. The maximum length of this name is 10 characters, no special characters allowed. A field name can be used for further operations, such as replacements etc. (See "R" command for details).	
х	= The x - coordinate is the horizontal start position of an image (in millimeters or inches), the distance between the left margin of a label and the upper left corner of the image.	
у	<ul> <li>The y - coordinate is the vertical start position of an image, the distance between the top margin of a label and the upper left corner of the image.</li> <li>The maximum coordinate depends on the printer type. Please refer to the operator's manual.</li> </ul>	
r	<ul> <li>Rotation -rotates an image in 4 directions. Valid values are 0, 90,</li> <li>180 and 270. Measurement in degrees.</li> </ul>	
mx	<ul> <li>Horizontal magnification factor. Values 1-10. This parameter is optional. Enlarges the image horizontally multiplied by this factor.</li> </ul>	
my	<ul> <li>Vertical magnification factor. Values 1-10. This parameter is optional. Enlarges the image horizontally multiplied by this factor.</li> </ul>	
GOODBADn	= Used to check the image with the optional barcode verifier. The verifier checks for "Good read" or" Bad read). This is helpful for barcodes with complex contents such as EAN 128.	
а	<ul> <li>Autoload -allows to recall a picture from memorycard. The printer leaves the field empty if no picture has been found.</li> <li>It is required to set the values for mx and my, when Autoload is used! Please see also the examples on the next pages.</li> </ul>	

# I - Image Field Definition

For best print quality it is recommended to use Images which have been scanned in the same resolution as the printer resolution.

Lower scan resolutions will cause bad print quality, higher resolutions may exceed the available space on the label. Furthermore it is recommended to use pure black and white pictures. Grayscaled pictures may show a loss of data if the grey areas are not dark enough.

By the way: JPEG is a typical compression algorythm or photographic pictures which makes no sense to support this format in label printers.

The maximum amount of pitures per label is limited to 200, depending on the size. It is recommended to erase unused pictures in the buffer if a lot different graphics are used in one print job. Please refer to the command "e IMG ..."

### Example:

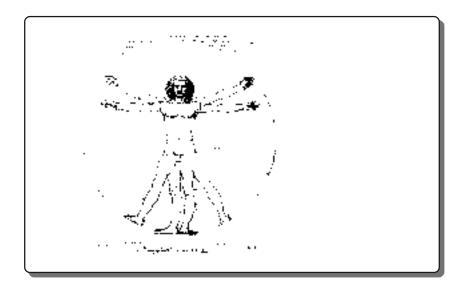
```
m m

J

S 11;0,0,68,71,100

I:IMAGE1;20,5,0;HUMAN
A1
```

Prints the picture "HUMAN" which had previously downloaded to the printer.



# I - Image Field Definition

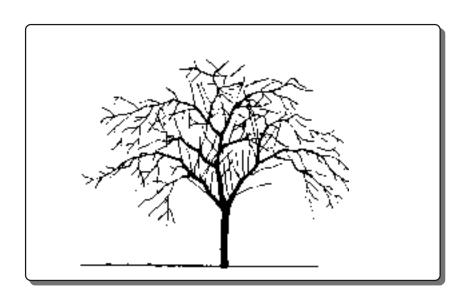
### Example:

```
m m

J
S 11;0,0,68,71,100

I:IMAGE1;10,10,0,2,2,a;TREE
A1
```

This example recalls the picture with the name "tree.bmp" from any memory card of the printer and prints it resized (enlarged) by the factor 2 in x- direction and factor 2 in y direction. Please keep in mind that enlarging pictures can have a negative influence on the printout quality.



# J - Job Start

The J command tells the printer, that the following data contains label specific data. It starts a new print job. (Job start)

### Syntax:

J [comment]CR

**J** - **J**ob start command.

### comment

Optional text which may describe the label. This optional text was used on previous cab printers as alternative "Long - name" which was displayed in the printers display running in stand alone mode. This was made to show longer names than the original filename which was limited to 8 characters. This comment function is obsolete since the printers support long file names.

### Example:

```
m m

J

S 11;0,0,68,71,100

T 12,25,0,3,9;Hello World

A1
```

This example starts with the command to set the printers measurement in millimeters. Then the label starts with the Jobstart command "J", followed by the label size command and prints one text line with the text "Hello World". When the printer receives "A1" it prints the amount of one label.

# **M - Memory Card Access**

The printers are prepared for multiple possibilities if the built in or the optional memory is used. The M commands (Memorycard -commands) are used for a couple of operations, described on the next pages. The supported memory type depends on the used printer model.

### Following memory types are supported:

- 1. Internal Flash File system called "iffs" in the following text.

  iffs is not required for regular applications and has some restrictions. We recommend to use SD cards or an USB stick for the most applications and for the highest flexibility.
- 2. SD cards (SDHC /SDXC) at the moment up to a maximum of 512 GB memory size.
- **3.** USB MSD devices ( USB Mass Storage Devices) such as the most "USB memory sticks" (It is not possible to guarantee that all of the USB devices on the market will work properly, as not every manufacturere follows the specs. Validation of good or bad quality USB sticks must be done by yourself).

Furthermore external harddisks can be connected which may require in the most cases external power supplies. Maximum supported size is 2 TB. (Maximum file size is theoretical 4 GB). Please note that only FAT16 and FAT 32 filesystems are supported. NTFS, EXT2 or EXT3 etc. are not supported.

4. WebDAV as network memory is also supported since firmware version 5.33

### Why use additional memory?

Memory cards are normally used, if a printer runs in "Stand Alone Mode". Data from memory cards can be easily recalled or filled with variable data with an optional PC keyboard or barcode scanner, which can be attached on the USB port of the printer.

Furthermore the optional cab database connector (later described in this manual) can be used to recall fixed data from the memory card and connect additionally to the network to recall information from a SQL database.



\* Important: Current cab printers are using Linux as internal operating system. The Linux file system makes a difference between capital and small characters !!!

The external USB memory is FAT formatted. - means no difference between small and capital characters...

Some applications use the memory card to recall labels for printing and send the variable field contents from an other application.

This is one of the simple methods which is often used to connect cab printers to SAP or to IBM mainframe computers.

### Syntax:



M Memory card access with following variations for x:		
<b>c</b> [path]	= Memory card <b>c</b> ontent request	
<b>d</b> [path]	= Memory card <b>d</b> elete files	
f	= Format memory card	
I type;[path]name	= Load file from memory card	
r	= Return to the beginning of the file, allows simple loops	
s type;[path]name	= <b>S</b> ave file on card	
<b>u</b> type;[path]name	= <b>U</b> pload data from memory to the attached computer	

Details and examples for each command are described on the next pages.

Depending on the used memory type you may recognize different folders on the memory card. Best viewed by connecting the printer through its network interface, using FTP access.

## Memory card access with FTP connection:

The of the most powerful possibility to run a cab printer is to connect it in a network.

As the printing systems are equipped with an ethernet interface it is an easy way to access them by using FTP.

To get full access to the printer requires that user name and password are transmitted by FTP.

The login and password information is described in the configuration manual of your printer.

Following memory card folders may appear if the printer is accessed by FTP:

card -	Default memory card (This might be either the SD card, iffs or USB memory, whatever is selected as default in the setup of the printer.
sdcard -	SD card (appears if a SD card is inserted, but any other memory is selected as default memory)
iffs -	"Internal Flash File System" - offers the possibility to save data like on all other memory cards. Is always shown as iffs unless it had been selected as default memory.
usbmem -	USB memory (MSD - subclass 6,Protocol 0x50 - FAT 16 or FAT32 formatted, max. size of the first partition is 2 GB). USB memory needs to follow this specs, otherwise they are not usable in the printer. Only one USB Mass storage device is supported. The printer connects to the USB device which is fastest detected.
webdav -	The printer supports furthermore to the regular memory types also the webDAV protocol. That mneans it can access a webDAV server in a network. In that case you first need to setup such possibility in your network.



Memory which is not attached to the printer will be shown in gray letters.

If current memory sizes shall be used it is necessary to install the current firmware first, as older firmware releases "did not know anything" about bigger memory.

Additional folders which are displayed by using FTP connection:

Fonts, labels and Images have to be saved in the folders with their specific names. Anything else is saved in the "misc" folder.



The behaviour of the memory of **your printer** is a little different, compared to previous cab printers. First of all: Your printer supports USB sticks, SD cards and the internal Flash File System (iffs). PC card, SD card and external CF card are no longer available.

The fact that your printer is based on a Linux operating system causes that the **iffs** uses also a Linux file system which is **case sensitive**. !!!

USB sticks and SD cards use a FAT filesystem which is not case sensitive.

# M - Memory Card Access - content request

### Syntax:

Mc [path] CR

**Mc... - M**emory card: **c**ontent request. Requests the content of a directory path on the memory card.

path

- optional parameter to select the pathname where the files are located
- = /card/ -recalls the card content of the optional memory

card. Leaving this option blank recalls automatically the content of the Default memory card.

- = /iffs/ -recalls the content of the internal flash file system
- = /sdcard/ -recalls the content of the SD-card
- = /usbmem/-recalls the content of the USB memory

### Example:

Mc

### Response from the printer:

Directory	of 'SÇ	QUIX-M/300	٠:		
ARIAL	TTF	79804	20.05.18	16:37	
COMIX	TTF	66080	20.05.18	15:38	
MINSTREL	TTF	65692	20.05.18	19:39	
NORM101	$_{ m LBL}$	1420	20.05.18	19:51	
COMPANY	IMG	1012	20.05.18	19:41	
BEDANO	TTF	83260	20.05.18	19:43	
NORM44	$_{ m LBL}$	1530	20.05.18	10:43	
EXPLOSIV	IMG	2098	20.05.18	22:49	
NORM42	$_{ m LBL}$	2104	20.10.18	22:19	
102	$_{ m LBL}$	1420	20.05.18	14:52	
CDPLAYER	DBF	2858	08.11.18	13:03	
15807062	bytes	free			

# M - Memory Card - delete file from card

### Syntax:

Md type; [path] name CR

<b>Md M</b> er	mory card: <b>d</b> elete file from card. Deletes (erases) data on memory card
type=	LBL (label), FNT (font), IMG (image), FMT (label format) TMP (temporary file i.e. file which contains a serial number)  "type": FNT erases all TTF fonts, "type": IMG erases all graphic types with the same name.
path	<ul> <li>optional parameter to select the pathname where the files are located.</li> <li>/card/ -deletes the card content of the optional memory card. Leaving this option blank deletes automatically the content of the Default memory card.</li> <li>/iffs/ -deletes the content of the internal flash file system</li> <li>/sdcard/ -deletes the content of the SD-card</li> <li>/usbmem/-deletes the content of the USB memory</li> </ul>
name	= File name of the file on memory card

### Example:

### M d IMG; logo

Deletes all graphic files on memory card with the name "logo". e.g. this might be logo.bmp, logo.pcx etc.



IMPORTANT: Some labelling programs use also the extension .LBL or .FMT. These file types are totally different and do not contain J-Script commands!

# M - Memory Card Access - format card

Syntax:

M f; name CR

**M f...** - **M**emory card: **f**ormat card. Formats the memory card (creates a file system ) All printers create automatically a folder structure to separate the data to the specified locations.

name

= Name for the memory card

Example:

M f; MYDATA

formats the memory card and writes the volume name "MYDATA" which is usually the name of the used printer.

Following folders will be generated on the memory card as subfolder form "card":

fonts labels images misc

The **fonts** folder is used to save all true type fonts. (Extension .TTF)
The **labels** folder is used to save labels in JScript Format (Extension .LBL)

The **images** folder contains all possible graphic formats. (Extensions: .IMG, .PCX, .BMP, .GIF,

.MAC, .TIF, .PNG)

The **misc** Folder is used to save DBase III databases, SQLITE Databases, serial numbers, temporarary files etc ...

(Extensions: .DBF, .TMP, .LOG, .XML,.PPP etc....)

The Misc folder can also contain one or more firmware files, which are displayed in the "SERVICE" menu of the printer to update the firmware from memory card or XML files which can contain a backup of the printer's settings.

# M - Memory Card Access - load file from card

### Syntax:

M 1 type; [path] name CR

M I Memory card: load file from card. Load data from memory card			
type=	LBL (label), FNT (font), IMG (image), FMT (label format) *		
path	<ul> <li>optional parameter to select the pathname where the files are located.</li> <li>/card/ - loads the file from the optional SD card.         Leaving this option blank accesses automatically the file of the Default memory card.</li> <li>/iffs/ - loads a file from the internal flash file system</li> <li>/sdcard/ - loads a file from the external SD-card</li> <li>/usbmem/ - loads a file from the USB memory</li> <li>/webdav/ - loads a file from a webdav server</li> </ul>		
name	= Name of the file		

\* - Some notes about the file type (type):

The words "**FNT**" and "**IMG**" have a special function and are place holders for all font - and all image types.

Alternative it is possible to use the original file extension. FNT allows only one file type: "TTF" (True Type Font). FNT would be the global place holder for all supported font types.

That means: Followinmg possibilities are legal to load a font file with the name "Font"

MTFNT;Font and MTTTF;Font

Adding the additional filetype to the name is not allowed.

M I FNT; Font.ttf would cause, that the printer searches a file with the name "Font.ttf.ttf" - it will not be found and causes an error

The printer shows an error if a font file will not be found. - not very spectacular, but it becomes a bit more complex if Pictures are used.

# M - Memory Card Access - load file from card

Downloading pictures offer some more possibilities. Thereby is the type "IMG" the place holder for all available graphic types.

In that case the printer searches all possible graphic files step by step in a predefined order.

If following command is used to recall the picture "pic"

M I IMG;pic

causes that all picture files types are searched in following order:

First a picture with the extension "IMG" is searched.

Afterwards the other file types in following order:

TIF

PCX

**GIF** 

**BMP** 

MAC

**PNG** 

ASC

The printer shows the error message: File "Pic.asc" not found, if no picture with one of these extensioms had been detected, as "asc" is the last file type in the listing.

In that case it might be better to key in following command:

MITIF; Pic oder MIPCX; Bild und so weiter....

# M - Memory Card Access - load file from card

### Example:

```
Ml LBL;TESTLBL
A2
```

Loads the label with the name TESTLBL from the default memory card and prints 2 labels

### **Example:**

```
Ml LBL;/iffs/TESTLBL
A4
```

Loads the label with the name TESTLBL from the internal flash file system and prints 4 labels

### **Example:**

```
M 1 IMG; PICTURE

m m

J

S 11;0,0,68,71,100

I:IMAGE1;10,10,0,2,2,a; PICTURE

A1
```

Loads the image "PICTURE" into the printers RAM memory and prints it.

# M - Memory Card Access - repeat last file content

### Syntax:

```
M r CR
```

Мr

- **M**emory card: **r**epeat last file content. Jump to start of file. This command can be used to implement simple loops.

### Example:

```
m m

J

S 11;0,0,68,70,100

T:Text1;20,10,0,3,7;[?:ArtNo:]

A2

Mr
```

The label must be saved on memory card or in the internal memory (iffs). Then it can be recalled by the navigation pad, or by the optional keyboard or barcode scanner. Then the display shows "ArtNo:" and waits for data input. After data is keyed in it will print 3 labels and repeats the question for the "Art-No" in the display, again waiting for your input.

### Example:

```
m m

J

S 11;0,0,68,70,100

T:Text1;20,10,0,3,7;[?:ArtNo:]

A[?]

Mr
```

The same label as above, but with the additional request for the amount of labels.



Special function to recall a label by using a barcode scanner Create a barcode (i.e. Code128) which starts with the character "F", followed by the number "1" and by the label name:

```
< F1label name >
```

"F1Test" would recall the label "test" as soon as the barcode is scanned.

# M - Memory Card Access - store data

### Syntax:

```
M s type; [path] name CR
```

M s Me	emory card: <b>s</b> tore data on card. Stores data on memory card.
type=	LBL (label), FNT (font), IMG (image), FMT (label format)
path	<ul> <li>optional parameter to select the pathname where the files are located.</li> <li>/card/ - Leaving this option blank saves automatically the content on the Default memory card.</li> <li>- saves the file on the optional SD card.</li> </ul>
	<ul> <li>/iffs/ - saves the file in the internal flash file system</li> <li>/sdcard/ - saves the file on the SD-card</li> <li>/usbmem/ - saves the file in the USB memory</li> </ul>
name	= File name of the file which shall be saved on memory card

### Example:

```
Ms LBL; ADDRESS
mm

J
S 11;0,0,36,38,89
T:Text1;20,10,0,3,pt25; Worldwide
A5
Ms LBL
```

Saves the label "ADDRESS" on the printer's memory card. This label will automatically print 5 labels when it is recalled .



A label will immediately start printing when the printer is switched on, if the label has been saved with the reserved name "**DEFAULT.LBL**"!

Files are saved on the memory card in UNICODE format!

# M - Memory Card Access - store data

**IMPORTANT NOTE:** The "Ms" command causes the printer to save a file to the selected memory card, which is plugged into a printer.

Do NOT use this command, if the data is saved by FTP directly to the memory card or if the data is saved directly on a memory card which is plugged in a PC.

This would cause a infinite loop on the printer, as the printer tries to recall the label where the first command tells to save the label on card and so on - and the display would show "Memory overflow".

# M - Memory Card Access - upload data

### Syntax:

M u type; [path] name CR

**M** u... -Memory card: upload data. Uploads file contents from memory card as binary data.

### Example:

M u LBL; TESTLBL

Uploads a label named TESTLBL from the memory card. If Hyperterminal is used to receive the data it is possible to copy the file to the clipboard and paste it into a text editor such as Wordpad.



Note: When uploading other types of files, such as IMG, the data is sent as raw binary data.

# O - Set Print Options

The O command is used to set a wide range of options which influences the complete label. **Important:** The "O" command must be located directly after the label size command "S....."



Syntax:

 $\mathbf{O}\left[ \text{Ax=y} \right] \text{ [,B] [,Cx] [,D] [,E] [,F] [,Hx] [,J] [,Lx] [,M] [,N] [,P] [,R] [,Sx] [,T] [,U] [,Wy] \textit{CR}$ 

O - Print (	Options command.
Ax=y	Applicator parameters The applicator parameters are only available for printers with (optional) applicator. The applicator parameter options are only available for Hermes+ with attached applicator. This is also not available for the applicator types 5114 and 5116.  Set parameter x to y (in ms, 0-1000ms).  x=0: Start delay supporting air (0-1000ms)  x=1: Stop delay supporting air (0-1000ms)  x=2: Start delay print (0-1000ms)  x=3: Lock time (0-1000ms)  x=4: Blow time (0-1000ms)
В	= <b>B</b> oth sides contain the same content.Lower side is copy of the upper side. (Only available on double sided printers!)
Сх	<ul> <li>additional Cutting time for the optional perforation cutter.</li> <li>Values for x = 0.0 - 10.0 (This value has influence on the cutting depth).</li> </ul>
D	= Cutting or dispensing labels always with back feed.
Е	<ul> <li>Ignore paper end (not allowed if the printer runs in continuous form mode) - Settings are displayed in the section which describes the Size command (S).</li> </ul>
F	Discard the label positions, causes new synchronisation of the material.
Нх	<ul> <li>additional Offset between upper and lower printhead in transport direction.</li> <li>(Only available on double sided printers) x value is in millimeters.</li> </ul>
J	Cutting or dispensing labels on Demand     (Usage of the display for manual printing)

# O - Set Print Options

Lx	<ul> <li>Length parameter- used to expand or squeeze the complete printout incl. label length Parameters in %. Valid values from -5 to 5.</li> </ul>
M	= <b>M</b> irrored label printing.
N	= <b>N</b> egative (inverted) printout of the complete label
R	= Rotate the label contents 180 degrees
P	<ul> <li>Printmode - backfeed option always / smart backfeed "always" feeds the label back and starts printing at the label margin, while "smart" suppresses the feedback. "P" activates the smart option while "D" activates the "always" option.  This option overwrites temporarily the settings in the printer's setup.  Using the "smart" mode has the benefit that the printer processes thelabels faster as the time is saved for pulling the labels back. Nevertheless a negative effect may appear in the area where the label is stopped under the printhead. This may cause a small horizontal white line in the area. If this happens within an object, then you must select the "D" option to avoid this effect.</li> </ul>
Sx	= Single label buffer. The next label will be processed when the current one has finished printing. "X" is an optional parameter which defines the amount of labels in the buffer.
Tx	<ul> <li>Enables the "Tear off mode" which feeds the label more forward after printing, so that it could be taken away easier.</li> <li>x = optional positive or negative offset value in mm or inch.</li> </ul>
U	= <b>U</b> nique label - suppresses the Pause / Reprint possibility to avoid that a label will be printed twice.

# O - Set Print Options

Wy	<ul> <li>Waiting position after printjob.</li> <li>y = n = next Label startposition</li> <li>y = i = end of the last label. Wi can also be used with an offset.</li> <li>At the "Peel off "- Module the offset is relative to the demand position.</li> <li>This command is only working in combination with the P (Peel Job) command, stays active for the next jobs and and has to be reset with O Wi0.</li> </ul>



Important: The "O" command must be located directly after the label size command "S....."

# O - Set Print Options

```
T 10,10,0,3,5;Test
```



The **O J** Command generates an additional Button on the display to run the label manually in demand mode. The printer prints one label from a previous downloaded printzjob, each time when this button is pressed.

# O - Set Print Options

### Example:

```
mm

J
S 11;0,0,68,70,100
O M
T 10,50,0,5,15;MIRRORED
A 1
```

"O M" prints the complete label mirrored. This is often used to print on transparent materials and mount it afterwards on a window.



# O - Set Print Options

### Example:

```
mm

J

S 11;0,0,68,70,100

O N

T 10,50,0,5,15;NEGATIVE

A 1
```

**"O N"** prints a negative label - everything is inverted. Negative labels can be printed but there are some things to know.

To cover the full area requires that the label is smaller than the the printable area, otherwise there might be a white stripe on any side of the label. The label in our example is too big to get fully covered - we know it ;-)



# O - Set Print Options

### Example:

```
m m

J

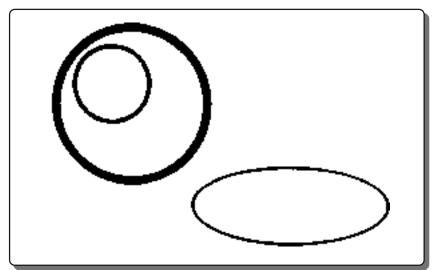
S 11;0,0,68,71,100

G 65,50,0;C:25,10,.7

G 25,25,0;C:20,20,2

G 20,20,35;C:10,10,1

A 1
```



```
m m

J

S 11;0,0,68,71,100

O R

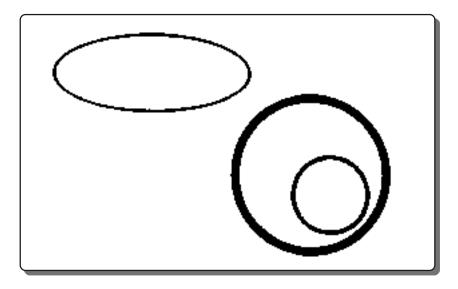
G 65,50,0;C:25,10,.7

G 25,25,0;C:20,20,2

G 20,20,35;C:10,10,1

A 1
```

The **O R** command rotates the complete printout of a label. The first example does not use the "O" command.



# O - Set Print Options

### Example:

```
m m

J

S 11;0,0,68,71,100

T 10,10,0,3,10;Negative,

T 10,30,0,3,10;Mirrored,

T 10,50,0,3,10;and rotated,

A 1
```

# Negative, Mirrored, and rotated,



### **Example:**

```
m m

J
S 11;0,0,68,71,100
O N,M,R
T 10,10,0,3,10;Negative,
T 10,30,0,3,10;Mirrored,
T 10,50,0,3,10;and rotated,
A 1
```

This is the combination of three optional settings. The first label shows the Original which appears head first if no Options are set and the label below shows what happens if we use "Negative, Mirrored and Rotated.



# P - Set Peel-Off Mode

This command needs an optional peel off sensor, which varies from printer type to printer type.

This command pauses the printer after each label. The next label prints, when the actual label is removed.

The P command is very important if an applicator is used.

Syntax:

P[disp] CR

P - Peel-Off Mode command.

disp

displacement in millimeters or inches (optional parameter)
 positive and negative values can be used, depending in which direction the displacement should work.



The "P" command needs to be placed after the definition of the page size! ("S"- command)

# R - Replace Field Contents (variable data)

The usage of the "R" command is to replace data contents of previously downloaded label. Normally this is a label which is recalled from memory card into the printer's internal memory.

The R command offers an easy way to print multiple labels with a minimum data transmission. Usage of the "R"- command in the cab Windows driver is called "force optimized printing".

The "R"- command identifies the data by its field name and inserts a new value.

### Syntax:

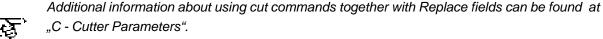
```
R name; data CR
```

R - Replace	command.
name	The name of the text data field or barcode data field.
data	The new value of the field, which will replace the data of the former label.

### Example:

```
m m
O R
S 11;0,0,68,71,100
T:REP; 12,25,0,3,6;Good Morning
R REP; cab printers
A2
R REP; Hello together
R REP; Last label
```

This example transmits a label and replaces the single variable in this label with other data.





# S - Set Label Size

This command defines the width and length of a label and has some additional options.

Syntax:

 ${f S}$  [ptype;]xo,yo,ho,dy,wd[,dx,col][;name]  ${\it CR}$ 

S - Set label size				
ptype;	=	photocell type. Sets the type of label sensing. Optional parameter. It is recommended to set it in the label definition.		
е		= endless (continuous) label material without die cuts. Labels sensor is switched off and the height is measured by the amount of micro steps of the printer's transport motor.		
		Important: the following character is a lower case L followed either by 0,1 or 2 !!		
	10	<ul> <li>senses the reflective marker on the upper side of the label material. (only if the printer is equipped with this sensor!!!)</li> <li>(I0 = small letter L + 0). This setting can also be used to enable the optional color sensor. In that case the sensor settings of the printer are used.<sup>(1)</sup></li> </ul>		
	I1	<ul><li>sets the printer's sensors for die cut labels with gap.</li><li>(I1 = small letter L + 1)</li></ul>		
	I2	= senses the reflective marker on the lower side of the label material. ( I2 = small letter L + 2)		
	С	= cyan - ( only available if a color sensor is installed) <sup>(1)</sup>		
m		= magenta - ( only available if a color sensor is installed) <sup>(1)</sup>		
	у	= yellow - (only available if a color sensor is installed) <sup>(1)</sup>		
	k	= grayscale - (only available if a color sensor is installed) <sup>(1)</sup>		
хо	=	horizontal displacement, shifts the starting point (zero point) of all objects in horizontal direction on the label.		
уо	=	vertical displacement, shifts the starting point (zero point) of all vertical measurements to the top margin of the label.		

### S - Set Label Size

ho		= height of the label in transportation direction.
dy		= height of the label plus height of the gap. (Distance from the starting point of the first label to the starting point of the next label)
wd		<ul> <li>label width measured from the right margin to the left margin.</li> <li>Printer with 2 printheads (2 - color or double sided printing) require a value which adds the width of the first printhead with the width of the second printhead.</li> </ul>
Optio	nal pa	rameters when multiple labels are placed horizontally:
dx	=	defines the distance from the margin of the first label to the
		defines the distance from the margin of the first label to the second label in horizontal direction (2)
col	=	_

please refer also to the "option command" (" O " ) to get more infos for special options such as mirroring, reverse printing or double sided printing etc.



- (1) Using the color settings requires the optional color sensor and it also requires knowledge about the CMYK color model and the behaviour of additive or subtractive primaries.
  - That means for example that the best sensing for green markers on preprinted labels could be reached, if the magenta sensor is selected.
  - It is a good idea to use the label profile function in the printer's setup menu to verify which sensor is the best selection for the color on your material.
- (2) **dx** and **col** cannot be used on 2 colour printers and also not on double sided printers, as this would lead into technical problems. You may design your label in the double width with all contents as a workaround.



The usage of the y - offset has no influence if the printed media is "continuous form" and a cutter is used at the same time. In this case it is recommended to change the cutter offset.

### S - Set Label Size

Example:

s 11;0,0,50,52,100

. . . .

This example defines a label size of 50 mm height, distance from one label to the next label (label height + gap) is 52 mm and the width of the label is 100 mm. Displacement horizontal and vertical is zero.



A couple of dependencies:

All numeric values are either in millimeters or in inches, depending on the selected country setting of the printer or depending on the "m " command.

Maximum values depend on the width of the printhead and on the amount of memory which is responsible for the maximum height of the label. Both parameters depend on the used printer type. Please refer to the operator's manual for more information.



### Special note for double sided printers (XD4+...) and 2 color printers:

If you use a 4 inch wide double sided printer:

The printheads are treated like a 8 inch printhead, splitted in 2 sections. One good method is to create a label in the full width of an 8 inch wide printhead and position the required data on the left half for the lower printhead and the right half for the upper printhead.

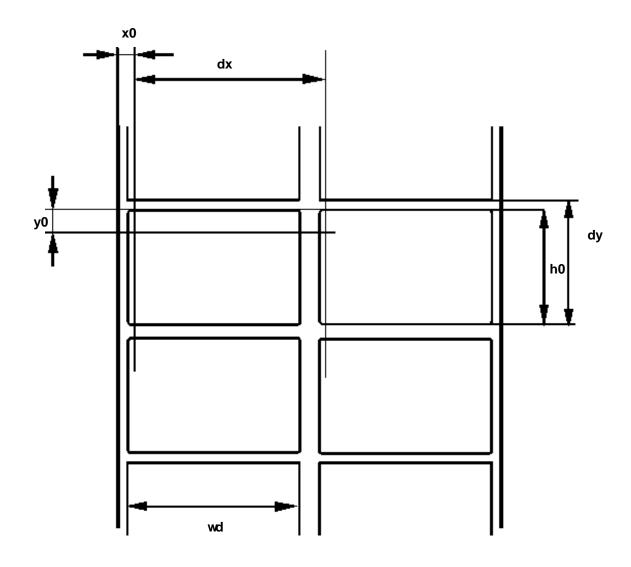
Maximum width would be 2 x105.6 mm on the XD4 / XD4T with 300 dpi printhead.

Setting the correct label size is the most important point to get a precise position of your label contents. The situation is very similar on 2 color printers.

It is also expected that the size of the printhead is the double size of the original print width of the printer. (XC4 or XC6). Depending on the printers print width it happens that 8 inch or 12 inch print width is used to position the objects in the label. The second half covers the color area.

There is no separate command for color printing.

# S - Set Label Size



## S - Set Label Size

The settings and the positioning of different fields on the double sided printers requires a clear understanding where all the content has to be placed. The next sample shall help to get a better understanding. Additionally some cutting commands have been added.

### Example:

```
m m
J Top/Bottom different
H 50,10,T
O R
O F
S 11;0,0,68,70,211
T:TEXT1;20,10,0,5,8;[J:c40] TESTPRINT
T:TEXT2;10,20,0,5,8;[J:c40]Double sided-Bottom
T:TEXT3;115,20,0,5,8;[J:c40]Double sided-Top
T:Text4;115,10,0,5,8;[J:c40] TESTPRINT
C s
C p
C e
A [?]
```



The print width is on both heads for example 105,6mm. That means, the middle of the first print head is at 52,8mm and the middle of the second print head is at 158,4mm. (When the full print width is used). If you want to place for example the starting point of a text object on a continous material in the middle at the upper side, you have to place it at 158,4.

The starting point will move as the printer uses centered orientation if small labels are used versus printers which are left oriented.

We recommed to "play" a bit with this printer type to get a feeling for the right position for the objects to be printed.

It is important to understand, that there is no special command for the object position on the first or second printhead, as it is treated like one singular printhead which is cutted into 2 pieces.

There is a similar Situation when the 2 color printers are used.

The most used command to program a label is the "T" command which is used for text field definitions. This command influences the size, shape, rotation etc. of any shown textlines on a label. The maximum amount of text objects is limited to 500 text fields per label.

### Syntax:

T[:name;]x,y,r,font,size[,effects];text CR

T = Text field definition command.				
:name;	A field name can be set for further operations such as replacing text contents in a predefined text field or for calculations or for the concatenation of multiple fields. The field name is an optional parameter. ALPHA signs and digits only. Text field names are case sensitive and must start with an Alpha sign. Double field names are not allowed.*			
х	horizontal start position - distance from the left starting point of the label in millimeters or inches.			
у	<ul> <li>vertical start position - distance from the top margin starting point of the label in millimeters or inches.</li> </ul>	, , ,		
r	Text field rotation. Vector fonts and downloadable true type fonts can be rotated 360 degrees in steps of 1 degree.  Bitmap fonts can be rotated in 4 directions (0, 90, 180 and 270 degrees)			
font	specifies a font type, set by a number which might be an internal printer font (vector or bitmap) or a downloaded true type ™ font. Vector fonts are scalable fonts which appear in a smooth shape when magnified. Following font types are available:  Bitmap fonts:			
	font no. Name Type Description  -1 _DEF1 Bitmap Default-size 12x12 do  -2 _DEF2 Bitmap Default-size 16x16 do  -3 _DEF3 Bitmap Default-size 16x32 do  -4 OCR_A_I Bitmap OCR-A Size I  -5 OCR_B Bitmap OCR-B	ots		

continued on the next page....

	Vektorfont	s		
	font no.	Name	Туре	Description
	3	BX000003	Vektor	Swiss 721™
	5	BX000005	Vektor	Swiss 721 Bold ™
	7	CGTRIUM	Vektor	CG Triumvirate Condensed bold ™
	596	BX000596	Vektor	Monospace 821 ™
	1000	GEHEI21M	Vektor A	R Heiti Medium
	(Mar	ndarin - simplified	chinese)	
	1001	HanWangHeiLig	ht Vektor	HanWangHeiLight
	(Mar	ndarin - traditional	chinese)	
	1010	GARUDA	Vektor	Garuda (Thai Font)
size	The s	es, or by point siz size of bitmap for	(vector) font e "pt x". nts is predefi	es can be set in millimeters or ned and can be enlarged by
	direc	tion. xn,yn where times) and yn s	xn is the ho	in horizontal and vertical rizontal magnification vertical expansion (1-10
effects	the u		effects are	al effects can be applied to available depends on the d:
	<b>b</b> :	= bold		
	S :	= slanted		
	i :	= italic		
	n :	= negative (re	verse print)	
		= underlined		
		<ul><li>light</li><li>slanted left</li></ul>		
	_	<ul><li>slanted left</li><li>kerning</li></ul>		
		•	vertical align	ment.
	qn :	squeeze ch	aracters, def	ault value is 100. Possible
	hn :	values: 10-1 = width of upp		, with n millimeters or in
		inches.		
	mn :	<ul><li>horizontal te inches.</li></ul>	ext spacing,	with n millimeters or in

effects	= The following effects are only available together with internal vector font and additional True type fonts:			
	frn = right frame for text objects			
	fIn = left frame for text objects			
	<pre>fun = upper frame for text objects</pre>			
	fdn = lower (down) frame for text objects			
	The following effects are only available together with internal bitmap fonts:  o = outlined (not available for OCR font) g = gray (not available for OCR font) xn = horizontal expansion factor (n = 1-10) yn = vertical expansion factor, (n = 1-10)			
text	data string in a selected codepage.  Please have a look to the setup menu of your printer.  The text area allows also the usage of special functions and			
	options, described later later in this manual.			



**Point size:** The point size caculates as follows:  $0.375 \, mm = 1 \, point . \, A \, 6 \, point font will appear in a size of about 2.25 mm.$ 



\* Field names are not allowed to start with a numeric value as this might cause some trouble if the field name is used for mathematical operations.

Short example:

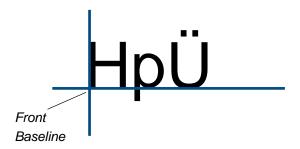
B:**Text1**; ..... ("**Text1**" is a valid fieldname)

B:123Text1; ..... ("123Text1" is an invalid fieldname)



Please remember that field names are case sensitive! "Text1" is not the same as "TEXT1"

Text Startposition - For the Text positioning it is helpful to know where the start position of the characters are located. The picture below shows an example for the positioning.



# **T - Text Field Definition**

### Example:

```
J
S 11;0,0,68,71,100
T 16,20,0,3,12;Ethanol
T 16,40,0,3,12,b;Ethanol
T 16,60,0,5,12;Ethanol
A2
```

In this example we want to explain, that the same effect can be shown when a text is bold from the original structure or when the option "b" is used to print a bold font.

Ethanol

Ethanol

Ethanol

### T - Text Field Definition

### Example:

```
J
S 11;0,0,68,71,100
T 2,15,0,596,8;SATOR 1263768376688
T 2,23,0,596,8;AREPO 8736876136237
T 2,31,0,596,8;TENET 7686876868688
T 2,39,0,596,8;OPERA 11111111111
T 2,47,0,596,8;ROTAS 2222444422244
A2
```

The internal Monotype font can be used to define tables. The characters of that font have always the same width. This font can be used for tables where all characters or numbers need to be placed in the same column.

SATOR 1263768376688 AREPO 8736876136237 TENET 7686876868688 OPERA 111111111111 ROTAS 2222444422244

### T - Text Field Definition

### Internal bitmap fonts

On this page you can see a printout of the printer's internal bit mapped fonts.

The size of the characters has been enlarged for a better readability

# FONT -1 (2x 2y) Default Sont (2812 Doll)

| Destroy | Total Destroy | Destroy

# FONT -3 (1x 1y)

Gefa. | : For: | | Exil Cots (**20\$25首**8 (7\_4 =4 \CD77 () 1; 1); {} ANCDEFGHE MUHHEPORSTUM-KYZ abedafahs kinnaggestuwaya Q121454719 Çudinibildebi (11ºAdellaphiny) Qudinibi (dibini 11ºAdellaphiny) filmorali bibligi i-ekita

### FONT -5

00P B !会得事需要★C 3+ |-=\<>?/13\* ;\*\*: €3 ABODEF SHIJK \_ NAOPORSTUVMXYT ABOBEF SHI : KUNNOPSRSTUUNXYZ 0123456789 SSTZZ PILA! "SK--¥2 '\*,>\_RAAAALCCCEEEFT совимарайжицийми

# FONT -2 (2x 2y)

Ocfault Pont 16x16 Dots 

### FONT -4

GEM A SIZE L !@##%&x()+| =\<>**%/[]**"\":{} AECDEFGHIJKLMNOPØRSTLVJXYZ AGCDEFGHIJKLMNOPØRSTLVJXYZ C123456785 SSTZZ PLAT MSK--Z \* \*,>LRAAAALCCCEEEEL IDDNNOOODRUUUUY

### T - Text Field Definition

### **Internal scalable Fonts**

Following examples show a printout of the scalable fonts of the cab printers. Special characters can be recalled using the [U:... option to recall and print Unicode characters.

Please see the [U:... option for more details. An overview of all characters is shown in the appendix

# FONT3 Swiss :@#\$%&\*()\_+|-=\<>?/[]';':{} ABCDEFGHIJKLMNOPQRSTUVWXYZ abcdefghijklmnopqrstuvwxyz 1234567890 €Á\*\*‡©≍| == \$@@\$? . \$ . \* \$ . \* 1 □ 0 ¹ ==1 ===|-ʧÉ · ,^^\* · L �-Óō - 1 □ §|ÎĬ � - 9 == (İ - ÓĠÔ§ - - �↑↓ > · \_ ↑¹I§ : '³■

# 

# **T - Text Field Definition**

**Internal scalable Fonts** 

### FONT596 Monospace 821

```
| @#$%&*()_+|-=\<>7/[]´;':{}

ABCDEFGHIJKLMNOPORSTUVWXYZ

abcdefghijklmnopqrstuvwxyZ

1234567890

€Á∢Âî©∥∥¬┦┆█҈∂♀∪ţ⊙►$;△¶₽₫¶

┌──↑|────Ê$Ë□、'^-<∪●-Òċ─¶┛§ÍÎÏ�┌Ś

¦Ï─ÓBÔŞ──�↑↓→±_^¶§∸¹ऽ█
```

### FONT1000 AR Heiti Medium GB-Mono

元旦快乐 新年好 新年快乐

# FONT1001 AR HanWangHeiLight

元旦快 新年好 新年快

# **T - Text Field Definition**

### **Internal scalable Fonts**

Garuda is a special font for Thai - characters.

FONT1010 Garuda

การูด้าเป็นอักษรไทย

### T - Text Field Definition

This example shows some special effects of the cab printers with different fonts.

### Example:

```
mm

J
S 11;0,0,68,71,100
OR
T 10, 7,0,-5,x3,y3,o;Font -5 outline
T 10,14,0,-3,x2,y2,u;Font -3 underlined
T 10,21,0,-3,x2,y2,g;Font -3 grey
T 10,28,0,-3,x2,y2,s;Font -3 slanted
T 10,33,0,-3,x3,y1;Font -3 streched
T 10,42,0,7,5,s,u;Font 596 underlined and slanted
T 10,49,0,5,5,s,u,n;Font 5: combined effects
T 10,56,0,5,5,z;Font 5: left slanted
A 1
```

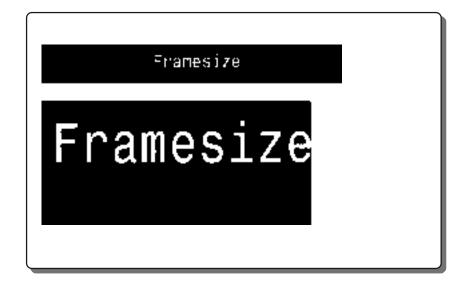
# Font -3 underlined Font -3 slanted Font -3 streened Font 596 underlined and slanted Font 5: combined effects Font 5: left slanted

# **T - Text Field Definition**

Sample for printing inverted text with different frame sizes. Please have a closer view how the Justification command (... [J:c80] ... ) influences the printout.

### Example:

```
J
O R
H100,-5
S 11;0,0,68,70,100
T:F1;10,40,0,596,15,n,q85,b,fu17,fd17,fl3,fr1;Framesize
T:F2;10,15,0,596,5,n,q85,b,fu6,fd4,fl3,fr3;[J:c80]Framesize
A1
```



# **T - Text Field Definition**

Writing upside down is as well possible as rotating text.

### Example:

```
m m

J

S 0,0,68,71,100

T 10, 7,0,-5,x1,y1,v;upside down

T 20,14,0,5,5,v;upside down

T 30,14,0,596,5,v;upside down

T 50,59,180,596,5,v;upside down

T 60,59,180,596,3,v;upside down

T 70,14,00,596,6,v;gateman

T 80,14,00,596,6,v;nametag

A 1
```

```
Ų
                            2918181
Р
                      u
                                   \mathbf{g}
                                         n
     u
           u
5
                     W
     þ
Ι
           þ
                                   а
                                         а
                      0
     s
           s
                                   t
                                         П
E
                      р
     i
           i
                                   е
                                         е
                            900
     d
           d
                                         t
                      ə
                                   M
٥
     e
           е
                      р
                                         а
                                   а
                      Ţ
                            9 F T 6 d
     d
           d
                                         g
                                   n
                      S
     0
           0
                      d
           W
                      n
     n
           n
```

# X - Synchronous Peripheral Signal Settings

The **X** command can be used to control external devices through the interface in the front of the printer. (Not all printers are equipped with that interface. Please refer to your user-manual for more information)

Syntax:

X y[;ao] CR

X - Synch	ronous Peripheral Signal Setting Command
у	<ul> <li>Printing coordinate when a signal should be set. Distance from print start to start of the signal in millimeters or inches. (See the " m " command for the measurement settings.)</li> </ul>
ao	<ul> <li>hex nibbles to set or to reset the signal.</li> <li>The a -value is an AND-mask - while the o-value is an OR-mask. Both values are hex nibbles, written together as a hex byte.</li> <li>These values can be used to set or to reset the peripheral signal.</li> <li>If the ao operand is omitted entirely, the item is cleared from the internal list.</li> </ul>

Function and settings depend on the used printer type and the peripheral connector. Please refer to the operator's manual and to the documentation for the optional devices for each printer model.



**Note:** The list of positions (all signal settings) is cleared when starting a new job.

The "X" command needs to be placed after the definition of the page size! ("S"- command)

Example:

X 14;E0

Clears bit 0 when the printhead reaches the defined position 14 mm from beginning of the label.

# Special Content fields

Special content fields are defined in squared brackets [ ]. This brackets can be used in regular text field, as long as they do not include a special content field command.

Special content fields consist of reserved words, special phrases or special parameters.

cab printers will interpret this fields as a special command instead of printing these as text values. Special content fields offer the most powerful functions in JScript.

In the following description optional parameters are shown in these brackets { }.

The following examples will help you to understand the functions of special content fields.

It is possible to link values, but it is not allowed to insert an option into another option:

### Possible:

### Example:

```
J
S 11;0,0,68,71,100
T 12,25,0,3,9;It is [H12] [MIN][SEC]
A1
```

### Not possible !!!

### Example:

```
J
S 11;0,0,68,71,100
T 12,25,0,3,9;It is [H12: [MIN] [SEC]]
A1
```

Values must be clearly defined to avoid that the JScript interpreter gets into "trouble"

### Possible:

### Example:

```
J
S 11;0,0,68,71,100
T 12,30,0,3,7;[ISODATE]
T 13,55,0,3,7;[ISODATE:5,2,11]
A1
```

### Not possible !!!

### Example:

```
S 11;0,0,68,71,100
T:VALUE1; 12,30,0,3,7;15[I]
T 12,55,0,3,7;[ISODATE:+VALUE1] *
A1
```

```
*T 12,55,0,3,7; [ISODATE: VALUE1]
```

# **Time functions**

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Time functions are used to recall the time from the internal real time clock which is available in each printer. Additional time calculations allow to modify the time stamp with added or subtracted hours, minutes or seconds.

Please remember that it is possible to connect the printers with a time server to get the full accuracy of time and date.

[H12]	Print Hour in 12-hour form (1-12)
[H24]	Print Hour in 24-hour form (0-23)
[H012]	Print H0ur in 12-hour form (01-12) -always 2 digits
[H024]	Print H0ur in 24-hour form (00-23) -always 2 digits
[ISOTIME]	Prints the Time in ISO standard format
[MIN]	Print MINutes (00-59)
[SEC]	Print SEConds (00-59)
[TIME]	Print current TIME in the format of the preset country
[XM] am / pm indicator	

# [H12...] Print Hour in 12-hour form (1-12)

This option is used to recall the time from the printer's internal clock. The result will be the current hour on the label in the 12 hour format. Usually this option is used together with the options [MM] and [SS]. The single digits (1 to 9) are printed without leading zeroes.

### Syntax:

```
[H12{:HH{,MM{,SS}}}]
```

[ <b>H12</b> ] - F	Print hour in 12-hour form (1-12)
НН	= adds the amount of additional hours as numerical value
ММ	= adds the amount of additional minutes as numerical value
SS	= adds the amount of additional seconds as numerical value

It is also possible to use previously defined variables instead of the optional parameters HH, MM and SS.

### Example:

```
m m

J

S 11;0,0,68,71,100

T 12,25,0,3,9;It is [H12] o´clock

A1
```

Here we do not know if it is 9 o'clock in the morning or in the evening. This option should be used with the **[XM]** option (please see there for more details).

It is 9 o'clock

Zeitfunktionen 385

# [H12...] Print Hour in 12-hour form (1-12)

The following example shows what happens if we add 3 or 3.5 hours to the current time. The result prints in the 12 hour format without leading zero.

### Example:

```
m m

J

OR

S 11;0,0,68,71,100

T 12,25,0,3,6;current time = [TIME]

T 12,35,0,596,4;plus 3 hours = [H12:3]

T 12,45,0,596,4;plus 3 hours and 32 minutes = [H12:3,30]

A1
```

```
current time = 10:35:55
```

```
plus 3 hours = 1
plus 3 hours and 32 minutes = 2
```

# [H24...] Print Hour in 24-hour form (0-23)

This option is used to recall the time from the printer's internal clock. The result will be the current hour on the label in the 24 hour format. Usually this option is used together with the options [MM] and [SS] .The single digits (1..9) are printed without leading zeroes.

### Syntax:

```
[H24{:HH{,MM{,SS}}}]
```

[ <b>H24</b> ] - P	rint hour in 24-hour form
НН	= adds the amount of additional hours as numerical value
ММ	= adds the amount of additional minutes as numerical value
ss	= adds the amount of additional seconds as numerical value

It is also possible to use previously defined variables instead of the optional HH, MM and SS.

### Example:

```
m m

J

S 11;0,0,68,71,100

T 12,25,0,3,9; The hour is [H24]

A1
```

# The hour is 22

# [H012...] Print Hour in 12-hour form (01-12) -always 2 digits

This option is used to recall the time from the printer's internal clock. The result will be the current hour on the label in the 12 hour format. Usually this option is used together with the options [MM] and [SS] .The "single"digits (1 to 9) will always print with leading zeroes (01 to 09).

### Syntax:

```
[H012{:HH{,MM{,SS}}}]
```

[H012] -	Print Hour in 12-hour format (01-12) -always 2 digits
НН	= adds the amount of additional hours as numerical value
ММ	= adds the amount of additional minutes as numerical value
SS	= adds the amount of additional seconds as numerical value

It is also possible to use previously defined variables instead of the optional parameters HH, MM and SS.

### Example:

```
m m

J

S 11;0,0,68,71,100

T 12,25,0,3,9;It is [H012] o'clock

A1
```

It is 07 o'clock

# [H024...] Print Hour in 24-hour form (00-23) -always 2 digits

This option is used to recall the time from the printer's internal clock. The result will be the current hour on the label in the 24 hour format. Usually this option is used together with the options [MM] and [SS]. The "single"digits (1 to 9) will always print with leading zeroes (01 to 09).

### Syntax:

```
[H024{:HH{,MM{,SS}}}]
```

[ <b>H024</b> ] - F	Print hour in 24-hour form (00-23)always 2 digits
НН	= adds the amount of additional hours as numerical value
ММ	= adds the amount of additional minutes as numerical value
SS	= adds the amount of additional seconds as numerical value

It is also possible to use previously defined variables instead of the optional parameters HH, MM and SS.

### Example:

```
m m

J

S 11;0,0,68,71,100

T 12,25,0,3,9; The current hour is [H024]

A1
```

The current hour is 10

# [ISOTIME...] Prints the Time in ISO standard format

[ISOTIME] prints the time in ISO format - as 6 digit value without separator sign.

Syntax:

 $\texttt{[ISOTIME}\{: \texttt{HH}\{,\texttt{MM}\{,\texttt{SS}\}\}\} \texttt{]}$ 

[ISOTIME] - Prints the time in ISO standard format		
НН	= adds the amount of additional hours as numerical value	
ММ	= adds the amount of additional minutes as numerical value	
ss	= adds the amount of additional seconds as numerical value	

It is also possible to use previously defined variables instead of the optional parameters HH, MM and SS.

# [ISOTIME...] Prints the Time in ISO standard format

[ISOTIME] prints the time in ISO format - as 6 digit value without separator sign.

### Example:

```
m m

J

S 11;0,0,68,71,100

T 12,25,0,3,9; [ISOTIME]

A1
```

130345

# [MIN...] Print MINutes (00-59)

This option is used to recall the actual minutes from the printer's internal clock. Usually this option is used together with the options [HH] and [SS] .

### Syntax:

```
[MIN{:HH{,MM{,SS}}}]
```

[MIN] - print minutes	
НН	= adds the amount of additional hours as numerical value
ММ	= adds the amount of additional minutes as numerical value
SS	= adds the amount of additional seconds as numerical value

It is also possible to use previously defined variables instead of the optional parameters HH, MM and SS.

### **Example:**

```
m m

J

S 11;0,0,68,71,100

T 12,25,0,3,4; Current time is [H024] hour and [MIN] Minutes

A1
```

Current time is 16 hour and 45 Minutes

# [SEC...] Print SEConds (00-59)

This option is used to recall the actual seconds from the printer's internal clock. Usually this option is used together with the options [HH] and [MM].

### Syntax:

```
[SEC{:HH{,MM{,SS}}}]
```

[SEC] - Print seconds	
НН	= adds the amount of additional hours as numerical value
ММ	= adds the amount of additional minutes as numerical value
SS	= adds the amount of additional seconds as numerical value

It is also possible to use previously defined variables instead of the optional parameters HH, MM and SS.

### Example:

```
J
S 11;0,0,68,71,100
T 12,25,0,3,6;Current time is [H024]:[MIN]:[SEC]
A1
```

In this example the result is identical to the TIME option.

The difference is that the seconds can be printed separately.

Current time is 16:47:20

# [TIME ...] Print actual TIME

The time option prints the actual time in the format of the preset country.

Format: HH:MM:SS

### Syntax:

```
[TIME{:HH{,MM{,SS}}}]
```

[TIME] - print actual time		
нн	= adds the amount of additional hours as numerical value	
ММ	= adds the amount of additional minutes as numerical value	
SS	= adds the amount of additional seconds as numerical value	

It is also possible to use previously defined variables instead of the optional parameters HH, MM and SS.

### Example:

```
mm

J
S 11;0,0,68,71,100
T 12,25,0,3,8;The time is [TIME]
A1
```

This example prints one label with the timestamp. The printer has been set to "country= United kingdom". The same result will be printed if the parameters would be sent in this way, separated by colons. [HH]:[MM]:[SS]

The time is 23:08:57

# [XM...] am/pm indicator

This option was implemented for the usage in countries, where the time is displayed as "am" (morning) and "pm" (afternoon), when 12 hour time format is selected.

### Syntax:

```
[XM{:HH{,MM{,SS}}}]
```

[XM] - am/pm indicator		
НН	= adds the amount of additional hours as numerical value	
ММ	= adds the amount of additional minutes as numerical value	
SS	= adds the amount of additional seconds as numerical value	

It is also possible to use previously defined variables instead of the optional parameters HH, MM and SS.

### Example:

```
m m

J
S l1;0,0,68,71,100
T 12,25,0,3,8;The time is [H12]:[MIN] [XM]
A1
```

The time is 7:16 am

395 Date Functions 395

### **Date functions**

Date functions are used to recall the date from the internal real time clock which is available in each printer. Additional date calculation options allow to modify the date stamp with added or subtracted days, months or years, i. e. to calculate "best before" dates.

Special note: The printers calculate months always as 30 days.

Please remember that it is possible to connect the printers with a time server to get the fully accuracy of time and date. (Setup through the web interface)

[DATE...] Print actual **DATE** in the format of the preset country Print numeric **DAY** of the month (1-31) [DAY...] [DAY02...] Print numeric **2-**digit **DAY** of the month (01-31) [DOFY...] Print numeric Day OF Year (001-366) [ISODATE...] Print ISO date [ISOORDINAL...] Print ISO ordinal [ODATE...] Print DATE with Offset (in the format of the preset country) [wday...] Print complete weekday name (0 = sunday) [WDAY...] Print numeric WeekDAY(0-6) Print weekday name, 2 - digits shortened (i.e. su) [wday2...] [wday3...] Print weekday name, 3 - digits shortened (i.e. sun) Print numeric WeekDAY(1-7) [ISOWDAY...] [WEEK...] Print numeric WEEK (1-53) [WEEK02...] Print numeric WEEK with 2 -digits (01-53) Print WEEK with Offset(1-53) [OWEEK...] Print 3-character **mon**th name (i.e. jan) [mon...] [month...] Print complete **month** name (i.e. april) [MONTH...] Print 2-digit MONTH (1-12) [MONTH02...] Print **02**-digit **MONTH** (01-12) (leading zeros, always 2 digits) [YY...] Print 2-digit Year (70-38) [YYYY...] Print 4-digit Year (1970-2038)

396 Date Functions 396

# [DATE...] Print current DATE

Recalls the date from the printer and prints it in the defined size and in the format of the selected country.

### Syntax:

```
[DATE{:DD{,MM{,YY}}}]
```

[DATE] - print current date		
DD	= adds / subtracts the amount of additional days as numerical value	
ММ	= adds /subtracts the amount of additional months as numerical value	
YY	= adds / subtracts the amount of additional years as numerical value	

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

### Example:

```
;This example simply recalls the date from the printer
m m

J
S 11;0,0,68,71,100
T 12,25,0,3,5;Todays date is: [DATE]
A1
```

Todays date is: 10/11/2003

## [DATE...] Print current DATE

### Example:

```
m m

J

S 11;0,0,68,71,100

T 3,25,0,3,6;In 10 Years we have: [DATE:03,02,10]

A1
```

This example adds 3 days, 2 months and 10 years

In 10 Years we have: 23/01/2019

## [DAY...] Print numeric DAY of the month (1-31)

The numeric day of the actual month is recalled from the printer's clock

#### Syntax:

```
[DAY{:DD{,MM{,YY}}}]
```

[DAY] - print numeric day of the month (1-31)	
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

### Example:

```
m m
J
S 11;0,0,68,71,100
T 12,25,0,3,5;Day only: [DAY]
T 12,45,0,3,5;Added days: [DAY:03,02,10]
A1
```

Day only: 10

.

Added days: 13

## [DAY02...] Print numeric 2-digit DAY of the month (01-31)

Recalls the date from the printer and prints the day always with 2 digits.

### Syntax:

```
[DAY02{:DD{,MM{,YY}}}]
```

[DAY02] - print numeric 2-digit day of the month (01-31)	
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

#### Example:

```
m m
s 151105091500

J
S 11;0,0,68,71,100
T 12,30,0,3,7;Date: [DAY02] - [MONTH02] - [YYYY]

A1
```

Prints a label where the day is displayed with 2 digits

Date: 05-11-2015

## [DOFY...] Print numeric Day OF Year(001-366)

Prints the Day of Year. Possible values: 001-366.

Syntax:

```
[\mathtt{DOFY}\{:\mathtt{DD}\{\,,\mathtt{MM}\{\,,\mathtt{YY}\}\,\}\,]]
```

[DOFY] - print numeric day of the year	
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

### Example:

```
m m
s 150205091500
J
S 11;0,0,68,71,100
T 12,20,0,3,7; February 5 is the
T 12,30,0,3,7; [DOFY] th day of the year
A1
```

The preset date in this example is February 5 2014. The result appears in 3 digits.

February 5 is the 036 th day of the year

## [ISODATE...] Prints date following the ISO specs

Prints the date in ISO Format, following the rules of the ISO 8601-2000 standard. Days, months and years can be added.

The ISO date specifies the representation of dates in the Gregorian calendar. Identification of a particular calender day by its calendar year, its calendar month and its ordinal number within the calendar month.

#### Syntax:

```
[ISODATE{:DD{,MM{,YY}}}]
```

[ISODATE] - prints date following the ISO specs	
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

### Example:

```
m m

J

S 11;0,0,68,71,100

T 12,30,0,3,7; [ISODATE]

T 12,55,0,3,7; [ISODATE:5,2,11]

A1
```



For a detailed description, please refer to ISO standard 8601-2000.

20050808

20161013

## [ISOORDINAL...] Prints date following the ISO specs

Prints the particular calendar day and its ordinal number within its calendar year. Result is printed in ISO 8601:2000 format (YYYYDDD) whereby YYYY stands for the 4-digit year and DDD displays the day of the year.

### Syntax:

```
[ISOORDINAL{:DD{,MM{,YY}}}]
```

[ISOORDINAL] - prints date following the ISO specs	
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

#### Example:

```
m m

J

S 11;0,0,68,71,100

T 12,30,0,3,7; [ISOORDINAL]

T 12,55,0,3,7; [ISOORDINAL:3,2,1]

A1
```



For detailed description, please refer to ISO standard 8601-2000.

2008310

2010008

## [WDAY...] Print numeric WeekDAY(0-6)

This function prints the numeric week day - starting on sunday with 0 and ends at saturday with 6. Please see also the **[ISOWDAY]** command which numbers each weekday from 1-7, starting on monday.

Syntax:

[WDAY ${:DD{,MM{,YY}}}]$ 

[WDAY] - print numeric weekday (0-6)	
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

## [WDAY...] Print numeric WeekDAY(0-6)

### Example:

```
m m

J

S 11;0,0,68,71,100

T 12,25,0,3,5;The name of today is [WDAY]

T 12,35,0,3,5;In 2 days we have [WDAY:02,00,00]

A1
```

```
      0
      =
      sunday
      4
      =
      thursday

      1
      =
      monday
      5
      =
      friday

      2
      =
      tuesday
      6
      =
      saturday
```

**3** = wednesday

So we have Thursday today and in two days we have saturday

The name of today is 4 In 2 days we have 6

## [wday...] Print complete weekday name

Print the complete weekday name. The name of the day depends on the selected language of the printer or on the previously sent " I " (language) command.

### Syntax:

```
[wday{:DD{,MM{,YY}}}]
```

[wday] - print complete weekday name	
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

### Example:

```
m m

J

S 11;0,0,68,71,100

T 12,25,0,3,5;The name of today is [wday]

T 12,35,0,3,5;In 2 days we have [wday:02,00,00]

A1
```

The name of today is Thursday In 2 days we have Saturday

## [wday2...] Print weekday name, 2 - digits shortened

Print the first 2 characters of the weekday name. The name of the day depends on the selected language of the printer or on the previously sent "I" (language) command.

### Syntax:

```
[wday2{:DD{,MM{,YY}}}]
```

[wday2:] - print weekday name, 2-digits shortened	
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

### Example:

```
m m

J

S 11;0,0,68,71,100

T 12,25,0,3,5;The name of today is [wday] ( [wday2] )

T 12,35,0,3,5;In 2 days we have [wday:2] ([wday2:02,00,00])

A1
```

The name of today is Thursday (Th)
In 2 days we have Saturday (Sa)

## [wday3...] Print weekday name, 3 - digits shortened

Prints the first 3 characters of the weekday name. The name of the day depends on the preset language of the printer or on the previously sent "I = language" command.

#### Syntax:

```
[wday3{:DD{,MM{,YY}}}]
```

[wday3] - print weekday name, 3-digits shortened	
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

### Example:

```
m m

J

S 11;0,0,68,71,100

T 12,25,0,3,5;The name of today is [wday3]

T 12,35,0,3,5;In 2 days we have [wday3:02,00,00]

A1
```

The name of today is Thu In 2 days we have Sat

## [ISOWDAY...] Print date following the ISO specs

This function prints the numeric week day - starting on monday with 1 and it ends at sunday with 7. Please see also the **[WDAY]** command which numbers each weekday from 0-6, starting on sunday.

Syntax:

[ISOWDAY] - print date following the ISO specifications	
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

Following are the results:

```
1 = monday
2 = tuesday
3 = wednesday
4 = thursday
5 = friday
6 = saturday
```



For further information, please refer to ISO standard 8601-2000.

## [ISOWDAY...] Print date following the ISO specs

```
m m

1 UK

s 060326184500

J

S 11;0,0,68,71,100

T 8,30,0,3,5; [wday]: = [ISOWDAY]

T 8,55,0,3,4; and in 3 days we have day no: [ISOWDAY:3,0,0]

A1
```

```
Sunday: = 7

and in 3 days we have day no: 3
```

## [WEEK...] Print numeric WEEK (1-53)

Prints the week number (1 -53)The week will print without leading zeroes if a week has only one digit. The command **[WEEK02...]** needs to be used, if leading zeroes are required for the first weeks of the year.

#### Syntax:

```
\textbf{[WEEK}\{: \mathtt{DD}\{\,, \mathtt{MM}\{\,, \mathtt{YY}\}\,\}\,\}
```

[WEEK] - print numeric week	
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

### Example:

```
m m

J

S 11;0,0,68,71,100

T 12,25,0,3,5;This week is week no: [WEEK]

A1
```

This week is week no: 45

## [WEEK02...] Print numeric WEEK with 2 -digits (01-53)

Print the week number with 2 digits. The week will print with leading zeroes. The printer creates the number of the week (01-53)

### Syntax:

411

```
[WEEK02{:DD{,MM{,YY}}}]
```

[WEEK02] - print numeric week with 2 -digits (01-53)	
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

### **Example:**

```
m m

J
S 11;0,0,68,71,100
T 12,25,0,3,5;This week is week number: [WEEK02]
A1
```

This week is week number:06

## [OWEEK...] Print WEEK with Offset(1-53)

Print week with offset (1-53)

#### Syntax:

[OWEEK:+WW]

[OWEEK...] - print week with offset (1-53)

ww

= adds the amount of additional weeks as numerical value

It is also possible to use previously defined variables instead of the optional parameter WW.

#### Example:

```
m m

J

S 11;0,0,68,71,100

T 12,25,0,3,6;Todays date is: [DATE]

T 12,40,0,3,6;The week in 3 weeks is[OWEEK:3]

A1
```

Todays date is: 5/11/2008

The week in 3 weeks is 48

## [mon...] Print 3-character month name

Prints the first 3 characters of the month name. The name of the month depends on the selected language of the printer or on the previously sent "I = language" command.

#### Syntax:

```
[mon{:DD{,MM{,YY}}}]
```

[mon] - print 3-character month name	
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

#### Example:

```
m m

J

S 11;0,0,68,71,100

T 10,28,0,3,4; Three characters of the month: [month]

T 10,40,0,5,10; [mon]

A1
```

Three characters of the month: November

Nov

## [month... ] Print complete month name

Prints the complete month name. The name of the month depends on the selected language of the printer or on the previously sent "I = language" command.

### Syntax:

```
[month{:DD{,MM{,YY}}}]
```

[month] - print complete month name	
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

### Example:

```
m m

J

S 11;0,0,68,71,100

T 10,30,0,3,10; [month]

A1
```

## November

## [MONTH...] Print 2-digit MONTH (1-12)

Print digits of month. (1-12) (no leading zeroes). If leading zeroes are required, please see the command **[MONTH02...]**.

### Syntax:

```
[MONTH\{: DD\{, MM\{, YY\}\}\}]]
```

[MONTH] - print 2-digit month (1-12)	
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

## Example:

```
m m

J

S 11;0,0,68,71,100

T 10,30,0,3,8; [month] is month [MONTH]

A1
```

November is month 11

## [MONTH02...] Print 02-digit MONTH (01-12)

Print 2 digits month. (01-12) (leading zeroes, always 2 digits). Please see the command **[MONTH...]**, if leading zeroes should be suppressed.

### Syntax:

```
[MONTH02{:DD{,MM{,YY}}}]
```

[MONTH02] - print 02-digit month (01-12)	
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

### Example:

```
m m

J

S 11;0,0,68,71,100

T 10,30,0,3,8; [month] is Month [MONTH02]

A1
```

February is Month 02

## [MONTH02...] Print 02-digit MONTH (01-12)

Just another example:

#### **Print a ONE DIGIT MONTHCODE**

The following example creates a label with a one digit Month code 1...9 and O...D using the [MONTH02] command. This is sometimes requested for industrial applications. The months are encoded as follows:

```
1...9 => January ... September

O...D => October ... December
```

#### Example:

```
m m

J

S 11;0,0,68,71,100

T:MON;5,10,0,3,4; [MONTH02] [I]

T:CHAIN; 5,15,0,3,4;123456789OND[I]

T 0,30,0,5,5; The code for the month: [month] is [CHAIN, MON,1]

A 1
```

Please note, that the printed month name ( [month] )in this example depends on the language settings of the printer.

The code for the month: February is 2

## [YY...] Print 2-digit Year (70-38)

Print 2 digits year. (70-38) (leading zeroes, always 2 digits) (means year 1970-2038)

Syntax:

```
[YY{:DD{,MM{,YY}}}]
```

[YY] - print 2-digit year	
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

## Example:

```
m m

J

S 11;0,0,68,71,100

T 10,30,0,3,8; [month] - [YY]

A1
```

February-08

## [YYYY...] Print 4-digit Year (1970-2038)

Print 4 digits year. (1970-2038)

Syntax:

```
[YYYY{:DD{,MM{,YY}}}]
```

[YYYY] - print 4-digit year (1970-2038)	
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

Example:

```
m m

J

S 11;0,0,68,71,100

T 10,30,0,3,8; [month] - [YYYY]

A1
```

February-2008

## **Jalali Date functions**

The Jalali Calender is used in Arab countries. The date calculation is similar to the other date commands, with the difference that the Jalali calendar is used for the date calculation which delivers other results. The handling of these functions is identical.

[JYEAR...] Print Jalali-YEAR, 4 digits

[JDAY...] Print Jalali-DAY

[JDAY02...] Print Jalali-DAY, 02 digits

[JMONTH...] Print Jalali-Month

[JMONTH02...] Print Jalali-Month,02 digits

[jmonth...] Print Jalali-Month, complete name

[JDOFY...] Print Jalali-Day OF Year

[JWDAY...] Print Jalali-DAY of the Week (1=saturday)



The printers need to be set up for an arabic characters (i.e. Farsi) language to get the expected result.

## **Suriyakati Date**

The Suriyakati calender is used in Thailand

[SYEAR...] Print Suriyakati-YEAR, 4 digits

## [JYEAR... ] Print 4-digit Jalali Year

Print 4 digits year, based on the Jalali calendar.

The output of this date can be influenced with the [S:...] command to print the numbers either in arabic or in latin style.

### Syntax:

```
[JYEAR{:DD{,MM{,YY}}}]
```

[JYEAR] - print 4-digit Jalali year	
DD	= adds the amount of additional days as numerical value
MM =	adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

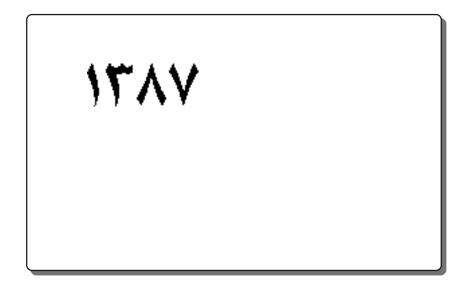
```
m m

J

S 11;0,0,68,71,100

T 10,30,0,3,20;[JYEAR][S:arabic]

A1
```



## [JDAY...] Print Jalali-DAY

Prints the day in Jalali calender format.

The output of this date can be influenced with the [S:...] command to print the numbers either in arabic or in latin style.

### Syntax:

```
[JDAY{:DD{,MM{,YY}}}]
```

[JDAY] - print jalali-day	
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

```
m m

J

S 11;0,0,68,71,100

T 10,30,0,5,30; [JDAY] [S:arabic]

A1
```



## [JDAY02...] Print Jalali-DAY, 02 digits

Prints the first 2 characters of the day of the Jalali calendar.

The output of this date can be influenced with the [S:...] command to print the numbers either in arabic or in latin style.

### Syntax:

```
[JDAY02{:DD{,MM{,YY}}}]
```

[JDAY02] - print jalali-day, 02 digits	
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

```
m m

J

S 11;0,0,68,71,100

T 10,30,0,3,40; [JDAY02] [S:arabic]

T 50,60,0,3,40; [JDAY02]

A1
```



## [JMONTH...] Print Jalali-Month

Prints the Jalali month.

The output of this date can be influenced with the [S:...] command to print the numbers either in arabic or in latin style.

### Syntax:

```
[JMONTH{:DD\{,MM\{,YY\}\}}]]
```

[JMONTH] - print Jalali Month	
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

### Example:

```
m m

J

S 11;0,0,68,71,100

T 10,30,0,3,20;Month:[JMONTH][S:arabic]

A1
```

Month:۳

## [JMONTH02...] Print Jalali-Month - 2 digits

Print Jalali-Month,02 digits

The output of this date can be influenced with the [S:...] command to print the numbers either in arabic or in latin style.

### Syntax:

```
[JMONTH02{:DD{,MM{,YY}}}]
```

[JMONTH02] - print Jalali month 2 - digits	
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

```
m m

J

S 11;0,0,68,71,100

T 10,30,0,3,10; [JMONTH02]

T 10,50,0,5,10; [JMONTH02] [S:arabic]

A1
```

```
10
```

## [JDOFY...] Print Jalali-Day OF Year

Prints the day of the year in the Jalali calendar format.

The output of this date can be influenced with the [S:...] command to print the numbers either in arabic or in latin style.

### Syntax:

```
[JDOFY{:DD{,MM{,YY}}}]
```

[JDOFY] - Print Jalali-day of year	
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

### Example:

```
m m

J

S 11;0,0,68,71,100

T 10,30,0,3,10;[JDOFY]

T 10,50,0,3,10;[JDOFY] [S:arabic]

A1
```

276

777

## [jmonth... ] Print complete Jalali month name

Prints the complete month name. The name of the month depends on the selected language of the printer or on the previously sent "I = language" command.

### Syntax:

```
[jmonth{:DD{,MM{,YY}}}]
```

[jmonth]	- print complete Jalali month name
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

```
m m

J
S 11;0,0,68,71,100
T 10,30,0,3,10;[jmonth][S:arabic]
T 10,50,0,3,10;[jmonth]
A1
```

```
دي
```

## [JWDAY...] Print Jalali-Week-DAY

Prints the week day of the Jalali calendar. The output of this date can be influenced with the [S:...] command to print the numbers either in arabic or in latin style.

#### Syntax:

```
[JWDAY{:DD{,MM{,YY}}}]
```

[JWDAY{:D	JWDAY{:DD{,MM{,YY}}}] - print Jalali week day	
DD	= adds the amount of additional days as numerical value	
ММ	= adds the amount of additional months as numerical value	
YY	= adds the amount of additional years as numerical value	

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

### Example:

```
m m

J

S 11;0,0,68,71,100

T 10,30,0,3,10; [JWDAY] [S:arabic]

T 30,30,0,3,10; [JWDAY]

A1
```

7 2

## [SYEAR... ] Print 4-digits Suriyakati Year

Print 4 digits year, based on the Suriyakati calendar. The Suriyakati calendar (also called sun calendar or Buddha calendar) is the official calendar in Thailand.

### Syntax:

```
[SYEAR{:DD{,MM{,YY}}}]
```

[SYEAR	] - print a 4-digit Suriyakati Year
DD	= adds the amount of additional days as numerical value
ММ	= adds the amount of additional months as numerical value
YY	= adds the amount of additional years as numerical value

It is also possible to use previously defined variables instead of the optional parameters DD, MM and YY.

#### Example:

```
m m

J

S 11;0,0,68,71,100

T 10,30,0,3,8;Suriyakati year: [SYEAR]

T 10,45,0,3,8;Gregorian year: [YYYY]

A1
```

Suriyakati year: 2551

Gregorian year: 2008

## **Mathematical functions**

The printer offer very powerful mathematical functions for calculation and comparison of different field values.

# **Mathematical functions Field Calculations and Comparisons**

[+:op1,op2 ,]	Addition
[-:op1,op2]	Subtraction
[*:op1,op2 ,]	Multiplication
[/:op1,op2]	Division
[%: op1,op2]	Modulo
[ :op1,op2]	Logical Or (Result 1, if minimum one operator is not equal to 0)
[&:op1,op2]	Logical And (Result 0, if min. one operator is 0)
[<: op1,op2]	Comparison - Less than (1=TRUE, 0=FALSE)
[=: op1,op2]	Comparison - Equal (1=TRUE, 0=FALSE)
[>: op1,op2]	Comparison - Greater than (1=TRUE, 0=FALSE)
[MOD10:x]	Calculates and prints the Modulo 10 Check digit
[MOD36:x]	Calculates and prints the Modulo 36 Check digit
[MOD43:x]	Calculates and prints the Modulo 43 Check digit
[P:name,mn{o}]	Print result in Price format
[R:x]	Rounding method
[==:text1,text2]	String comparision (1=TRUE, 0=FALSE)

## [+:op1,op2, . . .] Addition

Addition options can be used to add several values of text - or barcode fields to print the result on the label.

Syntax:

```
[+:op1,op2,...]
```

```
[+:...] - Addition

op1,op2,... = Operand 1, Operand 2, Operand 3 ...
```

2 digits behind the comma are preset as default value, multiple values are allowed. The values might be existing informations of other fields and numbers. Field operators might also be marked "invisible" - see option [I] ( invisible) to show only the result.

### Example:

```
J
S 11;0,0,68,71,100
T:var1;25,10,0,3,5;44,80
T:var2;20,20,0,3,5;+
T:var3;25,20,0,3,5;26,70
G 20,25,0;L:20,0.3
T:res;25,35,0,3,5;[+:var1,var3]
A1
```

This simple example adds var1 (44,80) and var3 (26,70) which are defined as fixed values in the label. The addition sign and the line shall help to have a better overview. The result (res) uses the calculation options.

## [-:op1,op2,...] Subtraction

Subtraction options can be used to subtract several values of text - or barcode fields to print the result on the label.

#### Syntax:

```
[-:op1,op2,...]
```

```
[-:...]

op1,op2,... = minuend (op1) minus subtrahend (op2) ....
```

2 digits behind the comma are preset as default value, multiple values are allowed. The values might be existing informations of other fields and numbers. Field operators might also be marked "invisible" - see option [I]) to show only the result.

```
m m

J

S l1;0,0,68,71,100

T:var1;25,10,0,3,5;44,80

T:minus;20,20,0,3,5;-

T:var2;25,20,0,3,5;26,70

G 20,25,0;L:20,0.3

T:res;25,35,0,3,5;[-:var1,var2]

A1
```

## [\*:op1,op2, . .] Multiplication

Multiplication of several operands of text or barcode fields and prints the result in the defined field on the label.

Syntax:

```
[*:op1,op2,..]
```

```
[*:...] - Multiplication

op1,op2,... = operand1 (op1) * operand 2 (op2)...
```

2 digits behind the comma are preset as default value, multiple values are allowed. The values might be existing informations of other fields and numbers. Field operators might also be marked "invisible" - see option [I] to print only the result.

#### Example:

```
m m

J

S 11;0,0,68,71,100

T:var1;25,10,0,3,5;44,80

T 20,20,0,3,5;*

T:var2;25,20,0,3,5;26,70

G 20,25,0;L:20,0.3

T:res;25,35,0,3,5;[*:var1,var2]

A1
```

This example multiplies var1 (44,80) and var3 (26,70) which are defined as fixed values in the label. . The text field (res) calculates the result.

This option is useful to calculate the total price of a weighted product, where the data of var1 might be the weight of the product and var3 might be a fixed value which is the price per unit.

## [/:op1,op2] Division

Divides operand1 (op1) by operand2 (op2) and prints the result in the defined field on the label.

```
Syntax: [/:op1,op2,...]
```

```
[/:...] - Division

op1,op2... = Operand1 (op1) divided by operand2 (op2) ...
```

2 digits behind the comma are preset as default value. The values might be existing informations of other fields and numbers. Field operators might also be marked "invisible" - see option [I] to print only the result.

### Example:

```
m m

J

S 11;0,0,68,71,100

T:var1;25,10,0,3,5;72

T:var2;20,20,0,3,5;/

T:var3;25,20,0,3,5;6

G 20,25,0;L:20,0.3

T:res;25,35,0,3,5;[/:var1,var3]

A1
```

This example divides var1 (72) by var3 (6) which are defined as fixed values in the label. The division sign and the line shall help to have a better overview. The result (res) uses the calculation options.

## [%: op1,op2] Modulo

The remainder of the two operands is the modulo.

Syntax:

```
[%: op1,op2]
```

```
[%: ...] - Modulo

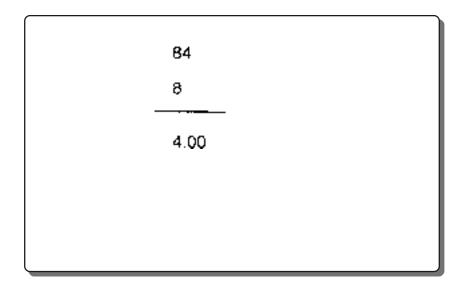
op1,op2,... = operand1 (op1), operand2(op2)
```

2 digits behind the comma are preset as default value. The values might be existing informations of other fields and numbers. Field operators might also be marked "invisible" - see option [I] to print only the result.

### Example:

```
J
S 11;0,0,68,71,100
T:var1;25,10,0,3,5;84
T:var2;25,20,0,3,5;8
G 20,25,0;L:20,0.3
T:res;25,35,0,3,5;[%:var1,var2]
A1
```

The remainder of 84, divided by 8 is 4.



## [%: op1,op2] Modulo

## Example:

```
e: m m

J

S 11;0,0,68,71,100

T:COUNT;5,10,0,3,4;[SER:000000][I]

T:MODCALC;5,10,,3,4;[%:COUNT,15][I]

T:SHIFT;5,10,,3,4;[+:MODCALC,1][D:2,0]
A 20
```

The sample above produces a counter from 1 to 15 and sets it back to 1, to restart the counter from the beginning.

### 437

## [|:op1,op2] Logical Or

Logical **Or** (Result will be "1", if minimum one operator is not equal to 0, Result will be "0" on all other conditons.

### Syntax:

```
[|:op1,op2]
```

```
[|:...] - Logical OR

op1,op2 = operator1 (op1) is compared with operator 2 (op2)
```

### **Example:**

```
m m

J

S 11;0,0,68,71,100

T:var1;25,10,0,3,5;1

T:var2;25,20,0,3,5;0

G 20,25,0;L:20,0.3

T:res;25,35,0,3,5;[|:var1,var2]

A1
```

Result 1, because the first variable (var1) is not 0.

```
1
0
```

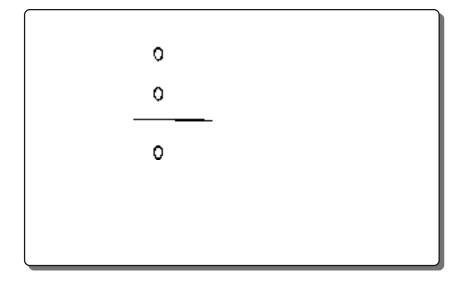
# [|:op1,op2] Logical Or

### Example:

```
m m

J
S 11;0,0,68,71,100
T:var1;25,10,0,3,5;0
T:var2;25,20,0,3,5;0
G 20,25,0;L:20,0.3
T:res;25,35,0,3,5;[|:var1,var2]
A1
```

Result 0, because both variables are 0.



## [&:op1,op2] Logical AND

Compares 2 values and prints the result which is defined in that field. Result is "1" if both values for the comparision are identical" - otherwise the result is 0.

### Syntax:

```
[&:op1,op2]
```

```
[&:...] - Logical AND

op1,op2 = operator1 (op1) is compared with operator 2 (op2)
```

### Example:

```
m m

J

S 11;0,0,68,71,100

T:var1;25,10,0,3,5;1

T:var2;25,20,0,3,5;1

G 20,25,0;L:20,0.3

T:res;25,35,0,3,5;[&:var1,var2]

A1
```

```
1
1
.——
1
```

## [<: op1,op2] Comparision < Less than

Compares 2 values and has the result "1" if the expression is true, otherwise 0

```
Syntax:
             [<:op1,op2]
```

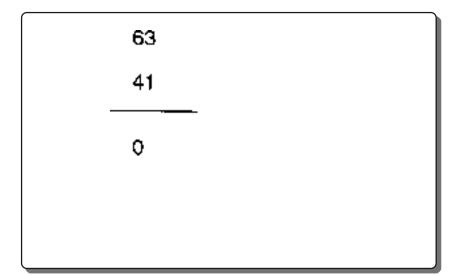
```
[<:...]
 op1,op2 = operand 1 (op1) less than operand 2 (op2)
```

The result is true (1), when operand1 (op1) is less than operand2 (op2)

### Example:

```
S 11;0,0,68,71,100
T:var1;25,10,0,3,5;63
T:var2;25,20,0,3,5;41
T:res;25,35,0,3,5;[<:var1,var2]
```

In our example: Operand1 (var1 =63) is not less than operand2 (var2 =41) - the result is false (0)



## [=: op1,op2] Comparision = Equal

Compares 2 values and has the result true (1), when the values are equal or false. (0) when these two values are not equal.

### Syntax:

```
[=: op1,op2]
```

```
[=:...]

op1,op2 = Operand1 (op1) compared with operand 2 (op2)
```

### Example:

```
m m

J

S 11;0,0,68,71,100

T:var1;25,10,0,3,5;12

T:var2;20,20,0,3,5;= ?

T:var3;25,20,0,3,5;6

G 20,25,0;L:20,0.3

T:res;25,35,0,3,5;[=:var1,var3]

A1
```

Compares 12 and 6 and has the result "false" (0)

```
12
= 6 ?
0
```

## [==: text1,text2] String Comparision == Equal

Compares 2 text strings and has the result true (1), when the text strings are equal or false. (0) when these two strings are not equal.

#### Syntax:

```
[==:text1,text2]
```

```
[==:...] - String comparision

text1,text2 = textstring1 (text1) compared with textstring2 (text2)
```

#### Example:

```
m m

J

O R

S 11;0,0,68,70,100

T:VAR1;5,20,0,5,pt20;IDENTICAL

T:VAR2;5,30,0,5,pt20;IDENTICAL

G 10,33,270;L:15,2,s,a

T:VAR3;8,60,0,5,pt20;[==:VAR1,VAR2]

T:VAR4;55,20,0,5,10;Text3

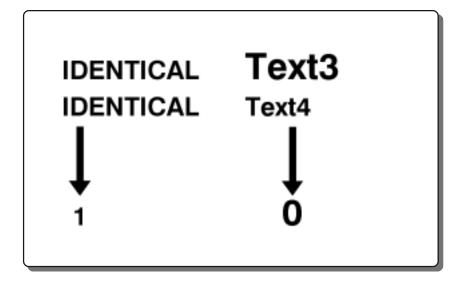
T:VAR5;55,30,0,5,pt20;Text4

G 68,33,270;L:15,2,s,a

T:VAR6;65,60,0,5,10;[==:VAR4,VAR5]

A 1
```

Compares identical text strings with the result true (1) and compares 2 other text strings and has the result "false" (0)



#### 443

## [>: op1,op2] Comparision > Greater than

This option compares 2 values and has the result = true (1) or false (0)

### Syntax:

```
[>: op1,op2]
```

```
[>: ...] - comparision greater than

op1,op2 = compares operator1 (op1) with operator2 (op2)
```

The result is true (1), when operand1 (op1) is greater than operand2 (op2)

### Example:

```
m m

J

S 11;0,0,68,71,100

T:var1;25,10,0,3,5;63

T:var2;25,20,0,3,5;41

G 20,25,0;L:20,0.3

T:res;25,35,0,3,5;[>:var1,var2]

A1
```

#### 444

## [MOD10:x] Calculate the Modulo 10 check digit

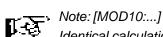
Calculates and prints the Modulo 10 check digit for numerical barcodes

Syntax:	[MOD10:x]	

[MOD10:...] - calculate the MOD 10 digit = value which is used to calculate the check digit X

This function can be used to visualize check digits of barcodes, which are sometimes invisible. Some barcodes use a check digit for the scanner to validate the data only which is not displayed in the human readable line.

Some applications require this check digit for internal usage. This can be done with the "Mod10" function.



Identical calculation of the check digit as on EAN Codes. Weighting (from right to left) is 3,1,3,1.... The number of digits theoretically doesn't matter as the calculation starts from the right side.

## [MOD10:x] Calculate the Modulo 10 check digit

### Example:

```
m m

J

S 11;0,0,68,71,100

T:input;10,10,0,3,5;123456789

B 10,20,0,20F5+MOD10,10,0.3;[input]

T 10,40,0,3,5;[input] [MOD10:input]

A 1
```

This example uses the input variable for a interleaved 2 of 5 barcode, which has to contain a modulo 10 digit. Usually only the input data is copied to a second field. As the printer cannot know, that the -normally invisible check digit shall be shown on the label. Therefor [MOD10:input] is used.

123456789



## [MOD36:x] Calculate the Modulo 36 check digit

Calculates and prints the Modulo 36 check digit.

#### Syntax:

[MOD36:x]

```
[MOD36:x] = Calculation of the MOD 36 check digit

x = value which is used to calculate the check digit
```

This function can be used to visualize check digits of barcodes, which are sometimes invisible. Some barcodes use a check digit for the scanner only which is not displayed in the human readable line. Some applications require this check digit for internal usage. This can be done with the "Mod36" function. This function makes only sense together with Code39.

#### Example:

```
m m

J

S 11;0,0,68,71,100

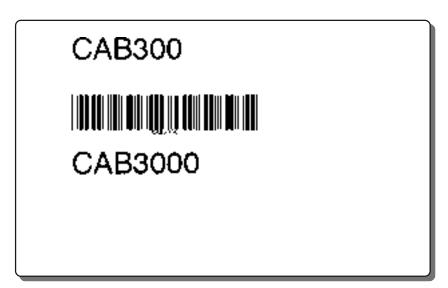
T:input;10,20,0,3,8;CAB300

B 10,30,0,CODE39+MOD36,10,0.3;[input]

T 10,50,0,3,8;[input] [MOD36:input]

A 1
```

This example uses the input variable for a Code 39 barcode. Usually only the input data is copied to a second field, as the printer can not know, that the - normally invisible check digit shall be shown on the label. Therefor [MOD36:input] is used.



#### 447

## [MOD43:x] Calculate the Modulo 43 Check digit

Calculates and prints the Modulo 43 Check digit.

#### Syntax:

```
[MOD43:x]
```

```
[MOD43:x] = Calculation of the MOD 43 check digit

x = value which is used to calculate the check digit
```

This function can be used to visualize check digits of barcodes, which are sometimes invisible. Some barcodes use a check digit for the scanner only which is not displayed in the human readable line. Some applications require this check digit for internal usage. This can be done with the "Mod43" function. This function makes only sense together with CODE128 and Code39.

### Example:

```
m m

J

S 11;0,0,68,71,100

T:input;10,20,0,3,8;CAB767

B 10,30,0,CODE39+MOD43,10,0.3;[input]

T 10,50,0,3,8;[input] [MOD43:input]

A 1
```

This example uses the input variable for a Code 39 barcode. Usually only the input data is copied to a second field, as the printer can not know, that the - normally invisible check digit - shall be shown on the label. Therefor [MOD43:input] is used.

CAB767



CAB767A

#### 448

## [P: ... ] Print result in Price format

Prints result in price format

### Syntax:

```
[P:name,td{o}]
```

[P:] - price format option		
name	= field name	
t	= thousands separator	
d	= decimal point character	
o	= optional addendum characters	

### Example:

```
m m

J

S 11;0,0,68,71,100

T:Price1;10,20,0,3,8; [P:5432,.,-] [U:$20AC]

T:Price;10,50,0,3,8;$ [P:1000000,.,-]

A 1
```

5.432,- €

\$ 1.000.000,-

## [R:x] Rounding method

The printers "know" several rounding methods. To select a specified rounding method use the [R:x] option.

#### Syntax:

```
[R:x]
```

The following example shows the functionality:

### Example:

```
m m

J

S 11;0,0,68,71,100

T 10,10,0,3,6;[*:5.191,5] [R:u]

T 10,20,0,3,6;[*:5.1898,5] [R:d]

T 10,30,0,3,6;[*:5.1898,5] [R:m]

A 1
```

Per default the result shows 2 digits after the decimal point.

The [D:...] command can be used to show more or less digits after the decimal point.

```
25.96
25.94
25.95
```

The Special Functions are completing the JScript programming language. On the following pages we describe how to handle display prompts, we show how to write data into a LOG file and offer some examples how data can be formatted.

### **Special functions (miscellaneous)**

 $[?:x,y,z,\{D\},\{Lx\},\{Mx\},\{R\},\{J\}]$ Prompt line on the printer's display

[ABC:x] Insert ABC value [BIN:x{,y...}] Insert Binary data

[BIN16B:x{,y ...}] Binary data, 16 bit - Big Endian [BIN16L:x{,y ...}] Binary data, 16 bit - Little Endian

[BIN32B:x{,y ...}] Binary data, 32 bit - Big Endian [BIN32L:x{,y ...}] Binary data, 32 bit - Little Endian

[BITFIELD:...] Bitwise encoded data field [C:fill{,base}] Leading zero replacement Set number of Digits to print [D:m,n]

[DBF:key,keyvalue,entryfield] DataBase Field

[HEX:x] Hexadecimal conversion

[I{!}{:cond}] Invisible field print JOB ID [JOBID] [J:ml] **Justification** 

[LEN:x] Returns the Length of a variable

[LOWER:x] Converts the input data in lower case characters

[LTRIM:x] Trim data Left

[name] Access a field with a name

[name,m{,n}] Insert substring from another field

continued on the next page.....

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## Special functions (miscellaneous) ... continued

[RTMP{:x}] Read from a TMP (serial) file

[RTRIM:x] Trim data Right

[RUSER] Read data from USER memory

[S:name] Numeric Script style

[SELECT] SELECT data from list

[SER:start{incr,{freq}}] Insert SERial numbering

[SPLIT:xx,n] Split data

[SQL:xx] SQL database access
[SQLLOG:...] SQL LOG in database

[TRIM:...] TRIM data

[U:x] Insert Unicode character

[UPPER:x] Converts the input data in upper case characters

[WINF] Writes value into the "INF" buffer

[WLOG] Write to LOG file

[WTMP] Write to TMP (temporary) serial file

[WUSER] Write value to USER memory

## [?: ... ] LCD prompt - Stand Alone Mode

Your printer offers the feature that a standard PC keyboard with USB connector can be connected the printers. All current printers have this possibility as standard feature.

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Labels, graphics, databases and fonts can be saved on the printer's optional memory card, in the internal memory (iffs), the external SD card or on an USB memory stick.

The availability of the different memory is depending on the printer type.

Recalling labels can easily be done through an attached USB PC- keyboard, or an attached USB scanner or in the worst case through the printer's control panel buttons - (which is useful only for easy applications).

The printers allow also for variable input, whereby the prompt on the LC display is defined with this command.

#### Some important infos:

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- 1. Recalling a label from a USB PC-keyboard can be done by pressing the function key "F1".
- 2. Functionkey "F2" prints the previous label again.
- 3. Functionkey "F3" recalls the label, prompts all input fields and asks for the quantity
- 4. Functionkey "F8" executes a formfeed



Further information about the stand alone mode and the key assignment can be found in the configuration manual at www.cab.de in the support / download area.

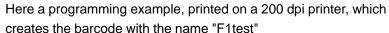
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## [?: ... ] LCD prompt - Stand Alone Mode

To recall a label with a barcode scanner, just simply print a barcode with following content:

"F1labelname"- i.e. for a label which has been previously saved with the name "test", you will need to create a barcode with the content "F1test".

In the following example we expect, that a label with the name "test" has been saved in the printer.





#### Example:

```
m m

J

S 11;0,0,68,71,100

B 10,30,0,CODE-128,20,0.6;F1test

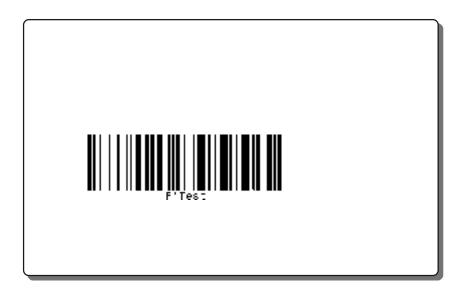
A 1
```

If the barcode is scanned it recalls the label with the name "test.lbl" from the printers memory. It is not possible to guarantee that all keyboards, scanners, USB-sticks or SD - cards will work in the printers.

It seems that not everybody follows the specifications. There is only the possibility of try and error or you may talk to a printer reseller for recommendations.

"Cherry" - keyboards, "Opticon2 scanners and SD -cards from SanDisk. USB memory is more critical - here it is really try and error.

(All mentioned company names are registered trademarks)



# [?: ... ] LCD prompt - Stand Alone Mode

Syntax:

?	=	command for the LCD prompt
	x	= Text line which appears on the printers LCD (16 characters max.)
	у	<ul> <li>optional default value which is displayed on the LCD for the first input otherwise the previous input appears.</li> </ul>
	z	= defines how often the input has to be entered
	D	Optional parameters:  = deletes the previous input
	Lx	= length of the input line (x=1-200) - which means 1-200 characters
	Мх	= Masks the input with following parameters:
		<ul> <li>x = 0 numeric, decimal separators and sign</li> <li>1 numeric values</li> <li>2 lower case letters</li> <li>3 alphanumeric lower case characters</li> <li>4 upper case letters</li> <li>5 alphanumeric upper case characters</li> <li>6 upper and lower case characters</li> <li>7 alphanumeric upper and lower case characters</li> <li>8 all characters</li> </ul>
		No space character is allowed if the exclamation mark "!" is placed directly after the <b>M</b> option
	R	= Repeats the input prompt if a record could not be found in a database
	J	= repeats the prompt when the printer asks for the input of the amount of labels. (A[?,R]) defines a simple loop for the amount of labels.

## [?: ... ]

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## **LCD prompt - Stand Alone Mode**

### Example:

```
m m

J

O R

S 11;0,0,68,70,100

T 10,10,0,5,5;[?:article number]

A1
```

Requests in the display for **article number** and appears like shown in the picture below. Data can now be exchanged through an attached keyboard or scanner or through the printers display.



## [?: ... ] LCD prompt - Stand Alone Mode

### Example:

```
m m

J

O R

S 11;0,0,68,70,100

T 10,10,0,5,5;[?:article number,7733214]

A1
```

Requests in the display for **article number** and the preset value <u>7733214</u>. Data can now be exchanged through an attached keyboard or scanner or through the navigator pad.



## [?: ... ] LCD prompt - Stand Alone Mode

### Example:

```
m m

J

O R

S 11;0,0,68,70,100

T 10,10,0,5,5;[?:article,screw,3]

A6
```

Presets in the word screw in the display.



## [?: ... ] LCD prompt - Stand Alone Mode

#### Example:

[?:article no:,7733214,3,D]

Prompts with the headline **article no**: and the preset value **7733214** each three labels and erases the last input, which is only shown for the first time when the label is recalled.

#### **Example:**

[?:article no,screw,,L8]

Prompts with the headline **article no**: and the preset value is **screw**. The maximum length of input data is limited to 8 characters.

### Example:

[?:number,7733214,,M1111111]

Prompts for **number** with the preset value of **7733214** and masks the input for numeric values only.

#### Example:

[?:artno?,,1,M1114444]

Prompts for artno?, has no preset value and expects 3 numeric and 4 upper case characters

## [?: ... ] LCD prompt - Stand Alone Mode

**Example:** [?:article?,,1,M1111111,R,D]

Prompts for article number without a preset value, limited to 7 digits and repeated prompt if database record was not found.

Example: [?:article,22003,,,L5,M!1111]

Prompts for article with preset value 22003 and masks the input for 5 digits without space character.

Example for a simple loop:

#### Example:

```
m m

J simple loop

S 11;0,0,68,71,100

T 10,15,0,3,10; [SER:1]

T 10,30,0,3,10; [?:INPUT?] (This request prompts only once)

T 10,45,0,3,10; [?:Second INPUT?,,,J] (This request repeats prompting)

A [?,R]
```

Repeats the prompt until the cancel button is pressed

# [ABC:x] Insert ABC value

Inserts a value from ABC (a-series basic compiler). This enables the printer to use abc programs as function.

Syntax:	[ABC:x]
	[ABC:] - Insert ABC value
	x = parameter which is transmitted by abc

Function [B2B] to convert values in other numbering systems

### Syntax:

```
[B2B: source, target, field name]
```

[B2B: source,target,field name]		
Source	H= Hexadecimal (Base16)	
or	<b>D</b> = Decimal (Base10)	
	O=Octal (Base8)	
Target	A=Alphanumeric (Base 36)	
	C= Customized (character subset)	
field name	name of the field which contains the source data	

It is necessary to use a separate field with the source data. Using the source data directly as field name can cause wrong functionality - depending on the content.

### Example:

```
;Convert Decimal in Hexadecimal
m m

J
O R
S 11;0,0,68,70,100
T:SOURCE;0,0,0,5,1;123
T 10,30,0,5,20;[B2B:D,H,SOURCE]
A 1
```

**7B** 

### Example:

```
;HEX (BASE16) -> DEC
m m

J
O R
S 11;0,0,68,70,100
T:SOURCE;0,0,0,5,pt1;123
T 10,10,0,5,10; [B2B:H,D,SOURCE]
A 1
```

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### Example:

```
;BASE10 -> BASE36
m m

J
O R
S 11;0,0,68,70,100
T:SOURCE;0,0,0,5,pt1;123
T 10,10,0,5,10; [B2B:D,A,SOURCE]
A 1
```

3F

### Example:

```
; DEC -> USER-BASE
m m

J
O R
S 11;0,0,68,70,100
T:SOURCE;0,0,0,5,pt1;123
T 10,10,0,5,10;[B2B:D,U:0123456789ABCDEF,SOURCE]
A [PREVIEW]
```

**7B** 

### Example:

```
; USER-BASE -> DEC
m m
J
O R
S 11;0,0,68,70,100
T:SOURCE;0,0,0,5,pt1;123
T 10,10,0,5,10;[B2B:U:0123456789ABCDEF,D,SOURCE]
A [PREVIEW]
```

### Example:

```
; OCTAL -> DEC
m m
O R
S 11;0,0,68,70,100
T:SOURCE;0,0,0,5,pt1;123
T 10,10,0,5,10; [B2B:O,D,SOURCE]
```

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### Example:

```
; DEC -> OCTAL
m m
O R
S 11;0,0,68,70,100
T:SOURCE; 0, 0, 0, 5, pt1; 123
T 10,10,0,5,10; [B2B:D,O,SOURCE]
```

### Example:

```
; BASE2 -> BASE10
m m

J
O R
S 11;0,0,68,70,100
T:SOURCE;0,0,0,5,pt1;1111
T 10,10,0,5,10; [B2B:B,D,SOURCE]
A 1
```

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### Example:

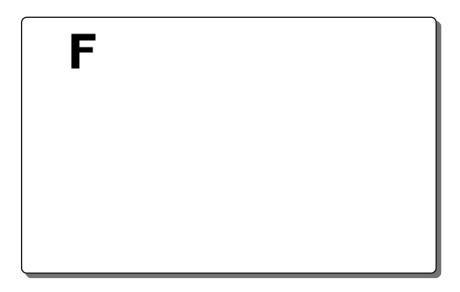
```
; BASE10 -> BASE2
m m

J
O R
S 11;0,0,68,70,100
T:SOURCE;0,0,0,5,pt1;16
T 10,10,0,5,10; [B2B:D,B,SOURCE]
A 1
```

## Example:

```
; BASE2 -> HEX(BASE16)
m m

J
O R
S l1;0,0,68,70,100
T:SOURCE;0,0,0,5,pt1;1111
T 10,10,0,5,10; [B2B:B,H,SOURCE]
A 1
```



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## [BIN:x{,y ...}] Insert Binary data

Converts data into binary values. Converted data are 8 bit data. This can be used e.g. for for 2D barcodes which require sometimes special contents.

#### Syntax:

```
[BIN:x{,y...}]
```

[BIN:...] - Insert Binary data

x = input data, whereby multiple data can be converted, separated by commas.

### Example:

```
J
mm
S e;0,0,68,70,100
T:aa;10,10,0,3,4;<[BIN:1] [BINI6B:1000] [BINI6L:1000] [BINB2B:$12345678] [BINB2L:$12345678] >
T 10,16,0,3,4; [HEX:aa]
A 1
```

The data is visible in this sample after copying the binary value into a hex value.

```
<DODIDDDCDDC>
300103E8E80312345678785634123E
```

## [BIN16B:x{,y ...}] Insert Binary data, 16 bit - Big Endian

allows to insert binary data in Big Endian format. For further details about binary data Little Endian and Big Endian please refer to Wikipedia at http://en.wikipedia.org/wiki/Endianness

Syntax:

[BIN16B:...] - Insert binary data, 16 bit Big Endian

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### [BIN16L:x{,y ...}] Insert Binary data, 16 bit - Little Endian

allows to insert binary data in Little Endian format. For further details about binary data Little Endian and Big Endian please refer to Wikipedia at http://en.wikipedia.org/wiki/Endianness

Syntax:

[BIN16L:...] - Insert binary data, 16 bit Little Endian

### [BIN32B:x{,y ...}] Insert Binary data, 32 bit - Big Endian

allows to insert binary data in Big Endian format. For further details about binary data Little Endian and Big Endian please refer to Wikipedia at http://en.wikipedia.org/wiki/Endianness

Syntax:

[BIN32B:...] - Insert binary data, 32 bit Big Endian

$$x{,y ...}$$
 = Binary data

### [BIN16L:x{,y ...}] Insert Binary data, 32 bit - Little Endian

allows to insert binary data in Little Endian format. For further details about binary data Little Endian and Big Endian please refer to Wikipedia at http://en.wikipedia.org/wiki/Endianness

Syntax:

[BIN16L:...] - Insert binary data, 32 bit Little Endian

$$x{,y ...}$$
 = Binary data

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### [BITFIELD:...] Bitwise encoded data field

Bitfield creates a bitwise encoded data field. It fills up 8 bits in the Big - Endian - Mode

#### Syntax:

```
[BITFIELD:bits1,bits2,...bitsn:val1,val2,...val3n]
```

```
[BITFIELD:bits1,bits2,...bitsn:val1,val2,...val3n]

bits = 1-32

val = Value
```

The amount of bit width (bits1,...) and the amount of values (val1,...) must be identical!

#### Example:

```
; Testlabel for BITFIELD
m m

J
S 11;0,0,68,71,104
T:t1;10,10,0,3,5; [BITFIELD:12,4:1000,5] [I]
T 10,10,0,3,5; [HEX:t1]
T:t2;10,20,0,3,5; [BITFIELD:3:2] [I]
T 10,20,0,3,5; [HEX:t2]
T:t3;10,30,0,3,5; [BITFIELD:24:100000] [I]
T 10,30,0,3,5; [HEX:t3]
T:t4;10,40,0,3,5; [BITFIELD:5,7,3,1:25,100,5,1] [I]
T 10,40,0,3,5; [HEX:t4]
A 1
```

The example above creates 4 bitfields, marked as invisible (non printable) . The second programming line converts the value into a HEX value for the printout.

```
3E85
40
0186A0
CE4B
```

### [C: ... ] Leading zero replacement

Leading zeroes can be replaced with this function. The default counting system for serialized fields (base) is 10 and can be replaced with values from 2...36. This command can be used with some date or time functions to suppress leading zeroes for single digit month or time.

### Syntax:

[C:fill{,base}]

C= Leading zero replacement	
fill	= fill characters
base	= optional parameter to set the counting system

Please see the example on the next page

### [C: ... ] Leading zero replacement

### Example:

```
m m

J

S 11;0,0,68,71,100

T:CNT; 10,15,0,3,10; [SER:1] [I]

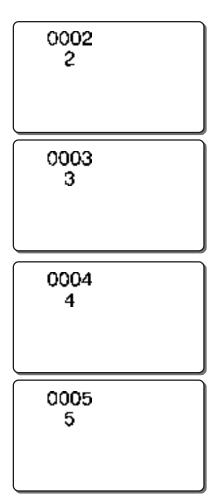
T:FIELD1;10,10,0,3,10; [+:1,CNT] [C:0] [D:4,0]

T:FIELD2;10,20,0,3,10; [+:1,CNT] [C: ] [D:4,0]

A 4
```

Prints 4 labels with 2 counters- one counter with leading zero and the other counter without leading zeroes. The counter starts with the number 2.

Please see option " [Ser ... ] " for more details about serial numbering.



## [D:... ] Set Number of Digits

This option allows for special formatting on a calculated field.

### Syntax:

```
[D:m,n]
```

D=	D= Set number of Digits	
m	=	amount of digits
n	=	digits after the comma (2 is default value)

### Example:

```
m m

J

S 11;0,0,68,71,100

T:input;10,30,0,3,14;[*:10.79,4.16] [D:4,2]

A 1
```

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### [DBF:...] Database file access

**Syntax:** [DBF:key,keyvalue,entryfield]

Command to access data from a DBase III  $^{\text{TM}}$  compatible database on the optional memory card or on the internal flash file system.

[DBF:] - Database file access	
key	= Search value of the database
keyvalue	= is defined by the alphanumeric value in the actual record
entryfield	= transmits the value of the actual record

**Example:** [DBF:NUMBER,NUMBERTA,ARTICLE]

Searches in the database for the key NUMBER, in the field NUMBERTA and transmits the value of ARTICLE.



The "E DBF" command must be defined to tell the label the database name, before this command can be used. Please read there for additional information.

Please see also the "A" command (Amount of labels) which describes how to print the complete amount of records of a database.

Only one database can be used at the same time in a label.

This function makes only sense if small databases are used. More database possibilites are available with the cab database connector, later described in this manual.

### [HEX:x ...] Hexadecimal conversion

Converts binary data into a hexadecimal string. If "normal" data is included, only the least significant byte of the unicode is converted.

#### Syntax:

```
[HEX:x...]
```

```
[HEX:x...] - Hexadecimal conversion
            = data
 X
```

#### Example:

```
S 11;0,0,68,70,100
T:Original;0,0,0,5,5;A[I]
T:HEX;10,20,0,5,10;[Original] is [HEX:Original] HEX
T:Original1;0,0,0,5,5;Hello[I]
T:HEX1;10,40,0,5,4;[Original1] = [HEX:Original1] as HEX value
A1
```

# A is 41 HEX

Helfo = 48656C6C6F as HEX value

### [I: ...] Invisible fields

This function defines a field as invisible (it will not appear on the printout). The invisible function is very helpful when some items shall not shown on the label, but they might be required for other operations, such as calculations or for substring operations etc.

#### Syntax:

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```
[I{:Condition}]
```

```
[I...] - Invisible Field (suppresses the printout of a field)

Condition = Field will print if Condition is not "0"

!Condition = inverted function of "Condition"
```

#### Example:

```
m m

J

S 11;0,0,68,71,100

T:WEIGHT;10,20,0,3,5;[?:Weight?][I]

T:PRICEUNIT;10,20,0,3,5;[I] 2.65

T:RESULT;10,40,0,3,5;Total: [*:WEIGHT,PRICEUNIT]

A 1
```

This example requests for input on the LC Display of the printer and multiplies this value with the priceunit which is defined as fixed value. Both fields are invisible. Only the result of the price calculation will print.

In our example the weight was 12 Kilogramms.



Invisible fields must be defined such as regular or visible fields and the syntax must be correct.

They may be located on the same position. That doesn't matter as they do not appear on the label

Total: 31.79

#### [l: ...] Invisible fields

#### Example:

```
S 11;0,0,68,71,100
T:VISIBLE; 10, 20, 0, 3, 5; [?:Show Weight? (Y/N),,,, M4] [I]
T:VISIBLE1;50,20,0,3,5; [==:VISIBLE,N] [I]
T:WEIGHT; 10, 20, 0, 3, 5; [?:Weight?:]g [I:VISIBLE1]
T:PRICEUNIT;10,20,0,3,5;[I] 0.05
T:RESULT;10,40,0,3,6;The price for [WEIGHT] is: $
[*:WEIGHT, PRICEUNIT]
A 1
```

This example requests for input on the LC Display of the printer and waits for the upper case character "N" to suppress the printout of the keyed in value "WEIGHT". (Anything else than "N" will cause the WEIGHT field to print.) In the example below we did not key in "N", so the value prints in the upper left corner. The result depends on your input value.



Invisible fields must be defined such as regular or visible fields and the syntax must be

They may be located on the same position. That doesn't matter as they do not appear on the label.

300g

The price for 300g is: \$15.00

## [JOBID] print JOB ID

The JOBID command prints the Identification of the print job. For further information please see also "j Job-ID" and "ESC j".

Syntax:

[JOBID]

[JOBID] - print Job ID

#### Example:

```
S 11;0,0,68,70,55
O R
T 10,20,0,5,7;JOBID:
T 10,30,0,5,6; [JOBID]
```

JOBID:

FTP-20081107-0

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### [J: ... ] Justification

The J command can be used to set the orientation of a text string or for a 1D barcode in a specified area.

#### Syntax:

```
[J:ml]
```

J - Justification	
m	= I - left = c -centered = r - right
I	length of the specified area where the text string will be justified

Positions are measured in millimeters or in inches, whatever is set by the "m" command.

#### Example:

```
m m

J

S 11;0,0,68,71,100

G:AREA;10,10,0;R:70,10,.2,.2

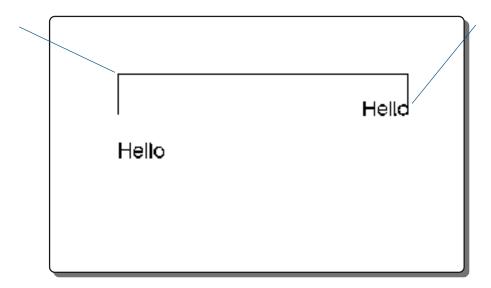
T:NOADJUST;10,30,0,3,5;Hello

T:ADJUST;10,20,0,3,5;Hello[J:r70]

A 1
```

The Field "NOADJUST" is transmitted without modification and the Field "ADJUST" adjusts the textline to the right side of the defined area. (Shown with added rectangle.)

[J:r70] = area of justification -marked by the rectangle. In this area we adjust the text on the right side.



## [J: ... ] Justification

Another example where the text is rotated. It is helpful to experiment with this command to understand clearly how it works.

#### Example:

```
m m

J

S 11;0,0,68,71,104

G:AREA;0,10,0;R:50,50,.4,.4

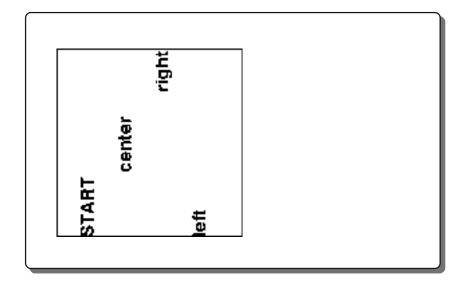
T:NOADJUST;10,60,90,5,5;START

T:ADJUST;20,60,90,5,5;center[J:c50]

T:RightADJ;30,60,90,5,5;right[J:r50]

T:LeftADJ;40,60,90,5,5;left[J:150]

A 1
```



### [LEN:x] Text Length detection

This special command delivers the length of the specified text (x)

#### Syntax:

```
[LEN:x]
```

[LEN:...] - text length detection

**x** =

Textstring or variable name

#### Example:

```
mm

J

O R

S 11;0,0,68,70,100

T:VAR1; 10,10,0,5,5;TEXTLINE

B:VAR2; 10,15,0,CODE128,12,.5;Barcode

T 10,40,0,596,5;Length of VAR1:[LEN:VAR1]

T 10,50,0,5,5;Length of VAR2: (Barcode) [LEN:VAR2]

T 10,60,0,5,5;Length of Textstring: [LEN:Hallo]

A1
```

### **TEXTLINE**



Length of VAR1:8

Length of VAR2: (Barcode) 7

Length of Textstring: 5

#### 484

### [LOWER:...] converts to lower case letters

The "LOWER" function converts text contents into lower case characters

#### Syntax:

```
[LOWER: Name]

[LOWER:...]

Name = variable name
```

#### Example:

```
m m

J
S l1;0,0,68,71,100
T:Input;10,20,0,3,8;Hello World
T:LOWERCASE;10,40,0,3,8;[LOWER:Input]
A 1
```

Prints the field "Input" as it is keyed in, and prints the same data in field "LOWERCASE" as lowercase characters.

Hello World

hello world

## [LTRIM:... ] Trim data Left

The LTrim command removes space characters and Tab characters at the beginning of a text line.

### Syntax:

485

```
[LTRIM:x]
```

[LTRIM:...] - Trim data from left side

x = data

### Example:

```
m m

J
S 11;0,0,68,70,100
T:CutMe;10,20,0,5,5,n; Remove empty space
T:CutOff;10,30,0,5,5,n;[TRIM:CutMe]
A1
```

Remove empty space LEFT

Remove empty space LEFT

#### [name] Access a field with a name

Uses previously defined field contents of text or barcode fields for further operations. This might be to concetenate the values of different fields, to use the values for mathematical operations etc. It is required that the predefined field names are unique and case sensitive.

The name option can use a predefined field content multiple times within a label.

Syntax:

486

[name]

name = previously defined fieldname

#### Example:

```
S 11;0,0,68,71,100
T:FIELD1;10,20,0,3,5;cab
T:FIELD2;10,30,0,3,5;label printers
T:FIELD3;10,40,0,3,4;we like [FIELD1] [FIELD2]!
A 1
```

FIELD1 and FIELD2 are linked with additional standard text in FIELD3



Note: Field names are case sensitive !!

A fieldname must be defined unique. Using the same name twice or more often is not allowed and causes a Error Message in the printer's display..

> cab label printers well ke cab label printers !!

### [name,m{,n}] insert substring

Extracts data from an existing data string of an other previously defined field. Parts of field contents can be used for further operations in another field.

#### Syntax:

```
[name, m{,n}]
```

name	= previously defined field name
m	= position of the first character to be copied
n	= amount of characters to copy

**m** and **n** could be also variables from prior calculations

### Example:

```
m m

J

S 11;0,0,68,71,100

T:ORIGINAL;10,20,0,3,8;Hello GERMANY

T:CUTOFF;10,40,0,3,8;[ORIGINAL,10,4]

A 1
```

This example uses the previously defined field with the field name "ORIGINAL" and cuts from the content "Hello GERMANY" 4 characters, starting at character number 10. The result is shown below.

Hello GERMANY

MANY

## [RTMP...] Read value from serial (TMP) file

Reads the value from a serial file of the optional memory card

Syntax:	[RTMP{,x}]	
	[RTMP:]	- Read value from serial file
	x	= defines how many times the value will repeated

See also the command [WTMP] Write value as serial temp file.

# [RTRIM:...] Trim data Right

The RTRIM command removes space characters or Tab characters at the end of a text line.

#### Syntax:

489

```
[RTRIM:x]
```

```
[RTRIM:x] - Trim data right

x = data
```

### Example:

```
m m

J

S 11;0,0,68,70,100

T:CutMe;10,20,0,5,5,n; Remove empty space RIGHT

T:CutOff;10,30,0,5,5,n; [RTRIM:CutMe]
A1
```

Remove empty space RIGHT

Remove empty space RIGHT

## [RUSER...] Read value from (user) memory

Reads the value from the "user memory". Maximum length is 32 bytes.

Syntax	<b>(</b> :
--------	------------

[RUSER{,x}]

RUSER	= Read USER file, e.g. serial number
х	= defines how many time the value will repeated

See also the command "[WUSER]". - Write value to user memory.

### [S:...] Script style for numeric values

Influences the script style for numeric values. LATIN or ARABIC or THAI are valid values. Selecting ARABIC is only possible with font type -3 or special arabic true type fonts. This command has no influence on barcodes.

#### Syntax:

[S:name]

#### Example:

```
m m

J

S 11;0,0,68,71,100

T:var1;15,10,0,3,5;44,80

T:var2;10,20,0,3,5;+

T:var3;15,20,0,3,5;26,70

G 10,23,0;L:20,0.3

T:res;15,28,0,-3,x2,y2;[+:var1,var3][S:ARABIC]

T:var4;45,10,0,3,5;44,80

T:var5;40,20,0,3,5;+

T:var6;45,20,0,3,5;26,70

G 40,23,0;L:20,0.3

T:res1;45,28,0,-3,x2,y2;[+:var1,var3][S:THAI]

A1
```

Prints the result of this calculation in arabic and thai script style.

#### 492

## [SELECT:...] - Select data from a list

Enables the printer to show a selection list on the printers display. It shows a list of items which can be selected on the touch screen of the printer.

Syntax:

[SELECT:w,x,y,z ${,D}{,R}{,J}$ ]

[SELECT:] - Select Data		
W	= Text line which appears on the printers display (32 characters max.)	
х	<ul> <li>Field name of text object containing the select list. Items are separated using the ASCII group separator.</li> </ul>	
у	= Index of default selection. First item has index 1.	
z	Defines how often the input has to be entered	
D	= Deletes the previous input	
R	Repeats the input prompt if a record could not be found in a database	
J	<ul><li>Repeats the prompt when the printer asks for the input of the amount of labels.</li><li>(A[?,R]) defines a simple loop for the amount of labels.</li></ul>	

### [SELECT:...] - Select data from a list

The following example lists three values which show up for a selection on the printers display. The values can be selected by an optional attached PC keyboard or directly on the touch screen of your printer.

#### Example:

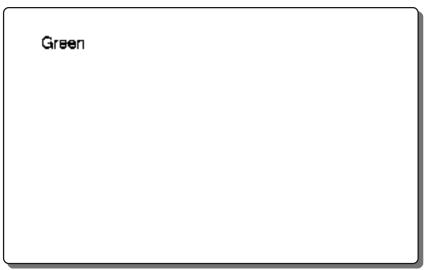
```
m m

J

S 11;0,0,68,71,104
T:colour;0,0,0,3,5;[I]Red[U:GS]Green[U:GS]Blue
T:index;0,0,0,3,5;[I][SELECT:Select colour,colour,2,1]
T 10,10,0,3,5;[SPLIT:colour,index]
A 1
```



This is what shows up on the display.



494

## [SER:...] - Serial numbering

Causes the printer to print serial numbers.

Syntax:

494

[SER:start{,incr,{freq}}]

[SER:] = Serial numbering	
start	<ul><li>Initialisation value</li><li>sets the start number</li></ul>
incr	increment value     presets the number which is added to the start number
freq	= frequency - defines the number of identical values on the labels before the serial number increments.

The printers will use automatically "1" if incr and freq are not set. Please see also the samples on the next pages.

#### Example:

```
m m

J

S 11;0,0,68,71,100

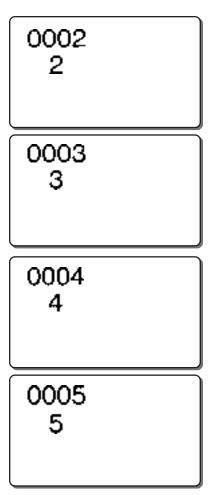
T:CNT; 10,15,0,3,10; [SER:1] [I]

T:FIELD1;10,10,0,3,10; [+:1,CNT] [C:0] [D:4,0]

T:FIELD2;10,20,0,3,10; [+:1,CNT] [C: ] [D:4,0]

A 4
```

The same example as for the "C:Fill.." command has been used (leading zero replacement) Please see there to get more information about these functions.



#### **Example: Counter with variable start value**

The following example shows a counter which uses a variable start value.

We define 2 invisible (non printable) fields which contain the start value and the counting part.

The mathematical sum of both fields will be printed as result of both fields.

The result is defined without digits behind the comma.

The start value is defined for the keyboard input and will be requested in the printer's display. In the example below the start value of 99 was keyed in.

#### Example:

```
m m

J

O R

S 11;0,0,68,71,100

T:start;0,0,0,5,5;[?:Counter-Start value?][I]

T:offset;0,0,0,5,5;[SER:000][I]

T 10,50,0,5,40;[+:start,offset][C:0][D:1,0]

A 4
```

102

101

100

99

The following example shows a label which will be saved on the printers memory card and the variable start value is sent by the attached computer.

Please refer also to the "M s" command which explains how to save labels on a memory card.

Do not use "M s" if your data is copied by FTP to the printer's memory card.

```
Example: Ms LBL; NUMBER
         m m
         H 100,0
         S 11;.0,.0,50.0,53.5,70.0
         T:YEAR;60.3,4.8,180.0,5,4.0;[YYYY]
         T:NR;0,0,0,3,2;0000000[I]
         T:OS;0,0,0,3,2;[SER:0000000][I]
         T:SER;48.3,4.7,180.0,5,4.0;[+:NR,OS][C:0][D:7,0]
         B:BAR2;66.7,43.9,180.0,2of5interleaved+MOD10,35.0,.34,3.0;[YEAR][SER]
         B:BAR3;19.9,6.0,270.0,2of5interleaved+MOD10,18.0,.34,3.0;[BAR2]
         Ms LBL
         A 1 [NOPRINT]
         Ml LBL; NUMBER
         R OS; [SER:0000025]
         A 3
```

The MI command recalls the label, the R command replaces the variable "OS" and the printer prints 3 labels.



#### **Example: Counter with restart from the beginning**

The following example shows how to program a counter which restarts after a specific amount of labels.

Here the counter starts at one, counts up until the value "3" is reached and restarts again counting from "1". Totally 10 labels will be printed.

#### Example:

498

```
m m

J

O R

S 11;0,0,68,71,100

T:COUNTER;0,0,0,5,5;[SER:0][I]

T:MAXLAB;0,0,0,5,5;[%:COUNTER,3][I]

T:RESULT; 30,30,0,5,12;[+:MAXLAB,1][D:2,0]

A 10
```

### [SPLIT:xx,n] - Split data

Selects field number "n" from the text xx (single texts must be separated by GS). The split command is mainly used together with the cab database connector. Data strings can be connected as one string, which reduces the transmission time for database access.

The data strings need to be separated by group separators.

#### Syntax:

```
[SPLIT:xx,n,{delim}]
```

[SPLIT:xx,n] - Split data	
xx	= data string
n	= field number
delim	= self defined delimiter (optional)

The following example shows, how data can be replaced and splitted in a previously defined label. The label had been saved before on a SD card. (SAMPLE.LBL)

#### Example:

```
m m

J
O R
S l1;0,0,68,70,104
T:CONTENT;0,0,0,5,pt1;
T 10,10,0,5,pt10;[SPLIT:CONTENT,1]
T 10,20,0,5,pt10;[SPLIT:CONTENT,2]
T 10,30,0,5,pt10;[SPLIT:CONTENT,3]
T 10,40,0,5,pt10;[SPLIT:CONTENT,4]

; Replacesequenz
M l LBL;SAMPLE
R CONTENT;FIELD1-Content[U:GS]FIELD2-Content[U:GS]FIELD3-Content[U:GS]FIELD4-Content
A 1
```

### [SPLIT:xx,n] - Split data

The delimiter can be defined as special character or as field name.

Now the next examples with self defined delimiter. In the first example we used a fieldname and in the second example we used a special character.

Usage of the fieldname "DELI":

### Example:

```
m m

J

O R

S 11;0,0,68,70,100

T:RESULT;0,0,0,5,pt1;FE029522|21036641|Tube|D654/
600X2910|2|A0938.00.4330.130

T:DELI;0,0,0,5,pt1;[U:$7C]

T 10,10,0,5,pt10;[SPLIT:RESULT,1,DELI]
A 1
```

Usage of a special character:

#### Example:

```
m m

J

O R

S 11;0,0,68,70,100

T:RESULT;0,0,0,5,pt1;FE029522|21036641|Tube|D654/
600X2910|2|A0938.00.4330.130

T 10,10,0,5,pt10;[SPLIT:RESULT,1,|]

A 1
```

#### 501

### [SQL:xx] SQL database access

Enables the printer to access a SQL database. This command is used together with the cab database-connector.

It requires that a file has been select first with the command "**E SQL....**". See also the cab database connector section later in this manual.

#### Syntax:

[SQL:xx]

[SQL:...] - SQL database access

**xx** = any SQL query

e.g. **SELECT** DESCRIPTION **FROM** TABLE **WHERE** SEARCHVALUE='{Fieldname}'

This example below shows a typical request from the SQL database

#### **Example:**

T 10,15,0,3,5; [SQL:SELECT PRODNAME FROM TA WHERE ARTICLE= `{ARTNO}']

The command [SPLIT] can be used if multiple fields are requested. These fields will be delivered, separated by group separators (GS).

[SPLIT] helps to separate this content. Please see also the [SPLIT] command.

## [SQLLOG:...] SQL logging into database

Same function as the **[SQL:xx]** command. SQLLOG will be processed when the label is printed. This enables data logging into a database.

Syntax: [SQLLOG:xx]

[SQLLOG:...] - SQL logging into database

xx = any SQL query

For further information please see the command **[SQL:xx]** and have a view to the cab databaseConnector section later in this manual.



502

Please note: The maximum length is 128 characters.

### [TRIM:... ] Trim data

The Trim command can be used to remove space characters at the beginning and at the end of a text line.

### Syntax:

```
[TRIM:x]
```

```
[TRIM:...] - trim data
```

```
\mathbf{x} = data
```

#### Example:

```
m m

J

S 11;0,0,68,70,100

T:CutMe;10,20,0,5,5,n; Remove empty space

T:CutOff;10,30,0,5,5,n; [TRIM:CutMe]

A1
```

Remove empty space

Remove empty space

### [U:x] Insert Unicode characters

This option inserts UNICODE characters in the data string of your text or barcode fields.

#### Syntax:

504

 $[\mathtt{U}:\mathtt{x}]$ 

#### U - Select unicode character

X

Hexadecimal value, indicated by a dollar sign (\$) or ASCII control code name, such as:

NUL, SOH, STX, ETX, EOT, ENQ, ACK, BEL, BS, HT, LF, VT, FF, CR, SO, SI, DLE, DC1, DC2, DC3, DC4, NAK, SYN, ETB, CAN, EM, SU, ESC, FS, GS, RS and US or Control codes for Code 128 such as

#### Some examples:

[U:\$20AC] creates the Euro currency symbol
[U:FNC1] creates a function code 1 character (Used for barcode typeCode 128)
[U:\$D] or [U:13] creates a carriage return and [U:\$A] or [U:10] creates a line feed

All described printers in this manual work internally with Unicode, no special option required. The availability of unicode characters depends on the selected font.

FNC1, CODEA, CODEB, CODEC.

## [U:x] Insert Unicode characters

The following example shows a little application which converts US Dollars into Euro ( just to show how to recall the Euro sign simply using the unicode feature of cab printers.)

### Example:

```
m m

J
S 11;0,0,68,71,100
OR
T:Amount;20,30,0,3,20;[?:Amount in US$:][I]
T:factor;0,0,0,3,3;[?:1 Euro= ? USD][I]
T 5,15,0,3,10,n; US $ to [U:$20AC] Converter
;T 10,30,0,596,8;[Amount] US$ = [*:Amount,factor] US$
T:dollars; 10,60,0,596,8;1 US$ = [/:1,factor] [U:$20AC]
T 10,45,0,596,8;[Amount] US$ = [/:Amount,factor] [U:$20AC]
A1
```

This example starts with a request in the display (attached USB - keyboard recommended), asks for the amount of US Dollars and the converting factor. You may select your preferred exchange rate... (we used 1.02 as factor .....)

Appendix C shows all characters including the unicode values of the built in truetype fonts.

# US \$ to € Converter

```
1 US$ = 0.98 €
```

### 506

## [UPPER:...] Convert to upper case characters

The "upper" function converts text contents into upper case characters

### Syntax:

[UPPER:Name]

[UPPER:...] - convert to upper case characters

Name

= data - content of a previously defined field (field name)

### Example:

```
m m

J

S 11;0,0,68,71,100

T:Input;10,20,0,3,8;cab Germany

T:UPPERCASE;10,40,0,3,8;[UPPER:Input]

A 1
```

Prints the field "INPUT" as it is keyed in, and prints the same data in field "UPPERCASE" as uppercase characters.

cab Germany

CAB GERMANY

507

## [WINF] Mark a line for writing into the info buffer

[WINF] marks a line to be written in the info buffer. This can be recalled with the "**ESC i**" command. This value will be set if the label is completely processed.( This means, that i.e. a label has to be taken away in demand mode!)

Syntax:

[WINF]

[WINF] - Mark line for writing into the info buffer

### Example:

```
m m

J

S 11;0,0,68,71,100

T 5,6,0,3,3; [SER:1000,4] [WINF]

A500
```

This example prints a label with a counter - starting at 1000 and incrementing by 4. When the label is completely processed, the value of the counter will be written into the WINF buffer.

Completely processed means, that a label in demand mode will write the value into the WINF buffer if it is printed **and** removed from the demand photo cell.

The selected value for the WINF buffer can also be marked as invisible (non-printing) using the [I] command.

Requesting this value can be done with the "ESC i" command. In our example we would receive the values 1000, 1004, 1008, 1012 ...... etc.



This command is useful if it needs to be controlled that the last label has been totally processed before the next label will be sent.

Please note: The maximum length is 128 characters.

## [WLOG] Write LOG file

Writes data to a log file on the memory card. The log file can be is used to keep track of printed labels and can be used to create a report of these data.

Syntax:

[WLOG]

[WLOG] - Write LOG file

### Example:

```
m m

J

S 11;0,0,68,71,100

E LOG;INFO

T:VAL; 5,6,0,3,3;[SER:0001][I]

T:PRINT;5,15,0,3,3;Label [VAL] printed at [DATE] at [TIME].[WLOG]

A3
```

This example keeps track of the labels, based on the counter value VAL which will be written to the LOG file "INFO". Requires also the command: "**E LOG...**".

### Contents of the file INFO.LOG:

Label 0001 printed at 28/07/2014 at 10:25:32. Label 0002 printed at 28/07/2014 at 10:25:32. Label 0003 printed at 28/07/2014 at 10:25:32.



Please note: The maximum length is 128 characters. Never switch your printer off while data is written to the memory card.

Loss of information or damage of the memory card would be the result. This command can not be used together with the internal flash file system (iffs). The Date format depends on the selected language.

Label 2000, or need at 28,07,2014 at 10,26,32.

## [WTMP] Write value to serial (TMP) file

Writes a value to a previously defined temporary file on the printer's memory card.

Syntax:

509

[WTMP]

[WTMP] - Write value to serial file

### **Example:**

```
m m

J

S 11;0,0,68,71,100

E TMP;EXAMPLE

T:XVAL;10,10,0,3,3; [RTMP,1] [I]

T:SERNO;10,10,0,3,3; [+:XVAL,1] [D:0,0] [I] [WTMP]

T:TESTFELD;10,20,0,3,8;Serial number is: [SERNO]

A4
```

The value of the variable XVAL will be saved in the file EXAMPLE.TMP.

The value increases in our example in steps of 1 whereby the result is saved on the memory card in the file EXAMPLE.TMP.

EXAMPLE.TMP is located in the "MISC" folder on the memory card. The value in the example.TMP file is "4" after printing these 4 labels. (The printout shows only the last printed label)



Please note: The maximum length is 128 characters. Never switch your printer off while data is written to the memory card.

Loss of information or damage of the memory card would be the result. This command can not be used together with the internal flash file system (iffs).

See also command [RTMP] - Read data from TMP file.

## Serial number is: 4

## [WUSER...] Write value to USER memory

Writes the value into the "user memory". The function is similar to the **[WTMP]** command, with the exception that only one user file can be used at the same time, the total amount of characters is less. The reason for this special memory is that the printer writes into a battery buffered RAM area, which has a better life time than writing to any other flash memory. Recommended for applications which use a lot of write cycles.

### Syntax:

[WUSER]

**WUSER** 

 Write into user memory maximum length is 32 bytes

### Example:

```
m m

J

S l1;0,0,68,71,100

T:XVAL;10,10,0,3,3; [RUSER,1] [I]

T:SERNO;10,10,0,3,3; [+:XVAL,1] [D:0,0] [I] [WUSER]

T:TESTFLD;10,20,0,3,8;Serial number is: [SERNO]

A3
```

This sample prints three labels where the counter counts from 1 to 3. The first label is shown below.

See also the command [RUSER] - Read value from user memory.

## Serial number is: 4

## **RFID Functions**

511

The following pages describe special commands which require the additional cab RFID module. RFID modules which have been used with extra port for the RFID control on A- series or A+ series printers do not support these commands.

### **RFID Functions**

[LTAG...] Lock RFID TAG area RFID TAG

[RTAGBIN...] Read RFID TAG binary

[TAGID] Read TAG ID
[WTAG...] Write RFID TAG

## [LTAG ... ] Lock RFID TAG area

Used to lock some blocks in the RFID Tag.

### Syntax:

```
[LTAG:start,len]
```

[LTAG:] - Lock RFID Tag area				
start	= start address (Byte)			
len	en = length (Byte)			

Lock a block of the TAG whereby "start" and "len" are bytes. First address in a TAG is "0". Depending on the tag structure it is only allowed to lock complete blocks, e.g. if the block size is 4 and LTAG is 2, then the complete block will be locked.

### Example:

```
mm

J

E RFID;T:Auto
S 11;0,0,68,70,100
T 10,10,0,3,5;CABRFID[SER:1][WTAG:0][I]
T 10,10,0,3,5;[LTAG:0,8][I]
A1
```

The sample above writes new content to the RFID tag ( [WTAG:0] ) and locks the content in the next line to avoid that it can be changed.



## [RTAG ... ] Read RFID TAG

Reads the RFID Tag.

### Syntax:

```
[RTAG:start,len]
```

[RTAG:] - Read RFID Tag					
start	= start address (Byte)				
len	len = length (Byte)				

Reads the TAG whereby "start" and "len" are bytes.

First adress in a TAG is " 0 ". Read data are converted in the codepage which had been previously defined with the "E command".

### Example:

```
mm

J

E RFID;T:Auto
S 11;0,0,68,70,100
T 10,10,0,3,5; [RTAG:0,8]
A1
```

Reads and prints the first 8 bytes of a RFID tag.

## [RTAGBIN ... ] Read RFID TAG binary

Reads the RFID Tag as binary data

Syntax: [RTAGBIN:start,len]

[RTAGBIN:] - Read RFID Tag BINary					
start	= start address (Byte)				
len = length (Byte)					

Reads the TAG whereby "start" and "len" are bytes.

First adress in a TAG is " 0 ". Read data is handled as binary data without any conversion.



## [TAGID] Read TAG ID

Shows the value of the read ID of a RFID tag as HEX value

```
Syntax: [TAGID]

[TAGID] - read tag ID Answer = Tag ID
```

In case of an error the printer responds 00 00 00 00 00 00 00 00

```
Example: m m

J

E RFID;T:Auto
S 11;0,0,68,70,100
T 20,20,0,5,5;[TAGID]
A1
```

This example reads the Tag ID of a ISO 15693 tag and prints the ID

This function requires that the printer is equipped with the optional cab RFID reader.

E0070000026A01A8

## [WTAG ... ] Write RFID TAG

Writes the RFID Tag in bytes

Syntax:

```
[WTAG:start{,len}]
```

[WTAG:] - write tag ID					
start	= start address (Byte)				
len	= length (Byte)				

Writes the RFID TAG whereby "start" and "len" are bytes. If the content is too short it will be filled up with zero bytes. This command writes blockwise! If len is missing the printer writes as much as data is available. Start must be devideable through the block size. First address in a TAG is "0".

Writes data in the codepage which had been previously defined with the "E command".

### Example:

```
m m

J

E RFID;T:Auto
S 11;0,0,68,70,100
T 20,20,0,5,5;CABRFID[SER:1][WTAG:0][I]
A1
```

The example writes new content into a tag



### cab DataBase Connector Kommandos

#### cab Database Connector

This software allows in connection with a printer via TCP/IP, to print a label which contains data from a SQL compatible data base. The data is recalled from the printer through its attached keyboard or a barcode scanner.

With the methods up to now it was necessary to load databases in a fixed format on a memory card into the printer.

This has the disadvantage that the data has to be converted, they never had been actual and the access time became slower the more the database was growing.

Changings in the central data base required an update on the printers memorycard to have access to the actual data.

cabDatabaseConnector works different. It can recall data from an existing database somewhere in the network. Changes, which are made in this database, are immediately available, if a new label is printed.

The care expenditure for the memory card is no longer needed. The printers can be somewhere in the network. - Theoretically they might be anywhere in the world.

### The following components are necessary:

- Current printer type
- · SD card or USB stick is recommended
- An input device (USB barcode scanner or USB keyboard)
- Network connection
- cab DataBase Connector software

The cab SQLClient - implemented in the printers - can have access to the database server directly on-line through the cab Database Connector and Ethernet TCP/IP.

All data bases with ODBC or a Microsoft OLEDB interface can be accessed.

With cabData Base Connector Server several tables and fields can be queried at the same time. Multiple predefined labels can be selected through the table of contents of the memory card.

<sup>\*</sup> cab database connector software is available in different versions, which work in a similar way The description here uses the "original version" of the software.

#### How it works:

The cab SQLClient in the printer contacts the cab DataBase Connector via Ethernet TCP and sends a SQL Query.

Cab Database Connector receives the SQL inquiry and sends it via ADO (ActiveX DATA Object) to the database server.

cab Database Connector receives a data record from the database server and sends it via TCP to the cab SQLClient. The cab SQLClient receives the requested data record as a character field.

### **Supported Databases:**

MS ACCESS, Ms SQLServer, Oracle, Dbase and ODBC connections.

Important: Jet40Sp3\_Comp.exe and mdac\_typ.exe must be installed. These files can also be downloaded from www.microsoft.com/data.

#### cab Database Connector and SQLClient

With the cab Database Connector and the built in SQL client, printers can retrieve data online via Ethernet TCP/IP directly from a database.

When the printer works as a stand alone print station, you do not need to store and maintain the database files on the SD cards anymore.

You can access all types of databases with an ODBC driver or a Microsoft ADO-Interface.

It is now possible to access more than one table and it is much faster than accessing data on the flash card.



cab Databaseconnector is available in 2 versions. The "traditional" version and the "current" version.

The explanation for some programming features are easier to show on the "traditional" version.

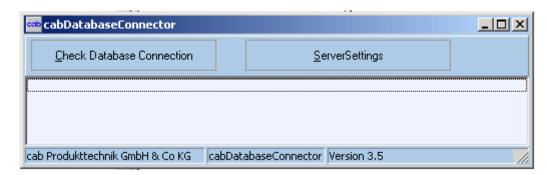
The current version offers more features and has a couple of other benefits such as the multi language support and the possibility to run it as service.

It depends on your application what you prefer. Detailed information is available in the description which comes with the software. This manual is more focussed on the programming requirements of JScript.

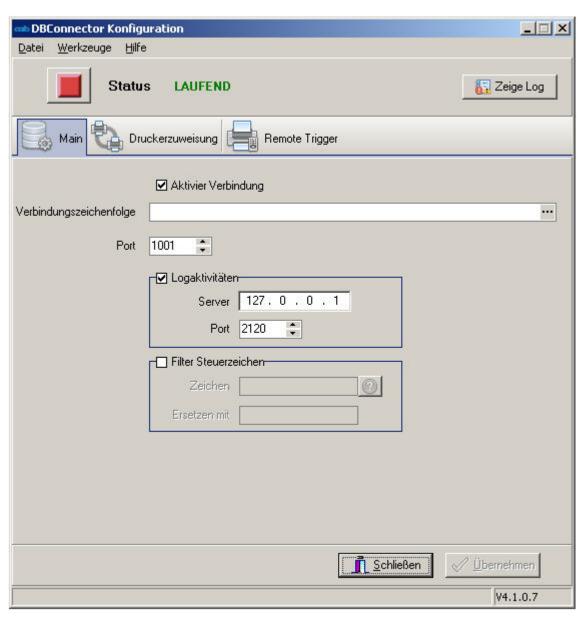
### Installation

### Step 1

Simply copy the program cabDatabaseConnector.exe on any PC in your network or on the server and and start it.



The program appears on screen as shown on the picture above or use the new version.



As mentioned before - we will proceed here with the "tradional" version to keep it as simple as possible.

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### Step 2

Click on [Server Settings] and type in the complete database connection string. Database connector has an implemented wizard, to help you to find the correct settings. This requires your knowledge about your database!

### Sample connection strings:

MSAccess: Provider=Microsoft.Jet.OLEDB.4.0;Data-Source=<DatabasePath+MDB-Filename>

ODBC: in most cases simply type in the ODBC-Datasourcename

MSSQLServer: Provider=SQLOLEDB.1;Integrated Security=SSPI; Persist SecurityInfo=False;Initial

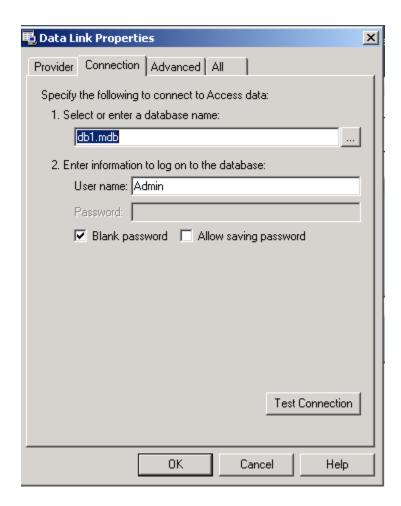
Catalog=cab; Data Source=hostname

ORACLE: Provider=MSDAORA.1;User ID=User; Data Source=Prod;Persist Security Info=False

Dbase: DSN=ExampleDatasource;DBQ=<DatabasePath>; DefaultDir=<DatabasePath>;FIL=dBase IV

The connection can be keyed in manually if it is known for the database connection or the built in wizard may be called up which appears in on screen as shown below.

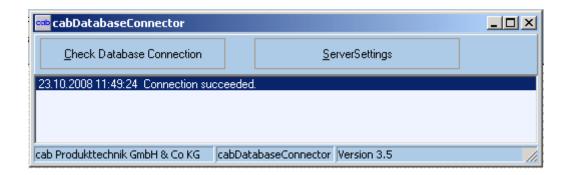
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Details about the wizard are described in the built in help file. You need good knowledge about your data base do a proper setup!

cab Database connector can be started multiple times in a network or multiple times on one PC.

The picture below shows a test of the connection settings, where a Microsoft Access database is connected.



Click on [Test Database Connection] to test the datasource.

If DatabaseConnector reports any errors in a popup, then install Jet40Sp3\_Comp.exe and mdac\_typ.exe.

You can download this files at http://www.microsoft.com/data.

If DatabaseConnector reports - Connection open failed- in the list box, then something is wrong with the connectionstring. Correct the connection string.

A sample which connects to a MS Access database is shown on the picture below.



#### Step3

Save the prepared label on the default memory card of your printer. A sample label is shown on the next pages. Please note that this requires additional commands to get access to your database.

These additional commands are required in the label:

The E-Command: (previously decribed in this manual)

Syntax: E SQL;<IP of cabDatabase connector>:Portnumber

Defines the IP address of the computer where cab database Connector is installed. The port number can be set in the database connector program itself and must be identical to the port address which is set with the "E "command.

Example: E SQL;192.168.0.80:1001

The command sets the connection to the computer with the IP address: 192.168.0.80 where the port number was set to "1001" in cab database connector program.

### **Required Query-Function:**

```
[SQL:Select Field from Table where Searchvalue='{Fieldname}']
```

SQL command language is used to access data from an existing SQL database.

Example:

T 10,15,0,3,5; [SQL:SELECT PRODNAME FROM TA WHERE ARTICLE= '{ARTNR}']

### The SPLIT - Command:

[SPLIT:Field, Index]

Example:

T 10,5,0,3,5;[SPLIT:RESULT,1]

Following is required to process the example successfully

- Your printer is equipped with a USB keyboard
- An optional memory card must be installed. (Also iffs could be used)
- · cab database connector has been started and set up correctly.
- The database must be available- we used the table name TA, the database search field name is ARTICLE which is compared with the search value "{ARTNR} " which is a field name of the label definition. The content of PRODNAME will be recalled from the database
- The following label example must be saved on the optional memory card.

The file below can be recalled from the printers memory card when F1 is pressed on the attached USB keyboard (this recalls the label) and has be followed by the label name

The content of the label is as follows:

### Example:

```
    m m
    J
    S 11;0,0,68,70,100
    H 200
    E SQL;192.168.0.128:1001
    T:ARTNR;10,5,0,3,5;[?:Artikelnummer,5560432,1,R,D]
    T 10,15,0,3,5;[SQL:SELECT PRODNAME FROM TA WHERE ARTICLE='{ARTNR}']
    A 1
```



Note: The line numbering is used for a better explanation, it does not belong to the program code.

### Explanation:

Line 1.	Selects metric measurement (m m)
Line 2.	Job start (J)
Line 3.	select the label size (S I1;) - in our case: 68 mm high and 100 mm wide
Line 4.	print speed (H 200 ) - here 200 mm/s
Line 5.	Tells the printer IP and port adress of the device where the database
	connector is installed. (in our case: IP - adress: 192.168.0.128 and the port adress: 1001)
Line 6.	Defines a text field which defines the text which will be shown in the display
	(T:ARTNR) - here we ask for a articlenumber in the SQL database.
	The printer expects here an input which contains a value from the SQL database.
Line 7.	Defines the SQL request and defines also the position and the font of the data field.
Line 8.	Sets the amount of labels which will be printed. (in our case 1 label)

Another example which uses the "SPLIT" command

### Example:

```
m m
O R
H 100,0,T
S 11;0,0,68,70,104
; Definition of IP Adress and Port where the
cabDatabaseConnector runs on
E SQL;192.168.1.102:1001
; User input over Printer Display
T:INPUT;0,0,0,5,pt10;[?:Article no.:,,,L7,R,D][I]
; Request Database Connector for SQL Statement
; (Requests all (*) Databasefields from Table 'article' where
the field 'artnr' corresponds to the JScript variable 'INPUT')
T:RESULT;0,0,0,5,pt10;[SQL:SELECT * FROM article WHERE
artnr='{INPUT}'][I]
; Splitting the requested database record into single fields
and print them on label
T:RES1;30,5,0,5,pt11;[SPLIT:RESULT,1][I]
T:RES2;30,10,0,5,pt11;[SPLIT:RESULT,2]
T:RES3;30,15,0,5,pt11;[SPLIT:RESULT,3]
T:RES4;30,20,0,5,pt11;[SPLIT:RESULT,4]
T:RES5;30,25,0,5,pt11;[SPLIT:RESULT,5]
B 12,30,0,20F5INTERLEAVED,25,1,15; [RES2]
; Fix printed fields on label
T 0,10,0,5,pt11; [J:r26] Articleno.:
T 0,15,0,5,pt11; [J:r26] Description:
T 0,20,0,5,pt11; [J:r26] Description:
T 0,25,0,5,pt11;[J:r26]Unit:
; Insert record in 'LOG' Table with DATE, TIME and printed
ARTICLE
T:DAT;0,0,0,5,pt10;[DATE][I]
T:TIM; 0, 0, 0, 5, pt10; [TIME] [I]
T 0,0,0,5,pt10; [SQL:INSERT INTO log VALUES
('{DAT}','{TIM}','{RES2}')][I]
; Print Quantity request
A [?]
```

### Chapter 8: abc - advanced basic compiler

## abc - advanced basic compiler

An internal basic compiler has been implemented for applications which require more than "only" print commands.

Originally designed for A-series printers (where the name comes from..) -meanwhile also implemented in all current cab printing systems and it will be used in future printers - but the name will not change...



We highly recommend to update the firmware first before abc is used. The following description is based on the current firmware release. Please install the current firmware before using abc !!!!! The current firmware release can be downloaded from http://www.cab.de.

The usage of abc requires good programming knowledge of the programming language BASIC.

abc is a command subset from a BASIC called "Yabasic" (at the moment V2.722). Except from the restrictions listed below it is 100% compatible to it, so you can use the original binaries to test your programs using Windows or Linux (downloads and documentation from www.yabasic.de).

### Requirements:

Running abc needs at least 300 kByte of free memory to work smoothly. Parts of this memory
are not being released after finishing the program, so restarting abc is faster.

#### **Restrictions:**

- No mouse functions
- No PRINT AT
- No COMPILE, no libraries
- No BEEP and BELL
- The content of a file has priority over abc output to JScript. This way abc can e.g. send
   "M I lbl;sample" to JScript. However this means that when a file is executed from card abc output is delayed until the file has been completely read and closed by Jscript!

### Important differences to Yabasic PC versions:

- To switch off the ESC command interpretation of JScript you can use POKE "transparent",
   0 or 1. However all data which is already in the input buffer has been filtered. So do not send data with ESC in it before the POKE command has been executed!
- abc works internally with Unicode, so multilingual data processing is no problem for abc programs. abc can also handle chr\$(0) within a string which is interpreted as string end in Yabasic.
- Programs can be stopped by CANCEL
- No SYSTEM\$() function.
- Printing ESC sequences to JScript has no effect

### Window-Handling:

- abc uses a hidden window which can be (partially) mapped to the front panel LCD. The printer handles the window as a bitmap with 8 bit indexed colours.
- So each dot can have a value of 0 (black) to 255 (white).
- During mapping to the LCD, each colour is mapped according to its brightness which is
  predefined as grayscales, i.e. 128 to 255 gives white pixels, 0 to 127 black pixels.
   The mapping can be changed with the POKE command to RGB colors which are useful if you
  want to write the graphic to the card.
- 'OPEN WINDOW width, height' opens the window. Only one is allowed. As this window is stored
  internally in standard memory, define it only the size you really need. (E.g. a window 100,100
  takes 10kByte memory). For the SQUIX-LCD a window of 272 by 480 is sufficient and EOS needs
  160x255
- There's only one font (16 dots high), variable width with support of latin, greek, cyrillic, hebrew and arabic scripts. The origin is in the upper left corner of the first character's bounding box. For right-to-left writing countries, the origin is in the upper right corner.

### Notes about obsolete abc commands:

- Some commands of abc are obsolete because the hardware might have changed. This might affect the control of some LEDs which are no longer available. If these LEDs are missing it makes no sense to control "missing" LEDs... There are alternative methods today when things are shown in the display instead of switching an LED on or off.
- We still kept the old commands in the lists on the next pages but we show them in red colored characters. This is done to help that you may understand also some older programming code. This commands are no longer supported.

### New functions compared to Yabasic:

- **POKE** "color#",rgb, #=1 to 254, 0 stays always black, 255 stays always white, e.g. POKE "color#15",dec("ff0000") sets color no. 15 to red.
- WINDOW TRANSFER TO "name" transfers the window content to a JScript image "name" which can be used e.g. with the I command.
- **WINDOW TRANSFER FROM** "name" loads the window with a JScript image. If the windows and image size are not identical the result is clipped.
- WINDOW WRITE TO "name" saves the current window as PNG on the memory card.
- **WINDOW READ FROM** "name" load a PNG into the current window. Path names are allowed here. The window has to be big enough to hold the image, else loading will fail! Supported formats are:
  - grayscale 1 to 8 bits per pixel
  - paletted images 8 bits per pixel
- **JGET\$** and **JPUT** are used to exchange data between JScript and abc. The exchange is synchronized, so you can use abc as JScript function. Use always as a pair, else execution of JScript and / or abc can be blocked!
- abc has a command check for the existence of files or devices:
   EXISTS ("filename" or EXISTS("/dev/rawip")

### **Restrictions compared to Yabasic:**

- No CIRCLE command.
- No BITBLT, GETBIT\$ and so on.
- WINDOW ORIGIN is not supported, i.e. the origin 0,0 is always in the upper left corner.
- The modifiers CLEAR and FILL have the following results (shown for the RECT command):

RECT: frame in foreground color
CLEAR RECT: frame in background color
FILL RECT: filled area in foreground color
CLEAR FILL RECT: filled area in background color

## abc - PEEK Variables:

command		type: description (S = String, I = Integer, F = Float)			
"direction"	I	direction of paper move 1 if forward, -1 if backward and 0 if standing			
"firmware"	s	Returns the firmware version of the machine ("e.g. "V5.15 (May 20 2018)")			
"freememory"	I	Returns the free main memory (available for abc or Jscript)			
" <del>imageheight:name</del> "	I	Returns the height of an image "name" in dots, 0 if not known			
" <del>imagewidth:name</del> "	I	Returns the width of an image "name" in dots, 0 if not known			
"iobox"	I	Returns the input state of the I/O box on USB. Returns -1 if not available. Input data is binary ORed, values ranging from 1 for input 1 to 8 for input 4.			
"jphase"	I	Phase of JScript-Interpreter:  0 waiting for label definition 1 in process of label definition 2 during printing 3 standby, waiting for new job or new data for old one			
"line"	I	Number of the last printed label			
"lcd_orientation"	I	Returns the LCD Orientation in degrees (0, 90, 180, 270)			
"lcd_resolution"	s	Returns the LCD Resolution in pixel (272x480 or 480x272 ) when rotated by 90 or 270°			
"line"	I	number of the actually printed label			
"machine"	s	Returns the type and name of the printer (e.g. "SQUIX4 /300").			
"manufacturer"	s	Returns the manufacturer of the machine (e.g. "cab").			
"mlength"	F	Measured length of last label distance (mm), if not known it is 0			
"os"	s	Delivers "cab SQUIX" or "cab <printer name="">" only for compatibility with Yabasic</printer>			
"peelpos"	I	Returns a 1 if the label is in peel-off position.			

## abc - PEEK Variables:

command	-	pe: description =String, I =Integer, F =Float)			
"peelmdule.sensorstate	"S	Returns a 1 if the label is in peelsensor			
"peri"	s	Returns name of peripheral (similar to JScript " <b>q p</b> " command).			
"read_controls"	I	Returns state of "read_controls" ? See Poke section.			
"resolution"	F	Resolution of printer in dpi.			
"rfid_rssi"	I	Returns the signal quality of a detected RFID tag. Range is 0 to 100.			
"sec70"	I	Time in unix format - i.e. seconds since Jan 1, 1970.			
"serial"	s	Returns the serial number of the PCB.			
"slength"	F	Stored label distance (mm), if not known or invalid it is 0. This is effectively the distance of the last defined label before being switched off.			
"source"	S	Name of last data source: "RS232", "RAWIP", "USB", "FTP", "LPD", "ABC", "SOAP", "BLUETOOTH", "unknown".			
"status"	s	State of the printer (same as ESC s answer string).			
"ticks"	I	Timer tick since startup of printer in 1/1000th seconds.			
"user"	s	Returns the content of the non-volatile user space			
"version"	F	Version of Yabasic.			
"width"	F	Maximum print width in mm.			
"winf"	s	Returns the contents of the WINF buffer (similar to the ESC i command).			
"xinput"	I	Status of the peripheral connector input pin (XSTART).			
"xoutput"	I	Reads actual peripheral control bits.			
"xstatus"	S	Extended state of the printer (same as ESC z answer string, but without CR).			



Note: PEEK's which respond with a string requrire the PEEK\$() function, whereby PEEK's which are float or integer need a PEEK().

### abc - PEEK Variables:

The following example uses a few of the Peek variables and prints the result on a label

### Example:

```
<ABC>
 a$=peek$("os")
  b=peek("version")
  c=peek("resolution")
  d=peek("width")
  f=peek ("mlength")
  g=peek("direction")
  h=peek("slength")
  i=peek("freememory")
  j$=peek$("status")
 print "m m"
 print "J"
 print "O R"
 print "S 11;0,0,68,70,100"
 print "T 5,8,0,5,5;peek samples:"
 print "T 50,8,0,5,3;OS: ",a$
 print "T 50,12,0,5,3; Version: ",b
 print "T 50,16,0,5,3;Resolution: ",c
 print "T 50,20,0,5,3;Max. Width: ",d
 print "T 50,24,0,5,3;Transparent: ",e
 print "T 50,28,0,5,3;Mlength: ",f
 print "T 50,32,0,5,3;Direction: ",g
 print "T 50,36,0,5,3;Slength: ",h
 print "T 50,40,0,5,3;Freememory: ",i
 print "T 50,44,0,5,3;Status: ",j$
 print "A 1"
</ABC>
```

### peek samples:

OS: cab EOS Version: 2.722

Resolution: 299.872399 Max. Width: 105.708981 Transparent: 0 Miength: 70.63944

Direction: 0

Stength: 59.886844 Freememory: 32403456 Statue: Y-000000Y

## abc - POKE Variables:

command	type: description (S =String, I =Integer, F =Float)					
"abort"	I Emulates pressing CANCEL/ABORT ? Stops abc Program					
<del>"backlight"</del>	Controls the backlight of the LCD if "lcd" is 1. 1 is on, 0 is off, 2 is controlled by JScript (Default).					
"bcolor"	I Sets the background color for abc window operations.					
"bypass"	I Value:0 or 1. 1 allows data from interfaces to go directly to JScript.					
"cancel"	cancels the current print job - similar as "ESCc"					
"color#x"	I Sets the RGB value for color #x. x is valid from 1 to 254. Color 0 (black) and 255 (white) cannot be modified.					
"fcolor"	I Sets the foreground color for abc window operations.					
"feed"	I Emulates the pressing of the Feed button					
" <del>httpswap"</del>	Can be used to swap the normal root directory and the memory card on the webserver. E.g. POKE "httpswap","/secret" moves the applet to /secret/index.htm and /card/index.htm to /index.htm.					
"iobox"	Sets the output state of the I/O box on USB. Returns error if not available.  Output data is binary ORed, values ranging from 1 for output 1 to 8 for output 4.					
"io.xin"	I/O interface support Beispiel: poke("io.xin"),"START" - see also "ESCxin the example on the following pages.	า" or				
"io.xout"	Responds with the ESC-xout string NNNYNNNN  Example: var\$ = peek\$("io.xout") - see also "ESCxout" or the example on the following pages.					
<del>"key"</del>	Puts a character into the key buffer. E.g. POKE "key",dec("F001") simulates pressing the MODE key.					
"lcd"	I Controls the source for the LCD. 0 is standard, JScript content. 1 is the window.					
"lcdx","lcdy"	I Offset for the LCD in the abc window. Works only if the window is bigger than the LCD.					

## abc - POKE Variables:

command	type: description (S =String, I =Integer, F =Float)			
"led"	Controls the state of the front panel LEDs (if "lcd" is 1). Bit coded:  1 = Cancel 2 = Mode (A-Series), Error (M-Series) 4 = Feed 8 = Pause 16 = Arrows (A-Series only) A+/Mach4 and newer machines: 1=Menu 2=Cancel 4=Feed 8=Pause 16=Enter 32=Up arrow 64=Left arrow 128=Right arrow 256=Down arrow EOSxx printers: No LEDs available			
<del>"ledmask"</del>	Masks the LEDs to be lit. Independent of "lcd"-value. Same bit coding as "led". A 0 masks the respective LED. Not available on EOS printers.			
"nice"	Sets the multitasking priority of abc vs. JScript. Ranges from 1 (JScript fast) to 20 (abc fast). Default is 10.			
"pause"	Emulates pressing PAUSE 0 ? Pause OFF 1 ? Pause ON			
"print_with_verify"	Controls the usage of a barcode scanner by the print engine of an enabled machine. Set to 1 for the printengine to wait for "scanresult" after each label.			
"read_controls"	Value: 0 or 1. 1 allows control characters to pass thru INPUT or INKEY\$.  All characters are passed to abc, including the character terminating the input line (e.g. CR). (This CR can be removed e.g. with TRIM\$.)			



## abc - POKE Variables:

command	-	type: description (S =String, I =Integer, F =Float)			
"scanresult"	1	Sets the result of the barcode verification scan:  1 Good, apply the label  2 Bad, display error (depending on user decision on front panel reprint will occur or not)  3 Bad, keep label on liner (reprint will occur)  4 Bad, put label in recycle position (if hardware available, reprint will occur)  5 Bad, put label on product (reprint will occur)  3+8 Bad, keep label on liner (no reprint)  4+8 Bad, put label in recycle position (if hardware available, no reprint)  5+8 Bad, put label on product (no reprint)			
"stdout"	s	Writes the systemlog			
"syserror"	S	Puts the first character of the string into the error message buffer. Allowed characters are the same as in the ESC s response.			
"transparent"	I	Value: 0 or 1. 1 switches off ESC-command interpretation			
"user"	S	Writes a value into the non-volatile user space. Max. 31 UTF-8 characters allowed.			
"usererror"	s	Ähnlich wie "syserror" aber mit Custom Error String			
"wakeup"	ı	Wakes the printer resp. prevents it from falling asleep.			
<u>"widget"</u>	<u>s</u>	Puts text into abc debug widget. Up to four characters printable (only digits and upper case letters). (Only available on A+/Mach4 machines.)			
"winf"	s	Writes a value into the "winf"-Buffer.			
"xinput"	I	Triggers the printstart of a label.(similar to start - Input signal)			
"xoutput"	I	status of the peripheral connector control bits (output)  Note: you have to set the peripheral mask to 0 (x m command) before!			
"xstart"	I	Triggers the print of label (analog to start input signal) on supprted hardware (e.g. Hermes+)			

## abc - Streams:

Filename	Direct	ion/Bit Description
"/dev/rs232:baud,handshake"	I/O,8	Baud: 1200-230400, handshake: -,RTS/CTS,XON/XOFF parity: N,E,O Stopbits: 1,2
<del>"/dev/ieee1284"</del>	I/O,8	bidirectional parallel interface
<del>"/dev/rs422:baud,handshake</del> "	I/O,8 <sup>1</sup>	RS-422 interface, baud: 1200-230400, handshake: -,XON/XOFF
<del>"/dev/rs485:baud,address"</del>	I/O,8 r	RS-485 interface, baud: 1200-230400, address: A-Z
"/dev/usb"	I/O,8°	USB-Client
"/dev/rawip"	I/O,8	RAW-IP Socket server
"/dev/lpr"	I,8°	LPD server
<del>"/dev/panel"</del>	I,16	input from front panel keys, key values are \$F001 Mode \$F002 Formfeed \$F003 Cancel \$F004 Pause \$F090 Cancel longer than 3 seconds
"/dev/keyboard"	I,16	input from external keyboard  There are too many keycode to list them here - please use the program listed in the sample section of this document.
"/dev/jscript"	I,16	JScript-Interpreter - needed for reading back answers
"/path/filename.ext"	I/O* ,8/16	file from memory card  Possible path:     card? (Default slot from setup)     usbmem? (USB stick)     sd? (SD card)     iffs? (Internal flash area)



<sup>\*</sup> no random writing within a file, only append or overwriting, according to the filename extension.



### abc - Modes:

mailto:address"	O,8	writes an email to specific address. A SMTP-server- and a return-address must be preset in the setup. Subject is the first line which will be printed in the stream.
"sql:ip,port"	I/O,16	Database Connector, always Unicode. You have to open two streams, one for reading and one for writing. After printing the SQL query, you have to input the result, even if you don't need them, e.g. after INSERT. The query is sent at the moment to do the first INPUT on the reading stream.

<sup>\*</sup> No accidentially writing on a file- only append or overwrite. This in the specified folders (i.e. /images, / labels, /fonts und /misc) on the memory card.

"r", "w", "a"	read, write and append (file reading and writing automatically transforms Unicode to ASCII and vice versa according to selected codepage, reading a Unicode or ASCII file is automatically detected)
"rb", "wb", "ab"	read, write and append without transforming (file reading and writing uses only low-byte of e.g. string)
"wu", "au"	write and append using Unicode



commands which are no longer supported are shown in red colors

### Notes:

- Some streams like "/dev/panel" are always Unicode-streams. Using 'b' or 'u' modifiers can have strange effects!
- Writing to an interface (e.g. /dev/rs232) will fail if the printer cannot send the data. There's a time out of 10 seconds.
- Opening an interface as file stops ESC interpretation on this device.
- abc has an additional command called FLUSH which enables you to clear the input buffer of /dev-streams in read mode (e.g. FLUSH #1 when 1 ist /dev/rawip). FLUSH #0 clears standard input.
- abc has an additional command to erase files: ERASE "name".
- on SQUIX, /dev/keyboard works only if a window is opened and displayed, some keycodes have changed compared to old printers.

### abc examples

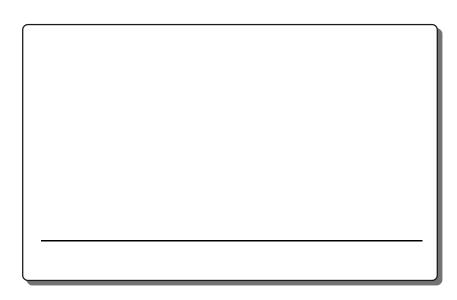
- The following pages show some examples what could be done with "abc".

abc-compiler example

Small program to print a 100mm long ruler with 1mm markings:

### Example:

```
; Test label for ruler
<ABC>
PRINT "m m"
PRINT "J"
PRINT "S 11;0,0,68,71,104"
PRINT "G 0,10,0;L:100,.15"
FOR X=0 TO 100
    IF MOD(X,10) = 0 THEN
        PRINT "G ",X,",10,270;L:4,.15"
    ELSE
        PRINT "G ",X,",10,270;L:2,.15"
END IF
NEXT X
PRINT "A1"
END
</ABC>
```

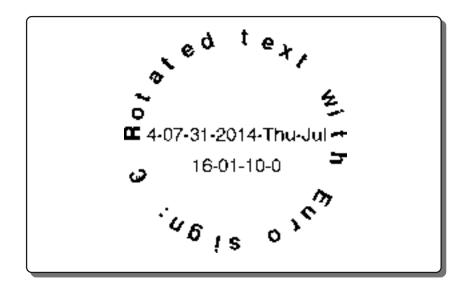


abc-compiler example

Small program to print a text in a circle:

### Example:

```
; Test label for rotated text
S 11;0,0,68,71,104
<ABC>
A$="Rotated text with Euro sign: "+CHR$(DEC("20AC"))+" "
N=LEN(A$)
D=360/N
FOR I=1 TO N
  W=((I-1)*D)/180*PI
  X=50-25*COS(W)
  Y=30-25*SIN(W)
  R=90-(I-1)*D
  IF R<0 THEN
   R = R + 360
  ENDIF
  PRINT "T ",X,",",Y,",",R,",3,6,b;",MID$(A$,I,1)
NEXT I
PRINT "T 0,30,0,3,5; [J:c100] ", date$
PRINT "T 0,38,0,3,5; [J:c100] ", time$
END
</ABC>
A 1
```



abc-compiler example

Small program to show usage of local and static variables.

Uses ASCII dump mode to show what happens:

```
a
<ABC>
for a=1 to 4:stars():next a
sub stars()
    static a$
    local b$
    a$=a$+"*"
    b$=b$+"*"
    print "; ",a$," ",b$
end sub
</ABC>
```

```
ASCII Dump Mode
     A4+;300+;710/2008+18.16+5
Fr.Tware V.4-7 (Ser (25,2008) - #132062727916
1
     < ABC><sup>C</sup>AF
      for a=1 to 4:stars():next a<sup>CLL</sup><sub>RF</sub>
      sub stars() 👯
      <sup>μ</sup>static a$<sup>GL</sup>r
      "local b$%ነ
     ¦a$=a$+"₭ቦቬኒ
                     ",a$," ",b$%k
      end sub<sup>c</sup>,í
      </ABC>%
       * *.
     ; ** *',
        XXXX X
     <ABC>ୃଧ୍
     poke ("lcd"),1%k
     </ABC>語
```

abc-compiler example

Small program to show ON GOSUB. Uses ASCII dump mode to show what happens:

```
ASCII Dump Mode
    A4 - (300 - 17/10/2008 - 22 23/15
Firmware V2 17 (Sop 26 2008) - #132062/27918
...
    <ABC>타
    for number=0 to 6%≥
    "on number+1 gasub sorry,one,two,th
    ree, four, five, sorry kla
    next number الم
     end&\-
     label sorry:print "; Sorry, can t c
     onvert ",number:returnኤኑ
     label one:print "; 1=one";returnet
     label two:print "; 2=two":returngt
     label three:print "; 3=three":retur
     ብ<sub>ሪ</sub>ኒት
     label four:print "; 4=four":return%
     label five:print "; 5=five":return<sup>c</sup>k
     </ABC>5
      Sorry, can t convert 05
     ; I=ouer
      2=tHO's
       3=three%
     : 4=four>
      5=fivel
       Sorry, can't convert bis
```

543

Small program to show READ,DATA and RESTORE. Use ASCII dump mode to show what happens:

```
a
<ABC>
restore names

read maxnum
dim names$(maxnum)
for a=1 to maxnum:read names$(a):next a
for number=0 to 10
    if (number>=1 and number<=maxnum) then
        print "; ", number, "=", names$(number)
else
        print "; Sorry, can't convert ", number
    endif
next number
error "Program finished"
label names
data 9, "one", "two", "three", "four", "five", "six"
data "seven", "eight", "nine"
</ABC>
```

Small program for measuring the label distance:

### Example:

```
<ABC>
DO

REM read measured distance
  dy=PEEK("mlength")
  If dy>0 BREAK
  PRINT "f"
  WAIT 0.25
  REM wait until standing again REPEAT
  REPEAT UNTIL (PEEK("direction")=0)
LOOP
PRINT "J"
PRINT "S 11;0,0,",dy-2,",",dy,",100"
PRINT "T 0,10,0,3,5;Measured label distance: ",dy,"mm"
PRINT "A 1"
  </ABC>
```

Measured label distance: 70.55604mm

### abc - advanced basic compiler examples

This program demonstrates the differences for file handling (a SD card drive and a hex editor are useful to see the difference):

```
<ABC>
a$="Hello "+CHR$(DEC("20AC"))

OPEN 1,"test.dat","w"

PRINT #1 a$

CLOSE 1

OPEN 1,"testu.dat","wu"

PRINT #1 a$

CLOSE 1

OPEN 1,"testb.dat","wb"

PRINT #1 a$

CLOSE 1

</ABC>
```

This program does also writing using files but on the RS-232:

### Example:

```
<ABC>
a$="Hello "+CHR$(DEC("20AC"))
OPEN 1,"/DEV/RS232:57600,RTS/CTS","w"
PRINT #1 a$,chr$(13);
FOR i=1 TO 10
PRINT #1 i,chr$(13);
NEXT i
CLOSE 1
</ABC>
```

This demonstrates the file path and name handling of abc (it is necessary to have test.dat on the card, e.g. from the last demo program):

```
<ABC>
PRINT "a"

PRINT "; test.dat: ",exists("test.dat")

PRINT "; test.dat: ",exists("TEST.DAT")

PRINT "; test.dat: ",exists("/card/misc/test.dat")

PRINT "; test.dat: ",exists("/CARD/TEST.dat")

PRINT "; test2.dat: ",exists("test2.dat")

</ABC>
```

#### Example how to modify the printers diplay

```
<ABC>
quan$=eosnuminput$("Enter", "Quantity", "1", "10")
sub eosnuminput$(line1$,line2$,minlen$,maxlen$)
local inp$,x,y,delbut,backbut,cancelbut,okbut
  open window 272,480
  poke("lcd"),1
   ' Frames around input fields
  rectangle 8,41 to 262,439:rectangle 16,111 to 255,148
   ' Cancel and OK Button
  rectangle 26,379 to 121,426:rectangle 149,379 to 244,426
   ' Boxes
  rectangle 17,170 to 93,214:rectangle 98,170 to 174,214:rectangle 179,170 to 255,214
   rectangle 17,216 to 93,260:rectangle 98,216 to 174,260:rectangle 179,216 to 255,260
   rectangle 17,262 to 93,306:rectangle 98,262 to 174,306:rectangle 179,262 to 255,306
  rectangle 17,308 to 93,352:rectangle 98,308 to 174,352:rectangle 179,308 to 255,352
   ' Words
   FONT "Monospace, 30"
  TEXT 46,172,"1":TEXT 127,172,"2":TEXT 208,172,"3"
TEXT 46,218,"4":TEXT 127,218,"5":TEXT 208,218,"6"
TEXT 46,264,"7":TEXT 127,264,"8":TEXT 208,264,"9"
  TEXT 46,310,".":TEXT 127,310,"0":TEXT 208,310,chr$(8592)
  TEXT 64,381, "X":TEXT 180,381, "OK"
   ' Title
  FONT "Swiss, 16"
  TEXT 17,67,line2$
   ' Input field
  char$=""
   FONT "Monospace, 16"
  clear fill rectangle 18,114 to 253,146
  TEXT 18,120, char$+" "
  DO
                 x=mousex
                 y=mousey
                 inp$=""
                 delbut=0
                 backbut=0
                 cancelbut=0
                 okbut=0
                 if x>=17 and x<=93 and y>=170 and y<=214 inp$="1"
                 if x>98 and x<=174 and y>=170 and y<=214 inp$="2"
                 if x>179 and x<=255 and y>=170 and y<=214 inp$="3"
                 if x>=17 and x<=93 and y>=216 and y<=260 inp$="4"
                 if x>98 and x<=174 and y>=216 and y<=260 inp$="5" if x>179 and x<=255 and y>=216 and y<=260 inp$="6"
                 if x>=17 and x<=93 and y>=262 and y<=306 inp$="7"
                 if x>98 and x<=174 and y>=262 and y<=306 inp$="8" if x>179 and x<=255 and y>=262 and y<=306 inp$="9"
                 if x>=17 and x<=93 and y>=308 and y<=352 delbut=1
                 if x>98 and x<=174 and y>=308 and y<=352 inp$="0"
                 if x>179 and x<=255 and y>=308 and y<=352 backbut=1
```

```
CANCEL and OK
     if x>=26 and x<=121 and y>=379 and y<=426 cancelbut=1
     if x>149 and x<=244 and y>=379 and y<=426 okbut=1
     if len(inp$) > 0 then
       DO
          x=mousex
          y=mousey
          if x=-1 and y=-1 break
          pause 0.01
        LOOP
        char$=char$+inp$
        clear fill rectangle 18,114 to 253,146
        if len(char$) <= 22 then TEXT 18,120, char$+"_"</pre>
          else TEXT 18,120,right$(char$,22)+"_"
        endif
     endif
     if backbut=1 and len(char$) > 0 then
          x=mousex
          y=mousey
          if x=-1 and y=-1 break
          pause 0.01
        LOOP
        char$=mid$(char$,1,len(char$)-1)
        clear fill rectangle 18,114 to 253,146
        if len(char$)<=22 then TEXT 18,120,char$+"_"</pre>
          else TEXT 18,120,right$(char$,22)+"_"
        endif
     endif
     if okbut=1 and len(char$)>0 then
       DO
          x=mousex
          y=mousey
          if x=-1 and y=-1 break
          pause 0.01
       LOOP
                                               Enter
     endif
                                               Quantity
     if cancelbut=1 then
          x=mousex
          y=mousey
          if x=-1 and y=-1 break
          pause 0.01
        LOOP
                                                                         3
       end
                                                   1
     endif
     if okbut=1 break
  LOOP
                                                                         6
                                                   4
  close window
  poke("lcd"),0
  if okbut=1 return char$
                                                              8
                                                                         9
end sub
</ABC>
                                                              0
                                                      Х
                                                                     OK
```

This is what our example shows in the display

### abc - advanced basic compiler examples

Simple program to show the capture of interface data, parsing it, extracting the data and sending it forward to the JScript interpreter:

Here we convert data which drives another printer model into data which will be understood by a cab printer. The incoming data is shown on the next page. The program runs in a loop, always ready to receive new data.

The label is prepared first in JScript, then incoming data is analysed and finally we replace the field contents with the extracted data.

### Example:

```
<ABC>
PRINT "J"
PRINT "S 11;0,0,68,71,104"
PRINT "T:t1;20,10,0,3,8;"
PRINT "T:t3;40,40,0,3,8;"
label start
line input a$
if left$(a$,15)="194300301480070" then
  print "R t2;",mid$(a$,16)
if left$(a$,15) = "194300300580172" then
  print "R t3;",mid$(a$,16)
if left$(a$,15)="194300301970073" then
  print "R t1;",mid$(a$,16)
endif
if a$="Q0001" then
  print "A 1"
endif
goto start
</ABC>
```



Please see also further information on the next pages

### This is the original data that had been sent by a labelling software:

The data below produced the same printout on another label printer.

```
M3000
<STX>d
<STX>e
<STX>f260
<STX>00220
<STX>V0
<STX>L
D11
PΑ
SA
H10
194300301480070Rot
19430030058017248
194300301970073Bernd
W
Q0001
Ε
<STX>L
D11
PΑ
SA
H10
Z
194300301480070gelb
19430030058017248
194300301970073Bertha
Q0001
Ε
```

Program to read keyboard codes:

### Example:

```
<ABC>
OPEN 1,"/dev/keyboard","r"
OPEN WINDOW 120,32
POKE "lcd",1
DO
   DO
   x=PEEK(#1)
   IF x<>-1 BREAK
LOOP
   CLEAR WINDOW
   TEXT 0,0,"Last character:"
   TEXT 0,16,"$"+hex$(x)+" = "+chr$(x)
LOOP
CLOSE WINDOW
```

Program to show readback of JScript-Commands and the FLUSH command:

### Example:

```
CABC>
OPEN 1, "/dev/jscript", "r"
OPEN 2, "/dev/rs232", "w"
PRINT "qm"
LINE INPUT #1 a$
PRINT #2 a$
CLOSE 2
CLOSE 1
rem FLUSH #0
PRINT "f"
</ABC>
```

Here is text which would normally trigger protocol error. It is deleted by FLUSH #0, so the PRINT "f" can work without problems.

Program to show how to "press" a key using a program:

```
; Label does an endless loop which is terminated by pressing
"total Cancel"
<ABC>
x=0
DO

IF x=0 THEN
 x=1
   POKE "key", dec("F090")
ENDIF
LOOP
</ABC>
```

Showing different fonts in the display

#### Example:

```
<ABC>
OPEN WINDOW 272,480
POKE "bcolor",255
POKE "fcolor",0
FONT "Swiss, 10"
TEXT 0,0,"Swiss"
FONT "Swiss, 20"
TEXT 0,20, "Swiss"
FONT "Swiss, 30"
TEXT 0,50, "Swiss"
FONT "Swiss, 40"
TEXT 0,90, "Swiss"
FONT "Swiss Bold, 40"
TEXT 0,130, "Swiss"
FONT "Monospace, 15"
TEXT 80,20, "Monospaced"
FONT "Monospace, 25"
TEXT 80,40, "Monospaced"
FONT "Default"
TEXT 80,0, "Default"
POKE "lcd",1
PAUSE 5
POKE "lcd",0
CLOSE WINDOW
</ABC>
```

Swiss Default
Swiss Monospaced
Swiss Monospaced
Swiss
Swiss
Swiss
Swiss

Testing the I7O commandsxin / xout

```
<ABC>
print "m m"
print "J"
print "O R,J"
print "P"
print "S 11;0,0,68,70,100"
print "T 10,10,0,5,pt10;TEST XIN/XOUT"
print "A 1"
        getxout()
        if (jobrdy) break
    LOOP
    pause 0.05
   poke("io.xin"), "START"
        getxout()
        if (peelpos) break
   poke("io.xin"),"LBLREM"
        getxout()
        if (!peelpos) break
    LOOP
       if peek("direction")=-1 break
    LOOP
       if peek("direction") = 0 break
    LOOP
    ' needed, because there is a gap in the printengine
    pause 1
   poke("io.xin"), "REPRINT"
        getxout()
        if (jobrdy) break
    LOOP
    pause 0.05
   poke("io.xin"), "START"
        getxout()
        if (peelpos) break
    LOOP
   poke("io.xin"),"LBLREM"
sub getxout()
   local xout$,tmp$
   xout$=peek$("io.xout")
    for a=1 to len(xout$)
       if mid$(xout\$,a,1)="Y" then tmp$=tmp$+"1"
           else tmp$=tmp$+"0"
        endif
    next a
    xout$=tmp$
   ready=val(mid$(xout$,1,1))
   jobrdy=val(mid$(xout$,2,1))
   feedon=val(mid$(xout$,3,1))
   per_ror=val (mid$(xout$,4,1))
   ribwarn=val(mid$(xout$,5,1))
   peelpos=val(mid$(xout$,6,1))
   homepos=val(mid$(xout$,7,1))
   endpos=val (mid$(xout$,8,1))
end sub
</ABC>
```

## **ASCII Table**

555

Control ch	aracters		
Decimal	Hex	ASCII	
Dezimal	Hex	ASCII	
0	0	NUL	
1	1	SOH	
2	2	STX	
3	3	ETX	
4	4	EOT	
5	5	ENQ	
6	6	ACK	
7	7	BEL	
8	8	BS	
9	9	HT	
10	Α	LF	
11	В	VT	
12	С	FF	
13	D	CR	
14	Ε	so	
15	F	SI	
16	10	DLE	
17	11	DC1	
18	12	DC2	
19	13	DC3	
20	14	DC4	
21	15	NAK	
22	16	SYN	
23	17	ETB	
24	18	CAN	
25	19	EM	
26	1A	SUB	
27	1B	ESC	
28	1C	FS	
29	1D	GS	
30	1E	RS	
31	1F	US	

# **Code 39 pattern chart**

556

Char.	Pattern	Bars	Spaces	Char.	Pattern	Bars	Spaces
1		10001	0100	М		11000	0001
2		01001	0100	N		00101	0001
3		11000	0100	0		10100	0001
4		00101	0100	P		01100	0001
5		10100	0100	Q		00011	0001
6		01100	0100	R		10010	0001
7		00011	0100	S		01010	0001
8		10010	0100	T		00110	0001
9		01010	0100	U		10001	1000
0		00110	0100	U		01001	1000
A 1		10001	0010	W		11000	1000
B		01001	0010	X		00101	1000
C		11000	0010	Y		10100	1000
D		00101	0010	Z		01100	1000
E		10100	0010	-		00011	1000
F		01100	0010	١.		10010	1000
6		00011	0010	Space		01010	1000
Н		10010	0010	*		00110	1000
'		01010	0010	\$		00000	1110
J		00110	0010	/		00000	1101
K		10001	0001	+		00000	1011
LI		01001	0001	%		00000	0111

## **Code 39 Full ASCII chart**

ASCII	CODE 39	ASCII	CODE 39	ASCII	CODE 39	ASCII	CODE 39
NUL	%U	SP	SPACE	@ A	%V		%W
SOH	\$A	!	/A		Ā	a	+ <u>A</u>
STX	\$B		/B	В	В	b	+B
ETX	\$C	#	/C	С	С	С	+C
EOT	\$D	\$	/D	D	D	d	+D
ENQ	\$E	%	/E	E	E	е	+E
ACK	\$F	&	/F	F	F	f	+F
BEL	\$G	•	/G	G	G	g	+G
BS	\$H	(	/H	Н	Н	ĥ	+H
HT	\$1	)	Л	1	1	İ	+
LF	\$J	*	/J	J	J	j	+J
VT	\$K	+	/Κ	K	K	k	+K
FF	\$L		/L	L	L	1	+L
CR	\$M	-	-	M	M	m	+M
SO	\$N			N	N	n	+N
SI	\$0	1	10	0	0	0	+0
DLE	\$P	0	0	Р	Р	р	+P
DC1	\$Q	1	1	Q	Q	q	+Q
DC2	\$R	2	2	R	R	r	+R
DC3	\$8	3	3	S	S	S	+S
DC4	\$T	4	4	T	Т	t	+T
NAK	\$∪	5	5	U	U	u	+U
SYN	\$∀	6	6	V	٧	٧	+V
ETB	\$W	7	7	W	W	W	+\/\/
CAN	\$X	8	8	Χ	X	Х	+X
EM	\$Y	9	9	Υ	Υ	У	+Y
SUB	\$Z	:	ΙZ	Ζ	Z	Z	+Z
ESC	%A	;	%F	[	%K	{	%P
FS	%В	<	%G	1	%L	:	%Q
GS	%C	=	%H	]	%M	}	%R
RS	%D	>	%1	Λ	%N	~	%S
US	%E	?	%J	_	%0	DEL	%T,%X,%Y,%Z

### GS1 128 / EAN 128 Al's

558

Code	Description	data length (without AI)
00 18	Serial Shipping Container Code (SSCC)	
01 14	Global Trade Item Number (GTIN)	
02	GTIN of Contained Trade Items	14
10	Batch/Lot Number	variable, up to 20
11	Production Date	6
12	Due Date	6
13	Packaging Date	6
15	Sell by Date (Quality Control)	6
17	Expiration Date	6
20	Product Variant	2
21	Serial Number	variable, up to 20
22	Secondary Data Fields	variable, up to 29
23n	Lot number n	variable, up to 19
240	Additional Product Identification	variable, up to 30
241	Customer Part Number	variable, up to 30
242	Made-to-Order Variation Number	variable, up to 6
250	Secondary Serial Number	variable, up to 30
251	Reference to Source Entity	variable, up to 30
253	Global Document Type Identifier	variable, 13
254	GLN Extension Component	variable, up to 20

y in the AI gives a number of decimal places in the following value.

The represented value is the following integer divided by 10y. For example, a net weight of 22.7 kg could be coded as 3101 000227, 3102 002270, 3103 022700, or 3104 227000.

30	Count of items variable, up to 8	
310y	Product Net Weight in kg	6
311y	Product Length/1st Dimension, in meters	6
312y	Product Width/Diameter/2nd Dimension, in meters	6
313y	Product Depth/Thickness/Height/3rd Dimension, in meters	6
314y	Product Area, in square meters	6
315y	Product Net Volume, in liters	6
316y	Product Net Volume, in cubic meters	6
320y	Product Net Weight, in pounds	6
321y	Product Length/1st Dimension, in inches	6
322y	Product Length/1st Dimension, in feet	6
323y	Product Length/1st Dimension, in yards	6
324y	Product Width/Diameter/2nd Dimension, in inches	6
325y	Product Width/Diameter/2nd Dimension, in feet	6

### **GS1 128 / EAN 128 Al's**

559

Code	Description	data length (without AI)
326y	Product Width/Diameter/2nd Dimension, in yards	6
327y	Product Depth/Thickness/Height/3rd Dimension, in inches	6
328y	Product Depth/Thickness/Height/3rd Dimension, in feet	6
329y	Product Depth/Thickness/3rd Dimension, in yards	6
330y	Container Gross Weight (kg)	6
331y	Container Length/1st Dimension (Meters)	6
332y	Container Width/Diameter/2nd Dimension (Meters)	6
333y	Container Depth/Thickness/3rd Dimension (Meters)	6
334y	Container Area (Square Meters)	6
335y	Container Gross Volume (Liters)	6
336y	Container Gross Volume (Cubic Meters)	6
340y	Container Gross Weight (Pounds)	6
341y	Container Length/1st Dimension, in inches	6
342y	Container Length/1st Dimension, in feet	6
343y	Container Length/1st Dimension in, in yards	6
344y	Container Width/Diameter/2nd Dimension, in inches	6
345y	Container Width/Diameter/2nd Dimension, in feet	6
346y	Container Width/Diameter/2nd Dimension, in yards	6
347y	Container Depth/Thickness/Height/3rd Dimension, in inches	6
348y	Container Depth/Thickness/Height/3rd Dimension, in feet	6
349y	Container Depth/Thickness/Height/3rd Dimension, in yards	6
350y	Product Area (Square Inches)	6
351y	Product Area (Square Feet)	6
352y	Product Area (Square Yards)	6
353y	Container Area (Square Inches)	6
354y	Container Area (Square Feet)	6
355y	Container Area (Square Yards)	6
356y	Net Weight (Troy Ounces)	6
357y	Net Weight/Volume (Ounces)	6
360y	Product Volume (Quarts)	6
361y	Product Volume (Gallons)	6
362y	Container Gross Volume (Quarts)	6
363y	Container Gross Volume (U.S. Gallons)	6
364y	Product Volume (Cubic Inches)	6
365y	Product Volume (Cubic Feet)	6
366y	Product Volume (Cubic Yards)	6
367y	Container Gross Volume (Cubic Inches)	6
368y	Container Gross Volume (Cubic Feet)	6
369y	Container Gross Volume (Cubic Yards)	6

### **GS1 128 / EAN 128 Al's**

560

Code	Description	data length (without AI)
37	Number of Units Contained	variable, up to 8
390y	Amount payable (local currency)	variable, up to 15
391y	Amount payable (with ISO currency code)	variable, 3–18
392y	Amount payable per single item (local currency)	variable, up to 15
393y	Amount payable per single item (with ISO currency code)	variable, 3–18
400	Customer Purchase Order Number	variable, up to 30
401	Consignment Number	variable, up to 30
402	Bill of Lading number	17
403	Routing code	variable, up to 30
410	Ship To/Deliver To Location Code (Global Location Number)	13
411	Bill To/Invoice Location Code (Global Location Number)	13
412	Purchase From Location Code (Global Location Number)	13
413	Ship for, Deliver for, or Forward to Location Code (Global Loca	tion Number) 13
414	Identification of a physical location (Global Location Number)	13
420	Ship To/Deliver To Postal Code (Single Postal Authority)	variable, up to 20
421	Ship To/Deliver To Postal Code (with ISO country code)	variable, 3–15
422	Country of Origin (ISO country code)	3
423	Country or countries of initial processing	variable, 3–15
424	Country of processing	3
425	Country of disassembly	3
426	Country of full process chain	3

### GS1 128 / EAN 128 Al's

561

Code	Description	data length (without AI)
7001	NATO Stock Number (NSN)	13
7002	UN/ECE Meat Carcasses and cuts classification	variable, up to 30
7003	expiration date and time	10
7004	Active Potency	variable, up to 4
703n	Processor approval (with ISO country code);	
	n indicates sequence number of several processors	variable, 3–30
8001	Roll Products: Width/Length/Core Diameter/Direction/Splices	14
8002	Mobile phone identifier	variable, up to 20
8003	Global Returnable Asset Identifier	variable, 14–30
8004	Global Individual Asset Identifier	variable, up to 30
8005	Price per Unit of Measure	6
8006	identification of the components of an item	18
8007	International Bank Account Number	variable, up to 30
8008	Date/time of production	variable, 8–12
8018	Global Service Relation Number	18
8020	Payment slip reference number	variable, up to 25
8100	Coupon Extended Code: Number System and Offer	6
8101	Coupon Extended Code: Number System, Offer, End of Offer	10
8102	Coupon Extended Code: Number System preceded by 0	2
8110	Coupon code ID (North America)	variable, up to 30
8200	Extended Packaging URL variable, up to 70	
90	Mutually Agreed Between Trading Partners	variable, up to 30
91–99	Internal Company Codes	variable, up to 30

Source: Internet

All statements without guarantee: The listings we found in english are different in details, compared to the listings we found in geramn language. Differences are shown in slanted letters. We highly recommend to follow the GS1 listings of the responsible organinsation.

### **Keyboard codes - Special characters**

Printer usage in stand alone mode with attached keyboard.

The generation of special characters depends on the country specific characteristics of the keyboard. Special characters as used by the keyboard with reference to different country settings. Use with the [ALT key] . Examples for some countries:

Char		[ALT +key]										
€	Ε	Ε	Ε	Ε	Ε	Ε	Ε	Ε	Ε	Ε	Ε	Ε
{	7	'			ä	à	ç	7	8	,	7	В
}	0	=			\$	\$	à	0	9	ç	0	Ν
[	8	(			ü	è	٨	8	è	١	8	F
]	9	)			**		\$	9	+	+	9	G
\	ß	_			<	<	<	+		0	<	Q
	<	-	,		1	1	&	<		1	,	W
'									\	0		
,			'	٠,		'	ù					ĺ
,		è					μ		,			ý
۸		ç					§					š
~	٨	٨	6	6	§	§	2	§	Ì	<	1/2	;
												=
~	+	é			٨	٨	=		ù	4		+
0			0	0				,	0	0		ř
2	2								2			
3	3								3			
#		"			3	3	"		à	3		Χ
\$								4			4	ů
¢					8	8						
£								3			3	
п		\$										
@	q	à			2	2	é	2	Ò	2	2	V
μ	m								m	m	m	
_					6	6				6		
÷	/	/	/	/	/	/	/	[/]	/	[/]	/	/
×	*	*	*	*	*	*	*	*	*	*	*	*
	GR	FR	UK	US	SG	SF	BE	SU	ΙT	SP	DK	CZ

Char	[ALT +key]
v	č
L	ž
	á
**	é
	,
÷	ú
×	)
đ	S
Ð	D
ł	K
Ł	L
ß	§
&	С
<	,
>	
*	-
	CZ

<numeric keypad
<numeric keypad</pre>

GR Germany ΒE Belgie FR France SU Suomi = Italia UK United Kingdom ΙT = US **United States** SP España Schweiz Denmark SG DK SF CZ Suisse Ceska republica

# **Keyboard Codes - Special characters**

Special characters may be generated with the keyboard in Stand Alone Mode by pressing two characters one after each other.

To generate character ZZ: 1st character [Z1] - 2nd character [ALT-Z2]

**Example:** For " \( \tilde{n} \) ": 1st character[\( \tilde{-} \)] -2nd character [ALT-n]

ZZ	Z1	Z2
À Á Â	,	Α
Á	,	Α
Â	٨	A A A
Ã	~	Α
Ä		A A
Å	0	
Æ Ç Č D' È	Α	Ε
Ç	,	С
Č	v	С
D'	'	C D E
È	٠.	Ε
É	•	E
Ê	٨	Ε
Ë		Е
Ë Ì Í	`	I
ĺ	•	ı
Î	٨	I
Ϊ		ı
IJ	ı	J
£	-	L N
Ñ	~	Ν

ZZ	Z1	Z2
Ò	,	0
Ó	,	0
Ô	٨	0
Õ	~	0
Ö		0
Ø	/	0
Œ	0	Ε
Ř	~	R
Š	v	S
Ù	٠.	U
Ú	,	U
Û	٨	U
Ü		U
Ý	,	Υ
¥	-	Υ
Ž		Z
à	`	а
á	,	а
â	٨	а
ã	~	а
ä		а

ZZ	Z1	Z2	
å	0	а	
æ	а	е	
а	_	а	
ç	,	С	
¢		С	
č	ŭ	С	
ď	'	d	
è	`	е	
é	,	е	
ê	٨	е	
ë		е	
ě	~	е	
ì	`	i	
í	,	i	
î	٨	i	
ï		i	
ij	i	j	
ľ	'	- 1	
ĺ	,	- 1	
ñ	~	n	
ň	٠	n	

ZZ	Z1	Z2
Ò	٠.	О
ó	,	О
ô	٨	О
õ	~	О
ö		0
Ø	/	О
œ	0	е
٥	_	0
ŕ	,	r
ř	•	r
š	v	s
ß	s	s
ť	'	t
ù	٠,	u
ú	,	u
û	۸	u
ü		u
ů	0	u
ý	,	У
ý ÿ ž		У
ž	v	z

# **Tips and Tricks**

The next pages are showing sam samples of teh "real life" - applications where we got requests form customers. This requests might be similar to your application.

### Variable day offset

#### Example:

565

```
; variable day offset
m m

J
S 11;0,0,68,70,104
O R
T:INPUT;0,0,0,5,pt1;[?:Input Dayoffset:]
T 10,25,0,5,18;[DATE:INPUT,0,0]
A 1
```

21/07/2015

# **Hexadecimal counter (Base 16, 0-F)**

### Example:

```
; Hexadecimal counter (BASE 16, 0-F)
m m

J
S 11;0,0,68,70,100
O R
T 35,50,0,5,50; [SER:0,1] [C: ,16]
A 20
```

This sample prints 16 labels with the hex values from 0 to F and restarts again with 0.

## Invisible field - depending on condition

#### Example:

```
; Invisible field - depending on condition
m m

J
s 11;0,0,68,70,104
O R
T:INPUT;0,0,0,5,pt1;[?:Which Type(1 or 2)?,,,L1,M!1]
T:TYPE1;0,0,0,5,pt1;[=:INPUT,1][I]
T:TYPE2;0,0,0,5,pt1;[=:INPUT,2][I]
T 10,10,0,5,pt10;Labeltype 1 [I:TYPE1]
T 10,20,0,5,pt10;Labeltype 2 [I:TYPE2]
A 1
```

A different result appears on the label, depending on the input the printer prints only one line with the word "Labeltype 1" or "Labeltype 2" or both lines.

Labeliype 2

## Memory card "reload"

### Example:

```
; Memory card "reload"
m m

J
S 11;0,0,68,70,104
O R
T 10,10,0,5,pt10;[?:Article No.:]
A 1
M r
```

This sample has to be saved on the printer's memory card or iffs etc.

It will show "Article No.:" on the display, prints one label and shows "Article No.:" again after the label is printed. So we generated that this label which runs in a loop. Leaving the loop can be done by pressing

CANCEL



on the printer.

# 569

# **Automatic start with pause**

```
; Automatic start with pause
p 1
m m

J
S 11;0,0,68,70,104
O R
T 10,10,0,5,pt10; Pause before Print
A 1
```

### Using Replace sequence and split the content

```
; Using Replace sequence and split the content
; Stored on SD Card (SAMPLE.LBL)
m m

J
S 11;0,0,68,70,104
O R
T:CONTENT;0,0,0,5,pt1;
T 10,10,0,5,pt10; [SPLIT:CONTENT,1]
T 10,20,0,5,pt10; [SPLIT:CONTENT,2]
T 10,30,0,5,pt10; [SPLIT:CONTENT,3]
T 10,40,0,5,pt10; [SPLIT:CONTENT,4]

; Replacesequence
M 1 LBL;SAMPLE
R CONTENT;FIELD1-Content[U:GS]FIELD2-Content[U:GS]FIELD3-Content[U:GS]FIELD4-Content
A 1
```

# Leading zero suppression after calculation

```
; Leading zero suppression after calculation
m m

J
S 11;0,0,68,70,104
O R
T:COUNT;10,10,0,5,8;[SER:0001][C:]
T:COUNT2;10,20,0,5,8;[*:COUNT,1][D:0,0]
A 5
```

## Replacing graphics dynamically

```
; Replacing graphics dynamically
; Label on memory card (SAMPLE.LBL)
; Images LOGO1.BMP, LOGO2.BMP,LOGO3.BMP also on mem.card
m m

J
    O R
S 11;0,0,68,70,104
T 10,10,0,5,pt10;Dynamic Loading and placing of Graphics

; Replacesequence (from Host)
M 1 LBL;SAMPLE
M 1 BMP;LOGO1
I 10,20,0;LOGO1
A 1
M 1 BMP;LOGO2
I 10,20,0;LOGO2
A 1
M 1 BMP;LOGO3
I 10,20,0;LOGO3
A 1
```

### Shift calculation

#### Example:

```
m m

J

O R

S 11;3,0,68,71,100

T:CT;0,10,0,3,3; [H24] [MIN] [I]

T:A;0,15,0,3,3; [=:CT,000] [I]

T:B;0,20,0,3,3; [>:CT,000] [I]

T:C;0,25,0,3,3; [>:CT,759] [I]

T:D;0,30,0,3,3; [>:CT,1559] [I]

T:E;0,35,0,3,3; [>:CT,2359] [I]

T:F;0,40,0,3,3; [+:A,B,C,D,E] [I]

T:R;0,45,0,3,3; [+:F,1] [I]

T:Data;10,50,0,3,3; III [U:GS] I [U:GS] II [U:GS] III [I]

T:shift;5,25,0,3,5; [H24] : [MIN] - Shift No: [SPLIT:Data,R]

A 1
```

This shows how a "Shift Work" marker can be printed. Getting the correct result depends on the time settings in your printer.

```
13:43 - Shift No: III
```

## **Appendix C - Character lists**

The following pages show the available characters of the True Type™ fonts in the printer. Each character can be recalled by using the the unicode command [U....]



Please note:The built in <u>bitmap fonts</u> do <u>not</u> support Unicode.

### 575

### **Character list Swiss 721 - Font number 3**

		F	ont list
	Morreu 23 11 5 dec SCUIX 4/00 Firmware VS 18	:OM	19) #164162035900
No	Name	.Тур <del>≎</del>	Cescription
-1	DE <sup>c</sup> 1	Bilmap	Default Font 12x12 dots
2	DEF2	Bitmap	Default Font (6x16 dets
-3	_DF43	Bilmap	Default Font 16x32 dots
-4	OCR A	Bilmap	OCR-A Size
≅	OCR[3	Bitmap	OGR-B
3	BX000003	TrueType	Swiss 721
5	BX0000005	TrueType	Swiss 721 Bold
7	CGTRIUM	TrueType	CG Triumviraje Condensed Bold
596	BX000596	TrueType	Monospace 821
1000	GHEI21M	TrueType	AF Hollin Voquan CB Mond
1001	HANWANG	TrueType	Har Wangheight
1010	GARUDA	TrueType	Garuda

### **Character list Swiss 721- Font number 3**

	!	li .	#	\$	%	&	1
0020	0021	0022	0023	0024	0025	0026	0027
0028	) 0029	* 002A	+ 002B	, 002C	- 002D	002E	0025
0	1 1 0031	2	3	4	5	6	7
8 8 0038	9	003A	• • • •	< 003C		> 003E	?
@	A 0041	B 0042	C 0043	D	E 0045	F 0046	G 0047
H 0048	0049	J	K 0048	L 004C	M 004D	N 004E	0
Р	Q	R	S	Т	U	V	W
X	Y	Z	0053	0054	]	0006	0057
0058	a	b B 80052	C C C C C C C C C C C C C C C C C C C	d	<b>e</b>	f F	g 3
h <sub>H</sub>	0061	j 0062	0063 K K 0068	0064	m M 006D	0066 N 006E	0067 O 006F
p 0070	<b>q</b>	r R 0072	<b>S</b> s 0073	t T 0074	U 0075	V V 0076	W 0077

X x 0078	<b>y</b> 0079	<b>Z</b> z 007A	AliGr + 7 007B	AlfGr + < 007C	AtGr + 0	Alt:Gr ++ 007E	€
00A0	<b>i</b> 00A1	<b>¢</b>	£	<b>X</b>	¥ 00A5	00A6	S Umschalt + 3 00A7
	©	<u>a</u>	«	-	-	®	-
O Umschalt + 2	DOA9  LIRKUMFLEX 0081	2 AltGr+2 0082	3 AliGr+3	AKUT 0084	Aligr+M	900AE	00AF • 0087
د 0088	1	<u>о</u>	>> 008B	1/4	1/2	3/4	¿ OOBF
À	Á	Â	Ã	Ä Umschalt + ä	Å	Æ	Ç
È	É	Ê	Ë	ì	ĺ	î	Ï
Ð	0009 Ñ	Ò	Ó	Ô	Õ	Ö Umschalt + ö	00CF
Ø	Ù	Ú	Û	Ü Umschaft + ü	Ý	Þ OODE	B
à	á	â	ã ooes	ä	å	æ	Ç
è	é	ê	ë	Ì 00EC	Í 00ED	Î COEE	i OOEF

ð	ñ	ò	ó	ô	õ	Ö	÷
Ø 00F8	ù 00F9	Ú 00FA	û 00FB	Ü Ü	ý 00FD	р	ÿ ooff
Ā	ā	Ă	ă	Ą	ą	Ć	ć
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Ę o118 Ġ	<b>Q</b>	011A	011B	011C	ĝ	011E	<b>ğ</b>
<b>G</b>	ġ 0121	<b>Ģ</b>	<b>ģ</b>	Ĥ 0124	ĥ 0125	0126	ħ 0127
Ĩ 0128	Ĩ 0129	012A	0128	0120	Ĭ 012D	012E	į 012F
i	I	IJ	ij	Ĵ	ĵ	Ķ	ķ
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0138	0139 <b>Ł</b>	013A	013B	ń	013D	ņ	Ŏ13F
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0158	0159	015A	0158	015C	015D	015E	015F
Š	š	Ţ	ţ	Ť	ť	Ŧ	ŧ
0160	0161	0162	0163	0164	0165	0166	0167
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0168	0169	016A	016B	016C	016D	016E	016F
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0170	0171	0172	0173	0174	0175	0176	0177
Ϋ	Ź	ź	Ż	ż	Ž	ž	ſ
0178	0179	017A	0178	017C	0170	017E	017F
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0192	01E6	01E7	01FA	01FB	01FC	01FD	01FE
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01FF	02BC	02BD	0208	0207	02C9	0208	0209
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02DA	02DB	02DC	02DD	037E	0384	0385	0386
	Έ	Ή	1	O	Ύ	Ώ	t
0387	0388	0389	038A	038C	038E	038F	0390

A 0391	B 0392	0393	<b>△</b>	E 0396	Z 0396	H 0397	Θ 0398
0399	K	A 0398	M	N 0390		0	П 03A0
P 03A1	Σ 03A3	T 03A4	Y 03A5	Ф 03А6	X 03A7	Ψ	Ω
Ϊ	Ϋ	ά	έ	ή	ί	ΰ	α
β	Y	δ	8	ζ	η	θ	03B1
K	λ	µ	V	ξ	O	Π	ρ
S	ОЗВВ	T	U	Ф	X	ψ	w
Ü	Ü	Ó	Ú	ώ	Ë	ъ	ŕ
<b>E</b>	S	0300	i	J	Љ	Њ	<b>h</b>
K	<sub>0405</sub>	0406	A	Б	B	040A	040В
040C	<b>Ж</b>	3	0410	й	0412	0413	0414 M
0415	0416	0417	0418	0419	041A	041B	041C

Н	0	П	Р	С	Т	У	Φ
X	Ц	Ч	0420	0421 Щ	Ъ	Ы	Ь
Э	Ю	Я	a	б	В	042B	Д
042D	042E	042F	0430	0431	0432	0433	0434
е	ж	3	и	й	ĸ	л	М
0435	0436	0437	0438	0439	043A	0438	043C
Н	0	П	p	С	Т	У	ф
043D	043E	043F	0440	0441	0442	0443	0444
X	Ц	Ч	Ш	Щ	ъ	ы	Ь
0445	0446	0447	0448	0449	044A	044B	044C
Э	ю	Я	ë	ħ	ŕ	ε	s
044D	044E	044F	0451	0452	0453	0454	0455
i	Ï	j	љ	њ	ħ	Ŕ	ў
0456	0457	0458	0459	045A	0458	045C	045E
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045F	0490	0491	06B0	05B1	0582	06B3	05B4
	V.	_	-				١.
05B5	0586	0587	05B8	0589	05BB	05BC	06BD
-	-	1			:		א
05BE	05BF	05C0	05C1	05C2	05C3	05C4	05D0

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5D1	05D2	05D3	05D4	05D5	05D6	06D7	0508
1	1	Э	ל	ם	מ	1	ב
5D9	05DA	05DB	05DC	05DD	05DE	05DF	05E0
O	ע	ባ	פ	Υ	צ	P	ר
05E1	05E2	05E3	05E4	05E5	05E6	06E7	05E8
ש	ת	n	η	n	,	"	(
05E9	05EA	05F0	05F1	05F2	05F3	05F4	060C
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0618	061F	0621	0622	0623	0624	0625	0626
1	ب	ö	ت	ث	ح	ح	خ
0627	0628	0629	062A	062B	062C	062D	062E
<b>د</b> 062F	3 0630	0631	<b>ن</b> 0632	0633	ش	ص	ض
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0661	0662	0663	0664	0665	0666	0667	0668

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369	066A	0668	066D	0677	0678	0679	067A
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4 57B	067C	067D	067E	067F	0680	0681	0682
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883	0684	0685	0686	0687	0688	0689	068A
ķ	ڌ	ڍ	ڎ	š	ڐ	ל	ڒ
68B	068C	068D	068E	068F	0890	0691	0692
,	١,	١,	١,	ڗ	ژ	ڙ	بښ
<b>)</b> 693	<b>).</b> 0694	<b>J</b>	J. 0696	0697	0698	0899	069A
ш	ڜ		ڞ	ڟ	ڠ	ڡ	ڢ
پیر <sub>698</sub>	069C	يص	069E	069F	06A0	06A1	06A2
ڣ	ڤ	ڥ	ڦ	ڧ	ڨ	ک	2
6A3	06A4	06A5	06A6	06A7	06A8	06A9	06AA
گ	ك	ڎ	ڮ	گ	گ	ڱ	ڲ
6AB	06AC	06AD	06AE	06AF	0680	0681	06B2
ڳ	څ	ť	ì	Ĵ		ь.	
EB3	06B4	0685	0686	06B7	O6BA	5 0588	ڼ <sub>OBBC</sub>
000		£	^	*	*		
ث	<b>&amp;</b>	6			0000	9	9
68D	06BE	0600	06C1	06C2	06C3	06C4	06C5
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06C6	06C7	06C8	06C9	06CA	06CB	06CC	06CD

ئ 08CE	<b>ې</b>	<b>ي</b> 08D1	<b>∠</b> 06D2	66D3	- 06D4	0605	• 06F0
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9	W OBF2	Ŵ	Ŵ	Ŵ	W	Ü.	Ý
06F9	1E80	1E81	1682	1E83	1E84	1E85	1EF2
ý	_	_	_	_	6	,	,
1EF3	2013	2014	2015	2017	2018	2019	201A
•	"	"	,,	†	<b>‡</b>	•	
2018	201C	201D	201E	2020	2021	2022	2026
‰	,	"	<	>	!!	-	/
2030	2032	2033	2039	203A	203C	203E	2044
n 207F	O 2080	1 2081	2	3	4	5	6
201F	2000	2001					
7	8	9	Fr	£	Pt	ര	€ AltGr + E
2087	2088	2089	20A3	20A4	20A7	20AA	20AC
%	$ \Im $	l	Nº	$ \Re$	TM	$ \Omega $	e
2105	2111	2113	2116	211C	2122	2126	212E
×	1/3	2/3	1/8	3/8	5/8	7/8	<b>←</b>
2135	2153	2154	2158	215C	215D	215E	2190
1	->	1	$\leftrightarrow$	1		<b>₽</b>	<b>=</b>
2191	2192	2193	2194	2195	21A8	2185	2100

↑ 21D1	<b>⇒</b>	<b>↓</b> 21D3	<b>⇔</b> 21D4	<b>∂</b>	<b>Δ</b>	220F	<u></u>
_	/		V	∞	L	Λ	ſ
≈ ≈	± 2215	2219	221A	221E	221F	2229	
2248	2260 D <sub>E</sub>	2261	2264	2265	2302	2310	2320
2321	2421	2500	2502	250C	2510	2514	2518
251C	2524	252C	2534	253C	2550	2551	2552
2553	2554	2555	7] 2556	2557	2558	2559	255A
2558		2550		255F	-     2560	2561	2562
-   2563	2564	2565	¬⊏	2567	2568	<u></u>	# 256A
# 2568		2580	2584	2588	258C	2590	2591
2592	2593	25A0	25A1	25AA		25AC	2582
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#### Font list Monico 23 11 50.17 2018 dec SCUIX 4/000M Firmware V5 19 (Jul 20, 2018) #164162035900 Nο Name Гур⊕ Cescription \_DEF1 Bilmap Cefault Font 12x12 dots -1 DEF2 Bitmap Default Font 16x16 dets 3 DF43 Bilmap - Default Font 16x32 dots OCR A Bilmap OCR-A Size .4 ıΞ OCR 3 Bitmap OCR-8 BX000003 3 TrueType Swiss 721 TrueType Swiss 721 Bold BX0000005 CGTRIUM TrueType CG Triumviraje Condensed Bold 596 BX000596 TrusType Manospace, 821. 1000 GHEI21M TrueType AF Hallin Vagrum 38 Web. 1001 HANWANG TrueType Hanvyang-elight IC10 GARUDA TrueType Garuda

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,···	صر	ضر	شي	*	<b>&gt;</b>	호	لله
D2A	FD2B	FD2C	FD30	FD3E	FD3F	FD88	FDF2
مالاية علية	=	-a	=	-		_	w.
DFA	FE70	FE72	FE74	FE76	FE78	FE7A	FE7C
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E7D	FE7E	FE80	FE81	FE82	FE83	FE84	FE85

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E86	FEB7	FE88	FE89	FEBA	FE8B	FE8C	FEBD
l	ب	ب	ڊ	٠	ö	ä	ت
E8E	FE8F	FE90	FE91	FE92	FE93	FE94	FE95
<u>-</u> -	ڌ	تد	ث	ث	ڎ	â	ج
E96	FE97	FE98	FE99	FEBA	FE98	FE9C	FE9D
3	ج	ج	ح	2	>	>	خ
E9E	FE9F	FEA0	FEA1	FEA2	FEA3	FEA4	FEA5
خ	خ	خر	د	٦	٤	نا	ر
EA6	FEA7	FEA8	FEA9	FEAA	FEAB	FEAC	FEAD
,	ز	ز	س	س		<b></b>	ش
EAE	FEAF	FEB0	FEB1	FEB2	FEB3	FEB4	FEB5
ش	ش	ش	ص	ص	ص	_	ض
EB6	FEB7	FEB8	FEB9	FEBA	FEBB	FEBC	FEBD
ض	ض	ض	ط	ط	ط	ط	ظ
EBE	FEBF	FEC0	FEC1	FEC2	FEC3	FEC4	FEC5
ظ	ظ	ظ	ع	ع	2	2	غ
EC6	FEC7	FEC8	FEC9	FECA	FECB	FECC	FECD
į	غ	غ	ف	ف	ف	غ	ق
ECE	FECF	FED0	FED1	FED2	FED3	FED4	FED5
ۊ	ق	ق	ك	اک	2	2	J
ED6	FED7	FED8	FED9	FEDA	FEDB	FEDC	FEDD

#### Character list CGTriumvirateCondBold - Font number 7

- 1. Format is standard TrueType
- 2. Version is 4.00
- 3. Encoding is Unicode
- 4. Font supports 567 characters
- Character listsCode pages supported include: PC-850, CP 1250 (Latin 2), CP 1251 (Cyrillic), CP 1252 (Latin 1), CP 1253 (Greek), CP 1254 (Turkish), CP 1255 (Hebrew).

#### Font list

Monico 23 11 50.17 2018 ded SCUIX 4/000M Firmware V5 19 (Jul 20, 2018) #164162035900

No	Name	.Тур <del>≑</del>	Cescription
-1	_DE <sup>c</sup> 1	Bilmap	Cefault Font 12x12 dots
2	DEF2	Bitmap	Default Font 16x16 dets
-3	_DF43	Bilmap	Default Font 16x32 dots
-4	OCR_A_	Bilmap	OCR-A Size
٠Æ	OCR[3]	Bitmap	OCR-8
3	BX000003	TrueType	Swiss 721
5	BX000005	TrueType	Swiss 721 Bold
7	CGTRIUM	TrueType	CG Triumvirate Condensed Bold
596	BX000596	TrueType	Manospace 821
1000	GHEI21M	TrueType	AF Hall to Magnath CB Work
1001	HANWANG	TrueType	Har Wattgile Light
1010	GARUDA	TrueType	Garuda

## **Character list CGTriumvirateCondBold - Font number 7**

	Font Name: CG Triumvirate Condensed Bold														
0020	<u>!</u>	0022	#	\$ 0024	0/0	& 0026	, 0027	0028	)	* 002A	+	, 002C	 002D	002 <b>E</b>	/ 002F
0	1	2	3	4	<b>5</b>	6	7	8 0038	9	003A	• • 003B	< 003C	= 003D	> 003E	? 003F
<b>Q</b>	A 0041	<b>B</b>	C 0043	<b>D</b>	<b>E</b>	F 0046	<b>G</b>	H 0048	0049	J 004A	<b>K</b>	L 0040	004D	<b>N</b>	0049
P 0050	<b>Q</b>	<b>R</b>	<b>S</b>	T 0054	<b>U</b>	V 0056	W 0057	<b>X</b>	<b>Y</b>	<b>Z</b>	[ 005B	0050	005D	005E	0 <del>05</del> ₽
0060	a 0061	<b>b</b>	C 0063	d 0064	<b>e</b>	<b>f</b>	<b>g</b>	<b>h</b>	0069	<b>j</b>	<b>k</b>	0060	m 006D	n 006E	0 006F
<b>p</b>	<b>q</b>	r 0072	<b>S</b>	t 0074	<b>U</b>	<b>V</b>	<b>W</b>	<b>X</b> 0078	<b>y</b>	<b>Z</b>	{ 007B	0070	}	~ 007E	00A0
       	<b>C</b>	£	<b>Ø</b>	¥ 00A5	       	<b>§</b>	 00A8	© 00A9	<b>a</b>	<b>((</b>	OOAC	- 00AD	® ooae	— 00AF	O 00B0
±	<b>2</b>	<b>3</b>	00B4	μ 00B5	¶	• 00B7	00B8	<b>1</b>	O OOBA	>> 00BB	1/ <sub>4</sub>	1/2 00BD	3/4 00BE	<b>¿</b>	À
<b>Á</b>	Â 00C2	Ã 00C3	Ä	Å 0005	Æ 0006	Ç 0007	È	<b>É</b>	Ê	Ë 00CB	0000	( 00CD	00CE	Ü 00CF	Ð
Ñ	Ò 00D2	Ó 00D3	Ô	Õ	Ö 00D6	X 00D7	Ø 00D8	Ù 00D9	Ú	Û 00DB	Ü	<b>Ý</b>	<b>þ</b>	В	à 。。。。
á 0081	â	ã 00E3	ä 0084	å 0085	æ 00E6	<b>Ç</b>	è	<b>é</b>	ê ooea	ë 00EB	) OORC	Í 00ED	Î	<b>Ï</b> 00EF	ð 00 <b>F</b> 0
ñ	<b>Ò</b>	<b>Ó</b>	Ô	<b>Õ</b>	Ö 00 <b>9</b> 6	- 00F7	Ø 00F8	ù 00 <b>7</b> 9	Ú	Û 00FB	Ü	ý 00FD	þ oofe	<b>ÿ</b> 00 <b>P</b> F	Ă 0102
ă 0103	<b>A</b>	<b>ą</b>	Ć	<b>Ć</b>	Č	Ğ	Ď	ď 010F	Ð	đ	Ę 0118	<b>ę</b>	<b>Ě</b>	<b>Č</b>	Ğ
ğ 011F	0130	0131	IJ 0132	<b>ij</b> 0133	Ĺ 0139	( 013A	Ľ 013D	       	Ł 0141	∤ 0142	<b>Ń</b>	ń 0144	Ň 0147	ň 0148	Ő 0150
ő 0151	Œ 0152	<b>œ</b>	Ŕ 0154	<b>ŕ</b>	Ř 0158	ř 0159	<b>Ś</b>	<b>Ś</b>	<b>Ş</b>	<b>Ş</b>	Š 0160	<b>Š</b>	Ţ 0162	<b>ţ</b>	Ť
ť 0165	Ů	Ů 0169	Ű	ű 0171	Ϋ́ 0178	<b>Ź</b>	<b>Ź</b>	<b>Ż</b>	<b>Ż</b>	<b>Ž</b>	<b>Ž</b>	<b>f</b>	0206	<b>0</b> 207	0209

## **Character list CGTriumvirateCondBold - Font number 7**

Fon	ıt Nar	ne: C	G Tr	iumv	rate	Con	dens	ed B	old						
v		0		~	"	,		Ά	Έ	Ή	1	Ό	Υ	Ω	Ϊ
02D8	02D9	02DA	02DB	02DC	02DD	0384	0385	0386	0388	0389	038A	038C	038E	038F	0390
<b>A</b>	<b>B</b>	<b>Г</b>	<b>∆</b> 0394	<b>E</b>	<b>Z</b>	<b>H</b>	0398	0399	<b>K</b>	<b>∧</b>	M 0390	<b>N</b>	039E	039F	П 03A0
P 03A1	Σ 03A3	T 03A4	<b>Y</b>	<b>Ф</b>	<b>X</b>	Ψ 03A8	Ω 03A9	Ï 03AA	<b>Ϋ</b> 03AB	ά 03ΑC	<b>έ</b>	ή 03ΑΕ	( 03AF	ΰ 03B0	<b>Q</b>
β 03B2	<b>γ</b>	δ 03B4	<b>8</b>	ζ 03B6	<b>η</b>	<b>0</b>	<b>L</b> 03B9	<b>K</b>	λ 03BB	μ 03BC	V 03BD	ξ 03BE	0 03BF	Π 03C0	ρ 03C1
ς 03C2	<b>O</b>	T 03C4	<b>U</b>	Ф	<b>X</b>	ψ 03C8	ω ω	Ü 03CA	Ü	Ó 0300	ύ	ώ 03CE	Ë	<b>Ђ</b>	<b>Ć</b>
6	<b>S</b>	0406	<b>Ï</b>	J	љ	<b>Њ</b>	<b>Т</b>	K 0400	<b>ў</b>	<b>Ц</b>	<b>A</b>	<b>Б</b>	<b>B</b>	<b>Г</b>	Д
<b>E</b>	Ж	3	<b>И</b>	Й 0419	<b>K</b>	<b>Л</b>	M 0410	<b>H</b>	0	П 041F	P 0420	C 0421	T 0422	<b>y</b>	<b>Ф</b>
X 0425	Ц 0426	<b>4</b>	Ш 0428	Щ	<b>Ъ</b>	Ы 042В	<b>b</b>	<b>3</b>	Ю 042E	<b>Я</b>	<b>a</b>	<b>6</b>	<b>B</b>	Γ 0433	Д 0434
<b>e</b>	<b>Ж</b>	<b>3</b>	<b>И</b> 0438	<b>Й</b>	<b>K</b>	Л 043B	M 0430	<b>H</b>	0 043E	П 043F	<b>p</b>	C 0441	T 0442	<b>y</b>	Ф
X 0445	Ц 0446	<b>4</b>	Ш 0448	Щ	<b>b</b>	Ы 044В	<b>b</b>	<b>3</b>	<b>Ю</b> 044Е	<b>Я</b>	ë 0451	<b>ħ</b>	<b>ŕ</b>	<b>6</b>	<b>S</b>
<b>i</b> 0456	<b> </b>	<b>j</b> 0458	<b>乃</b>	<b>Њ</b> 045А	<b>ħ</b>	<b>K</b>	<b>Ў</b>	<b>Ų</b> 045F	<b>Ґ</b>	<b>Ґ</b>	: 05B0	v: 05B1	-: 05B2	*: 05B3	05B4
 05B5	05B6	 05B7	05B8	05B9	 05BB	05BC	05BD	- 05BE	- 05BF	0500	. 0501	0502	05C3	<b>X</b>	<b>1</b>
λ	T	ה	ı	1	n	υ	١	٦	כ	ל	ם	מ	1	)	ס
05D2	05D3	05D4	05D5	05D6	05D7	05D8	05D9	05DA	05DB	05DC	05DD	05DE	05DP	05120	05E1
у 05 <b>8</b> 2	η 05E3	9 0524	Y 0525	<b>Y</b> 0586	<b>7</b> 05E7	<b>)</b>	<b>لا</b> 0589	<b>n</b> osea	<b>))</b> 05F0	וי 0571	11 05 <b>F</b> 2	05F3	05F4	200E	200F
_ 2013	2014	2015	2017	2018	, 2019	, 201A	66 201C	,, 201D	59 201E	† 2020	‡ 2021	2022	2026	0/00	<b>(</b> 2039
) 203A	<b>!!</b> 2030	4 2074	D 20AA	€ 20AC	N <u>o</u>	TM 2122	1/3	2/3 2154	<b>←</b>	<b>↑</b>	→ 2192	<b>J</b>	<>> 2194	<b>1</b>	<u>↑</u> 21A8

## Character list CGTriumvirateCondBold - Font number 7

Fon	Font Name: CG Triumvirate Condensed Bold														
	2215	2219		2302	 2500	2502		7 2510	L 2514		- 2510	_  2524		 2534	
<u>==</u>	2551	2554	7	 255A	_ 255□	L 	_  2563	¬_ 2566	<u></u>	 □	2580	2584	2588	2591	2592
2593	25A0	■ 25AA	 25AC	▲ 25B2	► 25BA	▼ 25BC	<b>▼</b> 25C4	O 25 CB	25D8	O 25D9	© 263A	<b>©</b> 263B	263€	₽ 2640	∂ 26 <b>4</b> 2
♠ 2660	2663	2665	<b>♦</b> 2666	) 266A	266B	, F151				•			•	•	

#### Font list Monica 23 11 50.17 2018 dec SQUIX 4/000M Firmware V5 19 (Jul 20, 2018) - #164162035900 Nο Name Гур⊕ Cescription DEF1 Bilmap | Default Font 12x 2 dots -1 2 DEF2 Bitmap | Default Font 16x16 dets DH43 Bilmap - Default Font 16x32 dots -3 OCR A -4 Bilmap OCR-A Size OCR\_B Bitmap OCR-8 BX000003 TrueType Swiss 721 BX000005 TrueType Swiss 721 Bold CGTRIUM TrueType CG Triumviraje Condensed Bold 596 BX000596 TrusType Manospace, 621 1000 GHEI21M TrueType AF Hallin Magram (18 More) 1001 HANWANG TrueType Harvyang-elight IC10 GARUDA TrueType Garuda

	!	ш	#	\$	%	&	1
020	0021	0022	0023	0024	0025	0026	0027
<b>(</b>	0029	* 002A	+	. J . 002C	 	002E	/ 002F
<b>)</b>	1 0031	<b>2</b>	3 0033	4	5 5 0035	6	7
8	9	:	;	<	=	>	?
a a	Α	В	С	D	E	F	G
0040	0041	0042	0043	0044	0045	0046	0047
Н	I	J	K	L	M	N	0
0048	0049	004A	004B	004C	004D	004E	004F
Р	Q	R	S	T	U	V	W
050	0051	0052	0053	0054	0065	0066	0057
Χ	Υ	Z	[	\	]	^	_
058	0059	005A	005B	005C	006D	006E	005F
000	<b>a</b>	b 8 0062	C 0063	<b>d</b>	<b>e</b>	f ocea	g 0067
h	i	j	k	1	m	n	o
0068	0069	006A	006B	006C	006D	006E	006F
р	q	r	s	t	u	V	w
0070	0071	R 0072	0073	T 0074	U 0075	V 0076	W 0077

X x 0078	<b>y</b>	<b>Z</b> z	AltGr + 7 007B	AlfGr+< 007C	AliGr + 0	AliGr++ 007E	€
00A0	00A1	<b>¢</b>	£	¤	¥ 00A5	I I coas	S Umschalt + 3 00A7
	©	<u>a</u>	«	-	-	®	_
00A8	00A9	00AA	00AB	00AC	00AD	00AE	00AF
O Umschalt + ZIRK 00B0	± UMFLEX 00B1	2 AltGr + 2 0082	3 AhGr+3 00B3	AKUT 00B4	HtGr + M 0085	¶	0087
3	1	ō	»	14	1/2	34	¿
00B8	0089	00BA	0088	00BC	00BD	00BE	00BF
À	Á	Â	Ã	Ümschalt + ä	Å	Æ	Ç
È	É	Ê	Ë	Ì	Í	Î	Ï
00C8	0009	00CA	00CB	00CC	00CD	00CE	00CF
Ð	Ñ	Ò	Ó	Ô	Õ	Ö Umschaft + ö	×
Ø	Ù	Ú	Û	Ü Umschalt + ü	Ý	Þ	B
0008	00D9	00DA	00DB	00DC	DODD	000E	00DF
à	á	â	ã	ä	å	æ	ç
è	é	ê	ë	ì	í	î	ü
00E8	00E9	00EA	00EB	00EC	00ED	00EE	00EF

ð	ñ	Ò 00F2	Ó	Ô	Õ	Ö	**************************************
Ø 00F8	ù <sub>00F9</sub>	Ú	û OOFB	Ü 00FC	ý	þ <sub>COFE</sub>	ÿ
Ā	ā	Ă 0102	ă 0103	<b>A</b>	ą	Ć	Ć
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Ð	đ	Ē	ē	Ĕ 0114	ĕ	Ė	ė
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Ġ	ġ <sub>0121</sub>	<b>Ģ</b>	ģ 0123	Ĥ 0124	ĥ	<b>#</b>	ħ 0127
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İ 0130	1	<b>U</b>	ij 0133	Ĵ	ĵ	Ķ	ķ 0137
<b>K</b>	Ĺ	1 013A	Ļ,	ļ 013C	Ľ	1'	L: 013F
1·	Ł 0141	<b>1</b>	Ń 0143	ń	Ņ 0145	ņ 0146	Ň 0147

ň	'n	Ŋ	ŋ	Ō	ō	Ŏ	ŏ
Ő	ő	014A	014B <b>©</b>	Ŕ	ŕ	Ŗ	014F
0150	0151	0152	0153	0154	0155	0158	0157
Ř	ř	Ś	ś	ŝ	ŝ	Ş	ş
0158	0159	015A	015B	015C	015D	015E	015F
Š	š	Ţ	ţ	Ť	ť	Ŧ	ŧ
0160	0161	0162	0163	0164	0165	0166	0167
Ũ	ũ	Ū	ū	Ŭ	ŭ	Ů	ů
0168	0169	016A	016B	016C	016D	016E	016F
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0170	0171	0172	0173	0174	0175	0176	0177
Ϋ	Ź	ź	Ż	Ż	Ž	ž	ſ
0178	0179	017A	017B	017C	017D	017E	017F
f	Ğ	ğ	Å	å	Æ	æ	Ø
0192	01E6	01E7	01FA	01FB	01FC	01FD	01FE
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01FF	02BC	02BD	0206	0207	0209	0208	0209
0		~	"	;	′		Ά
02DA	02DB	02DC	0200	037E	0384	0385	0386
	Έ	Ή	Ί	σ	Υ	Ω	ï
0387	0388	0389	038A	038C	038E	038F	0390

A 0391	B 0392	0393	<b>Δ</b>	E 0395	Z 0396	H 0397	О
I	K	٨	M 039C	N	Ξ	0	П
P	Σ	039B	Υ	Φ	X	Ψ	Ω
Ï	Ÿ	ά	έ	ή	í	Ü	a
β	ү	δ	8 8	ζ	η	Ө	1
03B2	λ	μ	0385 <b>V</b>	ξ	03В7	ОЗВВ	ρ
G OSBA	σ	03BC	038D <b>U</b>	Ф	03BF	Ψ	ω
03C2	Ü	03C4 Ó	Ú	ώ	03C7	ъ	(3C9
6 6	s s	oscc I	ü Ü	03CE	0401	0402	0403 <b>T</b> h
0404 <b>K</b>	о405 Ў	0406	0407	0408 <b>Б</b>	0409 B	040A	о40В
040C	040E	9 040F	D410	<sub>0411</sub>	0412 K	о <sub>413</sub>	0414 M
0415	0418	0417	0418	0419	041A	041B	041C

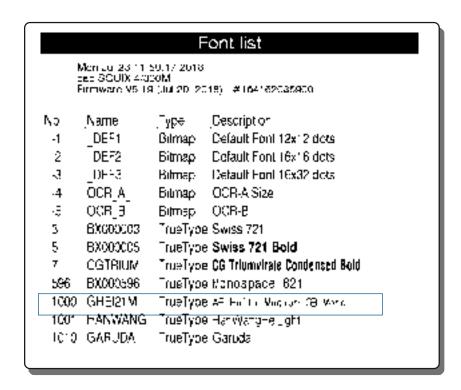
H 041D	O 041E	П 041F	P 0420	<b>C</b>	T	<b>y</b>	Ф
X 0425	Ц	<b>4</b>	Ш 0428	Щ 0429	<b>b</b>	Ы 0428	<b>b</b>
Э	Ю	Я	а	б	В	Г	Д
е	Ж	3	O430	Й	K	О433	M
H	O438	0437	p	C	043A	у	ф
X	Ц	ч	<u>0440</u>	Щ.	Ъ	Ы	Ь
Э	Ю	Я	ë	ħ	ŕ	€	S
i	044E	j	љ	0452	h	K K	<sub>0455</sub>
0455 <b>Џ</b>	0457	0458 <b>Ľ</b>	0459	045A	0458	045C	045E
045F	0490	0491	05B0	0581	05B2	7: 0583	0584
0685	0586	0587	<b>▼</b> 0588	0589	0588	05BC	05BD
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05BE	058F	0500	05C1	05C2	05C3	05C4	05D0

ב	ג	Т	ה	า	T	n	ט
0501	0502	05D3	05D4	0505	05D6	0507	0508
1	า	Э	ל	ם	מ	1	ב
0509	05DA	05DB	05DC	0500	05DE	06DF	05E0
O	ע	ๆ	פ	Υ	צ	ק	า
05E1	05E2	05E3	05E4	05E5	05E6	05E7	05E8
ש	ת	n	η	n	,	"	6
05E9	05EA	05F0	05F1	05F2	05F3	05F4	060C
•	?	ء	7	Í	ؤ	1	ئ
061B	061F	0621	0622	0623	0624	0625	0626
١	ب	5	ت	ث	ج	ح	خ
0627	0628	0629	062A	0628	062C	062D	062E
۷	ذ	ر	ز	<u>w</u>	m	ص	ض
062F	0630	0631	0632	0633	0634	0635	0636
ط	ظ	ع	غ	-	ف	ق	ك
0637	0638	0639	063A	0640	0641	0642	0643
ل	م	ن	ھ	و	ی	ي	*
0644	0645	0646	0647	0648	0649	064A	0648
J	8	-		_	-	٠	
064C	064D	064E	064F	0650	0651	0652	0660
١	۲	٣	٤	٥	٦	٧	٨
0661	0662	0663	0664	0665	0666	0687	0868

٩	ی	•	١	۲	٣	٧	٨
0669	06CC	06F0	06F1	06F2	06F3	06F7	06F8
٩	Ŵ	ŵ	Ŵ	ŵ	W	w	Ý
6F9	1E80	1E81	1E82	1E83	1E84	1E85	1EF2
ý	_	_	_	_	ſ	,	,
EF3	2013	2014	2015	2017	2018	2019	201A
•	"	"	,,	+	‡		
201B	201C	2010	201E	2020	2021	2022	2026
00	′	"	<	>	!!	-	1
2030	2032	2033	2039	203A	203C	203E	2044
n	o	1	2	3	4	5	6
07F	2080	2081	2082	2083	2084	2085	2086
7	8	9	Fr	£	Pt	മ	€ AlGr+E
1087	2088	2089	20A3	20A4	20A7	20AA	20AC
C O	3	e	Nº	R	TM	Ω	e
105	2111	2113	2116	211C	2122	2126	212E
X	1/3	2/3	18	38	58	78	<b>←</b>
2135	2153	2154	2158	215C	215D	215E	2190
1	>	↓	↔	1	<u>\$</u>	<b>₽</b>	←
2191	2192	2193	2194	2195	21A8	2185	21D0
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2321	2421	2500	2502	250C	2510	2514	2518
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251C	2524	252C	2534	253C	2550	2551	2552
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2553	2554	2555	2556	2557	2558	2559	255A
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2563	2564	2565	2566	2567	2568	2569	256A
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256B	256C	2580	2584	2588	258C	2590	2591
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2592	2593	25A0	25A1	25AA	25AB	25AC	2582
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0	<b>©</b>	•	<b>\$</b>	오	3	<b>^</b>	*
25E6	263A	263B	263C	2640	2642	2660	2663

<b>Y</b> 2665	2666	<b>♪</b>	2868	fi ZIRKUMFLE F001	<b>fl</b>	<b>9</b> F004	5 F005
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AR Heiti Medium contains simplified chinese characters.

0020 32	! 0021 33	" 0022 34	# 0023 35	\$ 0024 36	% 0025 37	& 0026 38	, 0027 39	( 0028 40	) 0029 41	* 002A 42	+ 002B 43	, 002C 44	- 002D 45	002E 46	/ 002F 47	0 0030 48	1 0031 49	2 0032 50	3 0033 51	4 0034 52
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005F 95	0060 96	a 0061 97	b 0062 98	C 0063 99	d 0064 100	e 0065 101	f 0066 102	g 0067 103	h 0068 104	i 0069 105	j 006A 106	k 006B 107	 006C 108	M 006D 109	N 006E 110	O 006F 111	D 0070 112	q 0071 113	r 0072 114	S 0073 115
t 0074 116	U 0075 117	V 0076 118	W 0077 119	X 0078 120	y 0079 121	Z 007A 122	{ 007B 123	 007C 124	} 007D 125	~ 007E 126	00A4 256	§ 00A7 257	00A8 258	00B0 259	± 00B1 260	00B7 261	X 00D7 262	À 00E0 263	Ű 00E1 264	è 00E8 265
É 00E9 266	Ê 00EA 267	Ì 00EC 268	1 00ED 269	Ò 00F2 270	Ó 00F3 271	÷ 00F7 272	Ù 00F9 273	Ú 00FA 274	Ü 00FC 275	Ū 0101 276	Ē 0113 277	Ě 011B 278	- 012B 279	0144 280	0148 281	Ō 014D 282	Ū 016B 283	Ğ 01CE 284	Ť 01D0 285	Ŏ 01D2 286
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039D 308	309 309	039F 310	∏ 03A0 311	P 03A1 312	∑ 03A3 313	T 03A4 314	↑ 03A5 315	Ф 03A6 316	X 03A7 317	Ψ 03A8 318	Ω 03A9 319	Q 03B1 320	β 03B2 321	Υ 03B3 322	Б 03B4 323	ε 03B5 324	ζ 03B6 325	η 03B7 326	Ө 03B8 327	L 03B9 328
K 03BA 329	λ 03BB 330	μ 03BC 331	V 03BD 332	ξ 03BE 333	O 03BF 334	∏ 03C0 335	ρ 03C1 336	O 03C3 337	T 03C4 338	U 03C5 339	ф 03C6 340	X 03C7 341	ψ 03C8 342	ω 03C9 343	Ö 0401 344	Д 0410 345	Б 0411 346	B 0412 347	Г 0413 348	Д 0414 349
E 0415 350	Ж 0416 351	3 0417 352	∕  0418 353	Й 0419 354	K 041A 355	∏ 041B 356	M 041C 357	H 041D 358	041E 359	∏ 041F 360	P 0420 361	O 0421 362	T 0422 363	У 0423 364	Ф 0424 365	X 0425 366	∐ 0426 367	니 0427 368	∭ 0428 369	Щ 0429 370
	Ы 042B 372		Э 042D 374			a 0430 377		B 0432 379		Д 0434 381	е 0435 382	Ж 0436 383		И 0438 385	Й 0439 386	K 043A 387	Л 043B 388	M 043C 389	H 043D 390	O 043E 391
∏ 043F 392	D 0440 393	C 0441 394	T 0442 395	У 0443 396	ф 0444 397	X 0445 398	Ц 0446 399	Ч 0447 400	∭ 0448 401	Щ 0449 402	Ъ 044A 403	Ы 044В 404	Ь 044С 405		Ю 044E 407	Я 044F 408	ë 0451 409	2014 504	== 2016 505	
- 2019 507	201C 508		2026 510		2032	2033 513	;;; 203B 514	0 2103 515	OI 2116 516	2160 517	 2161 518	 2162 519	2163	2164 521	VI 2165 522	VII 2166 523	VIII 2167 524	2168 525	X 2169 526	XI 216A 527
XII 216B 528	2170 529		2172 531		2174 533	2175 534		2177 536		2179 538			→ 2192 541	•	2208 543	∏ 220F 544	∑ 2211 545		221D 547	
Z 2220 549	// 2225 550		2228 552		222A 554	∑ 222B 555	∮ 222E 556	.: 2234 557	2235 558	: 2236 559	2237 560		2248	≦ 224C 563			≤ 2264 566	2265 567	≮ 226E 568	≯ 226F 569
① 2299 570			2460 573								② 2468 581		2474		2476	2477	2478	"Construction"	247A 589	***************************************

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 $\times$ L M K U Ш 囙 311F 3120 3121 3122 3123 3124 3125 3126 3127 3128 3129 3220 3221 3222 3223 3224 3225 3226 3227 3228 3229 932 933 934 935 936 937 938 939 940 941 952 953 954 955 956 957 958 959 960 961 962 963 964 禁ったくてくり 20 4648 4E49 4E4B 4E4C 4E4D 4E4E 4E5C 4E5D 4E52 4E53 4E54 4E56 4E58 4E59 4E5C 4E5D 990 991 992 993 994 995 996 997 998 999 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1010 り も の か 中 品 眯 品 就 ね ト 下 毎 無 II ト ト ル IV IV 日 に 4E5E 4E5F 4E60 4E61 4E66 4E69 4E70 4E71 4E73 4E7E 4E86 4E88 4E89 4E8B 4E8C 4E8D 4E8E 4E8F 4E91 4E92 4E93 1011 1012 1013 1014 1015 1016 1017 1018 1019 1020 1021 1022 1023 1024 1025 1026 1027 1028 1029 1030 1031 H 井 回 曽 到 暋 1 七 化 核 核 长 4 小 田 叶 低 邮 低 雅 哪 1032 1033 1034 1035 1036 1037 1038 1039 1040 1041 1042 1043 1044 1045 1046 1047 1048 1049 1050 1051 1052 幣 くっしき USS 1058 1057 1058 1059 1060 1061 1062 1063 1064 1065 1066 1067 1068 1069 1070 1071 1072 1073 #EDG 4ED7 4ED8 4ED9 4EDD 4EDE 4EDF 4EE1 4EE3 4EE4 4EE3 4EE8 4EE8 4EE8 4EE0 4EF0 4EF2 4EF3 4EF5 4EF6 4EF7 他女付仙子的 4ED8 4ED9 4EDD 4EDE 4EDF 4EE1 4EE3 4EE4 4EE3 4EE8 4EE8 4EE8 4EE0 4EF0 4EF2 4EF3 4EF5 4EF6 4EF7 1074 1075 1076 1077 1078 1079 1080 1081 1082 1083 1084 1085 1086 1087 1088 1089 1090 1091 1092 1093 1094 #FFB 4EFD 4EFF 4F01 4F09 4F0A 4F0D 4F0E 4F0F 4F10 4F11 4F17 4F18 4F19 4F1A 4F1B 4F1E 4F16 4F20 4F22 日份付价付价价值 #55 4F26 4F27 4F28 4F28 4F28 4F30 4F32 4F34 4F36 4F38 4F30 4F30 4F30 4F30 4F40 4F46 4F40 4F46 4F50 後 伦 伦 伦 伶 ヴ 信 信 任 定 伴 伶 伸 何 仪 伽 信 任 任 1118 1119 1120 1121 1122 1123 1124 1125 1126 1127 1128 1129 1130 1131 1132 1133 用信佻佼俏使侃侄多夸刚侍侏侑伴侗供依供品祭 1158 1159 1160 1161 1162 1163 1164 1165 1166 1167 1168 1169 1170 1171 1172 1173 1174 1175 1176 1177 1178 1179 1180 1181 1182 1183 1184 1185 1186 1187 1188 1189 1190 1191 1192 1193 1194 1195 1196 1197 1198 1199 保俞俟信保房俨俩顾俭修府俱俳撁俺俾信倍倏 4FDC 4FDD 4FDE 4FDF 4FE1 4FE3 4FE6 4FE8 4FE9 4FEA 4FED 4FEE 4FEF 4FF1 4FF3 4FF8 4FFA 4FFE 500C 500D 500F 1200 1201 1202 1203 1204 1205 1206 1207 1208 1209 1210 1211 1212 1213 1214 1215 1216 1217 1218 1219 1220 尚侯筒 苦 眉 空 卷 居 青 兒 卓 委 果 110 田女 5012 5014 5018 5019 501A 501C 501F 5021 5025 5026 5028 5029 502A 502C 502D 502E 503A 503C 503E 5043 5047 11日 岖 네[ト ₽E **米女 柱区 沪仅** とう 霊 黑 珊 至 眯 5048 504C 504E 504F 5055 505A 505C 5065 506C 5076 5077 507B 507F 507F 5080 5085 5088 508D 50A3 50A5 50A7 1242 1243 1244 1245 1246 1247 1248 1249 1250 1251 1252 1253 1254 1255 1256 1257 1258 1259 1260 1261 1262

纖 選 澎 欲 囟 家 畳 僚 湖 智 抽册 用米 辟傲儇詹 50A8 50A9 50AC 50B2 50BA 50BB 50CF 50D6 50DA 50E6 50E7 50EC 50ED 50EE 50F3 50F5 50FB 5106 5107 510B 5112 1269 1270 1271 1272 1273 1274 1275 1276 1277 1278 1279 1280 1281 1282 1283 兄充兆先先先先免咒究觉见 蔬 入 全 先元 畾 513F 5140 5141 5143 5144 5145 5146 5148 5149 5148 514D 5151 5154 5155 5156 515A 515C 5162 5165 5168 1292 1293 1294 1295 1296 1297 1298 1299 1300 1301 1302 1303 公六兮兰共关兴兵其具典兹养兼 皿 黜 516C 516D 516E 5170 5171 5173 5174 5175 5176 5177 5178 5179 517B 517C 517D 5180 5181 5182 5185 5188 1306 1307 1308 1309 1310 1311 1312 1313 1314 1315 1316 1317 1318 1319 1320 1321 1322 1323 1324 1325 明再冒冕[C]写字农冠家园具/女识沙妇#5180 5192 5196 5197 5199 5198 519C 51AO 51A2 51A4 51A5 51AB 51AC 51AF 51BO 51B1 51B2 51B3 1333 1334 1335 1336 1337 1338 1339 1340 1341 1342 1343 1344 1345 51B5 51B6 51B7 51BB 51BC 51BD 51C0 51C4 51C6 51C7 51C9 51C8 51CC 51CF 51D1 51DB 51DD 51E0 51E1 51E4 51EB 况 冷 冷 冻 洗 冽 净 瘻 准 凇 宗 周 凌 減 凡 凡 风 凫 1358 1359 1360 1361 1362 1363 1364 1365 1353 1354 1355 1356 1357 魠 5月 田 R 証 由王  $\leq$  $\Box$ 出 到 ା 稇 1  $-\mathbb{Z}$  $\langle \mathcal{R} \rangle$ 乜  $\leq$ 正. 51F6 51F8 51F9 51FA 51FB 51FC 51FD 51FF 5200 5201 5202 5203 1373 1374 1375 1376 1377 1378 1379 1380 1381 1382 1383 1384 51ED 51EF 51F0 51F3 51F5 5207 5208 520A 5206 三 5219 521A 411 '夕. <u>M</u> 云. 仑 事 玉. ₩. 平 田 回 引 ΚH Ŧ M 5212 5216 5218 521B 521D 5220 5224 5228 5229 520D 520E 5211 5217 522B 522D 5233 5236 522E 5230 1401 1389 1390 1391 1392 1393 1394 1395 1396 1397 1398 1399 1400 1402 1403 1404 1405 1406 1407 1408 1429 米 眠. ঝ 死 张. 宏 邢 111 淈 <u>₩</u> 圆 加 悟. <u>₹</u>₹ 7次 Δ<u>I</u> 灬 굔 523A 523B 523D 523F 5240 5241 5242 5243 524A 524C 524D 5250 5251 5254 5237 5238 5239 5256 525C 525E 5261 1414 1415 1416 1417 1418 1419 1420 1421 1422 1423 1424 1425 1426 쏾 Ŕ 酃 逐 雪 以 乜 北 +圃 THT 刪 鄦 1 #WX 526A 526F 5272 527D 527F 5281 5282 5288 5290 5293 529B 529D 529E 529F 52A0 52A1 52A2 52A3 1435 1437 1438 1439 1440 1441 1442 1443 1444 1445 1446 1447 1448 弘 絮 台 罚 亞 泏 松 採 掛 勇 옔 忌 垫 益 品 重 华 垣 頄 52AB 52AC 52AD 52B1 52B2 52B3 52BE 52BF 52C3 52C7 52C9 52CB 52D0 52D2 52D6 52D8 52DF 52A9 52AA 52E4 1459 1460 1461 1462 1463 1464 1465 1466 圖乙化北 匏 副 L L位 的 位 但 凶 囟 無 문 山 IHII 52F9 52FA 52FE 52FF 5300 5305 5306 5308 530D 530F 5310 5315 5316 5317 5319 531A 531D 5320 5323 1480 1481 1482 1483 1484 1485 1486 1487 1488 1489 밁 極 쀼 린氏  $|\times|$ 釆 Щ 毌 掛 5339 533A 533B 533E 532F 5351 5352 5353 5355 1500 1501 1502 1503 1504 1505 1506 1507 1508 스 사 숨 띺 쒸 띣 一 回 그 먼 땐 낦 HH 三 HDH535A 535C 535E 535F 5360 5361 5362 5363 5364 5366 5367 5369 536B 536E 536F 5370 5371 5373 5374 1520 1521 1522 1523 哥 巴 亭 |-田 出 医 库 囲 回 HΠ 徰 浆 烱  $\equiv$ 5382 5384 5385 5386 5389 538B 538C 538D 5395 5398 539A 539D 539F 1541 1542 1543 1544 1545 1546 1547 1548 1549 1550 1551 1552 1553 537F 53A2 53A3 53A5 5375 5378 537A 5377 1544 1545 国文 163 53A6 53A8 53A9 1563 1564 1565 1566 1567 1568 1569 1570 1571 1572 믑 召叭 11 马 以 王 史 石 111 6 5 5 5 5 5 5 П 53DB 53DF 53E0 53E3 53E4 53E5 53E6 53E8 53E9 53EA 53EB 53EC 53ED 53EE 53EF 53F0 53F1 53F2 53F3 53F5 53F6 1581 1582 1583 1584 1585 1586 1587 1588 1589 1590 1591 1592 1593 1594 1595 1596 1597 1598

号同区的历史区域 2401 5403 5404 5406 5408 5409 540A 540C 540D 540E 540F 5410 5411 5412 5413 1601 1602 1603 1604 1605 1606 1607 1608 1609 1610 1611 1612 1613 1614 1615 1616 含 字包 5428 5420 5420 5426 臣 山 密 长 놢  $\mathbb{A}$ 팀 뙆 君各吞 ПП ДП 암 541B 541D 541E 541F 5416 5417 5420 5421 5423 5426 5427 5428 542F 5431 5432 1625 1626 1627 1628 1629 1630 1631 1632 1633 1635 1636 1634 1637 1640 믬 꽘 驻 台 图 出 阳 芯 쓷 맶 吹 闷 咪 密 ᄪ 咨 매 #1 吕 叹 5434 5435 5438 5439 543B 543C 543E 5440 5443 5446 5448 544A 544B 5450 5452 5453 5454 5455 5456 5457 5458 乻 岂 <u>经</u> <u></u> 5477 侣 羟 凼 堂 ᄪ 图 呡  $H_{\square}$ 菩 搂 님 5478 5472 5473 5475 547B 547C 5480 5486 5459 545B 545C 5464 5466 5468 5471 547D 1671 1674 1682 1672 1673 1676 式 5492 出 5494 단 웹 光 앤 549B 549D 54A3 54A4 整屋 抂 5495 125 坐5494 <u>学</u> 宝 5490 54A8 54A9 54AA 諅 ₩ KIL 548C 548E 5496 54AB 1691 1694 1695 盟 শ 峃 誊 뇀 争 侭 品 殒 抴 拟 54B1 54B3 54B4 54B8 54BB 54BD 54BF 54C0 54C1 54C2 54C4 54C6 54C7 54AC 54AD 54AF 54C8 54C9 54CC 54CD 54CE 民 挫 岱 松 掛 室 54CF 54D0 54D1 54D2 54D3 54D4 54D5 54D7 54D9 54DA 54DC 54DD 54DE 54DF 54E6 54E6 54E7 54E8 54E9 54EA 54ED 剉 画 卾 逐 쌮 쇒 뫤 哲 -IIIΠ 尾口 卌 崇 卧 骓 泗 垂 54EE 54F2 54F3 54FA 54FC 54FD 54FF 5501 5506 5507 5509 550F 5510 5511 5514 551B 5520 5522 5527 殌 闷 莟 狐 囮 5531 5533 5537 553C 553F 5543 5544 5546 554A 5555 552C 552E 5530 553E 5541 5549 5550 555C 睡 艦 铿 怒555 썲 些 꽢 藍 鸭 田区 世 哪 靈 跚 5577 557C 5580 5565 5566 556A 556D 556E 557B 5581 556C 5584 1794 1795 1796 1797 1798 1799 1800 1801 1802 1803 1804 1805 1807 1808 画 괲 뺨 뺦 嘧 凾 劑 刪 押 帽 怬 巒 懋 揪 559D 559F 55A7 55B1 55B3 55B5 55B7 5587 5588 5589 558A 558B 558F 5591 5594 5598 5599 559C 55B9 55BB 55BD 1809 1812 1813 1814 1815 1816 1817 1818 1819 1820 1821 1822 1823 1824 1825 1826 1827 1828 1829 敟 拉口 鄤 洲 噩 紪 嚉 獙 睉 嘫 卓 柳田 回图 郷 粣 喦 核 寒 55BE 55C4 55C5 55C9 55CC 55CD 55D1 55D2 55D3 55D4 55D6 55DC 55DD 55DF 55E1 55E3 55E4 55E5 55E6 55E8 55EA 1838 1839 1840 1841 1842 1843 1844 1850 対 報 豚 뻼 垂 霽 厨 图5 涶 營 嚉 靊 耞 眦 聻 涵 垂 5600 5608 55F3 55F5 55EB 55EC 55EF 55F2 55FD 55FF 560C 560F 560F 561B 55F7 5601 5609 5618 561E 561E 5623 1853 1854 1855 1856 1857 1858 1859 1860 1861 1862 1863 1864 1865 1866 1871 뼫 聖 嚉 뺊 쀈몌 闽 564C 5627 562C 562D 5631 5632 5634 5636 5639 563B 563F 564D 564E 5654 5657 5658 5659 565C 5662 5664 灅 禁 丰烟 肥 丰恒 獗 H# 昢 细砂 懋 誓 豐 맮佐 **職** 腷 霥 5685 5671 567B 567C 568E 568F 5693 56A3 56AF 56B7 56BC 56CA 56D4 56D7 5669 566A 566B 566C 5676 5686 1904 1905  $\mathbb{H}$ |X 包 +ψ 10  $^{\vee}$  $\forall$ Ή 完 -1X # ΚM HI ₩/ 冊 56DA 56DB 56DD 56DE 56DF 56E0 56E1 56E2 56E4 56EB 56ED 56F0 56F1 5703 56F4 56F5 56F9 56FA 56FD 56FE 1914 1915 1916 1917 1918 1919 1920 1921 1922 1923 1924 1925 1926 1927 1928 1929 1930 1931 1932

士 5729 572A <u></u> 572F 到 三 5730 573A 公5735 世 5728 ฅ ŒΚ 卷 ## #1 即於 +附 5704 5706 5708 5709 570A 571C 571F 5723 1945 1946 574A 574C 实 574D 574E 新 5750 紫 新 記 記 記 記 記 好5761 **新** 淼 깸 5750 574F 잵 잺 #  $\Box$ 575B 5760 5766 575Å 576F 虫5776 5778 285 卍 与5777 拉 5783 烿 字 5773 貀 卌 া 576D 5786 578B 578C 5768 576B 5784 1990 5793 579B 5769 576A 5782 5792 1989 型 垣 吳 野 野 野 野 財 財 財 <u></u>异 业 57AE 科 57AB 京 57AD Ш 腁 57A0 57A1 57A2 57A3 57A4 57A6 57A9 2006 型 型 幣 57€0 57€4 57€D 野 架 舞 5754 型588 型5806 57D5 57D8 57D9 57DA 57DD 57DF 2019 2020 2021 2022 2021 M[€ 葓 卌 扣除 57FD 580B 580D 57FA 5802 5807 2027 2028 2029 2030 2031 2032 2033 2034 2035 2036 2038 2039 哔 짺 强 쌦 맫 骅 뫷 摆 腁 5824 582A 5830 5835 5815 5819 581E 5820 5821 5844 584C 584D 5851 5854 5858 585E 5865 586C 587E 淵田 魁 驷 5892 翩 棩 쌜 加 넦回 窟 惄 膰 验 椡 堋  $\mathbb{H}$ 589E 5889 5881 5883 5885 5893 5899 589A 589F 58A8 58A9 58BC 58C1 58C5 58D1 58D5 58E4 58EB 58EC 2069 2070 2071 2072 2073 2074 2075 2065 2066 2067 2068 2076 2077 2078 女 畑 倒 则 欁  $\mathcal{U} \stackrel{\mathcal{L}}{=}$ W 核 恕 俷 默 ⋪ 方 +5902 5904 5907 590D 590F 5914 5915 5916 5919 591A 591C 58F3 58F9 591F 5924 5925 5927 5929 2087 2088 2089 2090 2091 2092 2094 2096 2098 2099 2100 2086 2093 2095 2097 2102 仦 衙 刪 垊 粎 枨 杴 怎 叡 侎 怩 袱 ₩ 釆 灬 593A 593C 5941 5942 5944 592B 592D 592E 592F 5931 5934 5937 5938 5939 5947 5948 5949 594B 594E 594F 2109 2110 2111 2112 2113 2114 叔 好 対 **以** 5976 女 5978 쐒 쌔 礟 枟 牃 逖  $\pm$ X 5986 5955 5956 5957 5958 595A 5960 5962 5965 5973 5981 5982 5983 5984 2130 2131 2132 2133 2134 2135 2136 2137 2138 2139 2140 2141 2142 2144 垃 好 妥 好 好 段 岩 玟 蚁 5997 **京** 5999 5996 対 思 囚 斑 芲 TX. 599E 5987 598D 5992 5993 59A3 5988 598A 59AB 59AE 59AF 59B2 59B9 2153 2155 2156 2157 2158 2159 斯 姚 崇 珠 校 戏 数 宏 界 好 59CA 59CB 59D0 59D1 至202 拟 59D3 版 惠 凇 59BE 59C6 59E8 59EC 59FB 2178 2180 2173 2174 2175 2176 2177 2179 2181 2182 2183 2186 赋 聚 5A13 5A18 輁 5A0C 爱 贶 5A1C 5A1F 紫20 数数 数数 5A03 5A04 5A05 5A06 彩 5A23 팺 5A31 螇 5A32 数 5A07 貅 新 5A25 揪 涵 5A09 5A08 5A11 斯 5A5A 粼 獸 5A55 5A75 5A76 5A77 5A49 5A4A 5A62 5A67 5A6A 5A74 5A7F 5A92 5A9B 5A7A 颒 脈 黑彩 5ABE 5AC1 5AC2 5AC9 5ACC 5AD2 5AD4 5AD6 5AD8 5ADC 5AE0 5AAA 5AB2 5AB3 5AB5 5AB8 5AE1 5AE3 5AE6 5AE9 5AEB 猛 **₩** 4  $\sim$ 守 Z 洲 쌘 佌 阳 4 5B16 5B17 5B32 5B34 5B37 5B40 5B50 5B51 5B53 5B54 5B55 5B57 5B58 5B59 5B5A 5B5B 5B5C 2255 2259 2260 2261 2262 2256 2257 2258 2263 2264 2265 2266

#### 625

### Character list AR Heiti Medium GB - Font number 1000

\$B62 5B63 5B64 5B65 5B66 5B69 5B6A 5B6C 5B70 5B71 5B73 5B75 5B7A 5B7D 5B80 5B81 5B83 5B84 5B85 5B87 5B88 2271 2272 2273 2274 2275 2276 2277 2278 2279 2280 2281 2282 2283 2284 2285 2286 2287 2288 2289 2290 2291 安宋完宏宓宕宗官庙定宛宜宝实宠审客宣室宥官 5889 588B 588C 588F 5893 5895 5897 5898 5899 589A 589B 589C 589D 589E 58AO 58A1 58A2 58A3 58A4 58A5 58A6 2299 2300 2301 2302 2303 2304 2305 2306 2307 2308 2292 2293 2294 2295 2296 2297 2298 2309 2310 2311 2312 胡尊小 뫺 秦寮寰寸对寺号亭车封射将 腳 瓊 葵 窻 寶 5BDD 5BDE 5BDF 5BE1 5BE4 5BE5 5BE8 5BEE 5BF0 5BF8 5BF9 5BFA 5BFB 5BFC 5BFF 5C01 5C04 5C06 5C09 5C0A 5C0F 2334 2335 2336 2337 2338 2339 2340 2341 2342 2343 2344 2345 2346 2347 2348 2349 2350 2351 2352 2353 2354 5011 5014 5015 5016 5018 501A 5010 501D 5022 5024 5025 5027 5020 5031 5034 5038 5039 503A 503B 5030 503D 层 居 屈 屈 屋 屎 屎 屐 屑 煕 區 麗 圉 翠 闕 尿 唱 屁 5C3E 5C3F 5C40 5C41 5C42 5C45 5C48 5C49 5C4A 5C4B 5C4E 5C4F 5C50 5C51 5C55 5C59 5C5E 5C60 5C61 5C63 5C65 2376 2377 2378 2379 2380 2381 2382 2383 2384 2385 2386 2387 2388 2389 2390 2391 2392 2393 2394 2395 2396 品 化 明 扇 驳 랉 英 氷 切 띝 否 岚 岛  $\exists \mathbb{K}$ 5C66 5C6E 5C6F 5C71 5C79 5C7A 5C7F 5C81 5C82 5C88 5C8C 5C8D 5C90 5C91 5C94 5C96 5C97 5C98 5C99 5C9A 5C9B 2400 2401 2402 2403 2404 2405 2406 2407 2408 2409 2410 2411 2412 2413 2414 2415 2416 2417 那 地 雪 果 母 ち む 田 告 课 耒 柒 诅 兇 唱 🕸 🕸 🦆 雪 霊 5C9C 5CA2 5CA3 5CA9 5CAB 5CAC 5CAD 5CB1 5CB3 5CB5 5CB7 5CB8 5CBD 5CBF 5CC1 5CC4 5CCB 5CD2 5CD9 5CE1 5CE4 2418 2419 2420 2421 2422 2423 2424 2425 2426 2427 2428 2429 2430 2431 2432 2433 2434 2435 2436 2437 2438 霅 誉 땥 田 ## ## 丞 泚 5CE5 5CE6 5CE8 5CEA 5CED 5CF0 5CFB 5D02 5D03 5D06 5D07 5D0E 5D14 5D16 5D1B 5D1E 5D24 5D26 5D27 2439 2440 2441 2442 2443 2444 2445 2446 2447 2448 2449 2450 2451 2452 2453 2454 2455 2456 2457 5D29 5D2D 2460 2461 2462 2463 2464 2465 2466 2467 2468 2469 2470 2471 2472 2473 2474 2475 2476 2477 2478 2479 2480 川州巡巢工左巧巨巩巫差巯己已巳巴巷巽巾 5DCD 5DDB 5DDD 5DDE 5DE1 5DE2 5DE5 5DE6 5DE7 5DE8 5DE9 5DEB 5DEE 5DEF 5DF1 5DF2 5DF3 5DF4 5DF7 5DFD 5DFE 2481 2482 2483 2484 2485 2486 2487 2488 2489 2490 2491 2492 2493 2494 2495 2496 2497 2498 2499 2500 2501 2508 2509 2510 2511 2512 2513 2514 2515 2516 2517 2518 2519 2520 2521 2522 紀 恒 厚 峰 哩 哩 酸 趣 趣 世 世 世 世 十 十 サ 5538 5538 5530 5530 5542 5544 5545 5540 5554 5555 5558 5556 5561 5562 5573 5574 學學 生 罪 響 2529 2530 2531 2532 2533 2534 2535 2536 2537 幽广尼庄庆庇床度序庐庑庠 应 侯 庖 店 并幸幺幼幼幼 5E7C 5E7D 5E7F 5E80 5E84 5E86 5E87 5E8A 5E8B 5E8F 5E90 5E91 5E93 5E94 5E95 5E76 5E78 5E7A 5E7B 5E97 患 솶 凼 甴 쏖 继 世民 闽 廉 凼 栅 杢 中区 **#** 屈 字 5E99 5E9A 5E9C 5E9E 5E9F 5EAO 5EAS 5EAG 5EA7 5EAD 5EB3 5EB5 5EBG 5EB7 5EB9 5EBE 5EC9 5ECA 5ED1 5ED2 2573 2574 2575 2576 2577 崽 中 片 往 啡 壮 惻 卅 NX 5ED3 5ED6 5EDB 5EE8 5EEA 5EF4 5EF6 5EF7 5EFA 5EFE 5EFF 5F00 5F01 5F02 5F03 5F04 5F08 5F0A 5F0B 5F0F 2586 2587 2588 2589 2590 2591 2592 2593 2594 2595 2596 2597 2598 2599 2600 2601 2602 2603 2604 2605 2606

∭65E27 咒 张 经 数 KH E 能 藍 照 5F3A 能影 觊 Ш 5F31 5F15 2611 2612 2613 2614 2615 2616 2617 2623 2624 2618 2619 2620 2621 2622 2627 峨 紫 // 光 光 松 秋 彩 彩 彩 和 船555 小 5F73 5F77 级 絮 沠 部 5F70 5F71 팴 5F56 5F57 2636 2637 2638 2639 2640 2641 2642 2643 桊 歩5585 號 世 5F89 5F8A 無 ₩ 5F8B 5F8C . 5F97 9 5F87 歩550 5502 5505 恕 怨 佃 匥 画 5F84 5FA8 5F82 5F98 5FA1 5F81 2656 2657 2658 2659 2660 2661 2662 2664 領徴懲惫後から the second se 2673 2674 2675 2676 2677 2678 2679 2680 2681 2682 2683 2684 2685 泰忠伸件忧饮快作伎忧念忸听忽信 怂 怃 ĬΧ **₹** 怀 态 SFDD SFE0 SFE1 SFE4 SFE7 SFEA SFEB SFED SFEE SFF1 SFF5 SFF8 SFFB SFFD SFFE SFFF 6000 6001 2700 2701 2702 2703 2704 2705 怒 饵 亞 삗 Щá 幺 佐 证 铃 思 急 狟 ЩĴ 赴 6005 6006 600A 600D 600E 600F 6012 6014 6015 6016 6019 601B 601C 601D 6020 6021 2712 2713 2714 2715 2716 2717 2718 2719 2720 2721 2722 2723 2724 2725 2726 2727 6025 6026 6027 图 牌 传 伏 忌 怼 GO3F GO3F GO41 GO42 GO43 GO4B GO4D GO50 GO52 GO55 GO59 GO5A GO5D GO62 GO63 度 快 使 快 於 浸 便 恕 恙 恚 救 救 烫 恕恙 2738 2739 2740 2741 2742 2743 2744 2745 2746 àυŋ 恰恳恶恸 医 長 图 恬恭息 区 冥 阩 用 6068 6069 606A 606B 606C 606D 606F 6070 6073 6076 6078 6079 607A 607B 607C 607D 607F 6083 6084 6067 6089 2758 2760 2761 2762 2763 2764 2765 2766 2767 2768 2769 2770 淵 매 0 $\boxplus$ )俥 账 2.K 甽 ĤΠ 愆 <del>111</del>5 迟 径 읤 ШÓ 鲆 字<u>、</u> ग्रंग 609B 609D 609F 60A0 60A3 60A6 60A8 60AB 60AC 60AD 60AF 60B1 608D 6092 6094 6096 609A 60B2 60B4 60B8 2783 2784 2786 àт, 一进 卌 宀 唢 迴 娂 小正 船 挖 刪 冥 桃川 烷 笧 細 華 60C6 60CA 60CB 60D1 60D5 60D8 60DA 60DC 60DD 60DF 60E0 60E6 60E7 60E8 60E9 60EB 60EC 60BB 60BC 60C5 2800 2801 2802 2803 2804 2805 2806 2807 2808 2809 2810 2811 衑 撷 数 氩 逐 霊 题 墹 螢 60F0 60F3 60F4 60F6 60F9 60FA 6100 6101 6106 6108 6109 610D 610E 610F 6115 611A 611F 6123 2818 2819 2821 2822 2823 2824 2825 2826 2827 2828 2829 2830 2831 2832 2817 2834 崇余 批 岌 浬 靴 耞į 瓤 厩 宓 颤 612B 614A 6168 6127 614C 614E 6151 6162 6175 613F 6148 6155 615D 6167 6170 6177 618B 2843 2844 2845 2846 2847 2848 2849 2850 2851 凝 関 懲 癳 盟 <u> 메단</u> 栅 靡 舢 期[四 紭 뾃 毈 61A8 61A9 61AC 61B7 61BE 61C2 61C8 61CA 61CB 61D1 61D2 61D4 61E6 61F5 61FF 620À 6206 6208 620B 2868 2869 2874 2876 2864 2865 2866 2867 2870 2871 2872 2873 2875 兴 6211 2885 定 黙 荘 炎 湗 架 沿 恕 玜 承 松 憇 點 誕 出 赵 屋 蹈 類 621F 6221 2893 2894 6210 2884 6212 2886 6217 2889 6218 2890 621A 621B 2891 2892 6224 2896 620C 620D 620E 620F 6216 6222 2895 6225 2897 6215 622A 2898 622C 622E 册 手步才出 戽 戾 房 世 世 世 世 世 世 十 十 十 千 千 千 6241 6243 6247 6248 6249 624B 624C 624D 624E 6251 逥 ⑩ 逊 101 14 6252 6253 鰄 1 监 6237 623F 6240 6234 623D 623E 6233 2906 2907 2908 2909 2910 2911 2912 2913 2914 2915 2916 式 嵌 共 莊 院 <u>料</u> 式 花 式 花 式 6263 6266 6269 626A 627F 2930 2931 2932 2933 2934 2935 2936 2937

\$29B \$29F 先 6298 629A 至 5293 红 6295 至6296 発 在 62E3 6307 6307 m 投 整 就 既 华 蒙 禁 ## 6302 無 632A 632B 跳255 6339 6339 以 633A 郊苑 坦 6342 <del>虹</del> 6343 ू 6345 型 6346 <u></u> 菜 菜 県 [<del>]||</del> 6325 8328 紪 맜 6349 1X5 6324 634E 6332 3036 <del></del> 年 敬 程 6363 型 636D 椞 637A 6388 땠 松 6367 盛 拱 6371 拱 엝 637B 6350 635F 634F 6355 6377 6380 635E 6361 6382 6387 388 6390 441 数 熙 <u>架</u> 蛛 謝 漿 漿 63A2 63A3 63A5 63A7 <del>架</del> 63A8 强 63A9 经 63AC K 63AD 炡 紪 6392 6389 638A 63AA 638È 63AE 638C 63B0 3071 3072 3073 3074 3075 3076 3077 3078 3079 3080 3081 3082 3083 3086 3089 数 孫 赟 擅 描 謂 描 揖 辑 粂 63C4 63E0 63B4 63B8 63BA 63BC 63BE 63E1 63B7 63E3 縣 640B 63F8 型 ē3FF 英 戦 640C 郑 點 400 <del>坚</del> 6401 雫 640F 極 6410 興 6414 部63F6 6413 641B 쌮 \$445 \$446 整 紫 搽 斑 443A 643D 643F 熙 縣 姓 6447 业 6448 黙 644A 無 黛 642A 642C 6421 6452 6454 6458 645É 퐸 쨏 棄 6487 <u></u> 6491 輕 6499 쨎 凝 巌 薆 짺 捶 撖 逌 647A 6482 6484 6485 6492 6495 6496 649E 64A4 雪蜂蜂蜂 轉 雪 螺 擊 縣 蟾 蟾 計 整 64D8 64DE 栅 <del>陞</del> 64E2 3179 3180 3181 3182 3183 3184 3185 **4 女 安 安 校** 653B 653E 及 投 双至 **松 松 松 松** +X 652E 652F 3204 3205 3206 ৽ ж 払 6591 ゎ 糊 製 惷 淌 恕 黎 棴 数 验 綵 ÞΧ 逊 6587 3230 658B 658C 3231 3232 656B 3224 6574 3228 6559 655B 655D 6563 3222 6566 3223 656C 3225 6572 3227 6577 3229 6597 655E 6562 6570 6590 6593 4549 引 后 65AB 65AD 斯 65AF 絽 紪 彸 宏 逦 盆 止  $\mathbb{A}$ 嶊 雅 沿 争 纸 65A1 65A4 65A5 65A7 65B0 65B9 65BC 65BD 65C1 65C4 65C5 659B 659C 659F 65C3 65C6 Ш 往 晃 點 加叶色 65E2 65E5 65E6 65E7 65E8 65E9 65EC 65ED 65EE 65EF 65F0 65F1 65D2 65D6 65D7 65E0 3259 3260 3261 3262 3263 3264 3265 3266 3267 3268 3269 3270 3271 3272 3273 3274 3275 3276 3277

# 剖 占 贴 ШK 晄 畑 具 箔 쌔 畈 Щ 65F7 65FA 6600 6602 6603 6606 660A 660C 660E 660F 6613 6614 6615 6619 661D 661F 6620 6625 662D 3285 3286 3292 3293 3294 3288 3289 3290 3291 呢 铝 思 駫 蜗 哥 쌾 蚣 宏 豐 毗 퍰 쐆 歴 메 屾 明 叫 짻 删 账 663C 6656 6636 6643 664F 6652 662F 663E 6641 664B 664C 6653 6654 6655 3306 3307 3308 3309 3310 3311 3312 3313 3314 3315 3320 ᇤ 恕 쾊 駟 뺊 뫠 邶 崟 呦 細 쯾 粼 騢 园 脈 메氏 쌔 6684 667A 667E 6682 668C 66A8 6664 6666 6668 666E 666E 6670 6674 6676 6677 6687 6691 6696 6697 669D 66A7 3328 3329 3330 3331 3327 3332 3333 3334 3335 3336 3341 體 66DB 66DC 更 痖 呈表 黑 唨  $\Box$ ш 粗 卌 澗 66DD 66E6 66E9 66F0 66F2 66F3 66B9 66BE 66D9 66B4 66F4 66F7 66F9 66FC 66FF 66FF 6700 6708 3354 3349 3350 3351 3352 3355 部 田 571B 671D 671F 艦长米米+ 6726 6728 672A 672B 672C 672D 672F 8720 8720 8720 8720 8720 逝 征 炁 \*\* 670A 6709 670D 6710 6717 6731 6734 6735 670R 6714 3368 3369 3370 3371 3372 3373 3374 3375 3376 3377 3378 3379 3380 3381 3382 3383 於 6749 674C ₩  $\Rightarrow$ 忆 女 딛 米 张 苹 桕 ¥ 胀 巛 米 674E 673D 6740 6743 6748 674F 6750 675C 675E 675F 6742 6746 6751 6753 6756 6760 6761 6765 型 6777 华 677C 经6775 毲 <del>经</del> ₹ 6784 菜 华 6790 长 <del>红</del> 菜 沤 花 栓 卆 缸 乏) 眯 6770 6787 6789 676A 6772 678B 3411 3412 3413 3414 3415 3416 3417 3418 3419 3420 3424 3410 3421 3422 3423 3425 ¥ 紀 67A8 67AA 系 保 提 井 岩 槑 眯 15/ 赵 67A7 679D 679E 67A2 67A3 67A5 67B0 67B3 67B5 67B6 67B7 3428 3429 3431 3432 3433 3434 3435 3436 3437 3438 3439 3440 3441 3442 67D4 67D8 共 苹 狀 涨 Ж 67CF 67D1 67D2 67D3 67D0 67F0 3451 3452 3453 3454 3455 3458 3459 3460 3461 3462 3456 3457 厄 卆 毕 茶 贬 孛 妞 椞 圂 纽 田 ĤΠ 眯 67FD 6807 680F 67F1 67F3 67F4 67FF 6800 6805 6808 6809 680A 680B 680C 680E 6811 6813 6816 6817 681D 6821 3474 3475 3476 3477 3478 3479 3480 3481 3482 3483 3471 3472 3473 3484 3485 3486 3487 3488 彩 6843 扬 张 எ Щ 密 拠 迣 民 婭 栽 粠 菭 獙 採 1/1/ 夜 쌔 枨 型 絥 683C 6842 6845 6833 6838 6839 6840 6841 6849 682A 6832 6837 683D 683E 6846 6848 684C 6829 684A 3494 3495 3496 3497 3498 3499 3500 3501 3502 3503 3504 3505 3506 3509 疧 垭 冒 型 幫 讨 菸 班 浬 阩 业 觐 姧 ₩ 888 迯 嘫 絩 壑 6863 6864 6854 6855 6862 6865 6866 6853 6860 6861 6867 6874 6876 684F 6850 6851 686R 6877 6881 3513 3514 3515 3516 3517 3518 3519 3520 3521 3522 3523 3524 3525 3526 3527 3528 3530 乘 68A2 88A8 68AD 68AF 68B0 68B3 68B5 68C0 68C2 蚆 ήu 旭 棥 6897 68C9 68CB 68CD 68A7 6886 688F 6893 68A6 3539 3540 3541 3542 祌 嶚 蝍 ŔĪŒ 黙 滐 깢 唺 楪 世 -{iµ⊓ 泚 68F1 68F5 68F0 68F9 68FA 68DA 68E3 68EE 68FC 6901 6905 690B 690D 690E 6910 6912 691F 型 邨 哌 ψ 澶 黙 型 驰 اس) 唺 袻 知 崽 693F 6942 6954 695D 695E 6960 696E 6977 692D 6930 6934 6939 693D 6957 695A 6963 6966 696B 6971 6978 回 쌔 唨 彸 뫺 巡 烿 採 詑 敛 6984 6986 6987 6988 6989 698D 6994 6995 6998 699B 699C 69A7 69A8 69AB 69AD 3598 3599 3600 3601 3602 3603 3604 3605 3606 3607 3608 3609 3610 3611

作得得完裝進模機機構攤攤攤攤 3618 3619 3620 3621 3622 3623 3624 3625 3626 3627 3628 3629 3630 6A90 3641 3642 3643 3644 3645 3646 3647 3648 3649 3650 쌞 恕 验 獭 6A97 6B46 6B47 6B49 图 3686 3681 3682 3683 3684 3685 殡殖公殴段殷殿 娅 闖 毀 鞍 谿 母母母童 688D 6892 6893 6896 689A 689B 68A1 68AA 68B3 68B4 68B5 68B7 68BF 68C1 68C2 68C5 68CB 68CD 68CF 68D2 68D3 3704 3705 3706 3707 3708 3709 3710 3711 3712 3713 3714 3715 3716 3717 3718 3719 毙 毛 毡 锋 毫 켏 ### 出 弘 恕 惠 껥 煙 群 氏 乐 民 翅 6BD4 6BD5 6BD6 6BD7 6BD9 6BDB 6BE1 6BEA 6BEB 6BEF 6BF3 6BF5 6BF9 6BFD 6C05 6C06 6C07 6C0D 6C0F 6C10 6C11 3720 3721 3722 3723 3724 3725 3726 3727 3728 3729 3730 3731 3732 3733 3734 3735 3736 3737 3738 3739 3740 熨 **氘 氘 氘 氘 镉 氭 豖 氤** 氦 镉 氮 镉 淝 ∭ 6C13 6C14 6C15 6C16 6C18 6C19 6C1A 6C1B 6C1F 6C21 6C22 6C24 6C26 6C27 6C28 6C29 6C2A 6C2E 6C2F 6C30 6C32 3741 3742 3743 3744 3745 3746 3747 3748 3749 3750 3751 3752 3753 3754 3755 3756 3757 3758 3759 3760 3761 汤汨 怎 沈 沄 烒 6C86 6C88 6C89 6C8C 6C8F 3788 3789 3790 3791 3792 3793 3794 3795 沐宫509 6093 6094 6099 609B 609F 60A1 60A3 60A4 60A5 60A6 60A7 60A9 60AA 60AB 60AD 60AE 60B1 60B2 60B3 60B8 3804 3805 3806 3807 3808 3809 3810 3811 3812 3813 3814 3815 3816 3817 3818 3819 3820 3821 用治咒法法法证规则系统 (6CB) 6CB 6CB 6CC4 6CC5 6CC9 6CCA 6CCC 6CD0 6CD3 6CD4 6CD5 6CD6 6CD7 6CD8 6CD6 6CE0 6CE1 3828 3829 3830 3831 3832 3833 3834 3835 3836 3837 3838 3839 3840 3841 3842 3843 3844 成泣泥注泪泫泮抿黍玦泳泵张泷沾泺污泼烧足 ΉΠ 6D01 3849 3850 3851 3852 3853 3854 3855 3856 3857 3858 3859 3860 3861 3862 3863 3864 3865 回因法例用西洗殊客间熏伤25 6D27 6D28 6D32 6D32 6D33 6D33 6D33 6D34 6D34 6D27 6D24 6D28 6D28 6D28 6D31 6D32 6D33 6D33 6D35 6D39 3874 3875 3872 3873 3877 3878 3879 3880 3881 活洼治派流浃浅浆洗浊测治济对测浑 浜 沃 贶 6D3B 6D3C 6D3D 6D3E 6D41 6D43 6D45 6D46 6D47 6D48 6D4A 6D4B 6D4D 6D4E 6D4F 6D51 6D52 6D53 6D54 6D59 3888 3889 3890 3891 3892 3893 3894 3895 3896 3897 3898 3899 3900 3901 3902 3903 3904 3905 3906 3907 6D5A 3909 3910 3911 3912 3913 3914 3915 3916 3917 3918 3919 3920 3921 3922 3923 3924 3925 涠 涡 奂 涤 润 涧 骅 涩 涪 涫 刴 6D94 6D95 6D9B 6D9D 6D9E 6D9F 6DA0 6DA1 6DA3 6DA4 6DA6 6DA7 6DA8 6DA9 6DAA 6DAB 6DAE 6DAF 6DB2 6DB5 6DB8 3930 3931 3932 3933 3934 3935 3936 3937 3938 3939 3940 3941 3942 3943 3944 3945 3946 3947 3948 3949 3950

3951 3952 3953 3954 3955 3956 3957 3958 3959 3960 3961 3962 3963 3964 3965 3966 3967 3968 深洼湄浦添森 #IIII 6E1A 6E1D 6E20 6E21 3987 3978 3979 3980 3981 3982 3983 3984 3985 3986 侧 唲 摀 魚 莊 膘 涯 焐 頦 渥 瑗 聚 6E32 6E34 6E38 6E3A 6E43 6E44 6E4D 6E4E 6E53 6E54 6E56 6E58 6E2B 6E2D 6E2F 6E29 图 弱 票 蔣 禁 策 演 滋 涤 票 菜 溶 整 燙 茶 非 雅 烹 煮 烹 绁 4035 4036 4037 4038 4039 4040 4041 4042 4043 4044 4045 4046 4047 4048 飘 豐 浬 靊 賺 썄 無 쨏 揺 6EE5 6EE6 6EE8 6EE9 6EF4 6EF9 6F02 6F06 6F09 6F0F 6F13 6F14 6F15 6F20 6F24 6F29 6F2A 6F2B 6F2D 6F2F 6F31 震6572 刪 細 쨎 恕 撫 拠 뼆 三 籨 東 殈 6F33 6F36 6F3E 6F46 6F47 6F4B 6F4D 6F58 6F5C 6F5E 6F62 6F66 6F6D 6F6E 6F78 6F7A 6F7C 6F74 4079 4080 4081 4082 4083 4084 4085 4086 4087 4088 4089 4077 4078 4090 4091 4092 4093 4094 6F89 6F8C 7011 4100 4101 4102 4103 4104 4105 4106 4107 4108 4109 4110 4111 {:X 瞬  $\stackrel{\scriptstyle <}{_{\sim}}$  $\exists$ 歐 701A 701B 707F 7085 4125 4126 4127 4128 4129 4130 4131 4132 4133 4134 笢 70BB 4148 4149 4150 4151 4152 4153 4154 4155 炼 炽 烀 烂 烂 쥖 就 供 供 烙 饵 몇 烷 跌 终 烫 炙 积 烷壳蜂需焊货烙袋缩滤按数焦焊缝数数 野煮 野 頸 頸 頸 鎧 鑑 器 標 野 編 数 3178 7178 7170 7184 718A 剪然紫紫熙器 婴 踞 718F 7194 7199 燮 虁 夑 猠 鄽 崇 账 ፠  $\vdash$ HDID: ₹ 默 鮲 71AC 71B3 71B5 71B9 71C3 71CE 71D4 71D5 71E0 71E5 71E7 71EE 71F9 7206 721D 7228 722A 722C 4224 4225 4226 4227 4228 4229 4230 4231 4232 4233 4234 4235 4236 4237 4238 4239 4240 4241 7230 7231 7235 竖 葉 蜒 蝶 7248 724C 724D 7252 些7256 大 士 式 供 7259 725B 725D 725F 細 絒 鬶 工 工 # XX 7237 7238 7239 723B 723D 723F 7247 7261 7267 7262 7266 4254 ᆀᄪ 掭 洲 歡 栎 40 7272 7275 7279 727A 727E 727F 7280 7281 7284 728A 728B 728D 728F 726F 72AC 72AD 72AF 7292 729F 4269 4270 4271 4272 4273 4274 4275 4276 4277 4278 4279 4280 4281

为BO 72B4 72B6 72B7 72B9 72B9 72C1 72C2 72C3 72C4 72C8 72CD 72CE 72D0 72D2 72D7 72D9 72DE 72E0 72E1 行 独 狭 狮 绘 狰 狱 殉 飨 碧 謂 謂 濱 飨 親 阑 朔 轶 独 绣 独 媚 謂 貴 羨 飨 親 阑 類 誤 7303 730A 730E 垣 7337 式环见约兆 73B2 73B3 73B7 73BA 73BB 73C0 73C2 73C8 73C9 73CA 73CD 73CF 73D0 73D1 73D9 73DE 73E0 73E5 保 除 烘 7409 740A 740F 4399 4400 4401 振 7426 4407 武 7428 4408 杰 742A 4409 岩岩岩岩岩岩 73E7 73E9 73ED 73F2 7403 7405 팺 7406 据 账 742C 742E 浴 7430 脚 広 7436 743C 四 7441 竖7455 発発 潛 품 掛 ケ 雅 7459 745A 745B 745C 745E 版 745F 無 746D 幣7470 짪 7476 涨7477 栅 747E 拱 7480 4426 4420 4421 4422 4423 4424 4425 4427 4428 4430 蟹 辯 7483 7487 ∰ \ 748B 748E 4440 4441 4442 4443 4444 4445 4446 4447 4448 4449 酯 櫱 甘 莊 甚 淵 躢 盎 狣 訓肼 쀘区  $\blacksquare$ ## Щ, 7529 752B 4471 4472 74F4 74F6 74F7 74FF 7504 750D 750F 7511 7513 7518 7519 751A 751C 751F 7525 7528 752C 752D 4462 4463 4464 4465 4466 4467 4468 盐 ⊞ ⊞ ⊞ 7532 7533 7535 7537 刪 民 田田 留 徳 754F 755A 7530 7531 7559 工作 备 略 略 略 離 團 巴 场 聚 广 559 7594 7596 7594 7596 7597 7599 7594 7596 7597 7599 7594 7596 7597 7599 7594 7596 7597 7599 7594 7596 7597 7599 7594 7596 7597 7599 7594 7596 7597 7599 7594 盪 齫 疅 紫 疙 疚 场线炸炼组焦线操炼操炼强缩偏振 展 駅 760C 7610 4574 4575 嘶 厘 燦 燦 燦 燦 屢 槃 **紫紫嫣紫蝶**螺 壯 验 7615 7617 7618 7619 761B 操7625 齊 喫 7629 762A 匥 华区 祵 囮 7620 7622 7638 763C 763F 7640 764C 7624 7626 763E 7643 4590 4591 4592 4593 田町 宏 凇 知 깶 -01H  $\prod$ 765C 765E 7663 766B 766F 7678 767B 767D 767E 7682 7684 7686 7687 7688 768B 768E 4602 4603 4604 4605 4606 4607 4608 4609 4610 4611 4612 4613 4614 4615 4616 4617 4618 4619 4620

祖 组 個 傾 76D6 4633 4634 4635 4636 4637 4628 4629 4630 4631 4632 4639 盐 平 76F8 韶 盐 盅 田 寍 盒 點 紭 硱 噩 一 ΉШ 細  $\mathbb{H}$ 朑 部 Ш Ш 7708 7709 770B 76D8 76DB 76DF 76E5 76EE 76EF 76F1 76F2 76F4 76F9 76FC 76FE 7701 7704 7707 4650 4648 4651 4652 4653 4654 4656 삞 딾 松 粋 形 拙 謚 粣 卌 盐 7728 7729 772D 772F 7735 7736 7737 7738 773A 773C 7740 7741 炪 點 期 黙 7766 7768 776B 776C 7779 壨 77DB 77DC 77E2 4715 知 멦 怎 印 狡 斌 糍 伍 덴 4 **戶** 寸 沤 ⑤ 翀 农 77E5 77E7 4729 4730 77E9 77EB 77EC 77ED 77EE 77F8 77FD 77FF 7800 780D 77F3 77F6 7801 7802 7809 780C 7811 批781F 7 元 元 元 元 元 元 元 提%27 店 7814 7816 世民民 指 781D 出25 靴 抵7829 拉 782C 恕 世7837 凉 世 7817 7826 782D 7838 7830 7834 7839 4752 4755 4756 4757 4758 4759 4760 怨 784C 784E <del>[]</del> 7850 型 7855 7857 785D 786A 图 思 7852 亞 世 读 谌 783B 783C 783E 7840 7845 7847 7856 786B 786C 786D 786E 7877 4778 4782 影 思 作 版 懲 誌 博 喔 僊 駅 7898 7898 7896 7896 7897 7841 7843 7845 7847 階 腔 佐 鹿 788C 788D 788E 7891 掛 7893 7897 78B0 78B1 4798 4800 4801 4802 4803 4804 4805 恕 港 78F4 78F7 摆 摆 78FA 7901 4822 4824 祄 薄示 ネ 礼 社 兄 が 状 祈 社 後 現 洪 柒 栞 憖 7957 795A 795B 795C 795D 脈 然 泛 哭 拱 ⊪ 7978 797A 7980 贬 7984 型7985 興 拠 798F 799A 整7977 型 798A 貅 账 表 7967 79A7 79B3 7981 离离乐秀成系辞兼效种科教秘器 标 提 終 整 雅 能 即 開 TAOD 7AOG 7AOG 7AOG 7AOG 7AOG 7AOE 7A14 7A17 7A1A 7A1E 7A20 7A23 4912 4913 4914 4915 79EB 79ED 79EF 7A33 淵田 型 提 型 7A46 7A51 7A57 **飋 代 宏 宏 您 伽 幼 体 伊 然 塚 梁** 溥 7A39 7A3B 7A3C 7A3D 7A3F 4924 4925 4926 4927 4928 4930 4931 4932 鰥 뫲 꼪 銏 僁 個 棴 怎 巛 肶 -{M 御田 艦 7A88 7A8D 7A91 7A92 7A95 7A96 7A97 7A98 7A9C 7A9D 7A9F 7AA0 7AA5 7AA6 7AA8 7AAC 7AAD 7AB3 7ABF 7ACB 4941 4942 4943 4944 4945 4946 4947 4948 4949 4950 4951 4952 4953 4954 4955 4956 4957

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### Character list AR Heiti Medium GB - Font number 1000

4959 4960 4961 4962 4963 4964 4965 4966 4967 4968 4969 4970 4971 4972 4973 4974 4975 4976 4977 4978 张 绁 宏 绀 舞 紘 郑 鞀 హ 柒 ≯ ᆀ 张 無 徙 宛 矯 智 W 郑 郑 4980 4981 4982 4983 4984 4985 4986 4987 4988 4989 4990 4991 4992 4993 4994 4995 筅 筇 箏 筋 筌 筏 筐 筑 筒 答 策 筘 筚 筛 筝 筠 筢 独 筱 紅 7B45 7B47 7B49 7B4B 7B4C 7B4F 7B50 7B51 7B52 7B54 7B56 7B58 7B5A 7B5B 7B5D 7B60 7B62 7B6E 7B71 7B72 5001 5002 5003 5004 5005 5006 5007 5008 5009 5010 5011 5012 5013 5014 5015 5016 5017 5018 5019 5020 奔 ac 78AC 78AD 78B1 78B4 78B8 78C1 78C6 78C7 78CC 78D1 78D3 78D9 78DA 78DD 78E1 78E5 78E6 78EA 78EE 78E1 78E7 5043 5044 5045 5046 5047 5048 5049 5050 5051 5052 5053 5054 5055 5056 5089 5090 5091 5092 5093 5094 5095 5096 5097 5098 精糁蝶蝶瓣瓣鳞鳞鳞鳞鳞鳞鳞鳞鳞 5106 5107 5108 5109 5110 5111 5112 5113 5114 5115 5116 5117 5118 5119 5120 5121 5122 5123 5124 5125 5126 5148 5149 5150 5151 5152 5153 5154 5155 5156 5157 5158 5159 5160 5161 5162 5163 5164 5165 TECO 7EC1 7EC2 7EC3 7EC4 7EC5 7EC6 7EC7 7EC8 7EC9 7ECA 7EC8 7EC0 7EC0 7EC0 7EC7 7EC8 7EC9 7EC4 7EC9 7EC4 7EC9 7EC4 7EC9 7EC4 7EC9 7EC4 7EC9 7EC4 7EC9 7EC4 7EC9 7EC4 7EC9 7EC4 7EC9 7EC4 5169 5170 5171 5172 5173 5174 5175 5176 5177 5178 5179 5180 5181 5182 5183 5184 5185 5186 线 绗 给 给 夠 绪 给 给 领 统 绠 消 绢 绣 缀 缀 缀 鳞 跳 號 號 第 统 5211 5212 5213 5214 5215 5216 5217 5218 5219 5220 5221 5222 5223 5224 5225 5226 製製 紫757 新 7F08 粉 7F15 据7516 駅7517 駅 7F19 7F03 7F04 7F06 數 類 類 螺 蟹 想 蛛 赀 7F21 7F22 7F23 7F24 账 駅 7F25 7F26 影 7F27 焸 % % 7F2A 恢 號 7F2D 7F2E 駅 7F28 测 % % % 駅 7F2F 7F20 5261 5262 5263 5264 5266 5267 鯣 朇 昍 鈌 鰡 ≅ 淝,  $\mathbb{H}$ 飏 胀 田 7F54 7F55 7F31 7F32 7F33 7F34 7F35 7F36 7F38 7F3A 7F42 7F44 7F45 7F50 7F51 7F57 7F58 7F5A 7F5F 7F61 5278 5279 5280 5281 5282 5283 5284 5285 5286 5287

野 電 聞 聞 麗 麗 麗 麗 顯 計 光 光 洪 煞 浜 瀬 紅 紫 莊 紫 莊 5298 5299 5300 5301 5302 5303 5304 5305 5306 5307 5308 5309 5310 5311 5312 5313 7FE0 7FE1 5322 5323 5324 5325 5326 5327 5328 5329 5330 5331 魯 骝 뾏 # 卅 絒 加 加 医 耍 原 淈 **a** ඣ 黜 柳洲 ĺΩ ₩ 8003 8004 5347 5348 8005 8006 5349 5350 7FF1 7FF3 7FFB 7FFC 8000 8001 800B 800C 800D 8010 8012 8014 5344 5345 5346 5350 5351 里 報 報 報 報 報 報 第 2020 数8027 整8029 襾 益 声 <u>m</u>, 毌 8033 8035 8036 8037 8022 8025 8026 8031 8018 8028 802A 业8058 歸 対 民 H H S04A 804B 8052 盐 8054 <u>総</u> 盟 盟 恕 盐 颣 ## # 807F 8080 8083 8071 吊 嶯 出 出 出 出 肠 斑 莊 H 正 型 田 **刑**  $\mathbb{T}$ ₩. 书. 809D 809F 5409 5410 80A0 80A1 80A2 80A4 80A5 5411 5412 5413 5414 5415 8089 808B 808C 8093 8096 8098 809A 809B 809C 80A9 80AA 80AB 80AD 80AE 5407 밂 盐 盐 噐 山田 畑 訟 盡 盐  $\mathbb{Z}$  $\mathbb{L}$ 哥 盐 80BC 80BD 80BE 80BF 80C0 80C1 80D7 80AF 80B1 80B2 80B4 80B7 80RA 5430 5432 5433 出 吊 亞 點 盐 茁 # 业 牊 则 怒 盚 ΔE 80DA 80DB 80DC 80DD 80DE 80E1 80E4 80E5 80E7 80E8 80E9 80EA 80EB 80EC 80ED 80F0 80D9 80F1 80F2 80F3 80EF 5443 5444 5445 5446 5447 5448 5449 5450 5451 5452 5453 5454 5455 5456 5457 5458 5459 5460 5461 5462 絽 船 牆 茁 舩 寍 紲 坐 漜 盚 凰 类 盆 摇 80FA 80FC 8109 810A 810D 810E 810F 8112 80F4 80F6 80F8 80FD 8102 8106 8110 8111 8113 8114 8116 8118 5475 5476 5470 5471 5472 5473 5474 蓝 812C 812F 8132 8136 8159 815A 8131 8151 8153 8154 8155 5488 5489 5490 5491 5492 5493 5494 5495 5496 5497 5498 5499 5500 쨒 踏 黒 盟 盨 麒 鮏 溷 漸 颶 瀊 꽖 汽 816D 8170 8171 8174 8179 817A 817B 817C 817D 817E 817F 8180 8182 8188 8167 8169 816E 818A 8191 5510 5511 5512 5513 5514 5515 5516 5517 5518 5519 5520 點 丼 糍 咄 蠷 鰮 #II 쯾 Ш  $\sqrt{11}$ 81A6 81A8 81AA 81B3 81BA 81BB 81C0 81C1 5534 5535 ψ 왉 恕 日史首昇 畖 肥 黑 舌舍班 膝 -#K ₩ 1311 81F4 81FB 81FC 81FE 8200 8201 8202 8204 8206 820C 820D 8210 8212 81EC 81ED 81F3 8205 8214 821B 821C 5554 5555 5556 5557 5559 张20 彩228 8220 帯 第230 8231 <del>罪</del> 8233 報8237 铝 崇 貽 釡 822F 8238 8239 823B 8222 8223 822A 822B 823E 821F 8221 贸包架器 + N 式 X 式 黚 囻 岖 8249 8258 825A 8244 824B 824F 825F 8268 826E 826F 8282 8247 5593 5595 5596 5597 5598 5599 5600 5601 5602 5603 5604 5605 5606 捛 扪 芸 加‡ 扣 # 批 批 ЬŧМ 採 圷 袮 扣 节 8299 829C 829D 829F 82A1 82A4 82A5 82A6 82A8 82A9 8288 828A 828B 828D 828E 828F 8291 8292 8297 8298 5611 5612 5613 5614 5615 5616 5617 5618 5619 5620 5621 5622 5623 5624 5625 5626 5627 5628 5629

5638 5639 5640 5641 5642 5643 5644 5645 5646 5647 批 批 5660 5661 5662 5663 5664 5665 5666 5667 5668 苫 苯 揺 苴 苷 茔 苻 找 炽 捛 捛 蓤 扫 扭 淅 卌 往 批 垇 ‡[H 82EB 82EF 82F1 82F4 82F7 82F9 82FB 8301 8302 8303 8304 8305 8306 8307 8308 8309 830C 830E 830F 8311 8314 5682 5683 嵔 黚 ኯ 詽 跍 班 책 拱 迴 捆 袱 拱 쐤 搄 8315 8317 831A 831B 831C 8327 8333 8334 8335 8336 8338 8339 荏 荐 嵬 荒 荃 莊 荐 卌 挻 拟 袮 批 批 批 丗 8343 8346 8347 8349 834F 8350 8351 8360 8361 8363 8367 8364 8365 5722 5723 5725 5726 5724 5727 5728 5729 5730 情 荸 荻 茶 荽 莅 龍 侀 梕 椰 坬 敩 苕 捓 採 捡 圳 8368 8369 836A 836B 836C 836D 836E 836F 8389 838E 8392 8393 8398 839B 核壳萘莨萃菜荚菜菜菜菜 5763 5764 5765 5766 5767 5768 5769 5770 5771 5772 ₩ 菘菜菝菟 器 異 県 \*\* 菠 챢 业 批 獙 蜖 搁 振 83C5 83C7 83CA 83CC 83CF 83D4 83D6 83D8 83DC 83DD 83DF 83E0 83E1 83E5 83E9 83EA 83F0 83F1 83F2 83F8 83F9 霊 畑 粬 岀 嵳 盐 裀 刱 揿 쌞 摐 挪 跚 10# 狣 甁 8403 8406 840D 840F 8411 8418 841C 841D 8424 8425 8426 83FD 8401 8404 840B 840C 840E 8427 8438 コ 粣 铝 綝 蜵 掘 咻 책 丰 梊 捶 摡 摋 舢 柩 極 843C 843D 8446 8457 8459 845A 845B 8461 846B 846C 8471 8473 8451 845C 8463 8469 846D 8475 8476 847A 5826 5827 5828 5829 5830 5831 5832 5833 5834 嶶 排 摡 胐 部区 紪 凞 丰恒 綝 癌 牃 捆 쐔 8488 8489 848B 848C 848E 8497 84A1 84AF 84B2 84B4 84B8 84B9 8482 8487 8499 849C 84BA 84BD 84BF 84C1 84C4 5847 5848 5849 5850 5851 5852 5853 5854 掉 毑 棚 樑 捓 誀 凞 擬 깪 爅 婳 84C9 84CA 84CD 84D0 84D1 84D3 84D6 84DD 84DF 84E0 84E3 84E5 84E6 84EC 84F0 84FC 84FF 850C 8511 8513 8517 5862 5863 5864 5865 5867 5868 5869 5872 5873 5874 5866 5870 5871 5875 5876 5877 5878 5882 数数 無 複 8549 854A <del>뾌</del> 8556 牅 宏38 8538 凞 蜖 栩 輕 搖 欠 驷 ተ 粣 饜 擓 8539 853A 8548 851A 8521 852B 852C 8537 8559 855E 8568 853B 8564 5892 5893 5894 丰 攂 揺 響 槛 歴 搩 撒 卌田 撫 緪 槛 挪账 糯 紪 粣 森 8587 859B 859C 8574 8579 857A 857B 857E 8584 8585 858F 85A4 85A8 85AA 85AE 85AF 85B0 85B7 85C1 5911 5912 5913 5914 5915 5916 5917 欁 灣 8627 灩 古 擫 獙 蟖 쌨 衡 攤 整 85C9 85CF 85D0 85D3 85D5 85DC 85E4 85E9 85FB 85FF 8605 8611 864D 864E 8650 8616 8629 8638 863C 864F 草 恕 声 -11 때 囲 귩 囲 Ħ H 田 866E 8671 8679 867A 867B 867C 867D 867E 867F 8662 866B 866C 5950 5951 5952 5953 5954 5955 5956 5957 5958 5959 5960 5961

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#### Character list AR Heiti Medium GB - Font number 1000

\$858 \$859 \$850 \$850 \$850 \$850 \$851 \$857 \$851 \$852 \$854 \$855 \$855 \$857 \$857 \$859 \$859 \$854 \$855 \$850 军羽诚诬请请请请请请请 6308 6309 6310 6311 6312 6313 6314 6315 6316 6317 6318 6319 6320 6321 终 写 评 坛 汝 郑 溥 邦 挑 K 秀 鸿 嗯 图 账 朱纹 臾 淮 巺 8000 8001 6336 쏊 熈 徑 8C29 8C14 8C15 8C17 8C16 6368 6369 6370 6371 6372 6373 6374 6375 6376 6377 6378 6379 6380 6381 象 萘 豪 豫 豳 牙 豹 豺 貂 然 貌 貌 貌 貌 现 只 贞 贞 贡 财 责 6390 6391 6392 6393 6394 6395 6396 6397 6398 6399 6400 6401 6402 6403 6404 6405 꼽 띹 区 乯 宗 图 畂 渐 叙 4K 4K TIES |松|||| 베氏 85 8D28 8D29 8D2A 8D2B 8D2C 8D2D 8D2E 8D2F 8D30 8D31 8D32 8D33 8D34 8D35 8D25 8D26 8D27 8D36 8D37 8D38 塗 凪 祁 彸 営 絥 됄 赏 罵 8D39 8D3A 8D3B 8D3C 8D3D 8D3E 8D3F 8D40 8D41 8D42 8D43 8D44 8D45 8D46 8D47 8D48 8D49 8D4A 8D4B 8D4C 6432 6433 6434 6435 6436 6437 6438 6439 6440 6441 6442 6443 6444 赓 愆 恝 湽 律民 絜 ·温顺· 8D50 8D53 8D54 8D55 8D56 8D58 8D59 8D5A 8D5B 8D5C 8D5D 8D5E 8D60 8D61 8D62 8D63 8D64 8D66 8D67 6450 6451 6452 6453 6454 6455 6456 6457 6458 6459 6460 6461 6462 6463 6464 6465 6466 6467 6468 6469 6470 펥 盟 型 型 刑 孤 型 型 溆 粒 极) 맫 型 8D76 8D77 8D81 8D84 8D85 8D8A 8D8B 8D91 6477 6478 6479 6480 6481 6482 6483 6484 8D6B 8D6D 8D70 8D73 8D74 8D75 8D94 8D9F 8DA3 8DB1 8DB3 8DB4 8DB5 6485 6486 6487 6496 6497 6498 6499 6500 6501 6502 6503 6504 6505 6506 6507 6492 6493 6494 6495 6508 6509 6510 6511 6512 器 龆 굶 謡 쌞 恕 邲 찲 盐 龆 韶 콾 嵓 怒 둞 8DE4 8DE8 8DEA 8DEB 8DEC 8DEF 8DF3 8DF5 8DF7 8DF8 8DF9 8DFA 8DFB 8DFD 8E05 8E09 8E0A 8E0C 8E0F 8E14 8E1D 6518 6519 6520 6521 6522 6523 6524 6525 6526 6527 嫐 撚 密 史 8F49 8F1F 8F1F 8E40 8E41 8E42 8E44 8E47 6540 6541 6542 6543 6544 6545 6546 6547 6548 6549 6550 # 制 霏 挺 8F70 8F7A 8F7B 8F7C 報8578 紫絮 牡 舞 뀺 称8577 黎 8F78 梊 鞣 蛰 8F79 8F7D 8F83 疵 /
計 栅 8F8F 8F90 8F91 8F93 8F94 8F95 8F96 8F97 8F98 8F9A 8F9B 8F9C 6628 6629 6630 6631 6632 6633 6634 6635 6620 6621 6622 6623 6624 6625 6626 6627

献 紫 8FA8 8FA9 6639 6640		BO 8FB1		8FB9		8FBE	8FC1	8FC2		8FC5	8FC7		8FCE					
8FD8 8FD9 6660 6661	世 8FDB 8FI 6662 66	DC 8FDD		歌 8FDF 6666	<u>月</u> 日 8FE2 6667		県 8FE5 6669				到 8FEA 6673				火 8FF0 6677	所 8FF3 6678	光 8FF7 6679	
划型 8FF9 8FFD 6681 6682	6683 66 9000 90 耐 対	01 9002	别 9003 6686	型 9004 6687	则 9005 6688	型 9006 9889		刻 900A 6691	判 900B 6692	判 900D 6693	蚁 900F 6694	9010 6695	划 9011 6696	蚂 9012 6697	妈 9014 6698	刻 9016 6699	<u></u> 9017 6700	侧 901A 6701
期期 901B 901D 6702 6703	回刊 901E 90 6704 67	1F 9020		9022 6708			<u>報</u> 902E 6711		州 9035 6713				回 903C 6717		ച 9041 6719	拠 9042 6720	則 9044 6721	野 9047 6722
	呼 9050 90 6725 67	51 9052			#E) 9058 6730										<u>蝸</u> 907D 6740			
州 赐 9083 9088 6744 6745	興 II 908B 90 6746 67	91 9093	∭ 9095 6749	∑ 9097 6750	⊊ 1 9099 6751		€ 909D 6753			∰ 90A3 6756			90AC 6759				台 90B1 6763	∑ 90B3 6764
90B4 90B5 6765 6766													₩ 90D0 6780			₩ 90D7 6783		90DC
≨ 90DD 90E1 6786 6787	量 90E2 90 6788 67	E6 90E7			后 90ED 6793										証 9122 6803	炉 9123 6804	編 912F 6805	
監 9139 9143 6807 6808		49 914A 10 6811			記 914D 6814									起国 9161 9823 公子	山 恒田 9162 6824	莊 9163 6825	超 9164 6826	9165 6827
程 9169 916A 6828 6829		亚 尾亚 6E 916F			田田 第172 6835								旨 917E 6843			加 押 9187 6846		
盟 918C 918D 6849 6850		Ⅲ ⊨Ⅲ 91 9192																
91CE 91CF 6870 6871		DC 9274		92AE	92C8	933E	936A	938F	93CA	93D6	943E	946B		9486			9489	948A
948B 948C	## ## 948D 94 6893 68	8E 948F	9490	9492	9493	9494	9495	9497	9499	949A	949B	949C	949D	949E	949F	94A0	94A1	
学 94A3 94A4 6912 6913	94A5 94	A6 94A7	94A8	94A9		94AB	94AC	94AD	94AE	94AF	94B0	94B1	94B2	94B3		94B5		94B7
94B8 94B9 6933 6934		BB 94BC	94BD	94BE		94C0	94C1	94C2	94C3	94C4	94C5	94C6	94C8	94C9	94CA	94CB	94CC	94CD
学 94CE 94D0 6954 6955	94D1 94	D2 94D5		94D7		94D9	94DB	94DC	94DD	94DE	94DF	94E0	94E1					94E7

				好 94EC 6979	好 94ED 6980			松 94F0 6983			88.8 8.3 8.3 8.3 8.3 8.3 8.3 8.3 8.3 8.3			联 94F6 6989	w 98.8 980	\$\$ 94F8 6991		無 94FA 6993	类 94FC 6994	以 94FD 6995
世 94FE 6996	왮 94FF 6997	罪 9500 6998	彩 9501 6999	野 9502 7000	明 9503 7001	朝 9504 7002		亚 9506 7004	野 9507 7005	彩 9508 7006	狱 9509 7007	实 950A 7008	姚 950B 7009	妣 950C 7010				兴 9510 7014	张 9511 7015	野 9512 7016
		字 9515 7019		恕 9517 7021			拱 951A 7024					野 9521 7029			期 9524 7032	拱 9525 7033		9528 7035	瓣 9529 7036	彩 952A 7037
							好 9532 7045				默 9537 7049		9539 7051				账 953E 7055		盤 9540 7057	
							等 954C 7066											郠 9558 7077		955B 7079
妮 955C 7080		数 955E 7082		<u></u> 9561 7084	9562 7085	熔 9563 7086	瓣 9564 7087	野 9565 7088	ණ 9566 7089	寧 9567 7090	挪 9568 7091	∰ 9569 7092		鄭 956B 7094		556D 7096	956F 7097	∰ 9570 7098		懲 9572 7100
鳄 9573 7101							<u>∰</u> 95ED 7108										<u>②</u> 95F7 7118		<u></u> 95F9 7120	
<u>ज</u> 95FB 7122					<u>河</u> 9601 7127		展 9603 7129				<u>電</u> 9608 7133		960A 7135					<u>室</u> 960F 7140		
9612 7143				<u>赋</u> 9617 7147			計 961C 7150		961F	9621						∰ 9633 7159	∰ 9634 7160	<u>世</u> 9635 7161	≦5 9636 7162	
963C 7164					<u>宏</u> 9644 7169						[일 964B 7175			<u>民</u> 9650 7178		<u>迷</u> 9655 7180		<u>地</u> 965F 7182		
			9669				<u>世</u> 9674 7192	9675		9677		9686		968B	968D				9697	
<u>ङ</u> 9699 7206						96B9	∰ 96BC 7213	96BD	96BE	96C0	96C1		96C5		96C7				96CE	96CF
姗 96D2 7227	96D5					96EF	₩ 96F3 7234	96F6	96F7			9700								
							艇 9730 7255												∰ 9761 7267	9762 7268
恒 9765 7269					977C		∰ ⊅∰ 978B 7276	978D			9794		97A0							
97E7					97ED	97F3	缩 97F5 7297	97F6	9875	9876	9877	9878								

复复原 9881 9882 9883 9884 7311 7312 7313 7314	9885 9886 9887	9888 9889 988A	与 988C 988D 988F 7321 7322 7323	9890 9891 9893	版 版 版 版 9894 9896 9897 9898 989A 7327 7328 7329 7330 7331
馬 版 版 版 989B 989C 989D 989E 7332 7333 7334 7335	989F 98A0 98A1		98A6 98A7 98CE		型 原 展 瀅 ピ 98D5 98D8 98D9 98DA 98DE 7348 7349 7350 7351 7352
98DF 98E7 98E8 990D	9910 992E 9954		996/ 9968 9969	996A 996B 996C	区区级级 996D 996E 996F 9970 9971 7369 7370 7371 7372 7373
医生虫数 9972 9974 9975 9976 7374 7375 7376 7377	9977 997A 997C	此 送 线 997D 997F 9980 7381 7382 7383	9981 9984 9985	9986 9987 9988	<b> </b>
9991 9992 9993 9994	9995 9996 9997		99A8 9A6C 9A6D	9A6E 9A6F 9A70	学学品等 9A71 9A73 9A74 9A75 9A76 7411 7412 7413 7414 7415
9A77 9A78 9A79 9A7A	9A7B 9A7C 9A7D		9A81 9A82 9A84	9A85 9A86 9A87	古馬野協築 9A88 9A8A 9A8B 9A8C 9A8F 7432 7433 7434 7435 7436
9A90 9A91 9A92 9A93 9	9A96 9A97 9A98		9A9D 9A9E 9A9F	9AA0 9AA1 9AA2	警 
9AB0 9AB1 9AB6 9AB7 9	विष्य विषय विषय 9AB8 9ABA 9ABC !		्राच्या द्याया द्याया 2 9AC5 9ACB 9ACC	9AD1 9AD3 9AD8 9	9ADF 9AE1 9AE6 9AEB 9AED 7474 7475 7476 7477 7478
9A EF 9AF9 9AFB 9B03 97479 7480 7481 7482	9B08 9B0F 9B13		9B32 9B3B 9B3C		
9B4D 9B4F 9B51 9B54 9	9C7C 9C7F 9C81		(田) (田) (田)	9C8D 9C8E 9C90 個/ 孔仙 個/	出 据 医 医 练 9091 9092 9094 9095 909A 7516 7517 7518 7519 7520
9C9B 9C9C 9C9E 9C9F 9		9CA3 9CA4 9CA5		9CA9 9CAB 9CAD	数
	9CB8 9CBA 9CBB 9	9CBC 9CBD 9CC3	3 9CC4 9CC5 9CC6	9CC7 9CCA 9CCB	製電電電腦 9CCC 9CCD 9CCE 9CCF 9CD0 7558 7559 7560 7561 7562
使用 を用 を用 を用 を用 を用 を用 を用 を用 を用 を用 を用 を用 を用	9CD7 9CD8 9CD9 9	9CDC 9CDD 9CDE	9CDF 9CE2 9E1F	9E20 9E21 9E22	雪 郎 駅 駅 戦 9E23 9E25 9E26 9E28 9E29 7579 7580 7581 7582 7583
9E2A 9E2B 9E2C 9E2D 9	9E2F 9E31 9E32	9E33 9E35 9E36	9E37 9E38 9E39		野 解 艦 艦 報 9E3F 9E41 9E42 9E43 9E44 7600 7601 7602 7603 7604
9E45 9E46 9E47 9E48	9E49 9E4A 9E4B	9E4C 9E4E 9E4F	9E51 9E55 9E57		新二二年   1988   1985   1985   1986
	9E6B 9E6C 9E6D	9E70 9E71 9E73		9E87 9E88 9E8B	<b> </b>

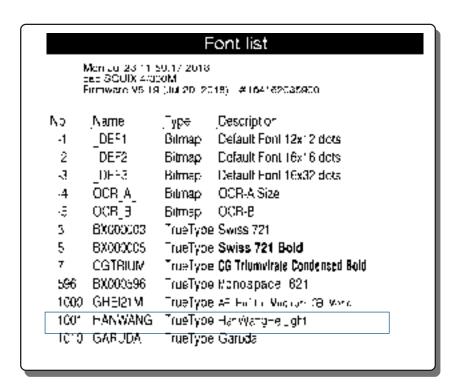
#### 641

### Character list AR Heiti Medium GB - Font number 1000

\$B\$ \$EB\$ \$EBB \$EBD \$EBE \$EC4 \$EC9 \$ECD \$ECD \$ECF \$ED1 \$ED4 \$ED8 \$ED8 \$ED8 \$EDD \$ED7 \$EE7 \$EE7 \$EE5 \$EE7 \$E 7648 7649 7650 7651 7652 7653 7654 7655 7656 7657 7658 7659 7660 7661 7662 7663 7664 7665 麛 9F19 9F20 9F22 9F2C 9F2F 9F37 9F39 QE3R 7668 7669 7670 7671 7672 7673 7674 7675 7676 7677 7678 7679 7680 7681 7682 7683 7684 7686 7687 7688 7685 點 齐 緬 齿 蚪 盟 総 槢 恕 器 맫 龆 鄰 뻟 蠹 鄙 9F3D 9F3E 9F44 9F50 9F51 9F7F 9F80 9F83 9F84 9F85 9F86 9F87 9F88 9F89 9F8A 9F8B 9F8C 9F99 9F9A 9F9B QEQE. 7689 7690 7691 7692 7693 7694 7695 7696 7697 7698 7699 7700 7701 7702 7703 7704 7705 7706 7710 161 162 163 164 165 166 167 168 169 170 171 172 173 174 175 176 177 178 179 180 EFB5 EFB6 EFB7 EFB8 EFB9 EFBA EFBB EFBC EFBD EFBE EFBF EFC0 EFC1 EFC2 EFC3 EFC4 EFC5 EFC6 EFC7 EFC8 EFC9 181 182 183 184 185 186 187 188 189 190 191 192 193 194 195 196 197 198 199 200 201 202 203 204 205 206 207 208 209 210 211 212 213 214 215 216 217 CC √C √C √C √C √C √C √C √C √O √O ∴C √C √C √C √C ← :- \*C √C √C ← CFDF EFE0 EFE1 EFE2 EFE3 EFE4 EFE5 EFE6 EFE7 EFE8 EFE9 EFEA EFEB EFEC EFED EFEE EFEF EFF0 EFF1 EFF2 EFF3 223 224 225 226 227 228 229 230 231 232 233 234 235 236 237 238 239 240 241 242 243 žO. :0 0 9 :> EFF4 EFF5 EFF6 EFF7 EFF8 EFF9 EFFA EFFB EFFC EFFD EFFE EFFF FE31 FE33 FE35 FE36 FE37 FE38 FE39 FE3A 247 248 249 250 251 252 253 254 255 7711 7712 7713 7714 7715 7716 7717 7718 7719 246 # 49 % : ∞  $\smile \sim +$ FE3B FE3C FE3D FE3E FE3F FE40 FE41 FE42 FE43 FE44 FF01 FF02 FF03 FF04 FF05 FF06 FF07 FF08 FF09 FF0A FF0B 7720 7721 7722 7723 7724 7725 7726 7727 7728 7729 410 411 412 413 414 415 416 417 418 419 420 (g)0 4 0 4 0000 V Ш V C-FFOC FFOD FFOE FFOF FF10 FF11 FF12 FF13 FF14 FF15 FF16 FF17 FF18 FF19 FF1A FF1B FF1C FF1D FF1E FF1F FF20 423 424 426 427 428 429 430 431 432 433 434 435 436 437 439  $\geq$  $\triangleleft$   $\square$   $\square$   $\square$   $\square$ G I  $\supset$   $\times$  $\geq$  $\Box$  $\circ$ Ø  $\alpha$  $\omega \vdash$ FF21 FF22 FF23 FF24 FF25 FF26 FF27 FF28 FF29 FF2A FF2B FF2C FF2D FF2E FF2F FF30 FF31 FF32 FF33 FF34 FF35 445 446 447 448 449 450 451 452 453 454 459 443 444 455 456 457 458 460 aР  $\circ$  $\sigma$ Φ D C × FF36 FF37 FF38 FF39 FF3A FF3B FF3C FF3D FF3E FF3F FF40 FF41 FF42 FF43 FF44 FF45 FF46 FF47 FF48 FF49 FF4A 464 465 470 471 472 474 475 476 466 467 468 469 473 477 478 480 481 ≥ N ~ - ~  $\otimes$  $\subseteq$ 0  $\alpha$  $^{\circ}$ S + $\supset$ > $\times$  $\geq$ FF4B FF4C FF4D FF4E FF4F FF50 FF51 FF52 FF53 FF54 FF55 FF56 FF57 FF58 FF59 FF5A FF5B FF5C FF5D FF5E FFE0 488 489 490 491 492 493 494 495 496 497 વ્યુ FFE1 FFE3 FFE5 7731 7732 7733

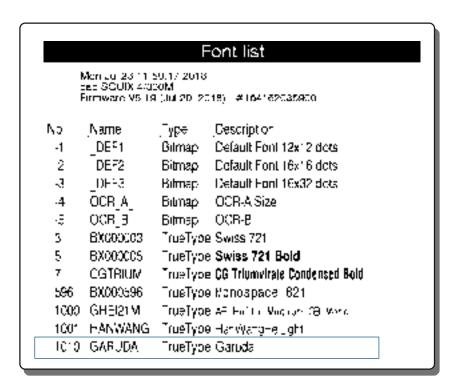
#### 642

## Character set HanWangHeiLight - Font number 1001



HanWangWeiLight can be used to print traditional chinese characters. A font list is currently not available.

#### **Character list Garuda - Font number 1010**



Garuda contains "Thai" characters - the characters which are used in Thailand.

## **Character list Garuda - Font number 1010**

	!	"	#	\$	%	&	'	(	)	*	+	,	-		/
0020 3	0021 4	0022 5	0023 6	0024 7	0025 8	0026 9	0027 10	0028 11	0029 12	002A 13	002B 14	002C 15	002D 16	002E 17	002F 18
0	1	2	3	4	5	6	7	8	9	:	;	<	=	>	?
0030 19	0031 20	0032 21	0033 22	0034 23	0035 24	0036 25	0037 26	0038 27	0039 28	003A 29	003B 30	003C 31	003D 32	003E 33	003F 34
@	Α	В	С	D	Ε	F	G	Н	1	J	Κ	L	М	Ν	Ο
0040 35	0041 36	0042 37	0043 38	0044 39	0045 40	0046 41	0047 42	0048 43	0049 44	004A 45	004B 46	004C 47	004D 48	004E 49	004F 50
Р	Q	R	S	Τ	U	V	W	Χ	Υ	Ζ	[	\	]	٨	_
0050 51	0051 52	0052 53	0053 54	0054 55	0055 56	0056 57	0057 58	0058 59	0059 60	005A 61	005B 62	005C 63	005D 64	005E 65	005F 66
`	a	b	С	d	е	f	g	h	i	j	k	-	m	n	0
0060 67	0061 68	0062 69	0063 70	0064 71	0065 72	0066 73	0067 74	0068 75	0069 76	006A 77	006B 78	006C 79	006D 80	006E 81	006F 82
р	q	r	S	t	u	٧	W	Х	У	Z	{		}	~	
0070 83	0071 84	0072 85	0073 86	0074 87	0075 88	0076 89	90 90	0078 91	0079 92	007A 93	007B 94	007C 95	007D 96	97	0A00 98
i	¢	£	¤	¥	l	§		0	а	<b>«</b>	¬	-	(R)	_	0
i 00A1 99	¢ 00A2 100	£ 00A3 101	00A4 102	¥ 00A5 103		§ 00A7 105	 00A8 106	© 00A9 107	00AA 108	(( 00AB 109	00AC 110	- 00AD 111	© 00AE 112	00AF 113	00B0 114
00A1	00A2	00A3	00A4	00A5	00A6	00A7	00A8	00A9	00AA	00AB	00AC		00AE		00B0
00A1 99	00A2 100 2 00B2 116	00A3 101	00A4 102	00A5 103	00A6 104	00A7 105	00A8 106	00A9 107 1 1 00B9 123	00AA 108 0 00BA 124	00AB 109 >> 00BB 125	00AC 110	111	00AE 112 3/4 00BE 128	113 ¿ 00BF 129	00B0 114
00A1 99 ±	00A2 100 2 00B2	00A3 101 3 00B3	00A4 102 ,	00A5 103 µ 00B5	1 00A6 104 ¶ 00B6	00A7 105 •	00A8 106	00A9 107 1 00B9	00AA 108 0	00AB 109 >>> 00BB	00AC 110 1/4 00BC	111 1/ <sub>2</sub> 00BD	00AE 112 3/4 00BE	113 ¿ 00BF	00B0 114 À
00A1 99 ± 00B1 115	00A2 100 2 00B2 116	00A3 101 3 00B3 117	00A4 102 , 00B4 118 Ā 00C4 134	00A5 103 µ 00B5 119	00A6 104 ¶ 00B6 120	00A7 105 • 00B7 121	00A8 106	00A9 107 1 1 00B9 123	00AA 108 0 00BA 124	00AB 109 >> 00BB 125	00AC 110 1/4 00BC	111 1/ <sub>2</sub> 00BD	00AE 112 3/4 00BE 128	113 ¿ 00BF 129	00B0 114 À 00C0 130
00A1 99  ± 00B1 115  Á 00C1	00A2 100 2 00B2 116 Â	00A3 101 3 00B3 117 Ä 00C3	00A4 102 , 00B4 118 Ä	00A5 103 µ 00B5 119 Å	00A6 104 ¶ 00B6 120 Æ	00A7 105	00A8 106	00A9 107 1 00B9 123 É	00AA 108 0 00BA 124 Ê	00AB 109 » 00BB 125 Ë	00AC 110 1/4 00BC 126 }	111 1/2 00BD 127 Í	00AE 112 3/4 00BE 128 Î	113 2 00BF 129 Ü	00B0 114 À 00C0 130 Đ
00A1 99  ± 00B1 115  Á 00C1 131	00A2 100 2 00B2 116 Â	00A3 101 3 00B3 117 $\tilde{A}$ 00C3 133	00A4 102 , 00B4 118 Ā 00C4 134	00A5 103 µ 00B5 119 Å 00C5 135	00A6 104 ¶ 00B6 120 Æ 00C6 136	00A7 105	00A8 106 00B8 122 È	00A9 107 1 00B9 123 É	00AA 108 0 00BA 124 Ê 00CA 140	00AB 109 » 00BB 125 Ë 00CB 141	00AC 110 1/4 00BC 126 1 00CC 142	111 1/2 00BD 127 Í 00CD 143	00AE 112 3/4 00BE 128 Î 00CE	113 ¿ 00BF 129 Ü 00CF 145	00B0 114 À 00C0 130 Đ 00D0 146
00A1 99  ± 00B1 115  Á 00C1 131  Ñ 00D1 147	00A2 100 2 00B2 116 Â 00C2 132 Ò	00A3 101 3 00B3 117 Ã 00C3 133 Ó 00D3 149	00A4 102 , 00B4 118 Ā 00C4 134 Ô	00A5 103 µ 00B5 119 Å 00C5 135 Õ 00D5 151	OOA6 104  ¶ 00B6 120  Æ 00C6 136  Ö 00D6 152  æ	00A7 105	00A8 106 00B8 122 È 00C8 138 Ø 00D8 154	00A9 107 1 00B9 123 É 00C9 139 Ù 00D9 155	00AA 108 0 00BA 124 Ê 00CA 140 Ú 00DA 156	00AB 109 » 00BB 125 Ë 00CB 141 Û 00DB 157	00AC 110  1/4 00BC 126	111  1/2  00BD 127  Í  00CD 143  Ý  00DD	00AE 112 3/4 00BE 128 Î 00CE 144 P 00DE 160	113  ¿ 00BF 129  Ü 00CF 145  ß 00DF 161	00B0 114  À 00C0 130  D 00D0 146  à 00E0
00A1 99  ± 00B1 115  Á 00C1 131  Ñ 00D1 147	00A2 100 2 00B2 116 Â 00C2 132 Ò	00A3 101 3 00B3 117 Ã 00C3 133 Ó 00D3 149	00A4 102 , 00B4 118 Ä 00C4 134 Ô 00D4 150	00A5 103 µ 00B5 119 Å 00C5 135 Õ	O0A6 104  ¶ 00B6 120  Æ 00C6 136  Ö 00D6 152	00A7 105	00A8 106 00B8 122 È 00C8 138 Ø 00D8 154	00A9 107 1 00B9 123 É 00C9 139 Ù	00AA 108 0 00BA 124 Ê 00CA 140 Ú 00DA 156	00AB 109 >> 00BB 125 E 00CB 141 Û 00DB 157	00AC 110 1/4 00BC 126 Ì 00CC 142 Ü	111  1/2  00BD 127    00CD 143    00DD 159    00ED 175	00AE 112 3/4 00BE 128 Î 00CE 144 P 00DE 160	113  ¿ 00BF 129  Ü 00CF 145  ß 00DF 161	00B0 1114 À 00C0 130 D 00D0 146 à 00E0 162
00A1 99  ± 00B1 115  Á 00C1 131  Ñ 00D1 147  áa 00E1	00A2 100 2 00B2 116 Â 00C2 132 Ò 00D2 148	00A3 101 3 00B3 117  Ã 00C3 133  Ó 00D3 149  ã 00E3	00A4 102 , 00B4 118 Ā 00C4 134 Ô 00D4 150	00A5 103  µ 00B5 119  Å 00C5 135  Õ 00D5 151  å 00E5	OOA6 104  ¶ 00B6 120  Æ 00C6 136  Ö 00D6 152  æ 00E6	00A7 105	00A8 106 00B8 122 È 00C8 138 Ø 00D8 154 è	00A9 107  1 00B9 123  É 00C9 139  Ù 00D9 155  é 00E9	00AA 108 0 00BA 124 Ê 00CA 140 Ú 00DA 156 ê 00EA	00AB 109 » 00BB 125 Ë 00CB 141 Û 00DB 157 ë 00EB	00AC 110  1/4 00BC 126	111  1/2  00BD 127  Í  00CD 143  Ý  00DD 159  Í  00ED	00AE 112 3/4 00BE 128 Î 00CE 144 Þ 00DE 160 Î 00EE	113  C 00BF 129  I 00CF 145  G 00DF 161  I 00EF	00B0 114  À 00C0 130  D 00D0 146  à 00E0 162  ð 00F0

## **Character list Garuda - Font number 1010**

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0152 195	0153 196	0160 197	0161 198	0178 199	0192 200	0237 201	02C6 202	02C7 203	02C9 113	02DA 204	02DC 205	03BC 119	0E01 206	0E02 207	0E03 208
ନ	ନ	ฆ	ગ	จ	ฉ	ช	T	ฌ	រាំ	Ŋ	Ŋ	9	e\J	ЯJ	ณ
0E04 209	0E05 210	0E06 211	0E07 212	0E08 213	0E09 214	0E0A 215	0E0B 216	0E0C 217	0E0D 218	0E0E 219	0E0F 220	0E10 221	0E11 222	0E12 223	0E13 224
୭	୭	ព	ท	ñ	น	บ	ป	И	N	W	W	ภ	ม	٤	ร
0E14 225	0E15 226	0E16 227	0E17 228	0E18 229	0E19 230	0E1A 231	0E1B 232	0E1C 233	0E1D 234	0E1E 235	0E1F 236	0E20 237	0E21 238	0E22 239	0E23 240
ฤ	ด	ภ	3	ศ	14	ন	ห	ฬ	อ	ฮ	ષ	ž	٠	า	°٦
0E24 241	0E25 242	0E26 243	0E27 244	0E28 245	0E29 246	0E2A 247	0E2B 248	0E2C 249	0E2D 250	0E2E 251	0E2F 252	0E30 253	0E31 254	0E32 255	0E33 256
Α	d	4	d	9	q		₿	ŀ	lί	ĺ	l	η	1	၅	<u>ا</u>
0E34 257	0E35 258	0E36 259	0E37 260	0E38 261	0E39 262	0E3A 263	0E3F 264	0E40 265	0E41 266	0E42 267	0E43 268	0E44 269	0E45 270	0E46 271	0E47 272
1	v	0	•	6'	۰	ε	٥	0	9	ല	๓	હ	<u>ଞ</u>	ď	ଳା
0E48 273	0E49 274	0E4A 275	0E4B 276	0E4C 277	0E4D 278	0E4E 279	0E4F 280	0E50 281	0E51 282	0E52 283	0E53 284	0E54 285	0E55 286	0E56 287	0E57 288
ಡ	Θť	લ્યુ	@ <i>/</i> #*~								1	_	_	6	,
0E58 289	0E59 290	0E5A 291	0E5B 292	2002 293	2003 294	200B 295	200C 296	200D 297	200E 298	200F 299	2010 16	2013 300	2014 301	2018 302	2019 303
,	"	"	,,	†	‡	•		%0	<	>	TM	-			จ
201A 304	201C 305	201D 306	201E 307	2020 308	2021 309	2022 310	2026 311	2030 312	2039 313	203A 314	2122 315	2212 111	2219 121	25CC 316	F700 317
0	d	a	а		v	Ð	+	6	1	e e	Ð	+	б	ฌ	۵
F701 318	F702 319	F703 320	F704 321	F705 322	F706 323	F707 324	F708 325	F709 326	F70A 327	F70B 328	F70C 329	F70D 330	F70E 331	F70F 332	F710 333
0	<b>F</b>	1	v	n	٠	6"				•			٥	e.	ff
F711 334	F712 335	F713 336	F714 337	F715 338	F716 339	F717 340	F718 341	91 F719 342	F71A 343	F71B 344	F71C 345	F71D 346	F71E 347	F71F 348	FB00 349
fi	fl	ffi	ffl												
FB01 350	FB02 351	FB03 352	FB04 353												

## **Technical data**

Some technical data is shown on the next page. That should cover the most important values such as available print speed, print width etc.

Further information can be found in the respective product catalogs. The list will grow over the time as new printer models will be developed which might not be listed on the next pages.

## Appendix D - technical data

Model Name	Reso- lution dpi	min. Print- width	max. Print- width	min. Print- height	max. Print- height	Possible Printspeeds (mm/s)
SQUIX 2/300	300	4	56,9	4	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
SQUIX 2/300P	300	4	56,9	4	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
SQUIX 2/600	600	4	54,1	4	2000	30, 40, 50, 75, 100, 125, 150
SQUIX 2/600P	600	4	54,1	4	2000	30, 40, 50, 75, 100, 125, 150
SQUIX 4/300	300	4	105.7	6	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
SQUIX 4/300P	300	4	105.7	6	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
SQUIX 4/300M	300	4	105.7	3	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
SQUIX 4/300R	300	4	105.7	6	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
SQUIX 4/300MP	300	4	105.7	3	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
SQUIX 4/300MT	300	4	105.7	3	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
SQUIX 4/600	600	4	105.7	6	2000	30, 40, 50, 75, 100, 125, 150
SQUIX 4/600P	600	4	105.7	6	2000	30, 40, 50, 75, 100, 125, 150
SQUIX 4/600M	600	4	105.7	3	2000	30, 40, 50, 75, 100, 125, 150
SQUIX 4/600R	600	4	105.7	6	2000	30, 40, 50, 75, 100, 125, 150
SQUIX 4/600MP	600	4	105.7	3	2000	30, 40, 50, 75, 100, 125, 150
SQUIX 4/600MT	600	4	105.7	3	2000	30, 40, 50, 75, 100, 125, 150
SQUIX 4.3/200	203	4	104	6	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
SQUIX 4.3/200P	203	4	104	6	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
SQUIX 4.3/200R	203	4	104	6	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
SQUIX 4.3/200M	203	4	104	3	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
SQUIX 4.3/200MP	203	4	104	3	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
SQUIX 4.3/200MT	203	4	104	3	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
SQUIX 4.3/300	300	4	108.4	6	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
SQUIX 4.3/300P	300	4	108.4	6	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
SQUIX 4.3/300R	300	4	108.4	6	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
SQUIX 4.3/300M	300	4	108.4	3	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
SQUIX 4.3/300MP	300	4	108.4	3	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
SQUIX 4.3/300MT	300	4	108.4	3	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
SQUIX 6.3/200	203	46	168	6	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
SQUIX 6.3/200P	203	46	168	6	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
SQUIX 6.3/300	300	46	162,6	6	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
SQUIX 6.3/300P	300	46	162,6	6	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
MACH 4.3S/200	203	4	104	5	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
MACH 4.3S/300	300	4	108,4	5	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
MACH 4S/300	300	4	105,7	5	2000	30, 40, 50, 75, 100, 125, 150, 175, 200, 225, 250, 275, 300
MACH 4S/600	600	4	105,7	5	2000	30, 40, 50, 75, 100, 125, 150

min. and max. print width and print height in mm

The technical specs of the printers which are not listed here can be found in the respective documentation

## Appendix D - technical data

Model Name	peel	applicatorcutter		per- foration	ribbon saver	tearof	single thermal bufferdirect		thermal transfer	print darkness values
SQUIX 2/300	ja	ja	ja	ja	nein	ja	ja	ja	ja(default)	-10 up to +10
SQUIX 2/300P	ja	ja	ja	ja	nein	ja	ja	ja	ja(default)	-10 up to +10
SQUIX 2/600	ja	ja	ja	ja	nein	ja	ja	ja	ja(default)	-10 up to +10
SQUIX 2/600P	ja	ja	ja	, ja	nein	ja	, ja	ja	ja(default)	-10 up to +10
SQUIX 4/300	ja	, ja	ja	, ja	nein	ja	, ja	ja	ja(default)	-10 up to +10
SQUIX 4/300P	ja	, ja	ja	ja	nein	ja	, ja	ja	ja(default)	-10 up to +10
SQUIX 4/300M	ja	, ja	ja	ja	nein	ja	, ja	, ja	ja(default)	-10 up to +10
SQUIX 4/300R	ja	ja	ja	ja	nein	ja	, ja	ja	ja(default)	-10 up to +10
SQUIX 4/300MP	ja	ja	ja	ja	nein	ja	ja	ja	ja(default)	-10 up to +10
SQUIX 4/300MT	nein	ja	ja	ja	nein	ja	ja	ja	ja(default)	-10 up to +10
SQUIX 4/600	ja	ja	ja	ja	nein	ja	ja	ja	ja(default)	-10 up to +10
SQUIX 4/600P	ja	ja	ja	ja	nein	ja	ja	ja	ja(default)	-10 up to +10
SQUIX 4/600M	ja	ja	ja	ja	nein	ja	ja	ja	ja(default)	-10 up to +10
SQUIX 4/600R	ja	ja	ja	ja	nein	ja	ja	ja	ja(default)	-10 up to +10
SQUIX 4/600MP	ja	ja	ja	ja	nein	ja	ja	ja	ja(default)	-10 up to +10
SQUIX 4/600MT	nein	ja	ja	ja	nein	ja	ja	ja	ja(default)	-10 up to +10
SQUIX 4.3/200	ja	ja	ja	ja	nein	ja	ja	ja	ja(default)	-10 up to +10
SQUIX 4.3/200P	ja	ja	ja	ja	nein	ja	ja	ja	ja(default)	-10 up to +10
SQUIX 4.3/200R	ja	ja	ja	ja	nein	ja	ja	ja	ja(default)	-10 up to +10
SQUIX 4.3/200M	ja	ja	ja	ja	nein	ja	ja	ja	ja(default)	-10 up to +10
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